

**TOLERANCES, METRIC
Carbon Steel Sheet, Strip, and Plate**

1. **SCOPE:** This specification covers established metric manufacturing tolerances applicable to carbon steel sheet, strip, and plate ordered to metric dimensions. These tolerances apply to all conditions unless otherwise noted. The term "excl" is used to apply only to the higher figure of the specified range. Tolerances for product sizes not listed herein shall be as agreed upon by purchaser and vendor.
2. **THICKNESS:** Tolerances apply to measurements made at any point on widths less than 25 mm, at any point not less than 10 mm from a cut edge, or not less than 20 mm from a mill edge on widths 25 mm and over, and at a point 10 - 20 mm from the longitudinal edge of rectangular sheared plates. Regardless of whether thickness tolerances for sheet and strip are specified equally or unequally, plus and minus, the total tolerance shall be equal to the arithmetic sum of the tabular plus and minus tolerances (twice the tabular tolerances when specified equally plus and minus).

2.1 Cold Rolled Sheet, Coils and Cut Lengths (See 2.1.1):

TABLE I

**Tolerance, Millimetre, Plus and Minus
For Width Ranges, Millimetres**

| Specified Thickness Millimetres | Tolerance, Millimetre, Plus and Minus For Width Ranges, Millimetres | | | |
|------------------------------------|--|---------------------------|----------------------------|--------------|
| | Over 50 to 300, incl | Over 300 to 1800, incl | Over 1800 to 2000, incl | Over 2000 |
| Up to 0.4, incl | 0.05 | 0.05 | -- | -- |
| Over 0.4 to 1.0, incl | 0.08 | 0.08 | 0.08 | 0.15 |
| Over 1.0 to 1.2, incl | 0.10 | 0.10 | 0.10 | 0.15 |
| Over 1.2 to 2.5, incl | 0.12 | 0.12 | 0.15 | 0.18 |
| Over 2.5 to 4.0, incl | -- | 0.15 | 0.18 | 0.20 |

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2.2 Hot Rolled Sheets:

2.2.1 Coils and Cut Lengths, Specified Thicknesses Up to 6.0 mm, Inclusive:

TABLE II

| Specified Thickness Millimetres | <u>Tolerance, Millimetre, Plus and Minus For Width Ranges, Millimetres</u> | | | | |
|------------------------------------|--|------------------------------|-------------------------------|-------------------------------|--------------|
| | Over 300 to 600, incl | Over 600 to 1200, incl | Over 1200 to 1500, incl | Over 1500 to 1800, incl | Over 1800 |
| Up to 2.0, incl | 0.15 | 0.15 | 0.18 | 0.18 | 0.18 |
| Over 2.0 to 2.5, incl | 0.15 | 0.18 | 0.18 | 0.20 | 0.20 |
| Over 2.5 to 4.0, incl | 0.18 | 0.20 | 0.20 | 0.20 | 0.20 |
| Over 4.0 to 5.5, incl | 0.20 | 0.22 | 0.25 | 0.28 | 0.30 |
| Over 5.5 to 6.0, incl | 0.28 | 0.30 | 0.30 | 0.32 | 0.38 |

2.2.2 Coils Only, Specified Thicknesses Over 6.0 to 12.5 mm, Inclusive:

TABLE III

| Specified Thickness Millimetres | <u>Tolerance, Millimetre, Plus and Minus For Width Ranges, Millimetres</u> | | | | |
|------------------------------------|--|------------------------------|-------------------------------|-------------------------------|--------------|
| | Over 300 to 600, incl | Over 600 to 1200, incl | Over 1200 to 1500, incl | Over 1500 to 1800, incl | Over 1800 |
| Over 6.0 to 8.0, incl | 0.25 | 0.28 | 0.30 | 0.32 | 0.38 |
| Over 8.0 to 9.5, incl | 0.30 | 0.30 | 0.32 | 0.38 | 0.40 |
| Over 9.5 to 12.5, incl | 0.35 | 0.35 | 0.35 | 0.40 | 0.45 |

2.2.3 Tolerances in Table II and Table III do not apply to the uncropped ends of mill edge coils.

2.3 Cold Rolled Strip, Coils and Cut Lengths:

TABLE IV

| Specified Thickness Millimetres | Tolerance, Millimetre, Plus and Minus For Width Ranges, Millimetres | | | | |
|------------------------------------|--|----------------------------|-----------------------------|-----------------------------|-----------------------------|
| | Up to 75, incl | Over 75 to 150, incl | Over 150 to 300, incl | Over 300 to 450, incl | Over 450 to 600, incl |
| Up to 0.2, incl | 0.015 | 0.015 | -- | -- | -- |
| Over 0.2 to 0.3, incl | 0.02 | 0.02 | -- | -- | -- |
| Over 0.3 to 0.5, incl | 0.02 | 0.02 | 0.03 | 0.04 | 0.04 |
| Over 0.5 to 0.6, incl | 0.03 | 0.03 | 0.04 | 0.04 | 0.04 |
| Over 0.6 to 0.9, incl | 0.04 | 0.04 | 0.05 | 0.05 | 0.05 |
| Over 0.9 to 1.0, incl | 0.05 | 0.05 | 0.05 | 0.05 | 0.05 |
| Over 1.0 to 1.5, incl | 0.05 | 0.07 | 0.07 | 0.08 | 0.08 |
| Over 1.5 to 2.0, incl | 0.05 | 0.07 | 0.07 | 0.09 | 0.09 |
| Over 2.0 to 4.0, incl | 0.05 | 0.08 | 0.08 | 0.12 | 0.13 |
| Over 4.0 to 5.0, incl | 0.09 | 0.10 | 0.10 | 0.13 | 0.13 |
| Over 5.0 to 6.0, incl | 0.10 | 0.12 | 0.12 | 0.14 | 0.14 |

2.4 Hot Rolled Strip; Coils and Cut Lengths (See 2.4.1):

TABLE V

| Specified Thickness Millimetres | Tolerance, Millimetre, Plus and Minus For Width Ranges, Millimetres | | |
|------------------------------------|--|--------------------------|--------------------------|
| | Up to 100, incl | Over 100 to 200, incl | Over 200 to 300, incl |
| Up to 1.5, incl | 0.08 | 0.08 | 0.10 |
| Over 1.5 to 3.0, incl | 0.10 | 0.13 | 0.13 |
| Over 3.0 to 4.5, incl | 0.13 | 0.13 | 0.13 |
| Over 4.5 to 5.0, incl | 0.15 | 0.15 | 0.15 |
| Over 5.0 to 6.0, incl | -- | -- | 0.15 |

2.4.1 Tolerances in Table V do not include crown; the tolerances shown in Table VI are in addition to those shown in Table V.

2.5 Crown (See 2.4.1): Strip may be thicker at the center than at a point 10 mm from the edge by the amounts shown in Table VI.

TABLE VI

| Specified Thickness Millimetres | Crown, Millimetre | | |
|------------------------------------|-------------------------------|--------------------------|--------------------------|
| | For Width Ranges, Millimetres | | |
| | Up to 100, incl | Over 100 to 200, incl | Over 200 to 300, incl |
| Up to 3.0, incl | 0.05 | 0.10 | 0.10 |
| Over 3.0 to 4.5, incl | 0.05 | 0.08 | 0.08 |
| Over 4.5 to 6.0, incl | 0.03 | 0.05 | 0.08 |
| Over 6.0 to 9.5, incl | -- | -- | 0.05 |

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2.6 Rectangular Sheared Plates: Minus tolerance for all sizes shall be 0.25 mm; plus tolerance shall be as specified in Table VII.

TABLE VII

| Specified Thickness Millimetres | Tolerance, Millimetres, Plus For Width Ranges, Millimetres | | | | | | | |
|------------------------------------|---|-------------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--|
| | Up to 1200, incl | Over 1200 to 1500, excl | 1500 to 1800, excl | 1800 to 2100, excl | 2100 to 2400, excl | 2400 to 2700, excl | 2700 to 3000, incl | |
| Up to 6.5, excl | 0.4 | 0.4 | 0.5 | 0.5 | 0.6 | 0.7 | 0.8 | |
| 6.5 to 8.0, excl | 0.4 | 0.5 | 0.5 | 0.6 | 0.7 | 0.8 | 0.9 | |
| 8.0 to 9.5, excl | 0.5 | 0.5 | 0.6 | 0.6 | 0.7 | 0.8 | 0.9 | |
| 9.5 to 11.0, excl | 0.5 | 0.6 | 0.6 | 0.7 | 0.8 | 0.9 | 1.0 | |
| 11.0 to 12.5, excl | 0.6 | 0.6 | 0.7 | 0.7 | 0.8 | 0.9 | 1.0 | |
| 12.5 to 16.0, excl | 0.6 | 0.7 | 0.7 | 0.8 | 0.9 | 1.0 | 1.0 | |
| 16.0 to 19.0, excl | 0.7 | 0.7 | 0.8 | 0.8 | 0.9 | 1.0 | 1.1 | |
| 19.0 to 25.0, excl | 0.8 | 0.8 | 0.9 | 0.9 | 1.0 | 1.1 | 1.2 | |
| 25.0 to 31.0, excl | 1.0 | 1.1 | 1.2 | 1.2 | 1.2 | 1.3 | 1.4 | |
| 31.0 to 37.5, excl | 1.3 | 1.3 | 1.4 | 1.4 | 1.4 | 1.6 | 1.7 | |
| 37.5 to 44.0, excl | 1.5 | 1.5 | 1.6 | 1.6 | 1.6 | 1.8 | 2.0 | |
| 44.0 to 50.0, incl | 1.7 | 1.7 | 1.8 | 1.9 | 1.9 | 2.2 | 2.4 | |

2.6.1 For thickness measured at any location other than that specified in Section 2, the permissible maximum plus tolerance shall be increased by 75%.

3. WIDTH:

3.1 Cold Rolled Sheet over 300 mm in Width and Hot Rolled, Cut Edge Sheet, Not Resquared, Coils and Cut Lengths:

TABLE VIII

| Specified Width Millimetres | Tolerance, Millimetres Plus Only |
|--------------------------------|-------------------------------------|
| Over 300 to 600, incl | 3 |
| Over 600 to 1200, incl | 5 |
| Over 1200 to 1500, incl | 6 |
| Over 1500 to 1800, incl | 8 |
| Over 1800 | 10 |

3.1.1 For hot rolled sheet, tolerances apply only to thicknesses 6 mm and under.

3.2 Cold Rolled Sheet 50 to 300 mm in Width, Produced by Slitting Wider Sheet, Not Resquared, Coils and Cut Lengths:

TABLE IX

| Specified Width Millimetres | Tolerance, Millimetre Plus and Minus |
|--------------------------------|---|
| Over 50 to 100, incl | 0.3 |
| Over 100 to 200, incl | 0.4 |
| Over 200 to 300, incl | 0.8 |

3.3 Cold Rolled Strip, Coils and Cut Lengths:

3.3.1 Mill Edge:

TABLE X

| Specified Width Millimetres | Tolerance, Millimetres Plus and Minus |
|--------------------------------|--|
| Up to 50, incl | 0.8 |
| Over 50 to 100, incl | 1.2 |
| Over 100 to 200, incl | 1.6 |
| Over 200 to 400, incl | 2.5 |
| Over 400 to 500, incl | 3.0 |
| Over 500 to 600, incl | 4.0 |

3.3.2 Slit Edge:

TABLE XI

| Specified Width Millimetres | <u>Tolerance, Millimetre, Plus and Minus For Thickness Ranges, Millimetres</u> | | | |
|--------------------------------|--|--------------------------|--------------------------|--------------------------|
| | Up to 1.5, incl | Over 1.5 to 2.5, incl | Over 2.5 to 4.5, incl | Over 4.5 to 6.0, incl |
| Up to 100, incl | 0.13 | 0.20 | 0.25 | 0.40 |
| Over 100 to 200, incl | 0.13 | 0.25 | 0.40 | 0.50 |
| Over 200 to 300, incl | 0.25 | 0.25 | 0.40 | 0.50 |
| Over 300 to 450, incl | 0.40 | 0.40 | 0.50 | 0.80 |
| Over 450 to 600, incl | 0.50 | 0.50 | 0.50 | 0.80 |

3.4 Hot Rolled Strip, Coils and Cut Lengths, (See 3.4.1):

TABLE XII

| Specified Width Millimetres | Tolerance, Millimetres, Plus and Minus For Thickness Ranges, Millimetres | | |
|--------------------------------|---|--------------------|----------|
| | Mill Edge or Square Edge | Slit or Cut Edge | |
| | | Up to 2.5, incl | Over 2.5 |
| Up to 50, incl | 0.8 | 0.2 | 0.4 |
| Over 50 to 100, incl | 1.2 | 0.2 | 0.4 |
| Over 100 to 200, incl | 1.6 | 0.3 | 0.4 |
| Over 200 to 300, incl | 2.4 | 0.4 | 0.4 |

3.4.1 Tolerances for strip over 6 to 12.5 mm in specified thickness with mill edge or square edge apply only to coiled strip.

3.5 Hot Rolled Plate:

3.5.1 Sheared Plate: Minus tolerance shall be 6.5 mm for all sizes; plus tolerance shall be as specified in Table XIII.

TABLE XIII

| Specified Width Millimetres | Specified Length Millimetres | Tolerance, Millimetres, Plus For Thickness Ranges, Millimetres | | | |
|--------------------------------|------------------------------------|---|-------------------------|--------------------------|--------------------------|
| | | Up to 9.5, excl | 9.5 to 16.0, excl | 16.0 to 25.0, excl | 25.0 to 37.5, incl |
| Up to 1500, excl | Up | 9.5 | 11.0 | 12.5 | 16.0 |
| 1500 to 2100, excl | to | 11.0 | 12.5 | 16.0 | 19.0 |
| 2100 to 2700, excl | 3000, | 12.5 | 16.0 | 19.0 | 25.0 |
| 2700 and over | excl | 16.0 | 19.0 | 22.0 | 28.0 |
| Up to 1500, excl | 3000 | 9.5 | 12.5 | 16.0 | 19.0 |
| 1500 to 2100, excl | to | 12.5 | 16.0 | 19.0 | 22.0 |
| 2100 to 2700, excl | 6000, | 14.0 | 18.0 | 20.0 | 25.0 |
| 2700 and over | excl | 16.0 | 19.0 | 22.0 | 28.0 |
| Up to 1500, excl | 6000 | 9.5 | 12.5 | 16.0 | 19.0 |
| 1500 to 2100, excl | to | 12.5 | 16.0 | 19.0 | 22.0 |
| 2100 to 2700, excl | 9000, | 14.0 | 18.0 | 22.0 | 25.0 |
| 2700 and over | excl | 16.0 | 22.0 | 25.0 | 31.0 |
| Up to 1500, excl | 9000 | 11.0 | 12.5 | 16.0 | 19.0 |
| 1500 to 2100, excl | to | 12.5 | 16.0 | 19.0 | 22.0 |
| 2100 to 2700, excl | 12000, | 14.0 | 19.0 | 22.0 | 25.0 |
| 2700 and over | excl | 19.0 | 22.0 | 25.0 | 31.0 |
| Up to 1500, excl | 12000 | 11.0 | 12.5 | 16.0 | 19.0 |
| 1500 to 2100, excl | to | 12.5 | 16.0 | 19.0 | 22.0 |
| 2100 to 2700, excl | 15000, | 16.0 | 19.0 | 22.0 | 25.0 |
| 2700 and over | excl | 19.0 | 22.0 | 25.0 | 31.0 |
| Up to 1500, excl | 15000 | 12.5 | 16.0 | 19.0 | 22.0 |
| 1500 to 2100, excl | to | 16.0 | 19.0 | 22.0 | 25.0 |
| 2100 to 2700, excl | 18000, | 16.0 | 19.0 | 22.0 | 28.0 |
| 2700 and over | excl | 22.0 | 25.0 | 28.0 | 31.0 |
| Up to 1500, excl | 18000 | 14.0 | 19.0 | 22.0 | 25.0 |
| 1500 to 2100, excl | and | 19.0 | 22.0 | 25.0 | 28.0 |
| 2100 to 2700, excl | over | 19.0 | 22.0 | 25.0 | 31.0 |
| 2700 and over | | 25.0 | 28.0 | 31.0 | 35.0 |

3.5.2 Gas Cut Rectangular Plate:

TABLE XIV

| Specified Width Millimetres | Tolerance, Millimetres, Plus and Minus For Thicknesses up to 50 mm, excl |
|--------------------------------|---|
| All | 12.5 |

3.5.2.1 Tolerances may be taken all minus or divided unequally plus and minus, if so specified.

3.5.2.2 Plates with universal rolled edges are commonly cut to length only.

3.5.3 Universal Mill Plate: Minus tolerance shall be 3.5 millimetres. Plus tolerance shall be as specified in Table XV.

TABLE XV

| Specified Width Millimetres | Tolerance, Millimetres, Plus For Thickness Ranges, Millimetres | | | |
|--------------------------------|---|----------------------|----------------------|----------------------|
| | Up to 10, excl | 10 to 16, excl | 16 to 25, excl | 25 to 50, excl |
| Up to 500, excl | 3.5 | 3.5 | 5.0 | 6.5 |
| 500 to 900, excl | 5.0 | 6.5 | 8.0 | 9.5 |
| 900 and Over | 8.0 | 9.5 | 11.0 | 12.5 |

3.5.4 Mill Edge Plates in Coils and Cut Lengths for Plates Produced on Strip Mills:

TABLE XVI

| Specified Width Millimetres | Tolerance, Millimetres Plus and Minus |
|--------------------------------|--|
| Up to 350, excl | 11.0 |
| 350 to 425, excl | 12.5 |
| 425 to 475, excl | 14.0 |
| 475 to 525, excl | 16.0 |
| 525 to 600, excl | 17.5 |
| 600 to 650, excl | 20.5 |
| 650 to 700, excl | 23.5 |
| 700 to 875, excl | 28.5 |
| 875 to 1250, excl | 31.5 |
| 1250 to 1500, excl | 37.5 |

3.5.4.1 Tolerances in Table XVI do not apply to the uncropped ends of mill edge plate in coils.

4. LENGTH:

4.1 Cold Rolled Sheet, Cut Lengths, Not Resquared:

TABLE XVII

| Specified Length Millimetres | Tolerance, Millimetres Plus Only |
|---------------------------------|-------------------------------------|
| Over 300 to 1500, incl | 6 |
| Over 1500 to 3000, incl | 20 |
| Over 3000 to 6000, incl | 35 |
| Over 6000 | 45 |

4.1.1 Tolerances in Table XVII for widths 50 - 300 mm, incl, apply to product produced by slitting from wider sheet.

4.2 Hot Rolled Sheet, Cut Lengths, Not Resquared:

TABLE XVIII

| Specified Length Millimetres | Tolerance, Millimetres Plus Only |
|---------------------------------|-------------------------------------|
| Over 300 to 600, incl | 6 |
| Over 600 to 900, incl | 8 |
| Over 900 to 1500, incl | 12 |
| Over 1500 to 3000, incl | 20 |
| Over 3000 to 4000, incl | 25 |
| Over 4000 to 5000, incl | 35 |
| Over 5000 to 6000, incl | 40 |
| Over 6000 | 45 |

4.3 Cold Rolled Strip:

TABLE XIX

| Specified Length Millimetres | Tolerance, Millimetres, Plus Only For Width Ranges, Millimetres | |
|---------------------------------|--|--------------------------|
| | Up to 300, incl | Over 300 to 600, incl |
| 600 to 1500, incl | 10 | 15 |
| Over 1500 to 3000, incl | 15 | 20 |
| Over 3000 | 20 | 25 |

4.4 Hot Rolled Strip:

TABLE XX

| Specified Length Millimetres | <u>Tolerance, Millimetres, Plus Only</u> <u>For Width Ranges, Millimetres</u> | | |
|---------------------------------|--|--------------------------|--------------------------|
| | Up to 100, incl | Over 100 to 200, incl | Over 200 to 300, incl |
| Up to 1500, incl | 10 | 10 | 15 |
| Over 1500 to 3000, incl | 10 | 15 | 20 |
| Over 3000 to 6000, incl | 15 | 15 | 25 |
| Over 6000 to 9000, incl | 20 | 20 | 30 |
| Over 9000 to 12000, incl | 25 | 25 | 40 |
| Over 12000 | 40 | 40 | 45 |

4.5 Hot Rolled Plate:

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4.5.1 Sheared Plate, Universal Mill Plate, and Mill Edge Plate: Minus tolerance shall be 6.5 mm for all sizes. Plus tolerances shall be as specified in Table XXI except as specified in 4.5.1.1.

TABLE XXI

| Specified Length Millimetres | Specified Width Millimetres | Tolerance, Millimetres, Plus Only For Thickness Ranges, Millimetres | | | |
|---------------------------------|---|--|------------------------------|------------------------------|------------------------------|
| | | Up to 9.5, excl | 9.5 to 16.0, excl | 16.0 to 25.0, excl | 25.0 to 50.0, incl |
| Up to 3000, excl | Up to 1500, excl 1500 to 2100, excl 2100 to 2700, excl 2700 and over | 12.5 16.0 19.0 22.0 | 16.0 17.0 22.0 25.0 | 19.0 22.0 25.0 28.0 | 25.0 25.0 28.0 32.0 |
| 3000 to 6000, excl | Up to 1500, excl 1500 to 2100, excl 2100 to 2700, excl 2700 and over | 19.0 19.0 22.0 25.0 | 22.0 22.0 23.5 28.0 | 25.0 25.0 28.0 31.0 | 28.0 31.0 34.5 34.5 |
| 6000 to 9000, excl | Up to 1500, excl 1500 to 2100, excl 2100 to 2700, excl 2700 and over | 25.0 25.0 25.0 28.0 | 28.0 28.0 28.0 31.0 | 31.0 31.0 34.5 34.5 | 37.5 37.5 37.5 44.0 |
| 9000 to 12000, excl | Up to 1500, excl 1500 to 2100, excl 2100 to 2700, excl 2700 and over | 28.0 31.0 31.0 34.5 | 31.0 34.5 34.5 37.5 | 34.5 37.5 37.5 40.5 | 40.5 40.5 47.0 47.0 |
| 12000 to 15000, excl | Up to 1500, excl 1500 to 2100, excl 2100 to 2700, excl 2700 and over | 31.0 34.5 34.5 37.5 | 37.5 37.5 37.5 40.5 | 40.5 40.5 40.5 44.0 | 47.0 47.0 47.0 47.0 |
| 15000 to 18000, excl | Up to 1500, excl 1500 to 2100, excl 2100 to 2700, excl 2700 and over | 44.0 44.0 44.0 44.0 | 47.0 47.0 47.0 50.0 | 47.0 47.0 47.0 56.5 | 56.5 56.5 56.5 62.5 |
| 18000 and over | Up to 1500, excl 1500 to 2100, excl 2100 to 2700, excl 2700 and over | 50.0 50.0 50.0 50.0 | 53.0 53.0 53.0 53.0 | 56.5 56.5 56.5 62.5 | 69.0 69.0 69.0 75.0 |

4.5.1.1 For sheared plate, the tolerances in Table XXI apply only to specified thicknesses 37.5 mm and under.

4.5.2 Gas Cut Rectangular Plates:

TABLE XXII

| Specified Length Millimetres | <u>Tolerance, Millimetres, Plus Only</u> For Thicknesses Up to 50 Millimetres, Excl |
|---------------------------------|--|
| All | 12.5 |

4.5.2.1 Tolerances may be taken all minus or divided plus and minus if so specified.

4.5.2.2 Plates with universal rolled edges are commonly cut to length only.

5. CAMBER (Lateral Bow):

5.1 Sheet: Camber (lateral bow) is the greatest deviation of a side edge from a straight line, the measurement being taken on the concave side with a straight edge.

5.1.1 Cold Rolled Sheet Over 300 mm Wide and Hot Rolled Sheet, Not Resquared, Cut Lengths:

TABLE XXIII

| Specified Cut Length Millimetres | Tolerance, Millimetres |
|-------------------------------------|---------------------------|
| Up to 1200, incl | 4 |
| Over 1200 to 1800, incl | 5 |
| Over 1800 to 2400, incl | 6 |
| Over 2400 to 3000, incl | 8 |
| Over 3000 to 3700, incl | 10 |
| Over 3700 to 4300, incl | 13 |
| Over 4300 to 4900, incl | 16 |
| Over 4900 to 5500, incl | 19 |
| Over 5500 to 6000, incl | 22 |
| Over 6000 to 9000, incl | 32 |
| Over 9000 to 12200, incl | 38 |

5.1.2 Cold Rolled Sheet Over 300 mm Wide and Hot Rolled Sheet in Coils: 25 mm in any 6000 millimetres.

5.1.3 Cold Rolled Sheet, 50 to 300 mm in Width, In Coils (Applies to Widths produced by slitting from wider sheet): 6.5 mm in any 2400 millimetres.

5.2 Strip: Camber (lateral bow) is the deviation of a side edge from a straight line. Such a deviation is determined by placing a 2400 mm straight edge on the concave side and measuring the greatest distance between the strip edge and the straight edge.