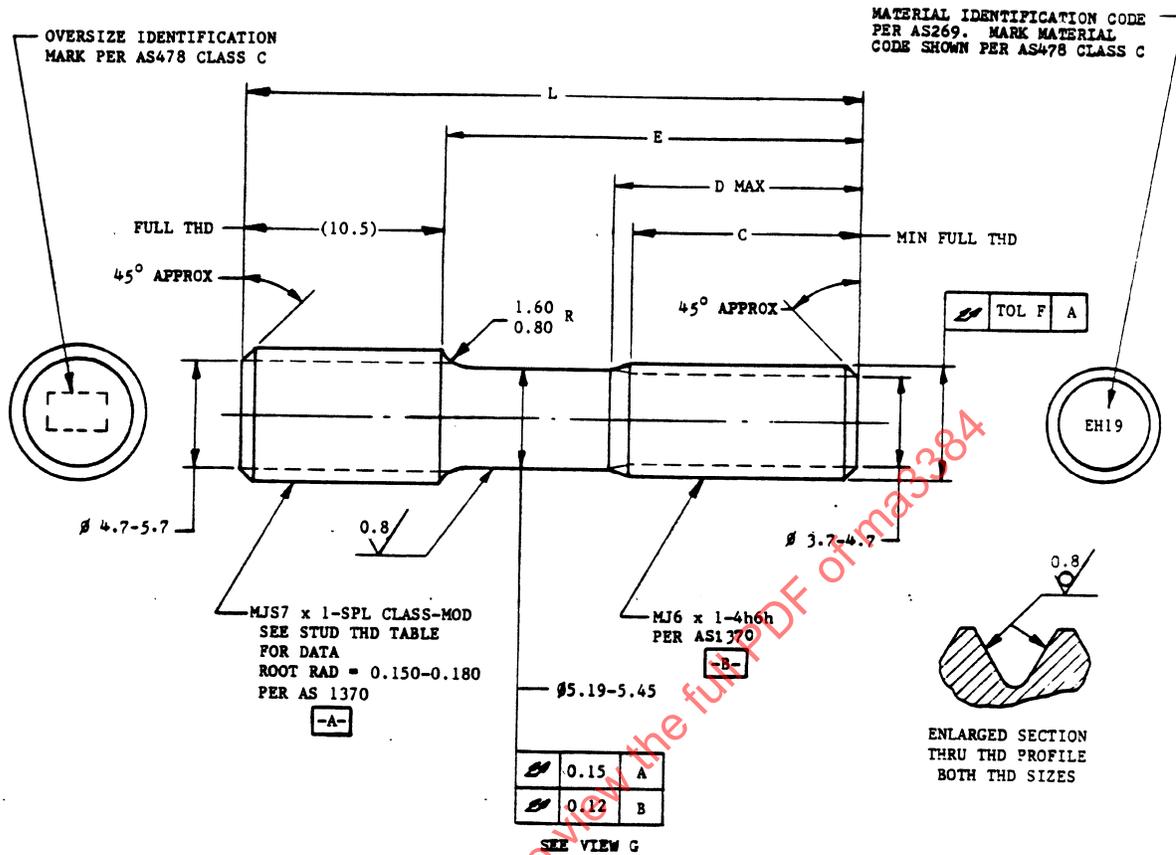


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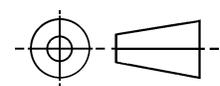


STUD THREAD DATA - STANDARD & OVERSIZES

OVERSIZE IDENTIFICATION	STANDARD	+0.08	+0.16	+0.24	+0.32
	⊘	⊘ 8	⊘ 16	⊘ 24	⊘ 32
MAJOR DIA, MOD	6.850-6.975	6.930-7.055	7.010-7.135	7.090-7.215	7.170-7.295
PITCH DIA	6.446-6.471	6.526-6.551	6.606-6.631	6.686-6.711	6.766-6.791
ROOT DIA	5.880-5.966	5.960-6.046	6.040-6.126	6.120-6.206	6.200-6.286
PD LEAD THD	6.296-6.334	6.376-6.414	6.456-6.494	6.536-6.574	6.616-6.654

FIGURE 1

THIRD ANGLE PROJECTION



PREPARED BY SAE COMMITTEE E-25, GENERAL STANDARDS FOR AEROSPACE PROPULSION SYSTEMS

SAE Aerospace
An SAE International Group

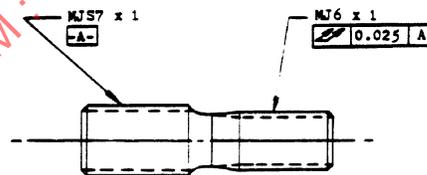
AEROSPACE STANDARD
STUD, STEPPED - 1.5 DIA ENGAGEMENT, A286,
MJ METRIC
7 X 1 - 6 X 1

MA3384
SHEET 1 OF 3

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L ± 0.3	E ± 0.3	C MIN	D MAX	TOL F	STANDARD	+ 0.08	+ 0.16	+ 0.24	+ 0.32	APPROX MASS kg/100
					PART NO.					
24.5	14	9.6	12.1	0.04	MA3384-005	MA3384-105	MA3384-205	MA3384-305	MA3384-405	0.519
26.5	16	11.6	14.1	0.05	-006	-106	-206	-306	-406	0.554
28.5	18	13.6	16.1	0.05	-007	-107	-207	-307	-407	0.589
30.5	20	15.6	18.1	0.06	-008	-108	-208	-308	-408	0.624
32.5	22	17.6	20.1	0.07	-009	-109	-209	-309	-409	0.660
34.5	24	18	21.5	0.07	-010	-110	-210	-310	-410	0.695
36.5	26	18	21.5	0.08	-011	-111	-211	-311	-411	0.730
38.5	28	18	21.5	0.08	-012	-112	-212	-312	-412	0.765
40.5	30	18	21.5	0.09	-013	-113	-213	-313	-413	0.800
42.5	32	18	21.5	0.10	-014	-114	-214	-314	-414	0.836
44.5	34	18	21.5	0.10	-015	-115	-215	-315	-415	0.871
46.5	36	18	21.5	0.11	-016	-116	-216	-316	-416	0.906
48.5	38	18	21.5	0.11	-017	-117	-217	-317	-417	0.941
50.5	40	18	21.5	0.12	-018	-118	-218	-318	-418	0.976
52.5	42	18	21.5	0.13	-019	-119	-219	-319	-419	1.012
54.5	44	18	21.5	0.13	-020	-120	-220	-320	-420	1.047
56.5	46	18	21.5	0.14	-021	-121	-221	-321	-421	1.082
58.5	48	18	21.5	0.14	-022	-122	-222	-322	-422	1.117
60.5	50	18	21.5	0.15	-023	-123	-223	-323	-423	1.152
62.5	52	18	21.5	0.16	-024	-124	-224	-324	-424	1.188
64.5	54	18	21.5	0.16	-025	-125	-225	-325	-425	1.223
66.5	56	18	21.5	0.17	-026	-126	-226	-326	-426	1.258
68.5	58	18	21.5	0.17	-027	-127	-227	-327	-427	1.293
70.5	60	18	21.5	0.18	-028	-128	-228	-328	-428	1.328
74.5	64	18	21.5	0.19	-029	-129	-229	-329	-429	1.399
78.5	68	18	21.5	0.20	-030	-130	-230	-330	-430	1.469
82.5	72	18	21.5	0.22	-031	-131	-231	-331	-431	1.539
86.5	76	18	21.5	0.23	-032	-132	-232	-332	-432	1.610
90.5	80	18	21.5	0.24	-033	-133	-233	-333	-433	1.680
94.5	84	18	21.5	0.25	MA3384-034	MA3384-134	MA3384-234	MA3384-334	MA3384-434	1.751



VIEW G
FOR L SIZES 24.5 THRU 34.5

FIGURE 2