

Unhardened Ground Dowel Pins

1. **Scope**—See Table 1 and Figure 1.

**TABLE 1—DIMENSIONS OF UNHARDENED
GROUND DOWEL PINS, IN.⁽¹⁾**

Nominal	Diameter, A Max	Diameter, A Min	Chamfer, B
0.062	0.0600	0.0595	0.015
0.094	0.0912	0.0907	0.015
0.109	0.1068	0.1063	0.015
0.125	0.1223	0.1218	0.015
0.156	0.1535	0.1530	0.015
0.188	0.1847	0.1842	0.015
0.219	0.2159	0.2154	0.015
0.250	0.2470	0.2465	0.015
0.312	0.3094	0.3089	0.030
0.375	0.3717	0.3712	0.030
0.438	0.4341	0.4336	0.030
0.500	0.4964	0.4959	0.030
0.625	0.6211	0.6206	0.045
0.750	0.7458	0.7453	0.045
0.875	0.8705	0.8700	0.060
1.000	0.9952	0.9947	0.060

1. Maximum diameters are graduated from 0.0005 on 0.0652 in. pins to 0.0028 on 1.000 in. pins under the minimum commercial bar stock sizes.

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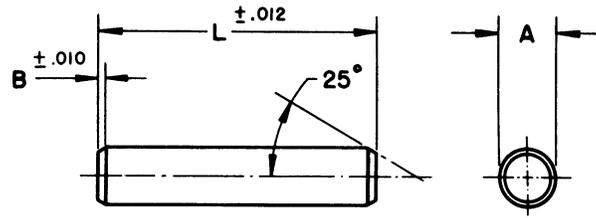


FIGURE 1—

2. **References**—There are no referenced publications specified herein.

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