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**Axle and Manual Transmission
Lubricant Viscosity
Classification — SAE J306b**

**SAE RECOMMENDED PRACTICE
LAST REVISED OCTOBER 1974**

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SOCIETY OF AUTOMOTIVE ENGINEERS, INC.
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This SAE Recommended Practice is intended for equipment manufacturers in defining and recommending gear and manual transmission lubricants, for oil marketers in labeling such lubricants with respect to viscosity, and for users in following their owner's manual recommendations. The SAE viscosity grades shown in Table 1 constitute a classification for gear and transmission lubricant in terms of viscosity only; the change in viscosity with use, or other gear lubricant qualities, are not considered.

Gear and transmission lubricant SAE viscosity grades should not be confused with engine oil SAE viscosity grades. (Compare Table 1 in this report with Table 1 in SAE J300.) A gear lubricant and an engine oil having the same viscosity will have widely different SAE viscosity grades as defined in the two viscosity classifications. For instance, an SAE 80W gear lubricant can have the same viscosity characteristics as an SAE 20W-20 engine oil; and an SAE 90 gear lubricant viscosity can be similar to that of an SAE 40 or SAE 50 engine oil.

This classification is based on the lubricant viscosity measured at

both high and low temperatures. The high-temperature values are determined according to ASTM D 445, Method of Test for Viscosity of Transparent and Opaque Liquids, with the results reported in centistokes (cSt) or mm²/s. The low-temperature values are determined according to ASTM D 2983-71T, Method of Test for Apparent Viscosity at Low Temperature Using the Brookfield Viscometer, and these results are reported in centipoises (cP) or Pa·s. These two viscosity units are related as follows:

$$\frac{\text{cP}}{\text{Density, g/cm}^3} = \text{cSt}$$

Density is measured at the test temperature.

This relationship is valid for Newtonian fluids; it is an approximation for non-Newtonian fluids.

A multiviscosity graded lubricant, such as SAE 80W-90, meets both the low- and high-temperature requirements shown in Table 1. That is, it conforms to the SAE 80W requirement at low temperature and is in the range provided for SAE 90 at high temperature.

TABLE 1 - AXLE AND MANUAL TRANSMISSION
 LUBRICANT VISCOSITY CLASSIFICATION

SAE Viscosity Number	Maximum Temperature for Viscosity of 150,000 cP (150 Pa·s)		Viscosity at 210 ° F (99° C)					
			Minimum			Maximum		
	° F	° C	cSt	SUS ^a	mm ² /s	cSt	SUS ^a	m ² /s
75W	-40	-40	4.2	40	4.2	—	—	—
80W	-15	-26	7.0	49	7.0	—	—	—
85W	+10	-12	11.0	63	11.0	—	—	—
90	—	—	14.0	74	14.0	< 25	120	25
140	—	—	25.0	120	25.0	< 43	200	43
250	—	—	43.0	200	43.0	—	—	—

^aApproximate

The selection of a gear or transmission lubricant should be based on the lowest and highest service temperatures. The multiviscosity graded lubricants may be satisfactory at both temperature extremes.

The 150,000 cP (150 Pa·s) viscosity value used for the definition of low-temperature properties is based on a series of tests in a specific rear axle design. These tests have shown that pinion bearing failure has occurred at viscosities higher than 150,000 cP (150 Pa·s) and the Brookfield method was shown to give adequate precision at this viscosity level. However, it should be pointed out that other axle designs may tolerate higher viscosities or fail at lower viscosities. The Brookfield low-temperature viscosity curves

NOTE: The term "weight" should not be used to classify viscosity;

for several gear lubricants, made with conventional petroleum base stocks, are shown in a viscosity-temperature chart in Fig. 1. It must be recognized that some gear lubricants can have viscosity-temperature relationships different than those shown in this chart.

Other applications may require considerably different Brookfield viscosity limits. For example, experience has indicated that, for satisfactory ease of shifting, many manual transmissions require a lubricant viscosity not exceeding 20,000 cP (20 Pa·s) at the shifting temperature.

In recommending axle and transmission lubricants by SAE viscosity number, the following temperatures are suggested as a uniform practice: -40°F (-40°C), -15°F (-26°C), and $+10^{\circ}\text{F}$ (-12°C).

instead, "viscosity grade" is the recommended technical language.

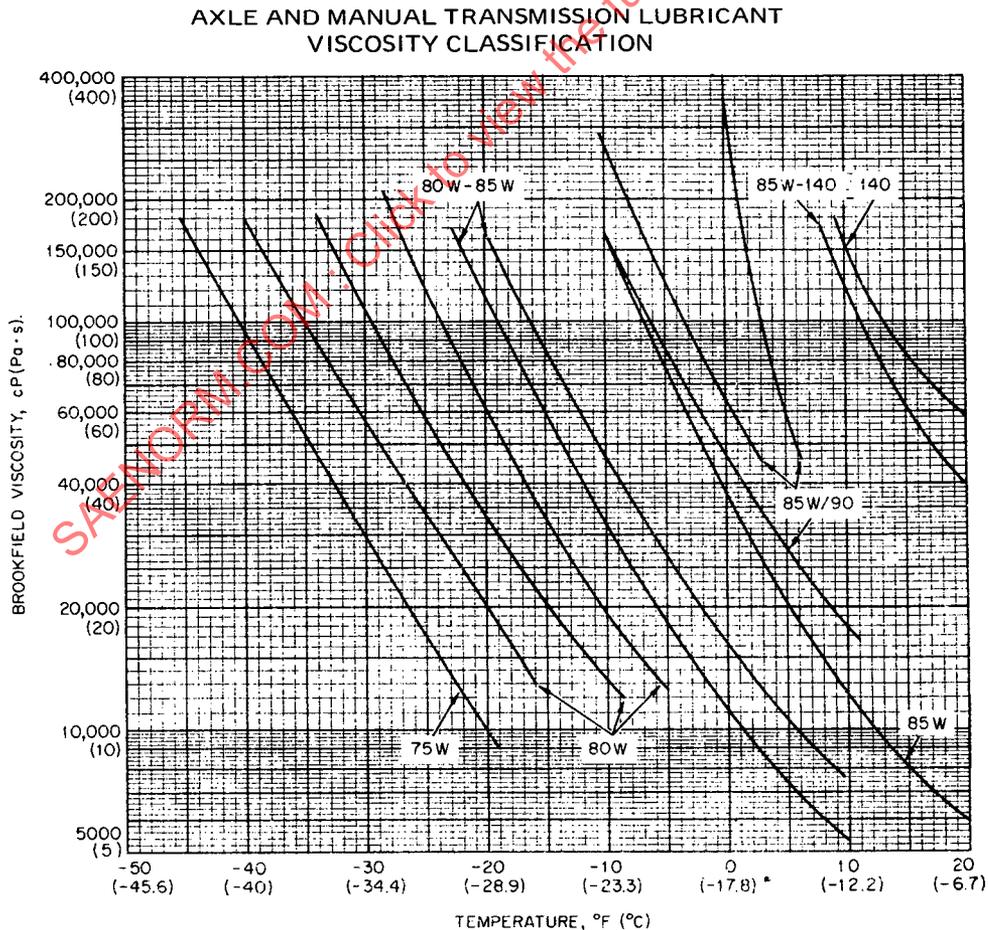


FIG. 1 - BROOKFIELD VISCOSITY VERSUS TEMPERATURE FOR TYPICAL GEAR LUBRICANTS (SAE VISCOSITY NUMBERS INDICATED)