

Rolling Circumference Index Groups for Radial Tractor Drive Tires

1. **Scope**—This SAE Standard is established for the following purpose:

- a. Simplify the application of radial drive wheel tires to agricultural vehicles especially those with multiple drive axles having tires of different sizes.
- b. Provide a pattern to combine similar sized tires into **Rolling Circumference Index** groups with uniform spacing between groups.
- c. Bias drive tires are not included in this Standard.

2. **References**

2.1 **Applicable Publications**—The following publication forms a part of this specification to the extent specified herein.

2.1.1 TIRE AND RIM ASSOCIATION, INC.—Tire and Rim Association, 175 Montrose West Avenue, Suite 150, Copley, OH 44321.

Tire and Rim Association, Inc. Annual Year Book

3. **Definitions**

3.1 **Rolling Circumference (RC)**—The distance traveled by a tire in one revolution with no relative slip between the tire and ground. The measurement is made on a flat level hard surface and unless otherwise specified is done with the tire loaded to its rated capacity and inflated to its corresponding rated inflation pressure.

3.2 **Rolling Circumference Index (RCI)**—An integer index value assigned to each rolling circumference target dimension. The index is selected to begin at RCI = 0 for a RC of 500 mm. For an increase of 10:1 in RC, 44 steps of approximately 5.4%/step occur.

$$RC_{nom} = 500 * (10^{*(RCI/44)}) \quad \text{Round to nearest 5 mm} \quad (\text{Eq. 1})$$

3.3 **Tolerance**—Any particular tire size may be assigned to a nominal RCI number group per the following formula:

$$RCI = \text{ROUND}(44 * \text{LOG}_{10}(RC/500)) \pm 0.2 \text{ RCI max deviation} \quad (\text{Eq. 2})$$

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3.4 Tire Marking—Adding the RCI number to the tire identification (sidewall stamping) is optional but if applied should be of the form: RCI 46 with a space between the RCI and the integer number (46 in this example).

4. Technical Detail

4.1 All dimensions are expressed in **SI** units.

4.2 Rolling Circumference Index groups have been selected to accommodate existing tire sizes. As a result, vehicles designed for use with existing tires should work with tires designed to the new standard and new vehicles designed for new tire sizes should also accept many existing sizes.

4.3 The ratio of Rolling Circumference is the same between any two Rolling Circumference Index groups having the same difference in RCI group numbers. This allows convenient identification of suitable tire sets in MFWD tractors. For example, a rear tire in RCI group 46 mated with a front tire in RCI group 41 represents a 5 RCI step difference. Any other tire set with a 5 RCI step difference would mechanically fit the tractor.

4.4 Tires with industry service codes R-1 and R-1W have whole number RCI values whereas service code R-2 tires are positioned on the 0.5 increment of RCI due to the unique dimensional difference associated with R-2 tires.

4.5 Basic tire dimensions for each tire size are as defined by the Tire and Rim Association, Inc., and other tire standards publications.

4.6 Figures 1 and 2 show representative radial tires positioned in their respective locations in the RCI family groups. This list is not intended to be all-inclusive. **Contact your tire supplier for additional available radial sizes and what RCI value those tires have and where they fit in the group tables.**

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RCI	Rolling Circumference Index	RC (mm)	Minimum Recommended Row Width - Inches									
			20	22	24	26	30	32	32	40+		
			290 (11.2)	320 (12.4)	340 (13.6)	380 (14.9)	420 (16.9)	480 (18.4)	520 (20.8)	20 (23.1) (24.5)	7-10 (28.0)	800+ (30.5+)
		6,330							520/85R46			
		6,005						18.4R46	20.8R42			900/65R32
		5,700						18.4R42	20.8R38			
		5,410			340/85R46			18.4R38				
		5,135										
		4,870										
		4,625								16.9R30		
		4,385								16.9R28		
		4,165										
		3,950										
Tire Section Width - mm (inches)												

FIGURE 2—Recommended R-2 Tires for Tractors

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