

Submitted for recognition as an American National Standard

LUBRICATING OIL, AIRCRAFT PISTON ENGINE
(NONDISPERSANT MINERAL OIL)

1. SCOPE:

This document establishes the requirements for nondispersant, mineral lubricating oils to be used in four stroke cycle piston aircraft engines. This document covers the same lubricating oil requirements as MIL-L-6082.

1.1 Classification: The lubricating oils shall be furnished in the following viscosity grades:

<u>SAE Viscosity Grade</u>	<u>Military Grade</u>	<u>Commercial Grade</u>	<u>NATO Code Number</u>
30	1065	65	0-113
40	1080	80	none
50	1100	100	0-117
60	1120	120	none

NOTE: The Military Grade designations are being phased out in favor of the NATO Code Numbers, when available, or the SAE viscosity grade classifications. Commercial grade designations are being phased out in favor of the SAE viscosity grade classifications.

SAE Technical Board Rules provide that: "This report is published by SAE to advance the state of technical and engineering sciences. The use of this report is entirely voluntary, and its applicability and suitability for any particular use, including any patent infringement arising therefrom, is the sole responsibility of the user."

SAE reviews each technical report at least every five years at which time it may be reaffirmed, revised, or cancelled. SAE invites your written comments and suggestions.

1.2 Commercial Products: Commercial products sold under this document must meet all of the requirements of Sections 3 and 4 of this document with the following exceptions:

- a. Qualification samples and test results do not have to be submitted to Naval Air Propulsion Center (NAPC), but must be retained by the manufacturer for a period of at least three years.
- b. Individual products acceptance lists for commercial aviation piston engine oils will be maintained by each of the original aircraft engine manufacturers.

Commercial products do not have to meet the packaging requirements of Section 5.

2. APPLICABLE DOCUMENTS:

2.1 Government documents:

2.1.1 Specifications and Standards: The following documents form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents shall be those numbers listed in the issue of the Department of Defense Index of Specifications and Standards (DODISS) and supplement thereto, cited in the solicitation.

SPECIFICATIONS:

MILITARY:

- MIL-L-6082 Lubricating Oil, Aircraft Piston Engine, Non-Dispersant Mineral Oil
- MIL-L-22851 Lubricating Oil, Aircraft Piston Engine, Ashless Dispersant.

STANDARDS:

FEDERAL:

- FED-STD-313 Material Safety Data Sheets, Preparation and the Submission of.
- FED-STD-791 Lubricants, Liquid Fuels and Related Products; Methods of Testing.

MILITARY:

- MIL-STD-105 Sampling procedures and Tables for Inspection by Attributes.
- MIL-STD-290 Packaging, Packing and Marking of Petroleum and Related Products.

2.1.2 Publications: The following publication forms a part of this document to the extent specified herein. Unless otherwise specified, the issues shall be those in effect on the date of the solicitation.

CODE OF FEDERAL REGULATIONS:

49 CFR Transportation

(Application for copies should be addressed to the Superintendent of Documents, Government Printing Office, Washington, DC 20402.)

(Copies of specifications, standards, other Government documents and publications required by contractors in connection with specific acquisition functions should be obtained from the contracting activity or as directed by the contracting activity.)

2.2 Other Publications: The following documents form a part of this document to the extent specified herein. Unless otherwise specified, the issues of the documents which are DOD adopted shall be those listed in the issue of the DODISS specified in the solicitation. Unless otherwise specified, the issues of documents not listed in the DODISS shall be the issue of the nongovernment documents which is current on the date of the solicitation.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM):

ASTM D 92	Flash and Fire Points by Cleveland Open Cup
ASTM D 94	Saponification Number of Petroleum Products
ASTM D 97	Pour Point of Petroleum Oils
ASTM D 129	Sulfur in Petroleum Products (General Bomb Method)
ASTM D 130	Detection of Copper Corrosion from Petroleum Products by the Copper Strip Tarnish Test
ASTM D 189	Conradson Carbon Residue of Petroleum Products
ASTM D 287	API Gravity of Crude Petroleum and Petroleum Products (Hydrometer Method)
ASTM D 445	Kinematic Viscosity of Transparent and Opaque Liquids (and the Calculation of Dynamic Viscosity)
ASTM D 482	Ash from Petroleum Products
ASTM D 664	Neutralization Number by Potentiometric Titration
ASTM D 892	Foaming Characteristics of Lubricating Oils
ASTM D 1552	Sulfur in Petroleum Products (High-Temperature Method)
ASTM D 2270	Calculating Viscosity Index from Kinematic Viscosity at 40 and 100°C
ASTM D 2273	Trace Sediment in Lubricating Oils
ASTM D 2622	Sulfur in Petroleum Products (X-Ray Spectrographic Method)
ASTM D 4057	Manual Sampling of Petroleum and Petroleum Products
ASTM D 4177	Automatic Sampling of Petroleum and Petroleum Products
ASTM D 4530	Micro Carbon Residue of Petroleum Products

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM) (Continued):

- ASTM D 4683 Viscosity at High Temperature and High Clear Rate by Tapered Bearings Simulator
- ASTM D 4741 Test Method for the Measurement of Viscosity at High Temperature and High Shear Rate by Tapered Plug Viscometer
- ASTM STP 509A Single Cylinder Engine Tests, Part IV

(Application for copies should be addressed to the American Society for Testing and Materials, 1916 Race Street, Philadelphia, PA 19103.)

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI):

- ANSI Z129.1, American National Standard for the Precautionary Labeling of Hazardous Industrial Chemicals

(Application for copies should be addressed to the American National Standards Institute, 1430 Broadway, New York, NY 10018.)

SOCIETY OF AUTOMOTIVE ENGINEERS, INC.:

- SAE J300 JUN89, Engine Oil Classification
- SAE J1899 DRAFT, Lubricating Oil, Aircraft Piston Engine, Ashless Dispersant

(Requests for copies should be addressed to the Society of Automotive Engineers, Inc., 400 Commonwealth Drive, Warrendale, PA 15096.)

- 2.3 Order of Precedence: In the event of a conflict between the text of this document and the references cited herein (except for associated detail specifications, specification sheets or MS standards), the text of this document shall take precedence. Nothing in this document, however, shall supersede applicable laws and regulations unless a specific exemption has been obtained.

3. REQUIREMENTS:

- 3.1 Qualification: The lubricating oils furnished under this document shall be products which are authorized by the qualifying activity for listing on the applicable qualified products list at the time for opening of bids (see 4.3 and 6.2.2). Detailed information on the procedures to be followed when submitting a candidate lubricating oil are available from the Naval Air Systems Command, AIR-53632, Washington, DC 20361. Each qualification approval is effective for four years from the date on which it is originally granted. A four year extension of a qualification approval may be granted by the qualifying activity.

- 3.1.1 Read-Across Approvals: Complete chemical and physical property test results must be submitted for each grade of oil for which qualification is requested. L-38 tests shall be performed on the lightest and heaviest single grade oils to be blended from the same base stock materials (neutral and bright stock). All single grade oils blended from the same base stock materials and meeting SAE viscosity classification standards between the two tested products will be granted qualification approval based on similarity. Read-across approvals will only be granted to different grades of oil that are composed of varying percentages of the same base stocks blended with identical additive packages, (adjustments in pour point depressant concentration will be permitted.)
- 3.1.2 Requalification: Requalification will be required in the event any change is made in the source or composition of the lubricant, the ingredients used, the manufacturing processes, or the plant location. A change from one approved pour point depressant or antioxidant to another, listed on the applicable Qualified Products List, may be made without requalification, but only after notification and approval by the activity responsible for qualification.
- 3.2 Materials: The lubricating oil shall be a refined petroleum product and may contain pour point depressants up to a maximum amount of 1.0% by weight as well as an approved antioxidant in an amount not to exceed 0.5% by weight. Currently approved antioxidant additives and pour point depressants are listed in the applicable Qualified Products Lists. Silicon antifoam additives may be used up to a maximum of 25 parts per million. Crude source(s) and the types of processing used in the manufacture of the base stocks shall be identified in accordance with Appendix A. No refined constituent materials shall be used.
- 3.3 Chemical and Physical Properties: Chemical and physical properties of the blended base stocks without additives shall conform to the requirements of Table 1. The finished lubricating oil shall conform to the physical and chemical property requirements specified in Table 2.
- 3.4 Engine Performance Requirements (L-38 Engine Test): The finished lubricating oil shall meet the requirements of Table 3 when tested in the L-38 engine in accordance with ASTM STP 509A, Part IV.
- 3.5 Sulfur: The sulfur content of the oil shall not exceed the value shown for each grade in Table 2. For quality conformance inspection, the sulfur content shall be within $\pm 0.15\%$ mass of the qualification value or within a 0.3% mass range selected by the manufacturer to bracket the qualification value.
- 3.6 API Gravity: The American Petroleum Institute (API) gravity of the oil shall be determined but not limited on qualification inspection. For quality conformance inspection, the gravity shall be within ± 0.7 °API of the qualification value, or within a 1.4 °API range selected by the manufacturer to bracket the qualification value.

- 3.7 Carbon Residue: The carbon residue of the oil shall not exceed the limits specified in Table 2. For quality conformance inspection, the carbon residue shall be within $\pm 0.2\%$ mass from the value determined on the qualification sample, or within a 0.4% mass range selected by the manufacturer to bracket the qualification value.
- 3.8 Workmanship: The lubricating oil shall be an uncloudy, homogeneous blend when examined visually at room temperature ($25^{\circ}\text{C} \pm 3$) in a well lighted room or daylight. It shall exhibit no separation or fallout of the additives. Any jelly-like substance or very viscous material observed in the bottom of the container will be considered evidence of additive fallout.
4. QUALITY ASSURANCE PROVISIONS:
- 4.1 Responsibility for Inspection: Unless otherwise specified in the contract or purchase order, the contractor is responsible for the performance of all inspection requirements as specified herein. Except as otherwise specified in the contract or purchase order, the contractor may use his own or any other facility suitable for the performance of the inspection requirements specified herein, unless disapproved by the Government. The Government reserves the right to perform any of the inspections set forth in the document where such inspections are deemed necessary to assure supplies and services conform to prescribed requirements.
- 4.1.1 Responsibility for Compliance: All items must meet all requirements of Sections 3 and 5. The inspection set forth in this document shall become a part of the contractor's overall inspection system or quality program. The absence of any inspection requirements in the document shall not relieve the contractor of the responsibility of assuring that all products or supplies submitted to the Government for acceptance comply with all requirements of the contract. Sampling inspection, as part of manufacturing operations, is an acceptable practice to ascertain conformance to requirements; however, this does not authorize submission of known defective material, either indicated or actual, nor does it commit the Government to accept defective material.
- 4.2 Classification of Inspections: The inspection requirements specified herein are classified as follows:
- a. Qualification inspection (see 4.3).
 - b. Quality conformance inspection (see 4.4).
- 4.3 Qualification Inspection: The qualification inspection shall consist of a review and acceptance of the manufacturer's test results (see 4.3.2) by the Naval Air Systems Command and its field activity, the NAPC. Additional testing of the qualification inspection sample by the NAPC will be performed to confirm compliance with the requirements of Tables 1 and 2.

- 4.3.1 Qualification Inspection Sample: All qualification and NAPC testing must be conducted on the same homogeneous batch of oil. The qualification inspection test samples to be tested by NAPC shall consist of a 1 gal sample of each grade of blended base oil without additives and a 10 gal sample of each grade of the finished oil for which qualification approval is sought. Material Safety Data Sheets completed in accordance with FED-STD-313 shall also be included with the test samples. At the direction of the Naval Air Systems Command, AIR-5363, these samples should be forwarded to the Naval Air Propulsion Center, (PE33), 1440 Parkway Ave., Trenton, NJ 08628, and should be plainly identified by a securely attached durable tag or label marked with the following information:

SAMPLE FOR QUALIFICATION INSPECTION

LUBRICATING OIL, AIRCRAFT PISTON ENGINE,
(NONDISPERSANT MINERAL OIL)

Type of sample (base stock or finished oil)

Name of manufacturer

Product code number

Batch number

Date of manufacture

Submitted by (name) (date) for qualification inspection in accordance with MIL-L-6082 or SAE J1966 under authorization of (reference authorizing letter) (see 1.3).

- 4.3.2 Test Results: The manufacturer shall forward a certified copy of the test report to the NAPC. The report shall contain complete test data showing the results of all tests required by this document. Photographs of the test parts from the L-38 engine will be included along with data on the test oil's viscosity, and TAN, properties at 0, 10, 20, 30, and 40 h into the test. The test report shall also include complete formulation data including the brand name and manufacturer of each of the additives used, the concentration of each additive in the finished oil, the percentages of neutral and bright stock used in the blending of the base stock, as well as the crude oil sources and type of processing used in the manufacture of these base stock components.

- 4.4 Quality Conformance Inspection: Quality conformance inspection shall consist of all the tests included in this document with the exception of the L-38 engine and compatibility tests. Oil manufacturers must retain a copy of each batch test report in their files for at least three years. A copy of the test report on each batch of oil produced for the U.S. Government shall be forwarded to Naval Air Propulsion Center, Code PE33, P.O. Box 7176, Trenton, NJ 08628.

4.4.1 Lot Formation:

- 4.4.1.1 Bulk Lot: A bulk lot is considered as an indefinite quantity of homogenous mixture of material in a single isolated container or manufactured by a single plant run (not exceeding 24 h) through the same processing equipment, with no change in ingredient material.

4.4.1.2 Packaged Lot: A packaged lot is considered as an indefinite number of 208 L (55 gal) drums or smaller unit packages of identical size and type filled with a homogeneous mixture of material manufactured by a single plant run (not exceeding 24 h) through the same processing equipment, with no change in ingredient material.

4.4.2 Sampling:

4.4.2.1 Sampling for Verification of Product Quality: Each bulk lot of material shall be sampled at random in accordance with ASTM D 4057 or ASTM D 4177 for verification of product quality as specified in 4.4.

4.4.2.2 Sampling for Examination of Filled Containers: Each packaged lot of containers shall be sampled in accordance with MIL-STD-105, Inspection Level I, Acceptable Quality Level (AQL) 2.5% defective for leakage, fill, closure and preparation for shipment (packaging, packing, marking) in accordance with Section 5.

4.4.2.3 Sampling for Examination of Sedimentation of Filled and Sealed Containers: Samples of filled and sealed 0.95 L (1 qt) containers shall be taken at such periodic intervals as to be representative of each day of operation. The number of samples to be taken each day shall be in accordance with MIL-STD-105, Inspection Level S-2, and the AQL shall be less than 4.0% defective when tested against the sedimentation requirement of Table 2.

4.4.3 Inspection:

4.4.3.1 Inspection of Material: Inspection shall be performed in accordance with Method 9601 of FED-STD-791.

4.4.3.2 Examination of Filled Containers: Examine samples taken in accordance with 4.4.2.2 for compliance with MIL-STD-290 with regard to fill, closure, sealing, leakage, packaging, packing, and marking requirements. Reject any container having one or more defects or under the required fill. If the number of defective or unfilled containers exceeds the acceptance number for the appropriate plan of MIL-STD-105, reject the lot represented by the sample.

4.5 Test Methods: Tests shall be performed in accordance with the applicable methods of Tables 1, 2, and 3.

5. PACKAGING (For Military Procurements):

5.1 Preservation and Packing: The lubricating oil shall be preserved and packed in accordance with MIL-STD-290. The type and size of the containers and the level of preservation and packing shall be as specified by the acquiring activity.

5.2 Marking: All unit, intermediate, and shipping containers shall be marked in accordance with MIL-STD-290 and Title 49 of the Code of Federal Regulations. All unit and intermediate packs of toxic and hazardous chemicals and materials shall also be labeled in accordance with the applicable laws, statutes, regulations, or ordinances, including Federal, State, and Municipal requirements. In addition, unit or intermediate containers, including unit containers that serve as shipping containers, such as pails and drums, shall be marked with the applicable precautionary information detailed in ANSI Z129.1

6. NOTES:

6.1 Intended Use: The lubricating oil covered by this document is intended for use in four cycle piston aircraft engines where the dispersant additives found in MIL-L-22851 (SAE J1899) oil are not needed or desired.

6.2 Military Procurements.

6.2.1 Ordering Data:

6.2.1.1 Acquisition Requirements: Procurement documents should specify the following:

- a. Title, number and date of this document.
- b. Grade of lubricating oil required (see 1.2).
- c. Type and size of containers required (see 5.1).
- d. Level of preservation and packing required (see 5.1).
- e. Quantity desired.
- f. Submittal of test results (see 4.4).

6.2.2 Qualification: With respect to products requiring qualification, awards will be made only for the products that are at the time set for opening of bids, qualified for inclusion in the applicable Qualified Products List whether or not such products have actually been so listed by that date. The attention of the contractors is called to these requirements, and manufacturers are urged to arrange to have the products that they propose to offer to the federal government tested for qualification in order that they may be eligible to be awarded contracts or purchase orders for the products covered by this document. The activity responsible for the Qualified Products List is Commander, Naval Air Systems Command, AIR-5363, Department of the Navy, Washington, DC 20361, and information pertaining to qualification of products may be obtained from that activity.

6.2.3 International Standardization Agreement: Certain provisions of this document are the subject of an international standardization agreement with NATO (STANAG 1135). When amendment, revision, or cancellation of this document is proposed, which will affect or violate the international agreement concerned, the preparing activity will take appropriate reconciliation action through international standardization channels, including departmental standardization offices, if required.

6.3 Revisions: Revisions or changes to this document must have concurrence from the Naval Air Systems Command.

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TABLE 1 - Chemical and Physical Property Requirements
For Blended Base Stock (without additives)

Characteristic	Limit				Test Method
	30	40	50	60	
SAE Viscosity Grade	30	40	50	60	
	-----All Grades-----				
Viscosity Index, Min			85		ASTM D 2270
Viscosity, cSt					ASTM D 445
@ 40°C			report		
@ 100°C			report		
Saponification Number, Max			0.5		ASTM D 94

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TABLE 2 - Chemical and Physical Property Requirements for Finished Lubricant

Characteristic	Limit				Test Method
	30	40	50	60	
SAE Viscosity Grade	30	40	50	60	
Viscosity, cSt, @ 100°C, Min	9.3	12.5	16.3	21.9	ASTM D 445
@ 100°C, Less Than	12.5	16.3	21.9	26.1	
Flash Point, °C Min	220	225	243	243	ASTM D 92
Carbon Residue, Mass % Max	0.6	0.6	1.2	1.2	ASTM D 189, ASTM D 4530
Sulfur, Mass % Max	0.6	0.8	1.0	1.2	ASTM D 129, ASTM D 1552, ASTM D 2622
Pour Point, °C Max	-18	-15	-12	-9	ASTM D 97
Viscosity, High Temp., High Shear, cP, Min 150°C, 10 ⁶ s ⁻¹	3.3	3.3	3.3	3.3	ASTM D 4683, ASTM D 4741
-----All Grades-----					
Viscosity, cSt, @ 40°C		report			ASTM D 445
Total Acid Number, mg KOH/g, Max ¹		0.10			ASTM D 664
Gravity, °API		report			ASTM D 287
Ash Content Mass % Max		0.006			ASTM D 482
Trace Sediment Max ml/100 mL Oil		0.005			ASTM D 2273
Copper Strip Corrosion, Max Rating					ASTM D 130
3 hr @ 100°C		1			
3 hr @ 204°C		3			

TABLE 2 (Continued)

Characteristic	Limit	Test Method
	-----All Grades-----	
Foaming Tendency/Stability		ASTM D 892
Sequence 1		
Aerated Volume, mL, max	50	
Volume after 10 min, mL, max	0	
Sequence 2		
Aerated Volume, mL, max	50	
Volume after 10 min, mL, max	0	
Sequence 3		
Aerated Volume, mL, max	50	
Volume after 10 min, mL, max	0	
Compatibility ²	pass	FTM 791 Method 3403

Note: ¹Titrate to a pH 11 end point.

²Only required for qualification of additives. Reference oils may be obtained from NAPC.

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TABLE 3 - L-38 ENGINE TEST REQUIREMENTS¹

Characteristic	Limit	Test Method
BEARING		
Bearing Weight Loss, Total, mg, Max	500	Footnote 2
USED OIL		
Viscosity, % Change, Max, @ 40°C	20	ASTM D 445
Total Acid Number, Change, Max ³	5.0	ASTM D 664

Note: ¹L-38 engine test is to be run in accordance with ASTM STP 509A, Part IV

²ASTM STP 509A, Part IV

³Titrate to a pH 11 end point.

APPENDIX A

Base Stock Crude Oil Source and Processing Descriptions

A.1 When applying for qualification, refiners must provide the following information about the crude oil and the processing used in the manufacture of each base stock blended into their product:

- a. Name of original base stock refiner or processor.
- b. Location of refinery or processing plant, by city and state (U.S.), province (Canada), or country.
- c. General crude source shall be identified as follows:

- ACI - Alaskan Cook Inlet
- ANS - Alaskan North Slope
- GE - Germany
- MC - Mid Continent
- ME - Middle East
- MW - Mid West
- MX - Mexican
- NA - North Africa
- NS - North Sea
- PA - Pennsylvania
- VEN - Venezuelan
- WC - West Coast
- WCA - Western Canada
- WT - West Texas
- OC - Other (Please provide brief description)

- d. General crude refining processes shall be defined as follows:

- SD - Straight Distillation
- VD - Vacuum Distillation
- SR - Solvent Refining
- MH - Mild Hydrogenation
- SH - Severe Hydrogenation
- HP - Hydrocracked
- OP - Other (Please provide brief description)