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400 Commonwealth Drive, Warrendale, PA 15096-0001

# SURFACE VEHICLE STANDARD

**SAE** J1508

Issued 1987-06  
Revised 1996-08

Superseding J1508 JUN93

Submitted for recognition as an American National Standard

## (R) HOSE CLAMP SPECIFICATIONS

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**1. Scope**—This SAE Standard covers thirty-two (32) types of clamps most commonly and suitably being used on OEM coolant, fuel, oil, vacuum, and emission systems.

**1.1 Purpose**—This document is compiled for the specific purpose of describing the basic characteristics and minimum performance requirements recommended by the manufacturers. No application recommendations are intended or implied.

1.1.1 For the benefit of the user in selecting appropriate products for their application, the committee has published ancillary documents that may assist you in this selection. The documents are SAE J1610, SAE J1697, and TMC RP 332.

## 2. References

**2.1 Applicable Documents**—The following publications form a part of this specification to the extent specified herein. The latest issue of SAE publications shall apply.

2.1.1 SAE PUBLICATIONS—Available from SAE, 400 Commonwealth Drive, Warrendale, PA 15096-0001.

SAE J178—Music Steel Wire and Spring

SAE J402—SAE Numbering System for Wrought or Rolled Steel

SAE J478—Slotted and Recessed Head Screws

SAE J1086—Metals and Alloys in the Unified Numbering System

SAE J1610—Test Method for Evaluating the Sealing Capability of Hose Connections with a PVT Test Facility

SAE J1697—Recommended Practices for Design and Evaluation of Passenger and Light Truck Coolant Hose Clamped Joints

2.1.2 ANSI AND IFI PUBLICATIONS—Available from ANSI, 11 West 42nd Street, New York, NY 10036-8002.

ANSI B1.1, 3M—Unified Inch Screw Thread

ANSI B1.3M—Screw Thread Gauging Systems for Dimensional Acceptability

IFI 112—High Performance Thread Rolling Screws

2.1.3 ASTM PUBLICATIONS—Available from ASTM, 1916 Race Street, Philadelphia, PA 19103-1187.

ASTM A 228—Standard Specification for Steel Wire, Music Spring Quality

ASTM A 525—Specification for General Requirements for Steel Sheet, Zinc-Coated (Galvanized) by the Hot-Dip Process

ASTM B 117—Standard Method of Salt Spray (Fog) Testing

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2.1.4 MILITARY PUBLICATIONS—Available from Commanding Officer, Naval Publications and Forms Center, 700 Robbins Avenue, Philadelphia, PA 19111.

MIL Std MS21044—Nut, Self-Locking, Hexagon, Regular Height, 250 °F, 125 KSI Ft<sub>u</sub> and 60 KSI Ft<sub>u</sub>

MIL Std MS21045—Nut, Self-Locking, Hexagon, Regular Height, 450 °F, 125 KSI Ft<sub>u</sub>

MIL Std MS39326—Clamp, Spring: Hose (Low Pressure) Type "E"

2.1.5 AISI PUBLICATION—Available from

AISI—Material Standards

2.1.6 TMC PUBLICATIONS—Available from The Maintenance Council, 2200 Mill Road, Alexandria, VA 22314-5388.

TMC RP 332—Guidelines for Hose, Clamps, and Fittings for Cooling and Charge Air-Cooling Systems

### 3. Definitions

**3.1 Free Torque**—The torque value expressed in newton meters (pound inches) when the clamp is tightened four complete revolutions of the screw or nut, while in the free state. This value does not include any break-away effects due to staking or passage of the band ends beyond the screw head.

**3.2 Durability Torque**—The maximum torque value applied to a clamp without evidence of deformation or excessive wear when tightened once over a steel mandrel.

**3.3 Installation Torque**—The recommended torque for installation of the clamp. This is generally expressed in terms of 50% to 75% of the rated "Durability Torque" for specific clamps. Installation Torque is sometimes referred to as Application Torque.

**3.4 Ultimate Torque**—The torque value at which the clamp develops deformation to a degree that it cannot be reused or no longer achieves its intended use.

**4. Classification**—For ease of handling the various clamp designs and modifications thereof; clamps have been grouped by their basic design and functional characteristics:

**4.1 Group #1 (Types "A," "AHH," "B," "D," "C," "F," "FEO," "FE," "HD," "I," "M," "MX," "TB," "SSC," and "G")**—Clamps which require torquing a screw or nut for installation.

4.1.1 "A" AND "AHH"—Dual body wires utilizing a machine screw with trunnion nut for the tightening mechanism. Screw position tangential to the diameter. See Figure 1 and Tables 1A and 1B.

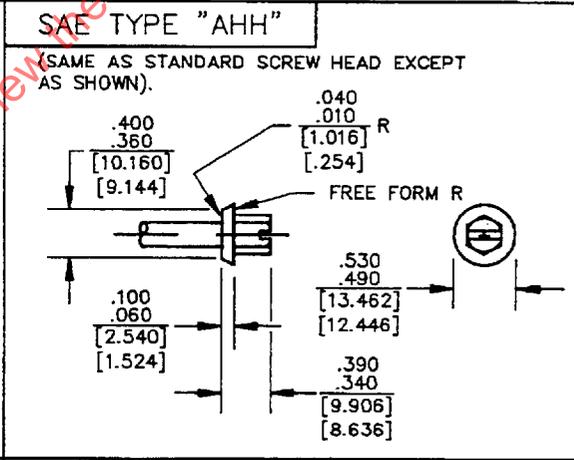
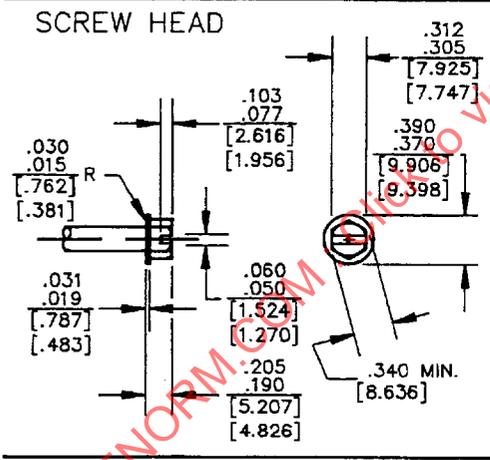
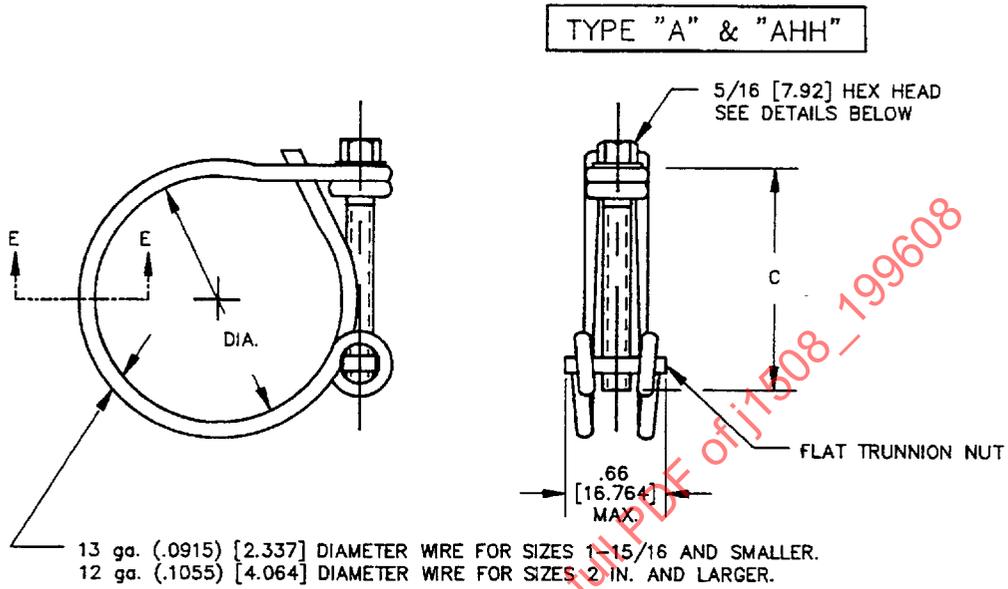
4.1.2 "B" AND "D"—Flat band body stock utilizing a machine screw and square nut for the tightening mechanism. Screw position tangential to the diameter. See Figures 2, 3A, and 3B and Tables 2 and 3.

4.1.3 "C"—Flat band body stock utilizing a bridge structure to position the machine screw and nut tightening mechanism perpendicular to the diameter. See Figure 4 and Tables 4A and 4B.

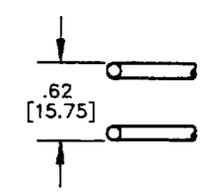
4.1.4 "F," "FEO," "FE," "HD," "I," "M," AND "MX"—A tangential worm drive screw engaging either pierced through slots or embossed threads. Those using pierced through slots are also available in extended band versions to protect soft hose compounds. See Figures 5 to 11 and Tables 5 to 14.

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NOTE—"FE" means type "F," embossed slots; "FEO" means type "F," embossed slots with screw offset from centerline of the band.

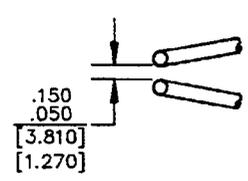


SECT. E-E STANDARD



SECT. E-E STANDARD

OPTIONAL "CLOSED LOOP"



SECT. E-E OPTIONAL

FIGURE 1—BASIC ENVELOPE DRAWING—INCH (mm)

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TABLE 1A—TYPE "A," "AHH," AND "SLA" (Metric)

SAE Size No.	Open Dia. (mm)	Closed Dia. (mm)	Adjust Range (mm)	Screw Length (mm)	SAE Size No.	Open Dia. (mm)	Closed Dia. (mm)	Adjust Range (mm)	Screw Length (mm)
16	12.70	11.18	1.52	21.59		52.07	45.97	6.10	37.59
18	14.22	12.19	2.03	21.59	66	52.32	47.75	4.57	37.59
20	15.75	13.97	1.78	21.59	68	53.85	49.28	4.57	37.59
22	17.53	14.73	2.79	21.59		53.85	48.51	5.33	37.59
24	19.05	16.26	2.79	31.24		54.61	49.28	5.33	37.59
26	20.57	17.53	3.05	31.24	70	55.63	50.04	5.59	37.59
28	22.35	19.05	3.30	31.24		55.88	50.29	5.59	37.59
	23.11	19.81	3.30	31.24		55.88	49.53	6.35	43.94
30	23.88	20.57	3.30	31.24	72	57.15	51.56	5.59	37.59
	24.64	21.34	3.30	31.24		56.39	49.96	6.35	43.94
	25.15	21.34	3.81	31.24		56.39	50.29	6.10	37.59
32	25.40	22.35	3.05	31.24		57.15	51.56	5.69	37.59
	26.16	23.11	3.05	31.24		57.15	50.80	6.35	43.94
34	26.92	23.88	3.05	31.24	74	58.67	53.85	4.83	37.59
	27.69	24.38	3.30	31.24		58.67	52.32	6.35	43.94
	28.20	24.38	3.81	31.24		60.20	54.61	5.59	43.94
36	28.45	24.13	4.32	31.24	76	60.45	55.63	4.83	37.59
	28.96	25.65	3.30	31.24		60.96	55.37	5.59	37.59
	29.21	25.91	3.30	31.24	78	61.98	57.15	4.83	37.59
38	30.23	26.92	3.30	31.24	80	63.50	57.91	5.59	37.59
	30.48	27.18	3.30	31.24	82	65.02	59.44	5.59	37.59
	30.99	27.69	3.30	31.24	84	66.55	61.21	5.33	37.59
40	31.75	27.69	4.06	31.24	86	68.33	62.74	5.59	37.59
	32.51	27.94	4.57	37.59	88	69.85	64.26	5.59	37.59
42	33.27	29.46	3.81	31.24	90	71.37	65.79	5.59	37.59
44	35.05	30.23	4.83	31.24		72.14	66.55	5.59	37.59
46	36.58	31.75	4.83	31.24	92	73.15	67.56	5.59	37.59
48	38.10	33.27	4.83	31.24	94	74.68	69.09	5.59	37.59
50	39.62	35.05	4.57	31.24	96	76.20	70.61	5.59	37.59
	39.62	34.29	5.33	37.59	98	77.72	72.14	5.59	37.59
52	41.15	36.58	4.57	31.24	100	79.25	73.91	5.33	37.59
	41.66	35.31	6.35	37.59	102	81.03	75.44	5.59	37.59
	42.42	36.25	6.10	43.94	104	82.55	76.96	5.59	37.59
	42.67	36.32	6.35	43.94		83.31	77.72	5.59	37.59
54	42.93	38.10	4.83	31.24	106	84.07	78.49	5.59	37.59
	42.93	37.08	5.84	37.59	108	85.85	80.26	5.59	37.59
	43.18	37.34	5.84	37.59	110	87.38	81.79	5.59	37.59
	43.43	37.01	6.35	43.94	112	88.90	82.55	6.35	43.94
	43.69	38.10	5.59	37.59	114	90.42	84.07	6.35	43.94
	44.20	38.10	6.10	43.94	116	91.95	85.85	6.10	43.94
56	44.45	39.62	4.83	37.59	118	93.73	87.38	6.35	43.94
	44.45	38.86	5.59	37.59	120	95.25	88.90	6.35	43.94
	44.70	38.35	6.35	43.94	122	96.77	90.42	6.35	43.94
	45.72	39.62	6.10	37.59	124	98.55	91.95	6.35	43.94
58	45.97	41.15	4.83	37.59	126	100.08	93.73	6.35	43.94
	46.74	41.91	4.83	37.59	128	101.60	95.25	6.35	43.94
	46.74	41.15	5.59	37.59	130	103.12	96.77	6.35	43.94
	46.99	41.15	5.84	37.59	132	104.65	98.55	6.10	43.94
60	47.75	42.93	4.83	37.59	134	106.43	100.08	6.35	43.94
	47.75	41.40	6.35	43.94	136	107.95	101.60	6.35	43.94
	48.01	41.61	6.35	43.94	138	109.47	103.12	6.35	43.94
	48.51	43.69	4.83	37.59	140	111.25	104.65	6.60	43.94
	48.51	42.93	5.59	37.59	142	112.78	106.43	6.35	43.94
62	49.28	44.45	4.83	37.59	144	114.30	107.95	6.35	43.94
	49.28	43.69	5.59	37.59	146	115.82	109.47	6.35	43.94
	49.28	42.93	6.35	43.94	148	117.35	111.25	6.10	43.94
	49.78	43.31	6.35	43.94	150	119.13	112.78	6.35	43.94
	49.78	43.94	5.84	37.59	152	120.65	114.30	6.35	43.94
	50.29	43.94	6.35	43.94	154	122.17	115.82	6.35	43.94
64	50.80	45.97	4.83	37.59	156	123.95	117.35	6.60	43.94
	50.80	45.21	5.59	37.59	158	125.48	119.13	6.35	43.94
	50.80	44.45	6.35	43.94	160	127.00	120.65	6.35	43.94
	51.56	45.47	6.10	43.94					

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TABLE 1B—TYPE "A," "AHH," AND "SLA" (English)

SAE Size No.	Open Dia. in	Closed Dia. in	Adjust Range in	Screw Length in	SAE Size in	Open Dia. in	Closed Dia. in	Adjust Range in	Screw Length in
16	0.50	0.440	0.06	0.85		2.05	1.810	0.24	1.48
18	0.56	0.480	0.08	0.85	66	2.06	1.880	0.18	1.48
20	0.62	0.550	0.07	0.85	68	2.12	1.940	0.18	1.48
22	0.69	0.580	0.11	0.85		2.12	1.910	0.21	1.48
24	0.75	0.640	0.11	1.23		2.15	1.940	0.21	1.48
26	0.81	0.690	0.12	1.23	70	2.19	1.970	0.22	1.48
28	0.88	0.750	0.13	1.23		2.20	1.980	0.22	1.48
	0.91	0.780	0.13	1.23		2.20	1.950	0.25	1.73
30	0.94	0.810	0.13	1.23	72	2.22	1.967	0.25	1.73
	0.97	0.840	0.13	1.23		2.22	1.980	0.24	1.48
	0.99	0.840	0.15	1.23		2.25	2.030	0.22	1.48
32	1.00	0.880	0.12	1.23		2.25	2.030	0.22	1.48
	1.03	0.910	0.12	1.23		2.25	2.000	0.25	1.73
34	1.06	0.940	0.12	1.23	74	2.31	2.120	0.19	1.48
	1.09	0.960	0.13	1.23		2.31	2.060	0.25	1.73
	1.11	0.960	0.15	1.23		2.37	2.150	0.22	1.48
36	1.12	0.950	0.17	1.23	76	2.38	2.190	0.19	1.48
	1.14	1.010	0.13	1.23		2.40	2.180	0.22	1.48
	1.15	1.020	0.13	1.23	78	2.44	2.250	0.19	1.48
38	1.19	1.060	0.13	1.23	80	2.50	2.280	0.22	1.48
	1.20	1.070	0.13	1.23	82	2.56	2.340	0.22	1.48
	1.22	1.090	0.13	1.23	84	2.62	2.410	0.21	1.48
40	1.25	1.090	0.16	1.23	86	2.69	2.470	0.22	1.48
	1.28	1.100	0.18	1.48	88	2.75	2.530	0.22	1.48
42	1.31	1.160	0.15	1.23	90	2.81	2.590	0.22	1.48
44	1.38	1.190	0.19	1.23		2.84	2.620	0.22	1.48
46	1.44	1.250	0.19	1.23	92	2.88	2.660	0.22	1.48
48	1.50	1.310	0.19	1.23	94	2.94	2.720	0.22	1.48
50	1.56	1.380	0.18	1.23	96	3.00	2.780	0.22	1.48
	1.56	1.350	0.21	1.48	98	3.06	2.840	0.22	1.48
52	1.62	1.440	0.18	1.23	100	3.12	2.910	0.21	1.48
	1.64	1.390	0.25	1.48	102	3.19	2.970	0.22	1.48
	1.67	1.427	0.24	1.73	104	3.25	3.030	0.22	1.48
	1.68	1.430	0.25	1.73		3.28	3.060	0.22	1.48
54	1.69	1.500	0.19	1.23	106	3.31	3.090	0.22	1.48
	1.69	1.460	0.23	1.48	108	3.38	3.160	0.22	1.48
	1.70	1.470	0.23	1.48	110	3.44	3.220	0.22	1.48
	1.71	1.457	0.25	1.73	112	3.50	3.250	0.25	1.73
	1.72	1.500	0.22	1.48	114	3.56	3.310	0.25	1.73
	1.74	1.500	0.24	1.73	116	3.62	3.380	0.24	1.73
56	1.75	1.560	0.19	1.48	118	3.69	3.440	0.25	1.73
	1.75	1.530	0.22	1.48	120	3.75	3.500	0.25	1.73
	1.76	1.510	0.25	1.73	122	3.81	3.560	0.25	1.73
	1.80	1.560	0.24	1.48	124	3.88	3.620	0.26	1.73
58	1.81	1.620	0.19	1.48	126	3.94	3.690	0.25	1.73
	1.84	1.650	0.19	1.48	128	4.00	3.750	0.25	1.73
	1.84	1.620	0.22	1.48	130	4.06	3.810	0.25	1.73
	1.85	1.620	0.23	1.48	132	4.12	3.880	0.24	1.73
60	1.88	1.690	0.19	1.48	134	4.19	3.940	0.25	1.73
	1.88	1.630	0.25	1.73	136	4.25	4.000	0.25	1.73
	1.89	1.638	0.25	1.73	138	4.31	4.060	0.25	1.73
	1.91	1.720	0.19	1.48	140	4.38	4.120	0.26	1.73
	1.91	1.690	0.22	1.48	142	4.44	4.190	0.25	1.73
62	1.94	1.750	0.19	1.48	144	4.50	4.250	0.25	1.73
	1.94	1.720	0.22	1.48	146	4.56	4.310	0.25	1.73
	1.94	1.690	0.25	1.73	148	4.62	4.380	0.24	1.73
	1.96	1.705	0.25	1.73	150	4.69	4.440	0.25	1.73
	1.96	1.730	0.23	1.48	152	4.75	4.500	0.25	1.73
	1.98	1.730	0.25	1.73	154	4.81	4.560	0.25	1.73
64	2.00	1.810	0.19	1.48	156	4.88	4.620	0.26	1.73
	2.00	1.780	0.22	1.48	158	4.94	4.690	0.25	1.73
	2.00	1.750	0.25	1.73	160	5.00	4.750	0.25	1.73
	2.03	1.790	0.24	1.73					

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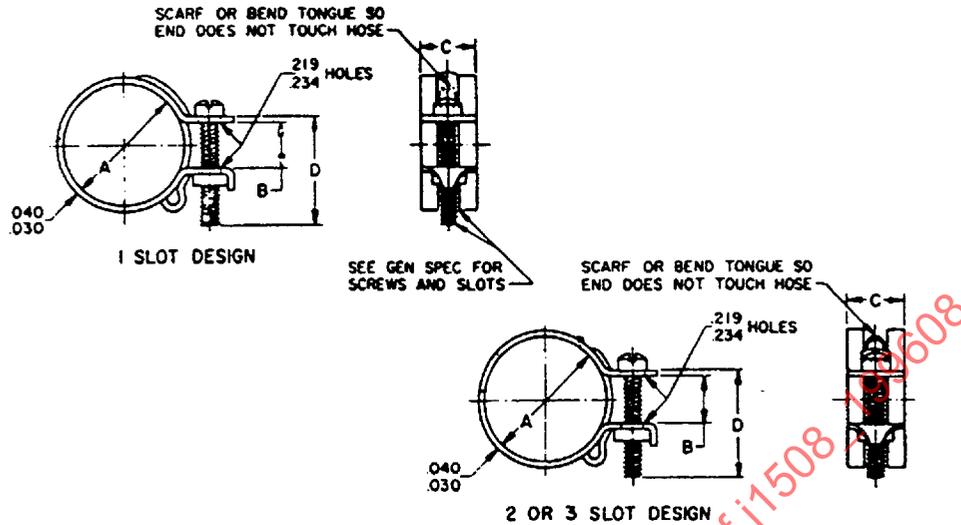


FIGURE 2—DIMENSIONS OF TYPE "B" HOSE CLAMPS

TABLE 2—DIMENSIONS OF TYPE "B" HOSE CLAMPS, in

SAE Size No.	A Dia. Nom	A Dia. Open	A Dia. Closed	B <sup>1</sup> Gap	C Band Width ±0.01	D Screw Length Min	SAE Size No.	A Dia. Nom	A Dia. Open	A Dia. Closed	B <sup>1</sup> Gap	C Band Width ±0.01	D Screw Length Min
18	0.50	0.58	0.44	0.38	0.50 <sup>2</sup>	1.00	58	1.75	1.83	1.64	0.50	0.62 <sup>3</sup>	1.12
20	0.56	0.64	0.48	0.38	0.50 <sup>2</sup>	1.00	60	1.81	1.89	1.70	0.50	0.62 <sup>3</sup>	1.12
22	0.62	0.70	0.55	0.38	0.50 <sup>2</sup>	1.00	62	1.88	1.95	1.77	0.50	0.62 <sup>3</sup>	1.12
24	0.69	0.77	0.61	0.38	0.50 <sup>2</sup>	1.00	64	1.94	2.02	1.83	0.50	0.62 <sup>3</sup>	1.12
26	0.75	0.83	0.67	0.38	0.50 <sup>2</sup>	1.00	67	2.03	2.11	1.92	0.50	0.62 <sup>3</sup>	1.12
28	0.81	0.89	0.73	0.38	0.50 <sup>2</sup>	1.00							
30	0.88	0.95	0.80	0.38	0.50 <sup>2</sup>	1.00	70	2.12	2.20	2.02	0.50	0.62 <sup>3</sup>	1.12
32	0.94	1.02	0.86	0.38	0.50 <sup>2</sup>	1.00	72	2.19	2.27	2.08	-0/5-	0.62 <sup>3</sup>	1.12
35	1.03	1.11	0.95	0.38	0.50 <sup>2</sup>	1.00	75	2.28	2.36	2.17	0.50	0.62 <sup>3</sup>	1.12
36	1.06	1.14	0.98	0.38	0.50 <sup>2</sup>	1.00	79	2.38	2.48	2.27	0.50	0.62 <sup>3</sup>	1.25
38	1.12	1.20	1.02	0.38	0.50 <sup>2</sup>	1.12	83	2.50	2.61	2.39	0.50	0.62 <sup>3</sup>	1.25
40	1.19	1.27	1.08	0.50	0.50 <sup>2</sup>	1.12	88	2.62	2.75	2.52	0.50	0.62 <sup>3</sup>	1.25
42	1.25	1.33	1.14	0.50	0.62 <sup>3</sup>	1.12	92	2.75	2.88	2.64	0.50	0.62 <sup>3</sup>	1.25
44	1.31	1.39	1.20	0.50	0.62 <sup>3</sup>	1.12	96	2.88	3.00	2.77	0.50	0.62 <sup>3</sup>	1.25
46	1.38	1.45	1.27	0.50	0.62 <sup>3</sup>	1.12	100	3.00	3.12	2.89	0.50	0.62	1.25
48	1.44	1.52	1.33	0.50	0.62 <sup>3</sup>	1.12	104	3.12	3.25	3.02	0.50	0.62	1.25
50	1.50	1.58	1.39	0.50	0.62 <sup>3</sup>	1.12	108	3.25	3.38	3.14	0.50	0.62	1.25
52	1.56	1.64	1.45	0.50	0.62 <sup>3</sup>	1.12	112	3.38	3.50	3.27	0.50	0.62	1.25
54	1.62	1.70	1.52	0.50	0.62 <sup>3</sup>	1.12	122	3.56	3.81	3.42	0.62	0.75	1.38
56	1.69	1.77	1.58	0.50	0.62 <sup>3</sup>	1.12							

<sup>1</sup> Reference dimension. When gap is at value tabulated, clamp diameter shall approximate the nominal diameter.

<sup>2</sup> 0.62 in width optional with user.

<sup>3</sup> 0.50 in width optional with user.

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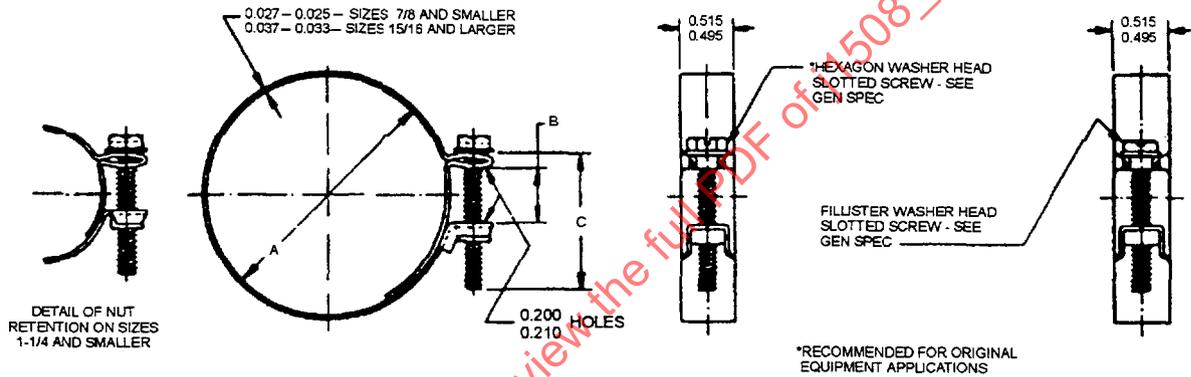


FIGURE 3A—TYPE "D" HOSE CLAMPS, in

## SAE J1508 Revised AUG96

TABLE 3A—DIMENSIONS OF TYPE "D" HOSE CLAMPS, in

SAE Size No.	A Dia. Nom	A Dia. Open	A Dia. Closed	Ba Gap	C Screw Length Min	SAE Size No.	A Dia. Nom	A Dia. Open	A Dia. Closed	Ba Gap	C Screw Length Min
23	0.62	0.72	0.53	0.38	1.12	119	3.62	3.72	3.41	0.75	1.50
25	0.69	0.78	0.59	0.38	1.12	121	3.69	3.78	3.47	0.75	1.50
27	0.75	0.84	0.66	0.38	1.12	123	3.75	3.84	3.53	0.75	1.50
29	0.81	0.91	0.72	0.38	1.12	125	3.81	3.91	3.59	0.75	1.50
31	0.88	0.97	0.78	0.38	1.12	127	3.88	3.97	3.66	0.75	1.50
33	0.94	1.03	0.84	0.38	1.12	129	3.94	4.03	3.72	0.75	1.50
35	1.00	1.09	0.91	0.38	1.12	131	4.00	4.09	3.78	0.75	1.50
37	1.06	1.16	0.97	0.38	1.12	133	4.06	4.16	3.84	0.75	1.50
39	1.12	1.22	1.03	0.38	1.12	135	4.12	4.22	3.91	0.75	1.50
41	1.19	1.28	1.06	0.50	1.25	137	4.19	4.28	3.97	0.75	1.50
43	1.25	1.34	1.12	0.50	1.25	139	4.25	4.34	4.03	0.75	1.50
45	1.31	1.41	1.19	0.50	1.25	141	4.31	4.41	4.09	0.75	1.50
47	1.38	1.47	1.25	0.50	1.25	143	4.38	4.47	4.16	0.75	1.50
49	1.44	1.53	1.31	0.50	1.25	145	4.44	4.53	4.22	0.75	1.50
51	1.50	1.59	1.38	0.50	1.25	147	4.50	4.59	4.28	0.75	1.50
53	1.56	1.66	1.44	0.50	1.25	149	4.56	4.66	4.34	0.75	1.50
55	1.62	1.72	1.50	0.50	1.25	151	4.62	4.72	4.41	0.75	1.50
57	1.69	1.78	1.56	0.50	1.25	153	4.69	4.78	4.47	0.75	1.50
59	1.75	1.84	1.62	0.50	1.25	155	4.75	4.84	4.53	0.75	1.50
61	1.81	1.91	1.69	0.50	1.25	157	4.81	4.91	4.59	0.75	1.50
63	1.88	1.97	1.75	0.50	1.25	159	4.88	4.97	4.66	0.75	1.50
65	1.94	2.03	1.81	0.50	1.25	161	4.94	5.03	4.72	0.75	1.50
67	2.00	2.09	1.88	0.50	1.25	163	5.00	5.09	4.78	0.75	1.50
69	2.06	2.16	1.94	0.50	1.25	165	5.06	5.16	4.84	0.75	1.50
71	2.12	2.22	2.00	0.50	1.25	167	5.12	5.22	4.91	0.75	1.50
73	2.19	2.28	2.06	0.50	1.25	169	5.19	5.28	4.97	0.75	1.50
75	2.25	2.34	2.12	0.50	1.25	171	5.25	5.34	5.03	0.75	1.50
77	2.31	2.41	2.19	0.50	1.25	173	5.31	5.41	5.09	0.75	1.50
79	2.38	2.47	2.22	0.62	1.38	175	5.38	5.47	5.16	0.75	1.50
81	2.44	2.53	2.28	0.62	1.38	177	5.44	5.53	5.22	0.75	1.50
83	2.50	2.59	2.34	0.62	1.38	179	5.50	5.59	5.28	0.75	1.50
85	2.56	2.66	2.41	0.62	1.38	181	5.56	5.66	5.34	0.75	1.50
87	2.62	2.72	2.47	0.62	1.38	183	5.62	5.72	5.41	0.75	1.50
89	2.69	2.78	2.53	0.62	1.38	185	5.69	5.78	5.47	0.75	1.50
91	2.75	2.84	2.59	0.62	1.38	187	5.75	5.84	5.53	0.75	1.50
93	2.81	2.91	2.66	0.62	1.38	189	5.81	5.91	5.59	0.75	1.50
95	2.88	2.97	2.72	0.62	1.38	191	5.88	5.97	5.66	0.75	1.50
97	2.94	3.03	2.78	0.62	1.38	193	5.94	6.03	5.72	0.75	1.50
99	3.00	3.09	2.84	0.62	1.38	195	6.00	6.09	5.78	0.75	1.50
101	3.06	3.16	2.91	0.62	1.38						
103	3.12	3.22	2.97	0.62	1.38						
105	3.19	3.28	3.03	0.62	1.38						
107	3.25	3.34	3.09	0.62	1.38						
109	3.31	3.41	3.16	0.62	1.38						
111	3.38	3.47	3.22	0.62	1.38						
113	3.44	3.53	3.28	0.62	1.38						
115	3.50	3.59	3.34	0.62	1.38						
117	3.56	3.66	3.34	0.75	1.50						

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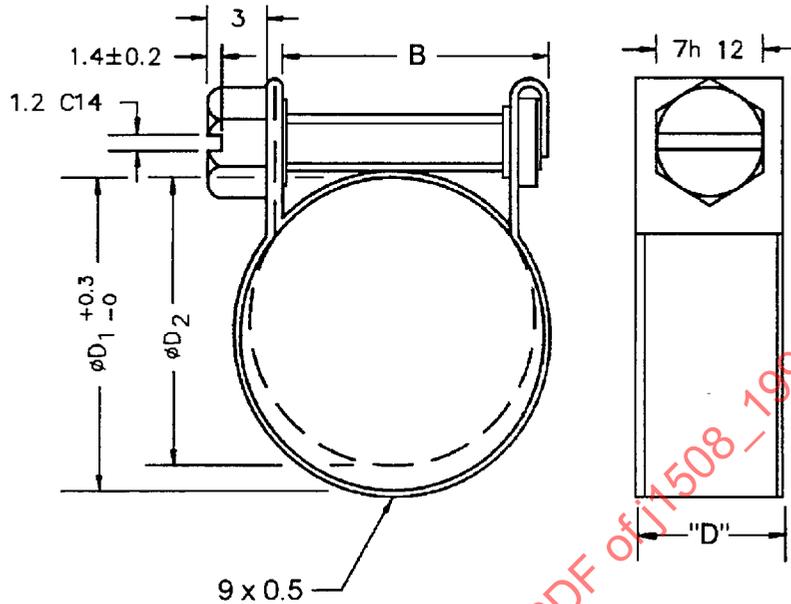


FIGURE 3B—TYPE "D"

TABLE 3B—TYPE "D"

Manufacturers Designation for SAE Size *	Diameter Supplied in mm	Diameter Supplied in in	Clamping Range mm	Clamping Range in	Clamping Range Decimals	B mm	B in	D mm	D in	Recommended Tightening Torque (N-m)
8	8.3	0.326	6.0 - 8.3	15/64 - 21/64	0.234 - 0.328	13.1	33/64	9.1	23/64	1.5
9	9.3	0.366	7.0 - 9.5	9/32 - 3/8	0.276 - 0.375	13.1	33/64	9.1	23/64	1.5
10	10.3	0.405	8.0 - 10.3	5/16 - 13/32	0.315 - 0.406	13.1	33/64	9.1	23/64	1.5
11	11.3	0.444	9.0 - 11.5	23/64 - 29/64	0.358 - 0.453	13.1	33/64	9.1	23/64	1.5
12	12.3	0.484	10.0 - 12.3	25/64 - 31/64	0.358 - 0.453	15.9	20/32	9.1	23/64	1.5
13	13.3	0.523	11.0 - 13.5	7/16 - 17/32	0.433 - 0.531	15.9	20/32	9.1	23/64	1.5
14	14.3	0.562	12.0 - 14.3	15/32 - 9/16	0.479 - 0.562	15.9	20/32	9.1	23/64	1.5
15	15.3	0.602	13.0 - 15.5	33/64 - 39/64	0.512 - 0.609	15.9	20/32	9.1	23/64	1.5
16	16.3	0.641	14.0 - 16.3	35/64 - 41/64	0.551 - 0.640	15.9	20/32	9.1	23/64	1.5
17	17.3	0.681	15.0 - 17.5	19/32 - 11/16	0.590 - 0.685	15.9	20/32	9.1	23/64	1.5

\* = Band Thickness = 0.5 mm (0.02 in)

• = In the absence of an appropriate SAE size



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TABLE 4A—DIMENSIONS OF TYPE "C" HOSE CLAMPS, in

SAE Size No. <sup>1</sup>	A Diameter Open	A Diameter Closed	B Bridge Stock Thickness $\pm 0.002$	C <sup>2</sup> Bridge Width Max	D Band Width $\pm 0.010$	E <sup>3</sup> Band Thickness $\pm 0.001$	F Screw Size and Length	G <sup>2</sup> Height Over Screw Max
13	0.40	0.34	0.035	0.41	0.281	0.010	6-32 x 0.50	0.64
14	0.43	0.37	0.035	0.41	0.281	0.010	6-32 x 0.50	0.64
15	0.46	0.40	0.035	0.41	0.281	0.010	6-32 x 0.50	0.64
16	0.50	0.37	0.035	0.41	0.281	0.010	6-32 x 0.50	0.64
17	0.53	0.40	0.035	0.41	0.281	0.010	6-32 x 0.50	0.64
18	0.56	0.43	0.035	0.41	0.281	0.010	6-32 x 0.50	0.64
19	0.59	0.46	0.035	0.41	0.281	0.010	6-32 x 0.50	0.64
20	0.62	0.50	0.035	0.41	0.281	0.010	6-32 x 0.50	0.64
21	0.65	0.53	0.035	0.41	0.281	0.010	6-32 x 0.50	0.64
22	0.69	0.38	0.050	0.64	0.438	0.017	10-24 x 0.88	1.13
22N	0.69	0.56	0.035	0.41	0.281	0.010	6-32 x 0.50	0.64
23	0.71	0.59	0.035	0.41	0.281	0.010	6-32 x 0.50	0.64
24	0.75	0.44	0.050	0.64	0.438	0.017	10-24 x 0.88	1.13
24N	0.75	0.62	0.035	0.41	0.281	0.010	6-32 x 0.50	0.64
25	0.78	0.66	0.035	0.41	0.281	0.010	6-32 x 0.50	0.64
26	0.81	0.50	0.050	0.64	0.438	0.017	10-24 x 0.88	1.13
26N	0.81	0.69	0.035	0.41	0.281	0.010	6-32 x 0.50	0.64
28	0.88	0.56	0.050	0.64	0.438	0.017	10-24 x 0.88	1.13
30	0.94	0.62	0.050	0.72	0.505	0.017	12-24 x 0.88	1.13
30N	0.94	0.62	0.050	0.64	0.438	0.017	10-24 x 0.88	1.13
32	1.00	0.69	0.050	0.72	0.505	0.017	12-24 x 0.88	1.13
32N	1.00	0.69	0.050	0.64	0.438	0.017	10-24 x 0.88	1.13
34	1.06	0.75	0.050	0.72	0.505	0.020	12-24 x 0.88	1.13
34N	1.06	0.75	0.050	0.64	0.438	0.017	10-24 x 0.88	1.13
36	1.12	0.81	0.050	0.72	0.505	0.020	12-24 x 0.88	1.13
36N	1.12	0.81	0.050	0.64	0.438	0.017	10-24 x 0.88	1.13
38	1.19	0.88	0.062	0.72	0.505	0.020	12-24 x 0.88	1.13
38N	1.19	0.88	0.050	0.64	0.438	0.017	10-24 x 0.88	1.13
40	1.25	0.94	0.062	0.72	0.505	0.020	12-24 x 0.88	1.13
40N	1.25	0.94	0.050	0.64	0.438	0.017	10-24 x 0.88	1.13
42	1.31	1.00	0.062	0.72	0.505	0.020	12-24 x 0.88	1.13
42N	1.31	1.00	0.050	0.64	0.438	0.017	10-24 x 0.88	1.13
44	1.38	1.06	0.062	0.72	0.505	0.020	12-24 x 0.88	1.13
44N	1.38	1.06	0.050	0.64	0.438	0.017	10-24 x 0.88	1.13
46	1.44	1.12	0.062	0.72	0.505	0.020	12-24 x 0.88	1.13
46N	1.44	1.12	0.050	0.64	0.438	0.017	10-24 x 0.88	1.13
48	1.50	1.19	0.062	0.72	0.505	0.020	12-24 x 0.88	1.13
48N	1.50	1.19	0.050	0.64	0.438	0.017	10-24 x 0.88	1.13
50	1.56	1.25	0.062	0.72	0.505	0.020	12-24 x 0.88	1.13
52	1.62	1.31	0.062	0.72	0.505	0.020	12-24 x 0.88	1.13

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TABLE 4A—DIMENSIONS OF TYPE "C" HOSE CLAMPS, in (CONTINUED)

SAE Size No. <sup>1</sup>	A Diameter Open	A Diameter Closed	B Bridge Stock	C <sup>2</sup> Bridge Width Max	D Band Width ±0.010	E <sup>3</sup> Band Thick- ness ±0.001	F Screw Size and Length	G <sup>2</sup> Height Over Screw Max
			Thick- ness ±0.002					
54	1.69	1.38	0.62	0.72	0.505	0.020	12-24 x 1.00	1.13
56	1.75	1.44	0.62	0.72	0.505	0.020	12-24 x 1.00	1.13
58	1.81	1.50	0.62	0.72	0.505	0.020	12-24 x 1.00	1.13
60	1.88	1.56	0.62	0.72	0.505	0.020	12-24 x 1.00	1.13
62	1.94	1.62	0.62	0.72	0.505	0.020	12-24 x 1.00	1.13
64	2.00	1.69	0.62	0.72	0.505	0.020	12-24 x 0.88	1.13
66	2.06	1.69	0.62	0.72	0.505	0.020	12-24 x 0.88	1.25
68	2.12	1.75	0.62	0.72	0.505	0.020	12-24 x 0.88	1.25
70	2.19	1.81	0.62	0.72	0.505	0.020	12-24 x 0.88	1.25
72	2.25	1.88	0.62	0.72	0.505	0.020	12-24 x 0.88	1.25
74	2.31	1.94	0.62	0.72	0.505	0.020	12-24 x 0.88	1.25
76	2.38	2.00	0.62	0.72	0.505	0.020	12-24 x 1.00	1.25
78	2.44	2.06	0.62	0.72	0.505	0.020	12-24 x 1.00	1.25
80	2.50	2.12	0.62	0.72	0.505	0.020	12-24 x 1.00	1.25
82	2.56	2.19	0.62	0.72	0.505	0.020	12-24 x 1.00	1.25
84	2.62	2.25	0.62	0.72	0.505	0.020	12-24 x 1.00	1.25
86	2.69	2.31	0.62	0.72	0.505	0.020	12-24 x 1.00	1.25
88	2.75	2.38	0.62	0.72	0.505	0.020	12-24 x 1.00	1.25
90	2.81	2.44	0.62	0.72	0.505	0.020	12-24 x 1.00	1.25
92	2.88	2.50	0.62	0.72	0.505	0.020	12-24 x 1.00	1.25
94	2.94	2.56	0.62	0.72	0.505	0.020	12-24 x 1.00	1.25
96	3.00	2.62	0.62	0.72	0.505	0.020	12-24 x 1.00	1.25
100	3.12	2.75	0.62	0.72	0.505	0.020	12-24 x 1.00	1.25
104	3.25	2.88	0.62	0.72	0.505	0.020	12-24 x 1.00	1.25
110	3.44	3.06	0.62	0.72	0.505	0.020	12-24 x 1.00	1.25
114	3.56	3.19	0.62	0.72	0.505	0.020	12-24 x 1.00	1.25
118	3.69	3.31	0.62	0.72	0.505	0.020	12-24 x 1.00	1.25
138	4.31	3.94	0.62	0.72	0.505	0.020	12-24 x 1.00	1.25

a The N suffix applied to SAE size numbers designates the smaller series clamp design where sizes overlap in two clamp designs.

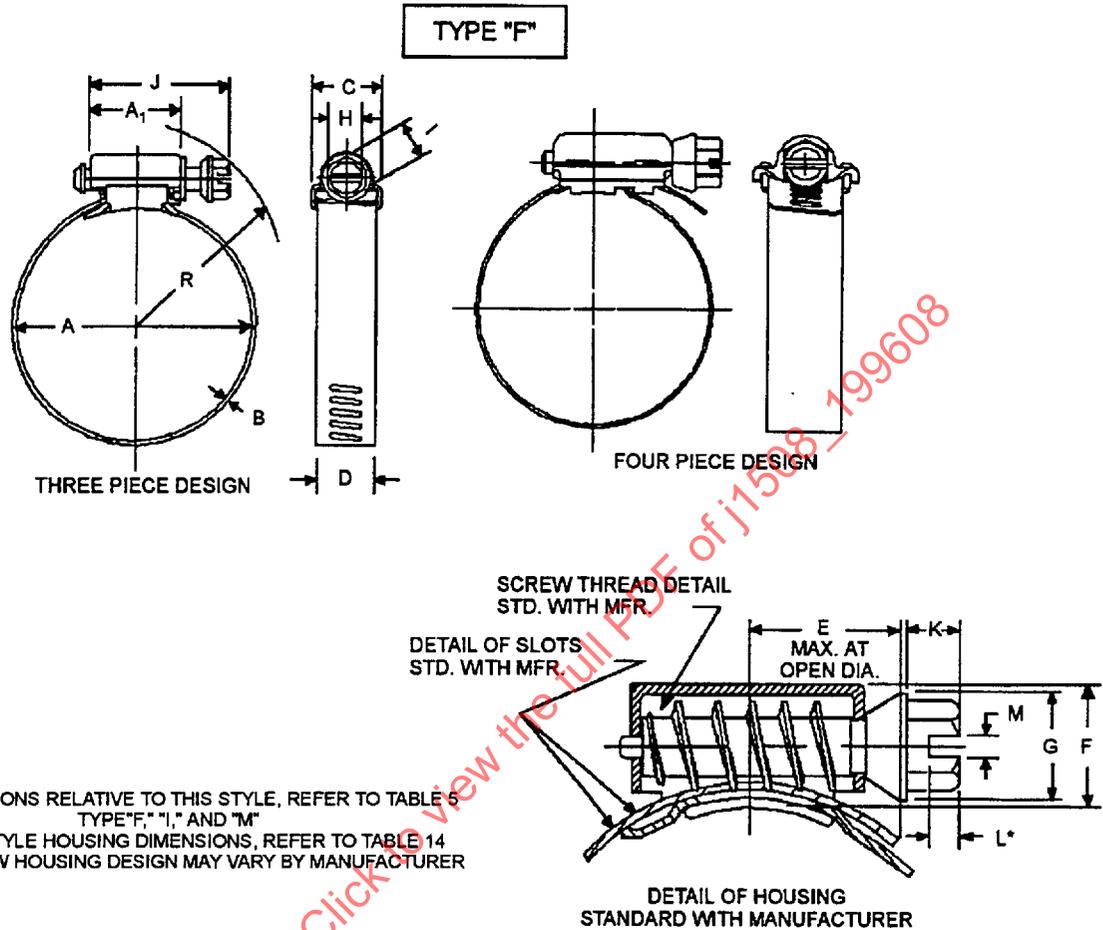
b Reference dimension for clearance purposes only.

c For size numbers 30 - 138, clamps having 0.020 tabulated band thickness are also available with 0.018 - 0.016 and 0.027 - 0.025 band thickness where so specified by user.

TABLE 4B—DIMENSIONS OF HEXAGON SCREW HEADS, in

Screw Size	V Across Flats Max	V Across Flats Min	W Across Corners Min	X Head Height Max	X Head Height Min	Y Slot Width Max	Y Slot Width Min	Z Slot Depth Max	Z Slot Depth Min
	6	0.250	0.244	0.272	0.080	0.067	0.048	0.039	0.046
10	0.375	0.367	0.409	0.145	0.120	0.060	0.050	0.072	0.057
12	0.375	0.367	0.409	0.155	0.139	0.067	0.056	0.077	0.093

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FOR DIMENSIONS RELATIVE TO THIS STYLE, REFER TO TABLE 5  
TYPE "F," "I," AND "M"  
FOR H.D. STYLE HOUSING DIMENSIONS, REFER TO TABLE 14  
NOTE: SCREW HOUSING DESIGN MAY VARY BY MANUFACTURER

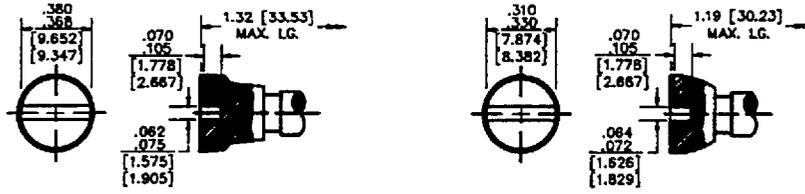
FIGURE 5—TYPE "F," "I," AND "M"

TABLE 5—DIMENSIONS OF TYPE "F," "I," AND "M" CLAMP

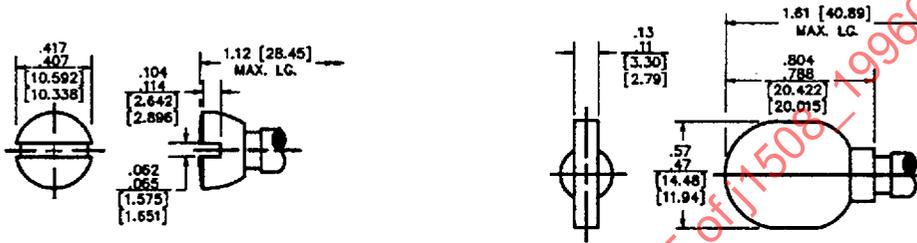
Dimension	Type F mm	Type F in	Type I mm	Type I in	Type M mm	Type M in
A <sup>1</sup> HSG Length (Ref.)	19.30	0.76	16.26	0.64	10.668	0.42
B Thickness	0.533/0.787	0.021/0.031	0.483/0.762	0.019/0.030	0.483/0.660	0.019/0.026
C HSG Width (Ref.)	20.570	0.81	13.462	0.53	15.240	0.60
D Bandwidth	12.57/14.45	0.495/0.569	10.033/11.227	0.395/0.442	7.747/8.255	0.305/0.325
E Max. at Open Diameter	19.050	0.75	12.700	0.50	11.176	0.44
F Height (Ref.)	14.450	0.56	10.16	0.40	9.652	0.38
G Collar Diameter	9.398/10.79	0.370/0.425	7.493/9.525	0.295/0.375		(1)
H Across Flats	7.747/7.925	0.305/0.312	6.198/6.350	0.244/0.250	6.198/6.350	0.244/0.250
I Across Corners (Min.)	8.636	0.340	6.858	0.270	6.858	0.270
J LG. of Screw (Max.)	34.29	1.35	28.702	1.13	20.32	0.80
K Hex Height	3.556/6.350	0.140/0.250	3.556/4.445	0.140/0.175	3.810/4.699	0.150/0.185
L Slot Depth	1.956/3.048	0.077/0.120	1.321/2.667	0.052/0.105	1.321/2.667	0.052/0.105
M Slot Width	1.422/1.936	0.056/0.076	1.067/1.524	0.042/0.060	1.067/1.524	0.042/0.060

<sup>1</sup> Type "M" clamps do not have collars as standard. See Style 6.

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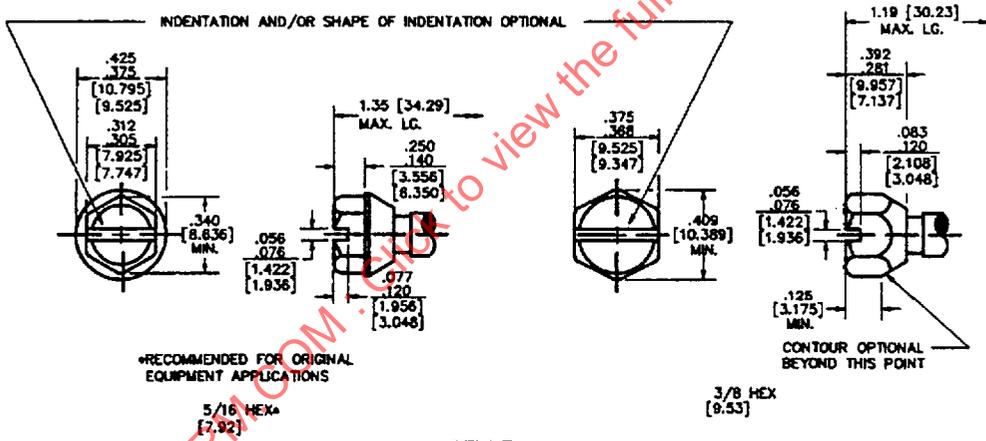


OPTIONAL DESIGNS  
STYLE 1

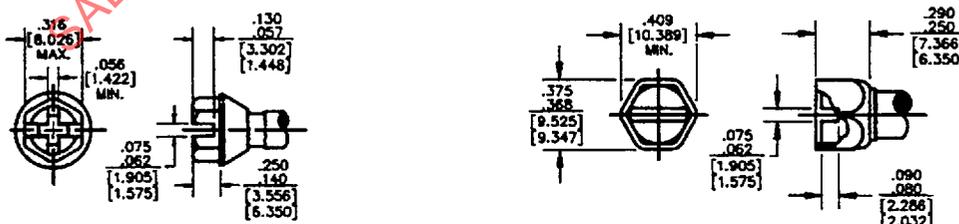


STYLE 2

STYLE 3



STYLE 4



STYLE 5

STYLE 6

FIGURE 6—TYPE "F" HOSE CLAMPS

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TABLE 6—DIMENSIONS OF TYPE "F" HOSE CLAMPS

SAE Size No. <sup>3,4</sup>	A Diameter <sup>1</sup> Open mm	A Diameter <sup>1</sup> Open in	A Diameter <sup>1</sup> Closed mm	A Diameter <sup>1</sup> Closed in	R Radius <sup>2</sup> Over Screw mm	R Radius <sup>2</sup> Over Screw in
06	19.8	0.78	11.2	0.44	29.7	1.17
08	23.1	0.91	12.7	0.50	30.9	1.22
10	26.9	1.06	14.2	0.56	32.0	1.26
12	31.7	1.25	17.5	0.69	33.5	1.32
16	38.1	1.50	20.6	0.81	36.1	1.42
20	44.4	1.75	20.6	0.81	38.6	1.52
24	50.8	2.00	26.9	1.06	41.4	1.63
28	57.1	2.25	33.3	1.31	44.5	1.75
32	63.5	2.50	39.6	1.56	47.2	1.86
36	69.8	2.75	45.9	1.81	50.0	1.97
40	76.2	3.00	52.3	2.06	53.0	2.09
44	82.5	3.25	58.6	2.31	55.8	2.20
48	88.9	3.50	65.0	2.56	58.9	2.32
52	95.2	3.75	71.4	2.81	61.9	2.44
56	101.6	4.00	77.7	3.06	65.0	2.56
60	107.9	4.25	84.1	3.31	68.0	2.68
64	114.3	4.50	90.4	3.56	71.1	2.80
72	127.0	5.00	103.1	4.06	77.2	3.04
80	139.7	5.50	117.3	4.62	83.3	3.28
88	152.4	6.00	130.0	5.12	89.6	3.53
96	165.1	6.50	141.2	5.56	95.7	3.77
104	177.8	7.00	156.9	6.18	101.8	4.01

<sup>1</sup> Diameter shall be determined by assembly.

<sup>2</sup> Reference dimensions for clearance purposes only.

<sup>3</sup> For sizes greater than 104, contact the manufacturer.

<sup>4</sup> Clamps closing smaller than listed must be specified on RFQ/Purchase Order.

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TABLE 7—DIMENSIONS OF TYPE "I" HOSE CLAMPS

SAE Size No. <sup>3</sup>	A	A	A	A	R	R
	Diameter <sup>1</sup> Open mm	Diameter <sup>1</sup> Open in	Diameter <sup>1</sup> Closed mm	Diameter <sup>1</sup> Closed in	Radius <sup>2</sup> Over Screw mm	Radius <sup>2</sup> Over Screw in
06	19.8	0.78	11.2	0.44	25.4	1.00
08	23.1	0.91	12.7	0.50	26.1	1.03
10	26.9	1.06	14.2	0.56	27.6	1.09
12	31.7	1.25	17.5	0.69	28.4	1.12
16	38.1	1.50	20.6	0.81	31.7	1.25
20	44.4	1.75	20.6	0.81	35.0	1.38
24	50.8	2.00	26.9	1.06	38.1	1.50
28	57.1	2.25	33.3	1.31	41.1	1.62
32	63.5	2.50	39.6	1.56	45.0	1.75
36	69.8	2.75	45.9	1.81	47.5	1.87

<sup>1</sup> Diameter shall be determined by assembly over mandrels.

<sup>2</sup> Reference dimensions for clearance purposes.

<sup>3</sup> Larger size clamps available through manufacturers.

TABLE 8—DIMENSIONS OF TYPE "M" HOSE CLAMPS

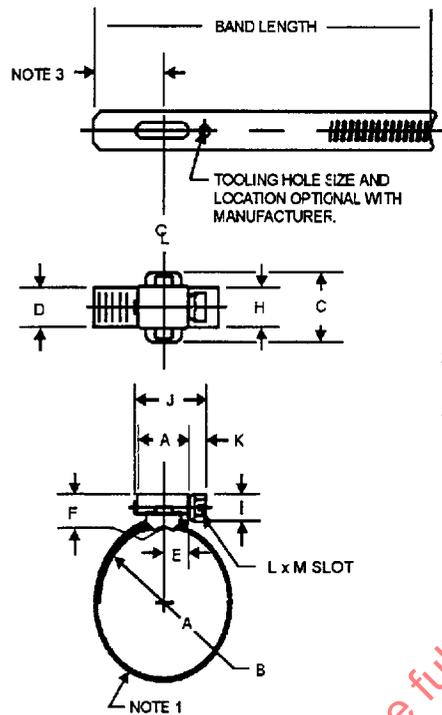
SAE Size No. <sup>3</sup>	A	A	A	A	R	R
	Diameter <sup>1</sup> Open mm	Diameter <sup>1</sup> Open in	Diameter <sup>1</sup> Closed mm	Diameter <sup>1</sup> Closed in	Radius <sup>2</sup> Over Screw mm	Radius <sup>2</sup> Over Screw in
04	15.7	0.62	6.3	0.25	19.5	0.77
06	19.8	0.78	11.2	0.44	23.1	0.91
08	23.1	0.91	12.7	0.50	24.3	0.96
10	26.9	1.06	14.2	0.56	26.1	1.03
12	31.7	1.25	17.5	0.69	27.7	1.09

<sup>1</sup> Diameter shall be determined by assembly over mandrels.

<sup>2</sup> Reference dimensions for clearance purposes only.

<sup>3</sup> Larger size clamps available through manufacturers.

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1. THREE SLOTS MAXIMUM, UNCOVERED BY LINER AT MAX. DIAMETER.
2. CLAMP SHAPE NEED NOT BE PERFECTLY ROUND AS LONG AS CLAMP WILL FREELY ACCEPT THE MAX. OPEN DIA. GAUGE.
3. BAND EXTENSION LENGTH OPTIONAL WITH MANUFACTURER FOR CONFORMANCE WITH NOTE 1.

FIGURE 7—TYPE "MX"

TABLE 9—TYPE "MX"

SAE Clamp Size	Old SAE Ref.	Clamp Diameter Open Metric	Clamp Diameter Open Inch	Clamp Diameter Close Metric	Clamp Diameter Close Inch
MX50		12.70	0.50	6.35	0.25
MX53		13.46	0.53	7.11	0.28
MX56		14.22	0.56	7.87	0.31
MX59		14.99	0.59	8.64	0.34
MX63	4	16.00	0.63	9.65	0.38
MX66		16.76	0.66	10.41	0.41
MX69		17.53	0.69	11.18	0.44
MX72		18.29	0.72	11.94	0.47
MX75		19.05	0.75	12.70	0.50
MX78	6	19.81	0.78	12.19	0.48
MX81		20.57	0.81	12.95	0.51
MX84		21.34	0.84	13.72	0.54
MX88		22.35	0.88	13.73	0.58
MX91	8	23.11	0.91	14.73	0.61
MX94		23.88	0.94	16.26	0.64
MX97		24.64	0.97	17.02	0.67
MX100		25.40	1.00	17.78	0.70
MX103		26.16	1.03	18.54	0.73
MX106	10	26.92	1.06	19.30	0.76
MX109		27.69	1.09	20.07	0.79
MX113		28.70	1.13	21.08	0.83
MX116		29.46	1.16	21.84	0.86
MX119		30.23	1.19	22.61	0.89
MX122		30.99	1.22	23.37	0.92
MX125	12	31.75	1.25	24.13	0.95

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SPECIFICATIONS

Materials:

Both the 9mm and 13mm series are available in 5 different material types.

Screwheads:

The standard head is hexagon with screwdriver slot and available in 2 different sizes, 6 and 7mm 'across flats'.

Material No.

1	Zinc plated mild steel throughout. Can be yellow chromated for added corrosion protection.
2	Band and housing in stainless steel (430 SS) and zinc plated yellow chromated mild steel screw.
3	Stainless steel throughout. (430 SS)
4	Non magnetic stainless steel throughout. (304 SS)
5	High grade non magnetic stainless steel throughout. (316 SS)

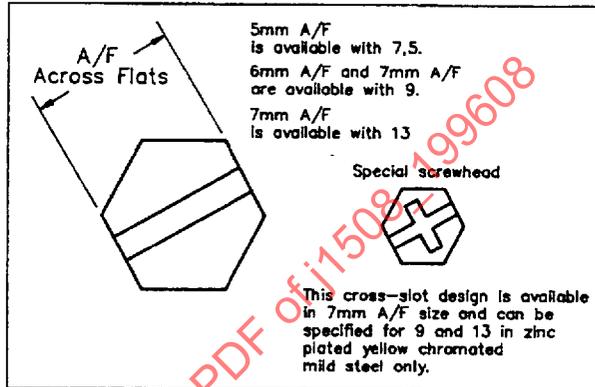


FIGURE 8—TYPE "FEO"

KEY:

- b - Bandwidth
- B - Housing width
- h - Housing height
- L - Housing + screw length
- s - Band thickness
- A/F - Screw head size

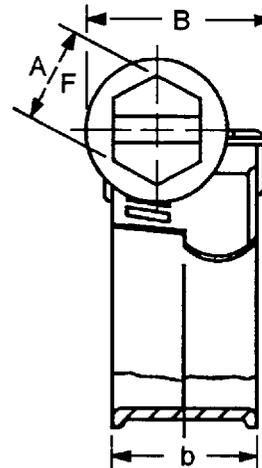
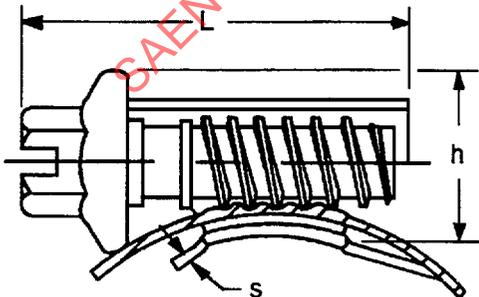
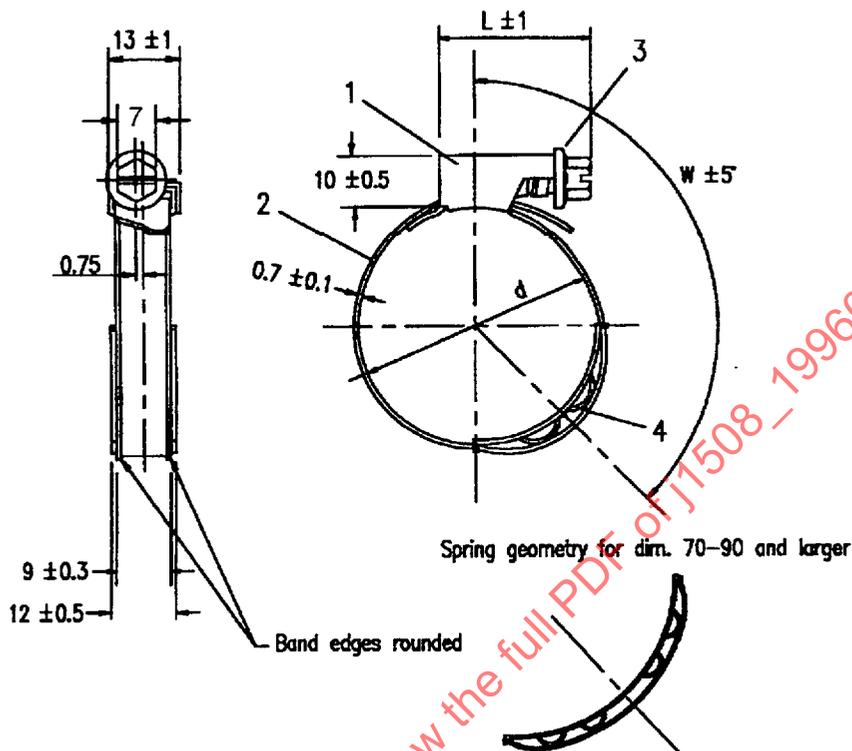


FIGURE 9—TYPE "FEO"

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Material:

- 1 and 2 Band and housing —Stainless steel  
AISI 430
- 3 Screw —Stainless steel  
AISI 430
- 4 Spring —SAE 1075 to Din 1.124B

part no. 4:

Surface Treatment: Double Deltotone/Deltoseal (zincferous)  
Hardening: Austempered to HRC50 - 54

Clamp must withstand hand applied torque up to 5.0 N·m without failure

Application speed: 350 RPM (max.)

Item	L ± 1	Minimum Shipping Dia.	d	Ref W Angle
3	24	23	16 - 25	95 deg
5	24	30	20 - 32	103 deg
7	26	38	25 - 40	121 deg
8	26	43	30 - 45	120 deg
9	26	40	32 - 50	120 deg
10	26	50	40 - 60	129 deg
11	26	68	50 - 70	130 deg
12	26	78	60 - 68	130 deg
13	26	88	70 - 90	130 deg

FIGURE 10—TYPE "SLFEO," mm

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TABLE 10—TYPE "FEO"

Approx. SAE Size	Clamping Range mm	Clamping Range in	b	B	h	L	s
06	8 - 12	5/16 - 1/2	7.5	11.5	9.5	18	0.6
08	10 - 16	3/8 - 5/8	7.5	11.5	9.5	18	0.6
08	12 - 18	1/2 - 3/4	7.5	11.5	9.5	18	0.6
06	8 - 16	5/16 - 5/8	9	14	11.5	21	0.6
08	12 - 20	1/2 - 3/4	9 - 13	14	11.5	24	0.7
10	16 - 25	5/8 - 1	9 - 13	14	11.5	24	0.7
12	20 - 32	3/4 - 1 1/4	9 - 13	14	11.5	24	0.7
24	25 - 40	1 - 1 5/8	9 - 13	14	11.5	26	0.7
28	32 - 50	1 1/4 - 2	9 - 13	14	11.5	26	0.7
36	40 - 60	1 5/8 - 2 3/8	9 - 13	14	11.5	26	0.7
40	50 - 70	2 - 2 3/4	9 - 13	14	11.5	26	0.7
48	60 - 80	2 3/8 - 3 1/8	9 - 13	14	11.5	26	0.7
52	70 - 90	2 3/4 - 3 1/2	9 - 13	14	11.5	26	0.7
60	80 - 100	3 1/8 - 4	9 - 13	14	11.5	26	0.7
64	90 - 110	3 1/2 - 4 3/8	9 - 13	14	11.5	26	0.7
72	100 - 120	4 - 4 3/4	9 - 13	14	11.5	26	0.7
80	110 - 130	4 3/8 - 5 1/8	9 - 13	14	11.5	26	0.7
80	120 - 140	4 3/4 - 5 1/2	9 - 13	14	11.5	26	0.7
88	130 - 150	5 1/8 - 5 7/8	9 - 13	14	11.5	26	0.7
96	140 - 160 <sup>1</sup>	5 1/2 - 6 1/4	9 - 13	14	11.5	26	0.7

<sup>1</sup> Larger sizes available.

NOTE—Unless otherwise noted, all dimensions and ranges are metric.

TABLE 11—TORQUE REQUIREMENTS FOR TYPE "FEO" CLAMPS

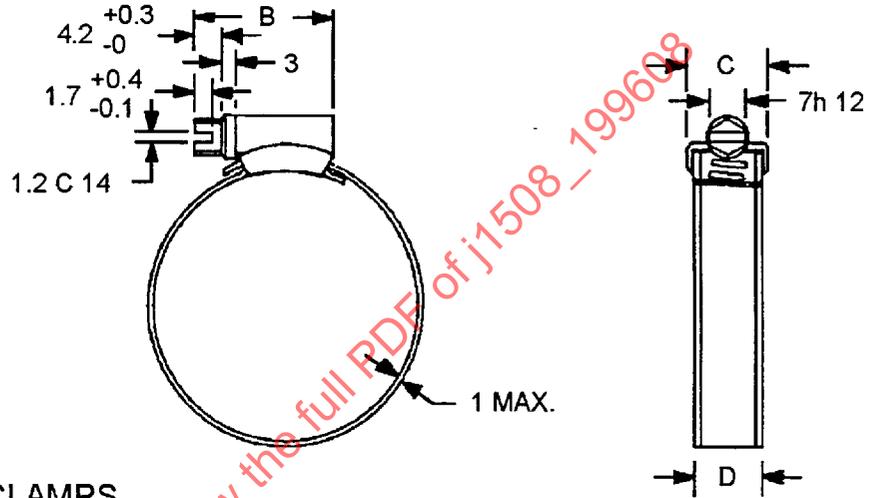
Ultimate Torque Ref. SAE	Ultimate Torque Clamp Range	Torque by Material No. #1 N-m	Torque by Material No. #1 lb-in	Torque by Material No. #2 through #5 N-m	Torque by Material No. #2 through #5 lb-in
Clamps with 9 mm wide bands:					
6	8 - 16	2.5	22.2	3.0	26.6
8	12 - 20	4.0	35.4	4.5	39.8
64	90 - 110	4.0	35.4	4.5	39.8
Clamps with 13 mm wide bands:					
10	16 - 25	6.0	53.1	8.0	70.8
104	160 - 180	6.0	53.1	8.0	70.8
Except for:					
36	40 - 60	7.0	62.0		N/A

NOTE—Free torque for 9 mm clamps = 0.7 N-m (6.2 lb-in) max.

Free torque for 13 mm clamps = 1.0 N-m (8.9 lb-in) max.

Unless otherwise noted, all dimensions and ranges are metric.

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WORM DRIVE SCREW CLAMPS

FIGURE 10A—TYPE "FE"—METRIC

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TABLE 12—TYPE "FE"

Approx. SAE Size	Clamping Range mm	Clamping Range in	Diameter Supplied mm	Diameter Supplied in	B mm	B in	C mm	C in	D mm	D in	Minimum Breaking Torque N·m
3	8 - 14	5/16 - 9/16	15	9/16	19.5	49/64	13	33/64	9	23/64	4.5
4	11 - 17	7/16 - 11/16	18	11/16	19.5	49/64	13	33/64	9	23/64	4.5
6	13 - 20	1/2 - 13/16	21	13/16	21.5	27/32	13	33/64	9	23/64	4.5
8	15 - 24	5/8 - 15/16	25		21.5	27/32	16	5/8	12.2	31/64	6.0
10	19 - 28	3/4 - 1 1/8	29	1 1/8	23.5	59/64	16	5/8	12.2	31/64	6.0
12	22 - 32	7/8 - 1 1/4	33	1 5/16	25.5	1	16	5/8	12.2	31/64	6.0
16	26 - 38	1 1/16 - 1 1/2	39	1 9/16	25.5	1	16	5/8	12.2	31/64	6.0
20	32 - 44	1 1/4 - 1 3/4	45	1 3/4	29.5	1 5/32	16	5/8	12.2	31/64	7.0
24	38 - 50	1 1/2 - 2	51	2	29.5	1 5/32	16	5/8	12.2	31/64	7.0
28	44 - 56	1 3/4 - 2 1/4	57	2 1/4	29.5	1 5/32	16	5/8	12.2	31/64	7.0
32	50 - 65	2 - 2 9/16	66	2 5/8	32.5	1 9/32	16	5/8	12.2	31/64	7.0
40	58 - 75	2 5/16 - 3	76	3	32.5	1 9/32	16	5/8	12.2	31/64	8.0
44	68 - 85	2 11/16 - 3 3/8	86	3 3/8	32.5	1 9/32	16	5/8	12.2	31/64	8.0
52	77 - 95	3 - 3 3/4	96	3 13/16	32.5	1 9/32	16	5/8	12.2	31/64	8.0
64	87 - 112	3 7/16 - 4 7/16	113	4 7/16	32.5	1 9/32	16	5/8	12.2	31/64	8.0
80	104 - 138	4 1/8 - 5 7/16	139	5 1/2	32.5	1 9/32	16	5/8	12.2	31/64	8.0
96	130 - 165	5 1/8 - 6 1/2	166	6 9/16	32.5	1 9/32	16	5/8	12.2	31/64	8.0
104	150 - 180	5 7/8 - 7 1/8	181	7 1/8	32.5	1 9/32	16	5/8	12.2	31/64	8.0
122	175 - 205	6 7/8 - 8 1/8	206	8 1/8	32.5	1 9/32	16	5/8	12.2	31/64	8.0
138	200 - 231	7 7/8 - 9 1/8	232	9 1/8	32.5	1 9/32	16	5/8	12.2	31/64	8.0
154	226 - 256	8 7/8 - 10 1/16	257	10 1/8	32.5	1 9/32	16	5/8	12.2	31/64	8.0
170	251 - 282	9 7/8 - 11 1/8	283	11 1/8	32.5	1 9/32	16	5/8	12.2	31/64	8.0
186	277 - 307	10 7/8 - 12 1/8	308	12 1/8	32.5	1 9/32	16	5/8	12.2	31/64	8.0

$\tau$  = Band thickness: 1 mm (0.04 in) max.

The free torque for A/M clamps: 1.0 N·m (8.9 lb-in) max.

The minimum torque above must be tested on a steel mandrel with the minimum diameter specified in the clamping range, i.e., 8, 11, 13, etc., as per above.

TABLE 13—TORQUE REQUIREMENTS FOR TYPE "FE" CLAMPS

Clamp Range mm	Minimum Ultimate N·m	Minimum Ultimate lb-in
8 - 14 to 13 - 20	4.5	39.8
15-24 to 26 - 38	6.0	53.1
32 - 44 to 50 - 65	7.0	62.0
58 - 75 to 277 - 307	8.0	70.8

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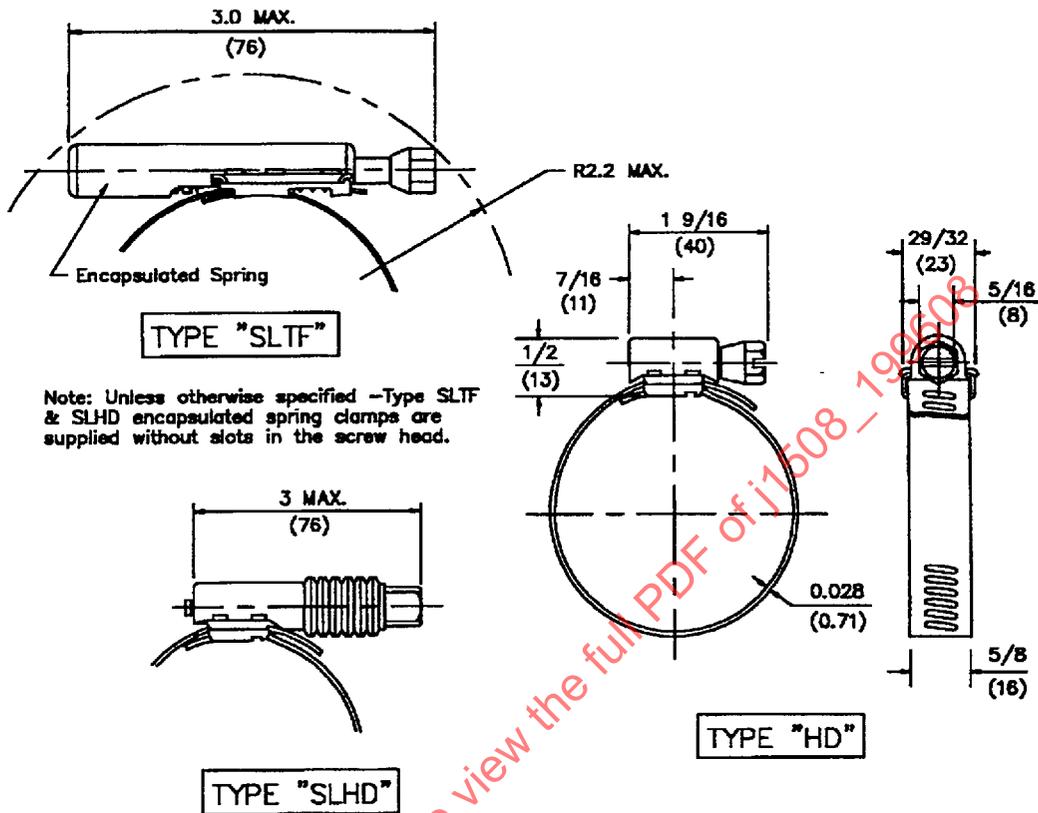


FIGURE 11—TYPE "HD," "SLTF," AND "SLHD"

TABLE 14—DIAMETER—STANDARD SIZE TYPE "HD," "SLTF," AND "SLHD" CLAMPS

Size No. <sup>1</sup>	Shipping mm	Shipping in	After Take Up mm	After Take Up in
212	53.98	2.125	31.75	1.25
262	66.68	2.625	44.45	1.75
312	79.38	3.125	57.15	2.25
362	92.08	3.625	69.85	2.75
412	104.78	4.125	82.55	3.25
462	117.48	4.625	95.25	3.75
512	130.18	5.125	107.95	4.25
562	142.88	5.625	120.65	4.75
612	155.60	6.126	133.35	5.25
662	168.28	6.625	146.05	5.75
712	180.98	7.125	158.75	6.25
762	193.68	7.625	171.45	6.75
812	206.38	8.125	184.15	7.25
862	219.08	8.625	196.85	7.75
912	231.78	9.125	209.55	8.25

<sup>1</sup> Larger size clamps available through manufacturers.

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- 4.1.5 "TB"—A fixed, tangential, T-bolt with a rotating locknut the turning of which draws both clamp ends together. Construction may employ either a floating bridge, tongue, or be of one piece (band) construction as standard. See Figures 12 and 13 and Tables 15 and 16.
- 4.1.6 "SSC"—Flat band body utilizing a machine screw and nuts for a closing mechanism. Screw position tangential to the band. See Figures 14A and 14B and Table 17.
- 4.1.7 Type "G"—Flat band clamp with rectangular perforations and machine screw. See Figures 15A and 15B and Table 18.
- 4.2 Group #2 (Types "E," "CTB," or "CTW")**—Clamps which are either supplied in a locked, spring-loaded, full-open position or sprung open at installation and then released over the hose/fitting to create sealing due to the spring-like function.
- 4.2.1 "E"—Single round wire, heat-treated to spring temper. Ancillary specification MIL Std MS39326. See Figures 16 and 17 and Tables 19 and 20.
- 4.2.2 "CTB"—Flat band stock, heat-treated to spring temper. See Figure 18 and Table 21.
- 4.2.3 "CTW"—Dual rough pre-hardened spring wires, or wires heat-treated to spring temper. See Figure 19 and Tables 22 and 23.
- 4.3 Group #3 (Types "SLA," "SLF," "SLTF," "SLHD," "T," "SLTB," "SSPC," and "SLFEO")**—Hybrid clamps which require torquing of a screw, or nut, for installation but which also incorporate a means of storing energy for the spring-like function.
- 4.3.1 "SLA"—Basic Type "A" clamp modified to incorporate a stack of spring washers for energy storage. See Figure 20.
- 4.3.2 "SLF"—Basic Type "F" clamp modified to incorporate a stack of conical spring washers for energy storage. See Figure 21.
- 4.3.3 "SLTF"—Basic Type "F" clamp modified to incorporate a coil spring encapsulated in the clamp housing. See Figure 11.
- 4.3.4 "SLHD"—Basic Type "HD" clamp modified to incorporate a stack of conical spring washers for energy storage. See Figure 11 and Table 14.
- 4.3.5 "T"—Basic Type "F" clamp utilizing a convoluted and heat-treated band for energy storage and a full, flanged inner shield. See Figures 22 and 23 and Table 24.
- 4.3.6 "SLTB"—Basic Type "TB" with a coil spring for energy storage. See Figures 12 and 13 and Tables 15 and 16.
- 4.3.7 "SSPC"—Basic Type "SSC" modified to incorporate a coil spring for energy storage. See Figures 24A and 24B and Table 25.
- 4.3.8 "SLFEO"—Basic Type FEO modified to incorporate a convoluted and heat treated band for energy storage.

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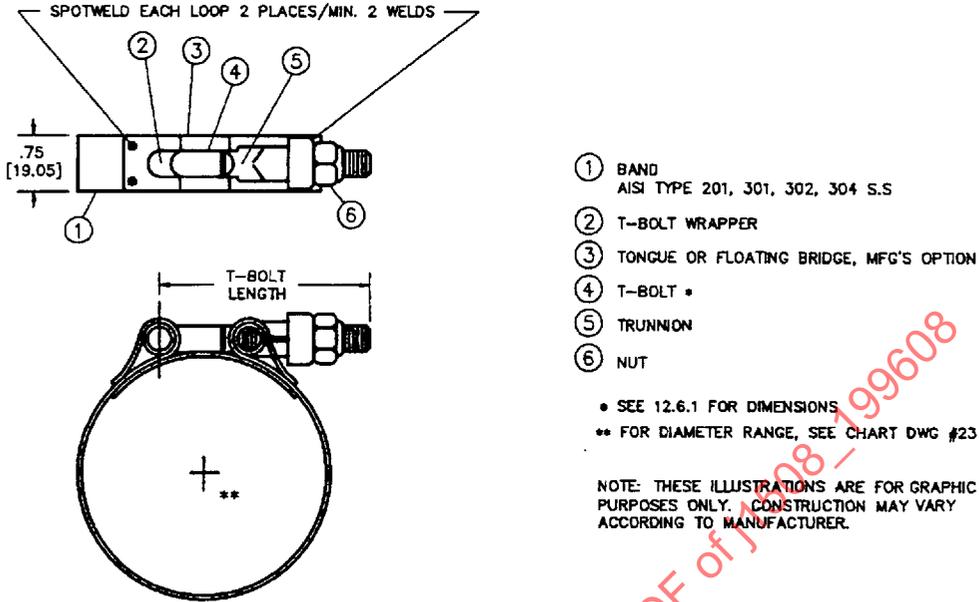


FIGURE 12—TYPE "TB"

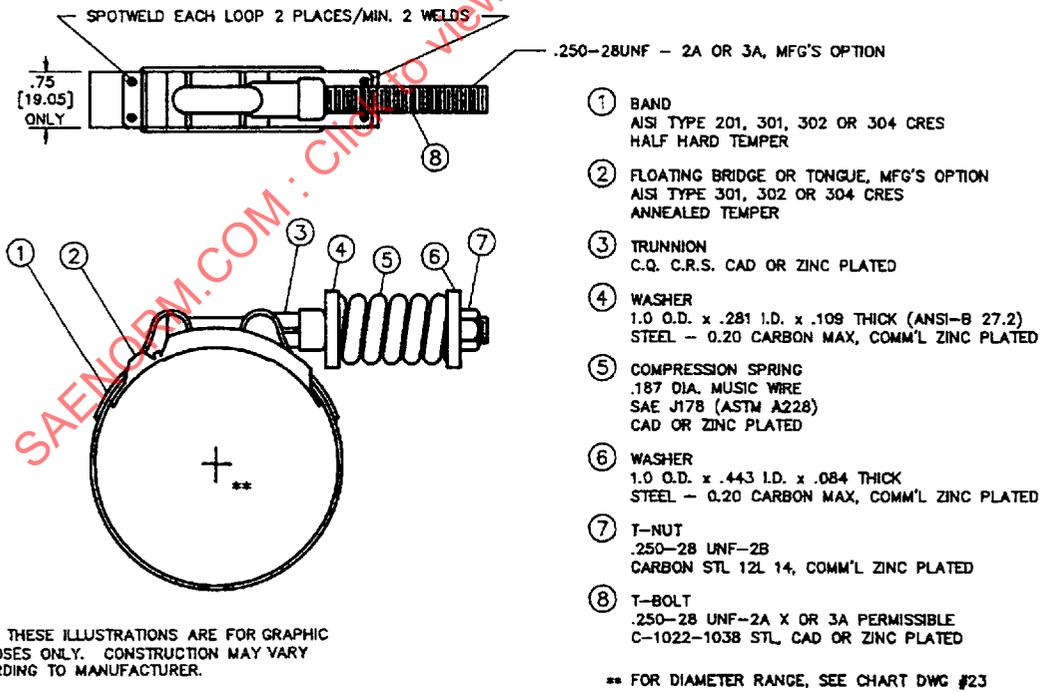


FIGURE 13—TYPE "SLTB"

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TABLE 15—DIAMETER—STANDARD SIZE TYPE “TB” AND “SLTB”

Size No.	Open Dia mm	Closed Dia in	Closed Dia mm	Open Dia in	Size No.	Open Dia mm	Open Dia in	Closed Dia mm	Closed Dia in
28	50.8	1 3/4	44.5	2	138	139.7	5 1/2	131.8	5 3/16
30	52.4	1 13/16	46.0	2 1/16	140	141.3	5 9/16	113.4	5 1/4
32	55.6	1 7/8	47.6	2 3/16	142	142.9	5 5/8	134.9	5 5/16
34	57.2	1 15/16	49.2	2 1/4	144	144.5	5 11/16	136.5	5 3/8
36	58.7	2	50.8	2 5/16	146	146.1	5 3/4	138.1	5 7/16
38	60.3	2 1/16	52.4	2 3/8	148	147.6	5 13/16	139.7	5 1/2
40	61.9	2 1/8	54.0	2 7/16	150	149.2	5 7/8	141.3	5 9/16
42	63.5	2 3/16	55.6	2 1/2	152	150.8	5 15/16	142.9	5 5/8
44	65.1	2 1/4	57.2	2 9/16	154	152.4	6	144.5	5 11/16
46	66.7	2 5/16	58.7	2 5/8	156	154.0	6 1/16	146.1	5 3/4
48	68.3	2 3/8	60.3	2 11/16	158	155.8	6 1/8	147.6	5 13/16
50	69.9	2 7/16	61.9	2 3/4	160	157.2	6 3/16	149.2	5 7/8
52	71.4	2 1/2	63.5	2 13/16	162	158.8	6 1/4	150.8	5 15/16
54	73.0	2 9/16	65.1	2 7/8	164	160.3	6 5/16	152.4	6
56	74.6	2 5/8	66.7	2 15/16	166	161.9	6 3/8	154.0	6 1/16
58	76.2	2 11/16	68.3	3	168	163.5	6 7/16	155.6	6 1/8
60	77.8	2 3/4	69.9	3 1/16	170	165.1	6 1/2	157.2	6 3/16
62	79.4	2 13/16	71.4	3 1/8	172	166.7	6 9/16	158.8	6 1/4
64	81.0	2 7/8	73.0	3 3/16	174	168.3	6 5/8	160.3	6 5/16
66	82.6	2 15/16	74.6	3 1/4	176	169.9	6 11/16	161.9	6 3/8
68	84.1	3	76.2	3 5/16	178	171.5	6 3/4	163.5	6 7/16
70	85.7	3 1/16	77.8	3 3/8	180	173.0	6 13/16	165.1	6 1/2
72	87.3	3 1/8	79.4	3 7/16	182	174.6	6 7/8	166.7	6 9/16
74	88.9	3 3/16	81.0	3 1/2	184	176.2	6 15/16	168.3	6 5/8
76	90.5	3 1/4	82.6	3 9/16	186	177.8	7	169.9	6 11/16
78	92.1	3 5/16	84.1	3 5/8	188	179.4	7 1/16	171.5	6 3/4
80	93.7	3 3/8	85.7	3 11/16	190	181.0	7 1/8	173.0	6 13/16
82	95.3	3 7/16	87.3	3 3/4	192	182.6	7 3/16	174.6	6 7/8
84	96.8	3 1/2	88.9	3 13/16	194	184.2	7 1/4	176.2	6 15/16
86	98.4	3 9/16	90.5	3 7/8	196	185.7	7 5/16	177.8	7
88	100.0	3 5/8	92.1	3 15/16	198	187.3	7 3/8	179.4	7 1/16
90	101.6	3 11/16	93.7	4	200	188.9	7 7/16	181.0	7 1/8
92	103.2	3 3/4	95.3	4 1/16	202	190.5	7 1/2	182.6	7 3/16
94	104.8	3 13/16	96.8	4 1/8	204	192.1	7 9/16	184.2	7 1/4
96	106.4	3 7/8	98.4	4 3/16	206	193.7	7 5/8	185.7	7 5/16
98	108.0	3 15/16	100.0	4 1/4	208	195.3	7 11/16	187.3	7 3/8
100	109.5	4	101.6	4 5/16	210	196.9	7 3/4	188.9	7 7/16
102	111.1	4 1/16	103.2	4 3/8	212	198.4	7 13/16	190.5	7 1/2
104	112.7	4 1/8	104.8	4 7/16	214	200.0	7 7/8	192.1	7 9/16
106	114.3	4 3/16	106.4	4 1/2	216	201.6	7 15/16	193.7	7 5/8
108	115.9	4 1/4	108.0	4 9/16	218	203.2	8	195.3	7 11/16
110	117.5	4 5/16	109.5	4 5/8	220	204.8	8 1/16	196.9	7 3/4
112	119.1	4 3/8	111.1	4 11/16	222	206.4	8 1/8	198.4	7 13/16
114	120.7	4 7/16	112.7	4 3/4	224	208.0	8 3/16	200.0	7 7/8
116	122.2	4 1/2	114.3	4 13/16	226	209.6	8 1/4	201.6	7 15/16
118	123.8	4 9/16	115.9	4 7/8	228	211.1	8 5/16	203.2	8
120	125.4	4 5/8	117.5	4 15/16	230	212.7	8 3/8	204.8	8 1/16
122	127.0	4 11/16	119.1	5	232	214.3	8 7/16	206.4	8 1/8
124	128.6	4 3/4	120.7	5 1/16	234	215.9	8 1/2	208.0	8 3/16
126	130.2	4 13/16	122.2	5 1/8	236	217.5	8 9/16	209.6	8 1/4
128	131.8	4 7/8	123.8	5 3/16	238	219.1	8 5/8	211.1	8 5/16
130	133.4	4 15/16	125.4	5 1/4	240	220.7	8 11/16	212.7	8 3/8
132	134.9	5	127.0	5 5/16	242	222.3	8 3/4	214.3	8 7/16
134	136.5	5 1/16	128.6	5 3/8	244	223.8	8 13/16	215.9	8 1/2
136	138.1	5 1/8	130.2	5 7/16	246	225.4	8 7/8	217.5	8 9/16

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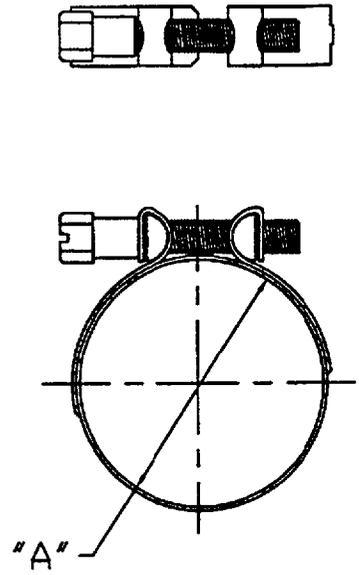
TABLE 15—TYPE "TB" AND "SLTB" (CONTINUED)

Size No.	Open Dia mm	Open Dia in	Closed Dia mm	Closed Dia in	Size No.	Open Dia mm	Open Dia in	Closed Dia mm	Closed Dia in
248	227.0	8 15/16	219.1	8 5/8	298	266.7	10 1/2	258.8	10 3/16
250	228.6	9	220.7	8 11/16	300	268.3	10 9/16	260.4	10 1/4
252	230.2	9 1/16	222.3	8 3/4	302	269.9	10 5/8	261.9	10 5/16
254	231.8	9 1/8	223.8	8 13/16	304	271.5	10 11/16	263.5	10 3/8
256	233.4	9 3/16	225.4	8 7/8	306	273.1	10 3/4	265.1	10 7/16
258	235.0	9 1/4	227.0	8 15/16	308	274.6	10 13/16	266.7	10 1/2
260	236.5	9 5/16	228.6	9	310	276.2	10 7/8	268.3	10 9/16
262	238.1	9 3/8	230.2	9 1/16	312	277.8	10 15/16	269.9	10 5/8
264	239.7	9 7/16	231.8	9 1/8	314	279.4	11	271.5	10 11/16
266	241.3	9 1/2	233.4	9 3/16	316	281.0	11 1/16	273.1	10 3/4
268	242.9	9 9/16	235.0	9 1/4	318	282.6	11 1/8	274.6	10 13/16
270	244.5	9 5/8	236.5	9 5/16	320	284.2	11 3/16	276.2	10 7/8
272	246.1	9 11/16	238.1	9 3/8	322	285.8	11 1/4	277.8	10 15/16
274	247.7	9 3/4	239.7	9 7/16	324	287.3	11 5/16	279.4	11
276	249.2	9 13/16	241.3	9 1/2	326	288.9	11 3/8	281.0	11 1/16
278	250.8	9 7/8	242.9	9 9/16	328	290.5	11 7/16	282.6	11 1/8
280	252.4	9 15/16	244.5	9 5/8	330	292.1	11 1/2	284.2	11 3/16
282	254.0	10	246.1	9 11/16	332	293.7	11 9/16	285.8	11 1/4
284	255.6	10 1/16	247.7	9 3/4	334	295.3	11 5/8	287.3	11 5/16
286	257.2	10 1/8	249.2	9 13/16	336	296.9	11 11/16	288.9	11 3/8
288	258.8	10 3/16	250.8	9 7/8	338	298.5	11 3/4	290.5	11 7/16
290	260.4	10 1/4	252.4	9 15/16	340	300.0	11 13/16	292.1	11 1/2
292	261.9	10 5/16	254.0	10	342	301.6	11 7/8	293.7	11 9/16
294	263.5	10 3/8	255.6	10 1/16	344	303.2	11 15/16	295.3	11 5/8
296	265.1	10 7/16	257.2	10 1/8	346	304.8	12	296.9	11 11/16

TABLE 16—TYPE "TB" AND "SLTB" COMPONENT DIMENSIONS AND TORQUE REQUIREMENTS

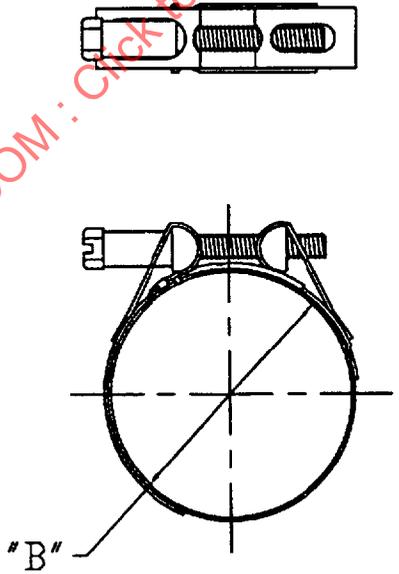
Type	B: Band Width mm (in)	Bolt Size	Hex Size	Recommended Installation	Recommended Installation
				Torque N·m	Torque lb·in
TB	19.05 (0.75)	1/4-28 UNF	11.1 mm	9	75
		1/4-28 UNF	0.44 in	9	75
SLTB	13.72 (0.75)	M5x0.8-6g	8 mm	6	50
		10-32 UNF	0.38	6	50
	19.05 (0.75)	1/4 UNF	11.1 mm	9	75
1/4-28 UNF		0.44 in	9	75	

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For Diameter Range See Table 16.

FIGURE 14A—TYPE "SSC"



For Diameter Range See Table 16.

FIGURE 14B—TYPE "SSC"

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TABLE 17—TYPE "SSC"

	Clamp Range mm	Clamp Range in
<b>"A" Diameter</b>		
24.0	18.0 - 24.0	11/16 - 15/16
26.0	20.0 - 26.0	13/16 - 1
28.0	22.0 - 28.0	7/8 - 1 1/8
31.0	25.0 - 31.0	1 - 1 3/16
32.0	26.0 - 32.0	1 1/16 - 1 1/4
36.0	30.0 - 36.0	1 3/16 - 1 7/16
40.0	34.0 - 40.0	1 3/8 - 1 9/16
<b>"B" Diameter</b>		
45.0	37.5 - 45.0	1 1/2 - 1 3/4
50.0	42.5 - 50.0	1 11/16 - 1 15/16
55.0	47.5 - 55.0	1 7/8 - 2 1/8
60.0	49.0 - 60.0	1 15/16 - 2 3/8
65.0	54.0 - 65.0	2 1/8 - 2 9/16
70.0	59.0 - 70.0	2 5/16 - 2 3/4
75.0	64.0 - 75.0	2 1/2 - 2 15/16
80.0	69.0 - 80.0	2 3/4 - 3 1/8
85.0	74.0 - 85.0	2 15/16 - 3 5/16
90.0	79.0 - 90.0	3 1/8 - 3 1/2
95.0	84.0 - 95.0	3 5/16 - 3 3/4
100.0	89.0 - 100.0	3 1/2 - 3 15/16
105.0	94.0 - 105.0	3 11/16 - 4 1/8
110.0	99.0 - 110.0	3 7/8 - 4 5/16
115.0	104.0 - 115.0	4 1/8 - 4 1/2
120.0	109.0 - 120.0	4 5/16 - 4 11/16
125.0	114.0 - 125.0	4 1/2 - 4 15/16
130.0	119.0 - 130.0	4 11/16 - 5 1/8
135.0	124.0 - 135.0	4 7/8 - 5 5/16
140.0	129.0 - 140.0	5 1/16 - 5 1/2
145.0	134.0 - 145.0	5 1/4 - 5 11/16
150.0	139.0 - 150.0	5 1/2 - 5 7/8
155.0	144.0 - 155.0	5 11/16 - 6 1/16
160.0	149.0 - 160.0	5 7/8 - 6 5/16
165.0	154.0 - 165.0	6 1/16 - 6 1/2
170.0	159.0 - 170.0	6 1/4 - 6 11/16
175.0	164.0 - 175.0	6 1/2 - 6 7/8
180.0	169.0 - 180.0	6 11/16 - 7 1/16
185.0	174.0 - 185.0	6 7/8 - 7 1/4
190.0	179.0 - 190.0	7 1/16 - 7 7/16
195.0	184.0 - 195.0	7 1/4 - 7 11/16
200.0	189.0 - 200.0	7 7/16 - 7 7/8
205.0	194.0 - 205.0	7 5/8 - 8 1/16
210.0	199.0 - 210.0	7 7/8 - 8 1/4
215.0	204.0 - 215.0	8 1/16 - 8 7/16
220.0	209.0 - 220.0	8 1/4 - 8 5/8
225.0	214.0 - 225.0	8 7/16 - 8 7/8
230.0	219.0 - 230.0	8 5/8 - 9 1/16
235.0	224.0 - 235.0	8 13/16 - 9 1/4
240.0	229.0 - 240.0	9 - 9 7/16
245.0	234.0 - 245.0	9 1/4 - 9 5/8
250.0	239.0 - 250.0	9 7/16 - 9 13/16
255.0	244.0 - 255.0	9 5/8 - 10

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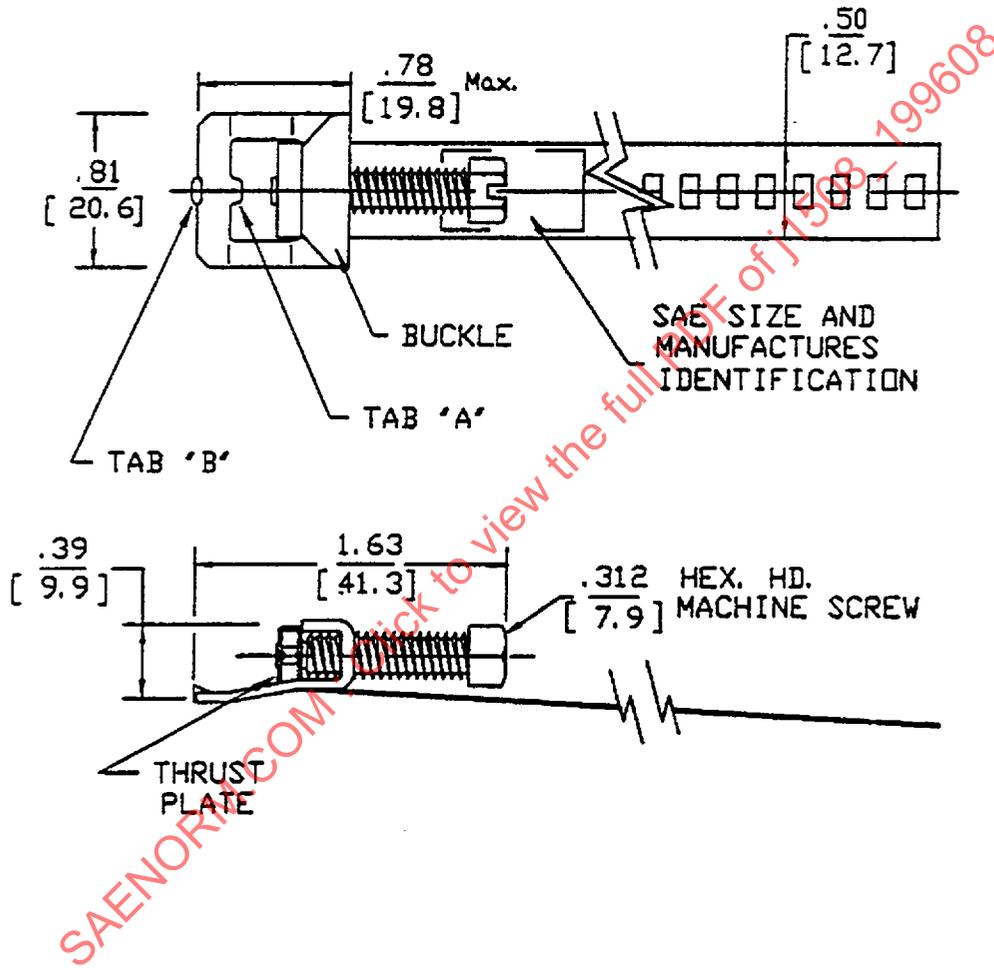


FIGURE 15A—TYPE "G" INCH (METRIC)

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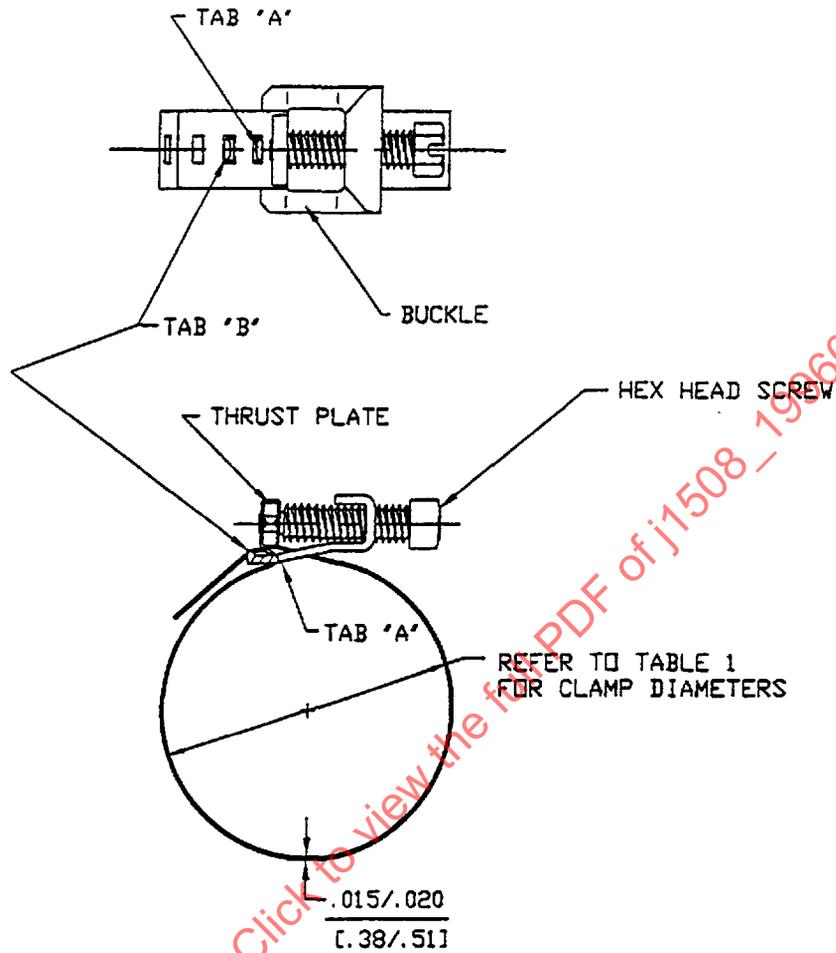


FIGURE 15B—TYPE "G" INCH (METRIC)

TABLE 18—TYPE "G"

SAE Size	Max Dia mm	Max Dia in	Min Dia mm	Min Dia in
12	32	1 1/4	17	11/16
20	44	1 3/4	17	11/16
32	67	2 5/8	17	11/16
72	127	5	44	1 3/4
104	178	7	102	4

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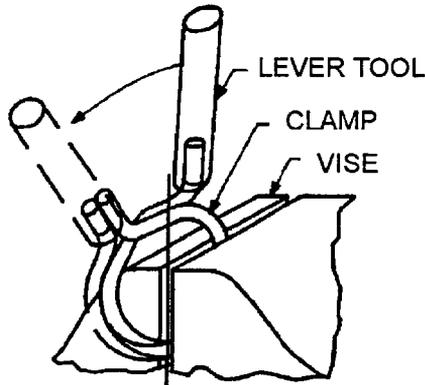


FIGURE 16—TYPE "E"

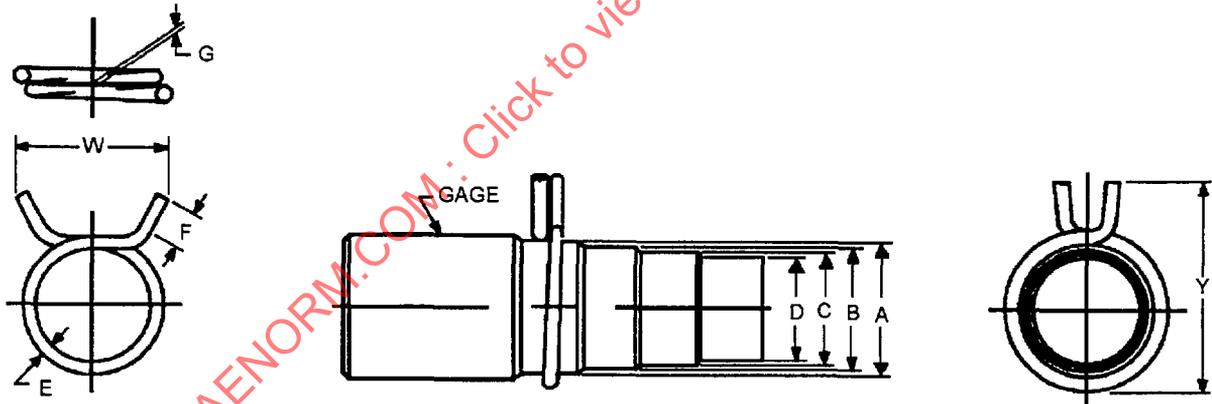


FIGURE 17—TYPE "E"

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TABLE 19—TYPE "E"—CARBON, in

SAE Size No.	Clamp Dia Range <sup>1</sup> A Max	Clamp Dia Range <sup>1</sup> B Nom	Clamp Dia Range <sup>1</sup> C Min	D NOT GO Gage Dia	E Wire Dia <sup>4</sup> Max	E Wire Dia <sup>4</sup> Min	F Length of Tang Max	F Length of Tang Min	G Clearance at Overlap Max	W Free Width Over Tangs Max	Y Over-all Height Ref	Z Gaging <sup>5</sup> Clearance Max
6	0.380	0.375	0.370	0.350	0.083	0.081	0.38	0.34	0.015	0.88	1.06	0.005
7 <sup>2</sup>	0.442	0.438	0.432	0.405	0.088	0.088	0.38	0.34	0.015	0.94	1.12	0.005
8 <sup>3</sup>	0.510	0.500	0.490	0.462	0.093	0.091	0.38	0.34	0.025	1.00	1.19	0.005
9	0.573	0.562	0.551	0.520	0.108	0.106	0.38	0.34	0.025	1.06	1.38	0.006
10 <sup>2</sup>	0.640	0.625	0.610	0.580	0.108	0.106	0.38	0.34	0.025	1.06	1.38	0.006
11 <sup>3</sup>	0.703	0.688	0.671	0.635	0.113	0.111	0.38	0.34	0.025	1.12	1.50	0.006
12	0.770	0.750	0.730	0.690	0.113	0.111	0.38	0.34	0.031	1.19	1.50	0.008
13 <sup>2</sup>	0.832	0.812	0.792	0.740	0.118	0.116	0.38	0.34	0.031	1.25	1.50	0.008
14 <sup>3</sup>	0.900	0.875	0.850	0.800	0.123	0.121	0.38	0.34	0.031	1.25	1.62	0.008
15	0.968	0.938	0.906	0.855	0.123	0.121	0.38	0.34	0.062	1.25	1.69	0.008
16 <sup>2</sup>	1.031	1.000	0.969	0.915	0.133	0.131	0.38	0.34	0.062	1.31	1.75	0.008
17 <sup>3</sup>	1.090	1.062	1.034	0.960	0.143	0.141	0.41	0.34	0.062	1.50	1.88	0.010
18	1.150	1.125	1.100	1.030	0.153	0.151	0.41	0.34	0.062	1.62	2.00	0.010
19 <sup>2</sup>	1.218	1.188	1.156	1.095	0.153	0.151	0.41	0.34	0.062	1.62	2.02	0.010
20 <sup>3</sup>	1.280	1.250	1.219	1.145	0.153	0.151	0.41	0.34	0.062	1.75	2.00	0.010
21	1.344	1.312	1.281	1.210	0.163	0.161	0.41	0.34	0.062	1.75	2.31	0.010
22 <sup>2</sup>	1.406	1.375	1.344	1.250	0.163	0.161	0.41	0.34	0.062	1.88	2.31	0.010
24	1.531	1.500	1.469	1.350	0.163	0.161	0.44	0.38	0.062	1.88	2.40	0.010
26	1.672	1.625	1.578	1.455	0.174	0.170	0.44	0.38	0.062	2.00	2.69	0.010
28	1.797	1.750	1.703	1.550	0.174	0.170	0.44	0.38	0.062	2.12	2.75	0.010
30	1.937	1.875	1.812	1.675	0.179	0.175	0.44	0.38	0.093	2.25	2.88	0.010
31	2.000	1.938	1.875	1.720	0.179	0.175	0.44	0.38	0.093	2.25	3.00	0.010
32	2.061	2.000	1.939	1.750	0.179	0.175	0.44	0.38	0.093	2.31	3.00	0.010
34	2.187	2.125	2.062	1.860	0.184	0.180	0.44	0.38	0.093	2.31	3.19	0.010
35	2.250	2.188	2.125	1.925	0.184	0.180	0.44	0.38	0.093	2.31	3.25	0.010
36	2.312	2.250	2.187	2.000	0.184	0.180	0.44	0.38	0.093	2.38	3.25	0.010
38	2.437	2.375	2.312	2.100	0.194	0.190	0.44	0.38	0.093	2.38	3.44	0.010
40	2.581	2.500	2.439	2.187	0.194	0.190	0.44	0.38	0.093	2.38	3.62	0.010
42	2.688	2.625	2.562	2.320	0.204	0.200	0.44	0.38	0.093	2.38	3.75	0.010

1 To be used for corresponding gage diameter. Gage diameter tolerance +0.001, -0.000.

2 These sizes shall be furnished with greenish hue. Optional when specified by purchaser.

3 These sizes shall be furnished with reddish hue. Optional when specified by purchaser.

4 Wire diameters shown are before forming.

5 Gage clearance per 12.2.1.2.

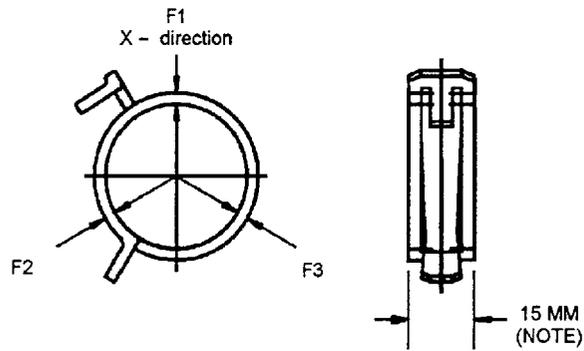
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TABLE 20—TYPE “E”—STAINLESS, in

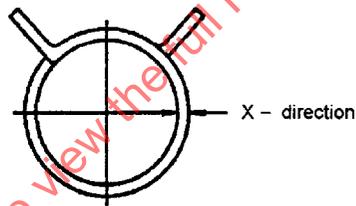
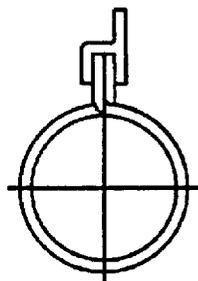
SAE Size No.	Clamp Dia Range A Max	Clamp Dia Range B Nom	Clamp Dia Range C Min	D NOT GO Gage Dia	E Wire Dia Max	E Wire Dia Min	F Tang Length Max	F Tang Length Min	G Clearance at Overlap Max	W Free Width Max	Y Height Ref	Z Gaging Clearance Max
S-4	0.253	0.250	0.247	0.235	0.039	0.041	0.38	0.34	0.015	0.75	0.68	0.004
S-5	0.315	0.312	0.309	0.292	0.052	0.050	0.38	0.34	0.015	0.81	0.68	0.004
S-6	0.380	0.375	0.370	0.360	0.067	0.065	0.38	0.34	0.015	0.88	1.06	0.004
S-7	0.442	0.438	0.432	0.415	0.077	0.075	0.38	0.34	0.015	0.94	1.12	0.004
S-8	0.510	0.500	0.490	0.472	0.083	0.081	0.38	0.34	0.025	1.00	1.19	0.005
S-9	0.573	0.562	0.551	0.530	0.093	0.091	0.38	0.34	0.025	1.06	1.38	0.006
S-10	0.640	0.625	0.610	0.590	0.107	0.105	0.38	0.34	0.025	1.06	1.38	0.006
S-11	0.703	0.688	0.671	0.645	0.107	0.105	0.38	0.34	0.025	1.12	1.50	0.006
S-12	0.770	0.750	0.730	0.700	0.107	0.105	0.38	0.34	0.031	1.18	1.50	0.008
S-13	0.832	0.812	0.792	0.750	0.113	0.111	0.38	0.34	0.031	1.25	1.50	0.008
S-14	0.900	0.875	0.850	0.810	0.121	0.119	0.38	0.34	0.031	1.25	1.62	0.008
S-15	0.968	0.938	0.906	0.865	0.121	0.119	0.38	0.34	0.062	1.25	1.69	0.008
S-16	1.031	1.000	0.969	0.925	0.121	0.119	0.38	0.34	0.062	1.31	1.75	0.008
S-17	1.090	1.062	1.034	0.970	0.133	0.131	0.38	0.34	0.062	1.50	1.88	0.010
S-18	1.150	1.125	1.100	1.040	0.143	0.131	0.38	0.34	0.062	1.62	2.00	0.010

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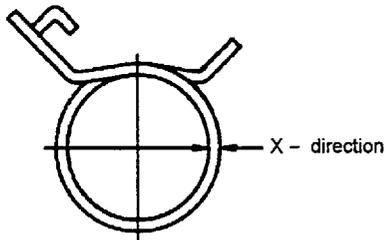
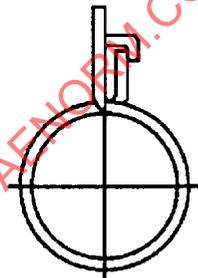
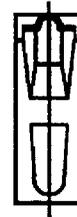
$$F = \frac{F1 + F2 + F3}{3}$$



TYPE A



TYPE B



TYPE C



NOTE: FOR BAND WIDTHS OTHER THAN NOTED CONTACT MFG.

FIGURE 18—TYPE "CTB"

## SAE J1508 Revised AUG96

TABLE 21—TYPE “CTB”

Nominal Size Code	Max. Closed Diameter mm	Min. Full Open Diameter mm
13	12.0	14.2
14	13.5	15.3
15	14.0	16.8
17	15.2	18.5
19	18.0	20.0
20	18.4	21.6
23	21.0	24.7
24	22.0	26.0
25	23.5	26.8
26	24.3	28.0
27	25.2	28.9
29	27.0	31.5
32	29.5	34.5
35	31.5	38.0
38	34.5	41.5
40	35.5	42.5
42	37.5	44.5
44	38.5	46.5
47	41.5	50.0
50	43.5	53.0
51	44.0	54.0
53	46.0	55.0
55	47.0	58.0
58	50.0	61.0

NOTE—Table 1—Closed and full open diameters of most frequently used spring-type hose clamps.

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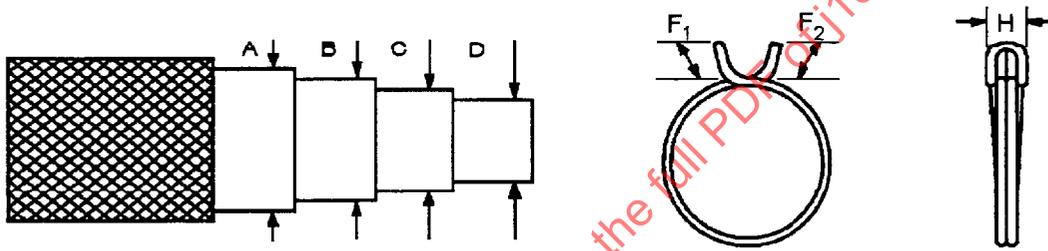


FIGURE 19—TYPE "CTW"

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TABLE 22—TYPE "CTW"—METRIC

A	B	C	D	E	F <sub>1</sub>	F <sub>2</sub>	G	H
Clamp Diameters Max.	Clamp Diameters Nom.	Clamp Diameters Min.	No GO	Wire Size	Reference Dim. Max.	Reference Dim. Min.	Gage Max.	Reference Dim.
7.47	7.26	6.96	6.73	1.00	6.35	4.80	0.105	6.35
7.80	7.60	7.30	7.10	1.00	6.35	4.80	0.105	6.35
8.80	8.70	8.60	8.10	1.00	6.35	4.80	0.105	6.35
9.65	9.50	9.40	8.90	1.00	6.35	4.80	0.105	6.35
10.57	10.39	10.19	9.68	1.50	9.65	6.35	0.153	7.10
11.25	11.13	11.00	10.28	1.50	9.65	6.35	0.153	7.10
13.00	12.55	12.50	11.73	1.50	9.65	6.35	0.153	7.10
14.10	13.73	13.36	12.36	1.50	9.65	6.35	0.153	7.10
14.58	14.31	14.00	13.75	1.70	10.80	6.35	0.153	8.25
15.93	15.60	15.11	14.10	1.70	10.80	6.35	0.153	8.25
16.26	15.88	15.49	14.73	1.70	10.80	6.35	0.153	8.25
16.81	16.41	15.93	14.88	1.70	10.80	6.35	0.153	8.25
17.86	17.48	17.04	16.13	1.98	12.70	8.26	0.203	9.14
18.69	18.19	17.70	16.51	1.98	12.70	8.26	0.203	9.14
19.50	19.00	18.50	17.50	1.98	12.70	8.26	0.203	9.14
20.62	20.19	19.61	18.25	1.98	12.70	8.26	0.203	9.14
21.13	20.62	20.12	18.80	1.98	12.70	8.26	0.203	9.14
22.75	22.13	21.50	20.25	2.19	13.97	9.53	0.203	10.16
23.57	23.09	22.40	20.98	2.19	13.97	9.53	0.203	10.16
24.59	23.83	23.01	21.72	2.19	13.97	9.53	0.203	10.16
26.29	25.50	24.61	23.24	2.49	14.22	9.53	0.254	11.43
27.68	26.97	26.26	24.38	2.49	14.22	9.53	0.254	11.43
28.12	27.48	26.67	24.99	2.49	14.22	9.53	0.254	11.43
29.21	28.58	27.94	26.16	2.49	14.22	9.53	0.254	11.43
30.94	30.18	29.36	27.81	2.80	16.76	11.43	0.254	12.19
32.00	31.29	30.38	28.37	2.80	16.76	11.43	0.254	12.19
32.51	31.75	30.96	29.08	2.80	16.76	11.43	0.254	12.19
34.14	33.32	32.54	30.73	2.80	16.76	11.43	0.254	12.19
35.69	34.98	33.91	32.00	3.00	19.00	12.70	0.254	13.72
36.40	35.59	34.59	32.49	3.00	19.00	12.70	0.254	13.72
38.10	37.21	36.20	33.78	3.00	19.00	12.70	0.254	13.72
38.89	38.10	37.31	34.29	3.20	19.00	12.70	0.254	14.22
40.44	39.65	38.86	35.84	3.20	19.00	12.70	0.254	14.22
42.98	41.28	40.08	37.47	3.20	19.00	12.70	0.254	14.22
45.64	44.45	43.26	40.13	3.20	19.00	12.70	0.254	14.22
49.20	47.63	46.02	43.69	3.20	19.00	12.70	0.254	14.22
50.80	49.23	47.63	45.19	3.50	20.32	13.97	0.254	14.99
52.35	50.80	49.25	46.48	3.50	20.32	13.97	0.254	14.99
55.55	53.98	52.37	49.43	3.50	20.32	13.97	0.254	14.99
57.15	55.55	53.98	50.17	3.50	20.32	13.97	0.254	14.99
58.42	57.15	55.55	50.80	3.50	20.32	13.97	0.254	14.99
71.00	69.85	60.00	63.00	3.80	21.60	13.97	0.508	17.02
78.50	76.20	74.00	69.50	3.80	21.60	13.97	0.508	17.02
85.00	82.55	80.00	75.00	4.00	21.60	13.97	0.560	18.03
91.70	88.90	86.20	81.00	4.00	21.60	13.97	0.560	18.03
98.20	95.25	92.30	87.00	4.00	21.60	13.97	0.560	18.03
104.77	101.60	98.50	92.50	4.00	21.60	13.97	0.560	18.03
111.40	107.95	104.50	98.00	4.20	21.60	13.97	0.609	19.05
118.00	114.30	110.50	103.80	4.20	21.60	13.97	0.609	19.05
124.68	120.65	116.50	109.35	4.20	21.60	13.97	0.609	19.05
131.50	127.00	122.50	115.00	4.20	21.60	13.97	0.609	19.05

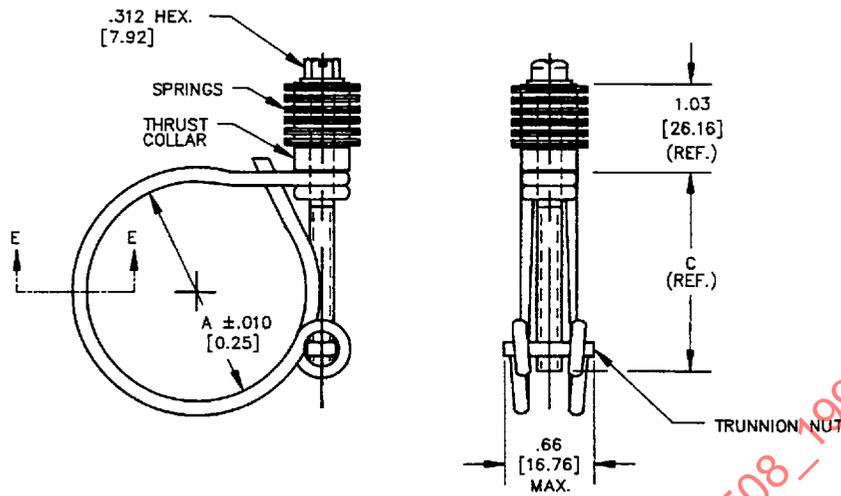
NOTE—For explanation, see 12.5.

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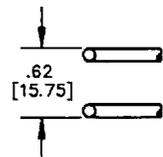
TABLE 23—TYPE "CTW"—STANDARD, in

A	B	C	D	E	F <sub>1</sub>	F <sub>2</sub>	G	H
Clamp Diameters Max.	Clamp Diameters Nom.	Clamp Diameters Min.	No GO	Wire Size	Reference Dim. Max.	Reference Dim. Min.	Gage Max.	Reference Dim.
0.294	0.286	0.274	0.265	0.039	0.250	0.190	0.004	0.250
0.306	0.301	0.285	0.280	0.039	0.250	0.190	0.004	0.250
0.345	0.342	0.339	0.320	0.039	0.250	0.190	0.004	0.250
0.380	0.375	0.370	0.350	0.039	0.250	0.190	0.004	0.250
0.416	0.409	0.401	0.381	0.059	0.380	0.250	0.006	0.280
0.442	0.438	0.432	0.405	0.059	0.380	0.250	0.006	0.280
0.510	0.500	0.490	0.462	0.059	0.380	0.250	0.006	0.280
0.555	0.539	0.524	0.484	0.059	0.380	0.250	0.006	0.280
0.573	0.562	0.551	0.520	0.070	0.425	0.250	0.006	0.325
0.637	0.614	0.595	0.555	0.070	0.425	0.250	0.006	0.325
0.640	0.625	0.610	0.580	0.070	0.425	0.250	0.006	0.325
0.662	0.646	0.627	0.586	0.070	0.425	0.250	0.006	0.325
0.703	0.688	0.671	0.635	0.078	0.500	0.325	0.006	0.325
0.736	0.716	0.697	0.650	0.078	0.500	0.325	0.008	0.360
0.770	0.750	0.730	0.690	0.078	0.500	0.325	0.008	0.360
0.812	0.795	0.772	0.720	0.078	0.500	0.325	0.008	0.360
0.832	0.812	0.792	0.740	0.078	0.500	0.325	0.008	0.360
0.900	0.875	0.850	0.800	0.086	0.550	0.375	0.008	0.400
0.928	0.909	0.882	0.826	0.086	0.550	0.375	0.008	0.400
0.968	0.938	0.906	0.855	0.086	0.550	0.375	0.008	0.400
1.031	1.000	0.969	0.915	0.098	0.560	0.375	0.008	0.450
1.090	1.062	1.034	0.960	0.098	0.560	0.375	0.008	0.450
1.107	1.082	1.050	0.984	0.098	0.560	0.375	0.008	0.450
1.150	1.125	1.100	1.030	0.098	0.560	0.375	0.008	0.450
1.218	1.188	1.156	1.095	0.110	0.660	0.450	0.010	0.480
1.260	1.232	1.196	1.117	0.110	0.660	0.450	0.010	0.480
1.280	1.250	1.219	1.145	0.110	0.660	0.450	0.010	0.480
1.344	1.312	1.281	1.210	0.110	0.660	0.450	0.010	0.480
1.405	1.377	1.335	1.260	0.118	0.750	0.500	0.010	0.540
1.433	1.401	1.362	1.279	0.118	0.750	0.500	0.010	0.540
1.500	1.465	1.425	1.330	0.118	0.750	0.500	0.010	0.540
1.531	1.500	1.469	1.350	0.126	0.750	0.500	0.010	0.560
1.592	1.561	1.530	1.411	0.126	0.750	0.500	0.010	0.560
1.692	1.625	1.578	1.475	0.126	0.750	0.500	0.010	0.560
1.797	1.750	1.703	1.580	0.126	0.750	0.500	0.010	0.560
1.937	1.875	1.812	1.720	0.126	0.750	0.500	0.010	0.560
2.000	1.938	1.875	1.799	0.137	0.800	0.550	0.010	0.590
2.061	2.000	1.939	1.830	0.137	0.800	0.550	0.010	0.590
2.187	2.125	2.062	1.946	0.137	0.800	0.550	0.010	0.590
2.250	2.187	2.125	1.975	0.137	0.800	0.550	0.010	0.590
2.300	2.250	2.187	2.000	0.137	0.800	0.550	0.010	0.590
2.795	2.750	2.638	2.480	0.150	0.850	0.550	0.020	0.670
3.090	3.000	2.913	2.736	0.150	0.850	0.550	0.020	0.670
3.346	3.250	3.150	2.953	0.158	0.850	0.550	0.022	0.710
3.610	3.500	3.394	3.189	0.158	0.850	0.550	0.022	0.710
3.866	3.750	3.634	3.425	0.158	0.850	0.550	0.022	0.710
4.125	4.000	3.878	3.642	0.158	0.850	0.550	0.022	0.710
4.386	4.250	4.114	3.858	0.165	0.850	0.550	0.024	0.750
4.645	4.500	4.350	4.087	0.165	0.850	0.550	0.024	0.750
4.909	4.750	4.587	4.305	0.165	0.850	0.550	0.024	0.750
5.177	5.000	4.823	4.528	0.165	0.850	0.550	0.024	0.750

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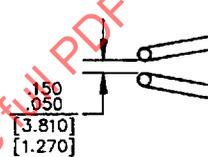


SECT. E-E STANDARD



SECT. E-E STANDARD

OPTIONAL "CLOSED LOOP"



SECT. E-E OPTIONAL

FIGURE 20—TYPE "SLA"—INCH (METRIC)

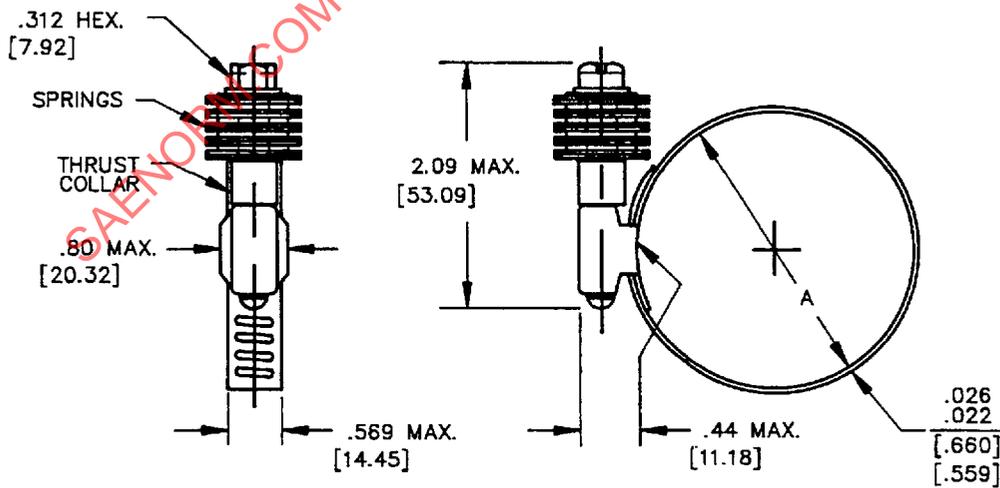


FIGURE 21—TYPE "SLF"—INCH (METRIC)

SAE J1508 Revised AUG96

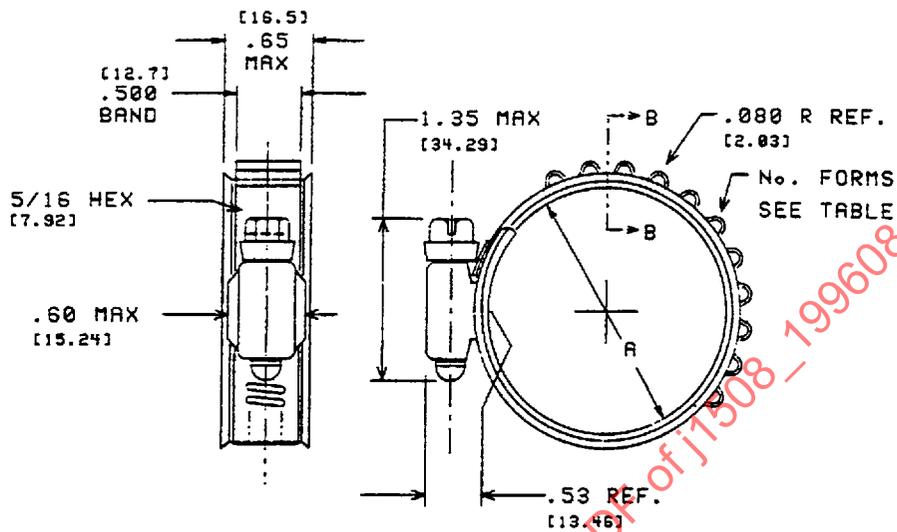
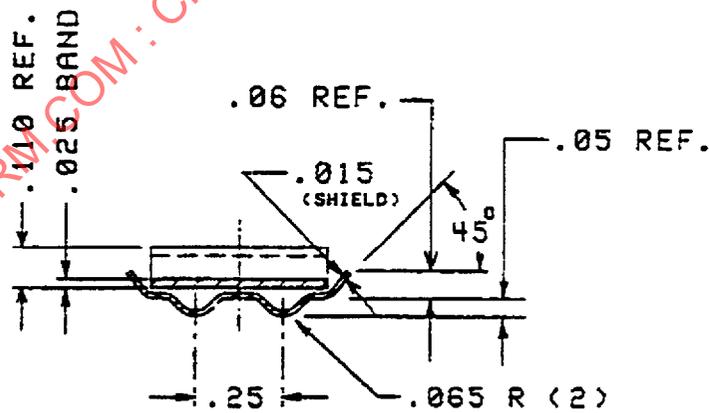


FIGURE 22—TYPE "T"



DUAL BEAD SHIELD  
SECT. B-B  
SCALE: 2:1

FIGURE 23—TYPE "T"—INCH (METRIC)

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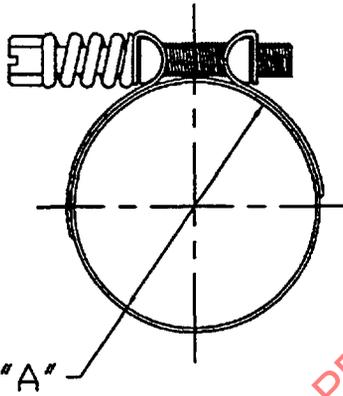
TABLE 24—TYPE "T"

SAE Size No.	"A" Diameter Max mm	"A" Diameter Max in	"A" Diameter Min mm	"A" Diameter Min in	No. Slots	No. Forms
20	44.45	1.75	34.80	1.37	24	9
24	50.80	2.00	39.62	1.56	26	11
28	57.15	2.25	41.40	1.63	32	12
32	63.50	2.50	45.72	1.80	34	14
36	69.85	2.75	50.04	1.97	37	14
40	76.20	3.00	57.15	2.25	37	19
44	82.55	3.25	63.50	2.50	37	19
48	88.90	3.50	69.85	2.75	37	22
			64.26	2.53	48	
52	95.25	3.75	76.20	3.00	37	22
			67.06	2.64	48	
56	101.60	4.00	82.55	3.25	37	22
			73.41	2.89	48	
60	107.95	4.25	88.90	3.50	37	22
			79.76	3.14	48	
64	114.30	4.50	95.25	3.75	37	22
			86.11	3.39	48	
68	120.65	4.75	101.60	4.00	37	22
			92.46	3.64	48	
72	127.00	5.00	107.95	4.25	37	22
			124.21	3.89	48	
76	133.35	5.25	114.30	4.50	37	22
			105.16	4.14	48	
80	139.70	5.50	120.65	4.75	37	22
			111.51	4.39	48	
84	146.05	5.75	127.00	5.00	37	22
			117.86	4.64	48	
88	152.40	6.00	133.35	5.25	37	22
			124.21	4.89	48	
92	158.75	6.25	139.70	5.50	37	22
			130.56	5.14	48	
96	165.10	6.50	146.05	5.75	37	22
			136.91	5.39	48	
100	171.45	6.75	152.40	6.00	37	22
			143.26	5.64	48	
104	177.80	7.00	158.75	6.25	37	22
			175.01	5.89	48	
108	184.15	7.25	165.10	6.50	37	22
			155.96	6.14	48	
112	190.50	7.50	171.45	6.75	37	22
			162.31	6.39	48	
116	196.85	7.75	177.80	7.00	37	22
			168.66	6.64	48	
120	203.20	8.00	184.15	7.25	37	22
			175.01	6.89	48	

## NOTES:

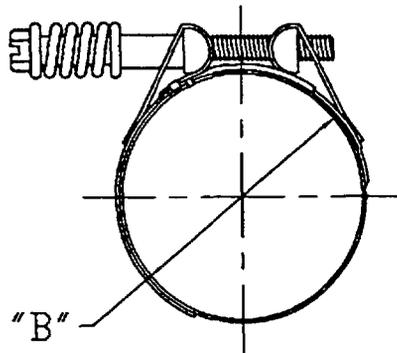
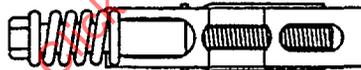
1. Sizes less than No. 20 are not available.
2. Other sizes available through manufacturers—Follow Type "F" for standard size increments.

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For Diameter Range See Table 24.

FIGURE 24A—TYPE "SSPC"



For Diameter Range See Table 24.

FIGURE 24B—TYPE "SSPC"

## SAE J1508 Revised AUG96

TABLE 25—TYPE "SSPC"

	Clamp Range mm	Clamp Range in
<b>"A" Diameter</b>		
24.0	19.0 – 24.0	3/4 – 15/16
26.0	21.0 – 26.0	13/16 – 1
28.0	23.0 – 28.0	15/16 – 1 1/8
31.0	26.0 – 31.0	1 – 1 3/16
32.0	27.0 – 32.0	1 1/16 – 1 1/4
36.0	31.0 – 36.0	1 3/16 – 1 7/16
40.0	35.0 – 40.0	1 3/8 – 1 9/16
<b>"B" Diameter</b>		
45.0	38.5 – 45.0	1 1/2 – 1 3/4
50.0	43.5 – 50.0	1 11/16 – 1 15/16
55.0	48.5 – 55.0	1 15/16 – 2 1/8
60.0	50.0 – 60.0	2 – 2 3/8
65.0	55.0 – 65.0	2 3/16 – 2 9/16
70.0	60.0 – 70.0	2 3/8 – 2 3/4
75.0	65.0 – 75.0	2 9/16 – 2 15/16
80.0	70.0 – 80.0	2 3/4 – 3 1/8
85.0	75.0 – 85.0	2 15/16 – 3 15/16
90.0	80.0 – 90.0	3 1/8 – 3 1/2
95.0	85.0 – 95.0	3 5/16 – 3 3/4
100.0	90.0 – 100.0	3 9/16 – 3 15/16
105.0	95.0 – 105.0	3 3/4 – 4 1/8
110.0	100.0 – 110.0	3 15/16 – 4 5/16
115.0	105.0 – 115.0	4 1/8 – 4 1/2
120.0	110.0 – 120.0	4 5/16 – 4 11/16
125.0	115.0 – 125.0	4 1/2 – 4 15/16
130.0	120.0 – 130.0	4 3/4 – 5 1/8
135.0	125.0 – 135.0	4 15/16 – 5 5/16
140.0	130.0 – 140.0	5 1/8 – 5 1/2
145.0	135.0 – 145.0	5 5/16 – 5 11/16
150.0	140.0 – 150.0	5 1/2 – 5 7/8
155.0	145.0 – 155.0	5 11/16 – 6 1/16
160.0	150.0 – 160.0	5 15/16 – 6 5/16
165.0	155.0 – 165.0	6 1/8 – 6 1/2
170.0	160.0 – 170.0	6 5/16 – 6 11/16
175.0	165.0 – 175.0	6 1/2 – 6 7/8
180.0	170.0 – 180.0	6 11/16 – 7 1/16
185.0	175.0 – 185.0	6 7/8 – 7 1/4
190.0	180.0 – 190.0	7 1/8 – 7 7/16
195.0	185.0 – 195.0	7 5/16 – 7 11/16
200.0	190.0 – 200.0	7 1/2 – 7 7/8
205.0	195.0 – 205.0	7 11/16 – 8 1/16
210.0	200.0 – 210.0	7 7/8 – 8 1/4
215.0	205.0 – 215.0	8 1/8 – 8 7/16
220.0	210.0 – 220.0	8 1/4 – 8 5/8
225.0	215.0 – 220.0	8 1/2 – 8 7/8
230.0	220.0 – 230.0	8 11/16 – 9 1/16
235.0	225.0 – 235.0	8 7/8 – 9 1/4
240.0	230.0 – 240.0	9 1/16 – 9 7/16
245.0	235.0 – 245.0	9 1/4 – 9 5/8
250.0	240.0 – 250.0	9 7/16 – 9 13/16
255.0	245.0 – 255.0	9 5/8 – 10

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**4.4 Group #4, (Types "J," "OES," "TE," "SEC")**—Clamps which require the use of a special installation tool to deform and/or crimp tight a portion of the clamp specifically designed for said function.

4.4.1 "J"—Flat band clamp made with mechanical interlock or weld to secure band together. See Figure 25 and Table 26.

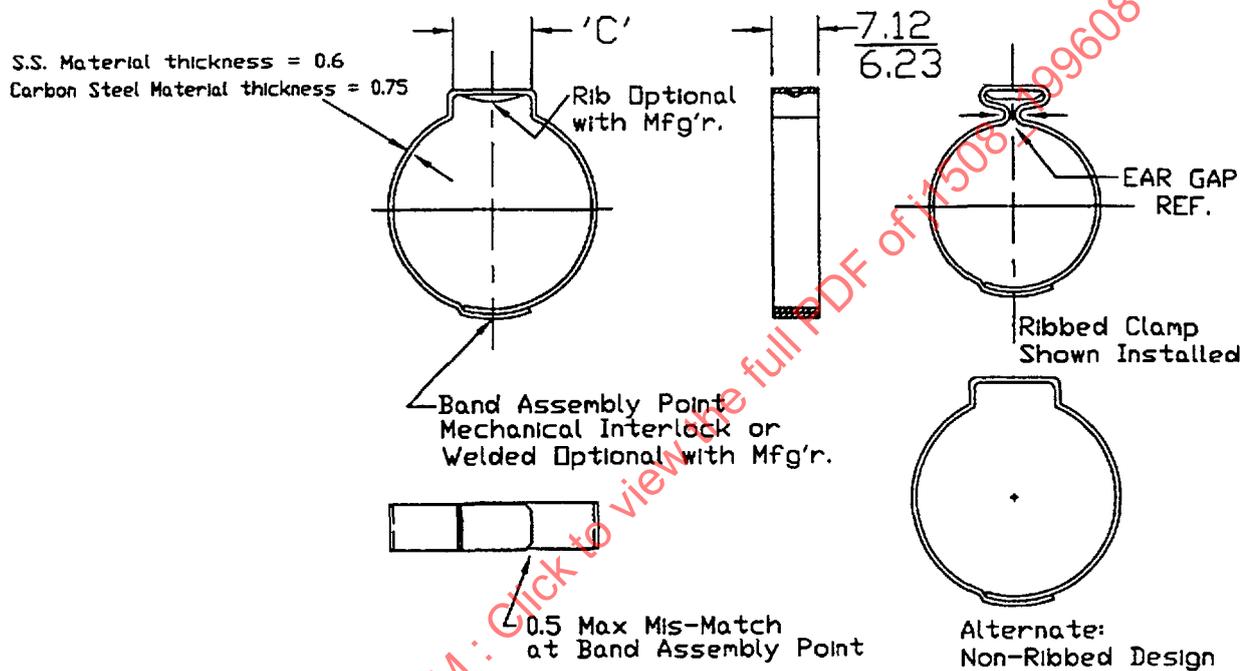


FIGURE 25—TYPE "J"

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TABLE 26—TYPE "J"

SAE Size	Min "C" Dimension	Min Clamp Range mm	Min Clamp Range in	SAE Size	Min "C" Dimension	Min Clamp Range mm	Min Clamp Range in
101	5.0	8.5 - 10.1	0.335 - 0.397	515	10.0	48.4 - 51.5	1.905 - 2.027
105	5.0	8.9 - 10.5	0.350 - 0.413	530	10.0	49.9 - 53.0	1.964 - 2.086
113	5.0	9.7 - 11.3	0.381 - 0.444	535	10.0	50.3 - 53.5	1.980 - 2.106
123	6.0	10.4 - 12.3	0.409 - 0.484	540	10.0	50.8 - 54.0	2.001 - 2.125
133	6.0	11.4 - 13.3	0.448 - 0.523	545	10.0	51.4 - 54.5	2.023 - 2.145
140	6.0	11.9 - 14.0	0.468 - 0.551	560	10.0	52.9 - 56.0	2.082 - 2.204
145	6.0	12.6 - 14.5	0.496 - 0.570	575	10.0	54.4 - 57.5	2.141 - 2.263
152	6.0	13.3 - 15.2	0.523 - 0.598	590	10.0	55.9 - 59.0	2.200 - 2.322
157	6.0	13.8 - 15.7	0.543 - 0.618	605	10.0	57.4 - 60.5	2.259 - 2.381
165	6.0	14.6 - 16.5	0.574 - 0.649	620	10.0	58.9 - 62.0	2.318 - 2.440
170	6.0	15.1 - 17.0	0.594 - 0.669	635	10.0	60.4 - 63.5	2.377 - 2.500
180	9.0	15.1 - 18.0	0.594 - 0.708	650	10.0	61.9 - 65.0	2.437 - 2.559
185	9.0	15.7 - 18.5	0.618 - 0.728	665	10.0	63.4 - 66.5	2.496 - 2.618
198	9.0	17.0 - 19.8	0.669 - 0.779	680	10.0	64.9 - 68.0	2.555 - 2.677
210	9.0	18.2 - 21.0	0.716 - 0.826	695	10.0	66.4 - 69.5	2.614 - 2.736
226	9.0	19.8 - 22.6	0.779 - 0.889	710	10.0	67.9 - 71.0	2.673 - 2.795
241	9.0	21.3 - 24.1	0.838 - 0.948	725	10.0	69.4 - 72.5	2.732 - 2.854
256	9.0	22.8 - 25.6	0.897 - 1.007	740	10.0	70.9 - 74.0	2.791 - 2.913
271	10.0	24.0 - 27.1	0.944 - 1.066	755	10.0	72.4 - 75.5	2.850 - 2.972
286	10.0	25.5 - 28.6	1.003 - 1.125	770	10.0	73.9 - 77.0	2.909 - 3.031
301	10.0	27.0 - 30.1	1.062 - 1.185	785	10.0	75.4 - 78.5	2.968 - 3.090
316	10.0	28.5 - 31.6	1.122 - 1.244	800	10.0	76.9 - 80.0	3.027 - 3.149
331	10.0	30.0 - 33.1	1.181 - 1.303	815	10.0	78.4 - 81.5	3.086 - 3.208
346	10.0	31.5 - 34.6	1.240 - 1.362	830	10.0	79.9 - 83.0	3.145 - 3.267
361	10.0	33.0 - 36.1	1.299 - 1.421	845	10.0	81.4 - 84.5	3.204 - 3.326
376	10.0	34.5 - 37.6	1.358 - 1.480	860	10.0	82.9 - 86.0	3.263 - 3.385
381	10.0	35.0 - 38.1	1.377 - 1.500	875	10.0	84.4 - 87.5	3.322 - 3.444
391	10.0	35.9 - 39.1	1.414 - 1.539	890	10.0	85.9 - 89.0	3.381 - 3.503
396	10.0	36.5 - 39.6	1.437 - 1.559	905	10.0	87.4 - 90.5	3.440 - 3.562
410	10.0	37.9 - 41.0	1.492 - 1.614	920	10.0	88.9 - 92.0	3.500 - 3.622
425	10.0	39.4 - 42.5	1.551 - 1.673	935	10.0	90.4 - 93.5	3.559 - 3.681
440	10.0	40.9 - 44.0	1.610 - 1.732	950	10.0	91.9 - 95.0	3.618 - 3.740
455	10.0	42.4 - 45.5	1.669 - 1.791	965	10.0	93.4 - 96.5	3.677 - 3.799
470	10.0	43.9 - 47.0	1.728 - 1.850	980	10.0	94.9 - 98.0	3.736 - 3.858
485	10.0	45.4 - 48.5	1.787 - 1.909	995	10.0	96.4 - 99.5	3.795 - 3.917
500	10.0	46.9 - 50.0	1.846 - 1.968				

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4.4.2 "OES"—Flat band clamp made from spiral welded rings. See Figure 26 and Table 27.

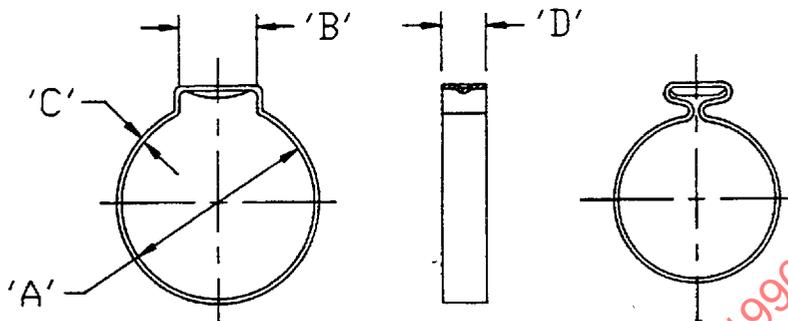


FIGURE 26—TYPE "OES"

TABLE 27—TYPE "OES"

A Diameter mm	B Dimension mm	C Dimension Zinc Pl Stl mm	C Dimension S.S. mm	D Dimension mm	Clamp Range mm	Clamp Range in
3.3	1.4	0.5		3.0	2.7 - 3.3	0.106 - 0.130
3.5	1.4	0.5		3.0	3.0 - 3.5	0.118 - 0.138
4.1	2.5	0.5		4.0	3.1 - 4.1	0.122 - 0.161
5.1	3.2	0.5	0.5	4.0	4.1 - 5.1	0.161 - 0.201
6.1	3.2	0.5	0.5	4.0	5.1 - 6.1	0.201 - 0.240
6.6	3.2	0.5	0.5	4.0	5.6 - 6.6	0.220 - 0.260
7.0	3.0	0.5	0.5	5.0	6.0 - 7.0	0.236 - 0.276
8.0	4.0	0.5	0.5	5.0	6.8 - 8.0	0.268 - 0.315
8.7	4.0	0.8	0.5	5.0	7.5 - 8.7	0.295 - 0.343
9.5	5.0	1.0	0.7	6.0	8.1 - 9.5	0.319 - 0.374
10.0	5.0	0.7	0.7	6.0	8.4 - 10.0	0.331 - 0.394
10.5	5.0	0.7	0.7	6.0	9.1 - 10.5	0.358 - 0.413
11.0	5.0	0.7	0.7	6.0	9.5 - 11.0	0.374 - 0.433
11.3	5.5	0.7	0.7	6.0	9.8 - 11.3	0.386 - 0.445
11.8	5.5	0.7	0.7	6.0	10.3 - 11.8	0.406 - 0.465
12.0	6.0	1.0	0.7	6.0	10.1 - 12.0	0.398 - 0.472
12.3	6.5	0.8	0.7	6.0	10.0 - 12.3	0.394 - 0.484
12.8	6.5	0.8	0.7	6.0	10.8 - 12.8	0.425 - 0.504
13.3	6.0	1.0	0.8	6.0	11.3 - 13.3	0.445 - 0.524
14.0	6.0	1.0	0.8	6.0	12.0 - 14.0	0.472 - 0.551
14.5	6.5	1.0	0.8	6.0	12.5 - 14.5	0.492 - 0.571
16.0	6.0	1.0	0.8	6.0	14.0 - 16.0	0.551 - 0.630
17.5	7.5	1.0	0.8	6.0	16.0 - 17.5	0.630 - 0.689

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4.4.3 "TE"—Flat band clamp made from spiral welded rings. See Figure 27 and Table 28.

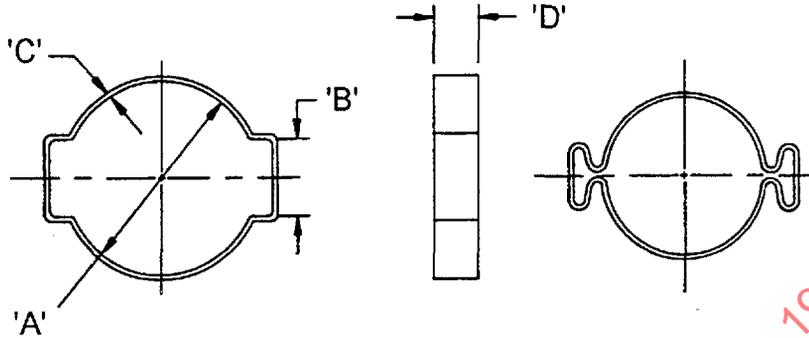


FIGURE 27—TYPE "TE"

TABLE 28—TYPE "TE"

A Diameter mm	B Dimension mm	C Dimension Zinc Pl Stl mm	C Dimension S.S. mm	D Dimension mm	Clamp Range mm	Clamp Range in
4.1	1.5	0.5	0.5	3.5	3.1 - 4.1	0.122 - 0.161
4.5	1.5	0.6	0.5	3.5	3.5 - 4.5	0.138 - 0.177
5.0	2.5	0.7	0.5	5.0	3.0 - 5.0	0.118 - 0.197
7.0	3.0	0.7	0.5	6.0	5.0 - 7.0	0.197 - 0.276
9.0	3.2	1.0	0.8	7.0	7.0 - 9.0	0.276 - 0.354
11.0	4.5	1.0	0.8	7.0	8.0 - 11.0	0.315 - 0.433
11.0	3.5	1.0	0.8	7.0	9.0 - 11.0	0.354 - 0.433
13.0	3.5	1.0	0.8	7.0	11.0 - 13.0	0.433 - 0.512
15.0	4.0	1.0	0.8	7.5	13.0 - 15.0	0.512 - 0.591
17.0	5.0	1.2	0.8	8.0	15.0 - 17.0	0.591 - 0.669
18.0	5.0	1.2	0.8	8.0	15.0 - 18.0	0.591 - 0.708
20.0	6.0	1.2	1.0	8.5	17.0 - 20.0	0.669 - 0.787
22.0	6.5	1.5	1.0	9.0	19.0 - 22.0	0.748 - 0.866
23.0	6.5	1.5	1.0	9.0	20.0 - 23.0	0.787 - 0.905
25.0	6.5	1.5	1.0	10.0	22.0 - 25.0	0.866 - 0.984
27.0	7.0	1.5	1.0	10.0	23.0 - 27.0	0.905 - 1.063
28.0	6.5	1.5	1.0	10.0	25.0 - 28.0	0.984 - 1.102
31.0	7.5	1.5	1.0	10.0	27.0 - 31.0	1.063 - 1.220
31.0	6.5	1.5	1.0	10.0	28.0 - 31.0	1.102 - 1.220
34.0	7.5	1.5	1.0	10.0	31.0 - 34.0	1.220 - 1.339

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4.4.4 "SEC"—Flat band clamp with mechanical interlock to secure bands together. See Figure 28 and Table 29.

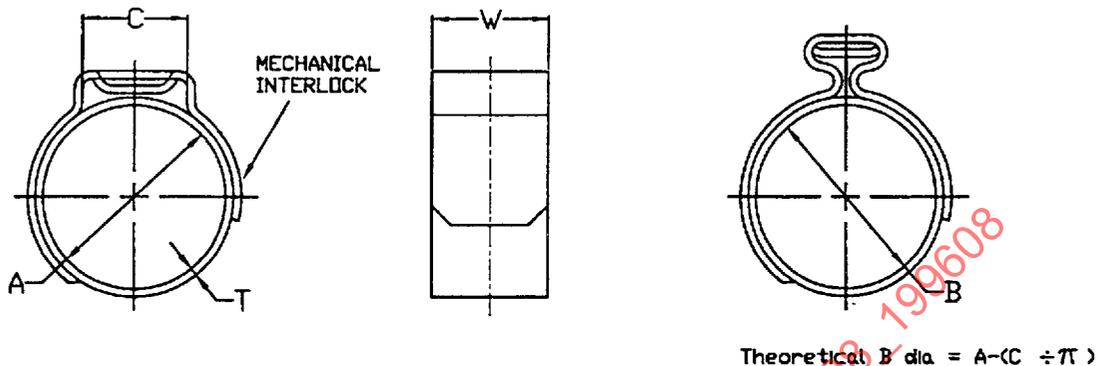


FIGURE 28—TYPE "SEC"

TABLE 29—TYPE "SEC"—METRIC

A Diameter	C Dimension	W 5.0	T 0.5	W 7.0	T 0.6	W 9.0	T 0.6	W 9.0	T 0.8	W 10	T 0.8	W 10	T 0.1
7.0	5.5	a	a										
8.0	5.5	a	a										
8.7	5.5	a	a										
9.5	5.5	a	a										
10.0	5.5	a	a										
10.5	5.5	a	a										
11.3	5.5	a	a										
11.8	5.5	a	a										
12.3	8.0			a	a								
13.3	8.0			a	a								
13.8	8.0			a	a								
14.0	8.0			a	a								
14.5	8.0			a	a								
15.7	8.0			a	a								
17.0	8.0			a	a								
>17.9	10.0			a	a								
>27.1	10.0			a	a	a	a	a	a	a	a		
>60.0	10.0			a	a	a	a	a	a	a	a	a	a

a denotes available clamp sizes

W denotes material width

T denotes material thickness

NOTE—All sizes are in millimeters.

Increments of 0.1 of a millimeter

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4.5 Group #5 (Type "LP")—Clamps which require a tool to close and engage hooks into windows.

4.5.1 "LP"—Flat band clamp which is reusable with the proper tool. See Figure 29 and Table 30.

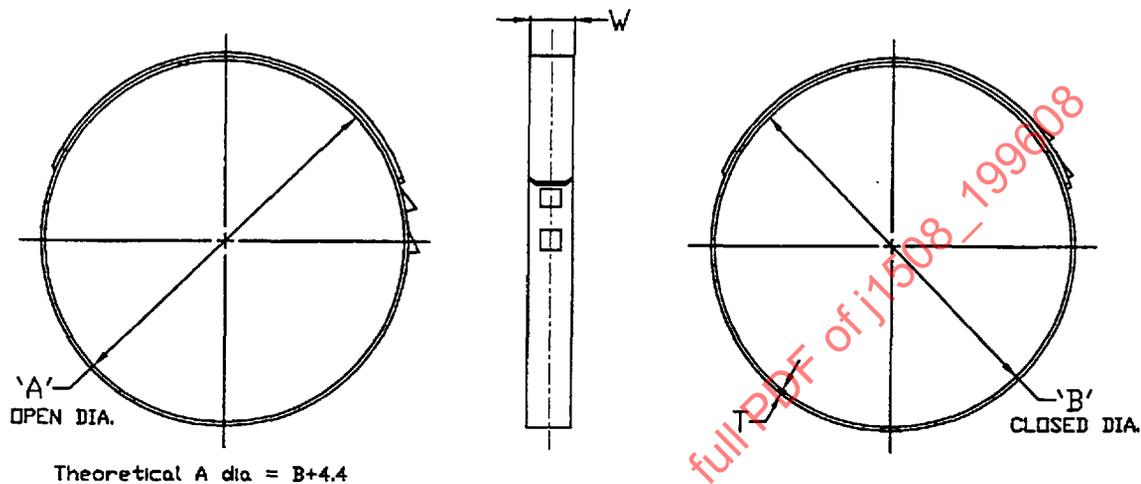


FIGURE 29—TYPE "LP"

TABLE 30—TYPE "LP"—METRIC

B Closed Diameter	W	T	W		T	
			5.0	7.0	0.5	0.6
>19.5	a	a				
>24.5			a	a	a	a

a denotes available clamp sizes

W denotes material width

T denotes material thickness

NOTE—All sizes are in millimeters.

Increments of 0.1 of a millimeter

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## 4.6 Group #6 (Type "H")—Permanent type fastening device.

4.6.1 APPLICATION—Double-wrapped clamps are used in pressure applications to clamp hoses to fittings. Both single- and double-wrapped clamps are used in fittings.

4.6.2 DESIGN—"H" type clamps are constructed of a piece of band and a separate buckle. The buckle is retained by a folded under band tab (Style "A") or a buckle nest formed into the the band (Style "B"). Styles "A" and "B" are preformed and preassembled. Style "C" is made up by the user from bulk band and loose buckles to any desired diameter or shape. See Figure 30 and Table 31.

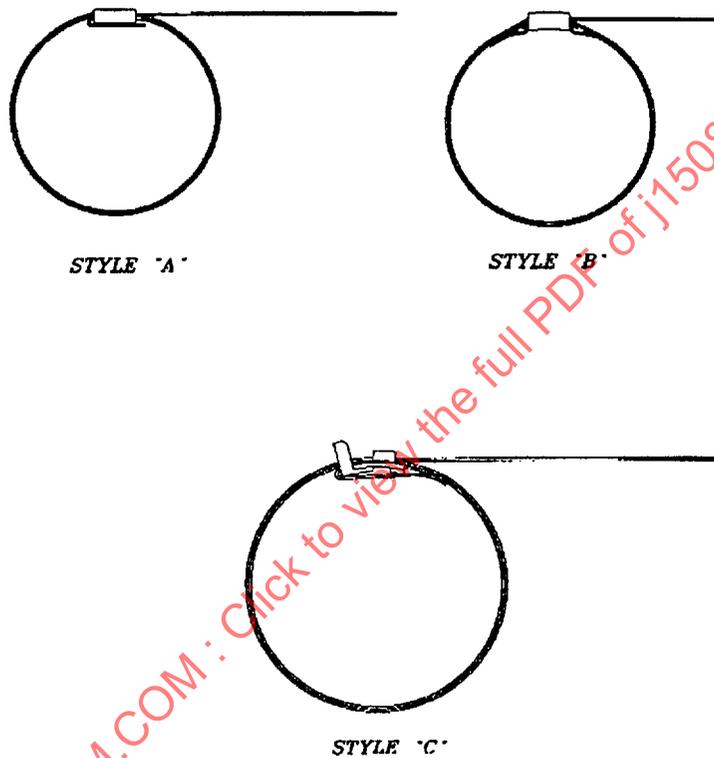


FIGURE 30—TYPE "H"—STYLES A, B, AND C

TABLE 31—TYPE "H" CLAMPS

Band Dimension Thickness in	Band Dimension Width in	Sizes Diameter Range in	Sizes Wrapping Single	Sizes Wrapping Double	Sizes Material 201 Stainless	Sizes Material 316 Stainless	Sizes Material Galvanized Carbon Steel
0.020	0.250	3/4 - 4 1/2		X	X		
0.020	0.250	1 1/2 - 4 1/2	X		X		
0.025	0.375	13/16 - 4		X	X	X	X
0.030	0.500	1 - 4		X	X	X	X
0.030	0.625	1 1/2 - 2 1/2		X	X	X	X
0.030	0.750	2 - 8			X	X	X

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**5. General Requirements**

**5.1 Group #1**—Clamps shall be supplied in the full open position. Those clamps using machine screws shall have the screws retained in the clamp by staking or other means agreeable to the user. Where so specified by the purchaser, types "B" and "D" clamps shall have provisions to retain the nut in base leg when axial pressure is applied to screw. All clamps shall close tight upon round steel mandrels of the sizes 4.1 indicated in the respective open and closed diameter charts. All clamps shall be free from burrs, seams, laps, loose scale, or any other defects that may affect their serviceability.

**5.2 Group #2**—Clamps type "E" and "CTW" shall be supplied in the free state, full-closed position. To assure that permanent deformation, resulting from opening the clamp at installation, does not occur—clamps shall be opened to a diameter no larger than that listed in column "A" (for each respective clamp type) and released to the free state at which point the clamps may not pass over a "NO-GO" size mandrel as listed in column "D," respectively. Clamps shall be free of burrs, heat-treat scale, and nicks that may affect their serviceability.

5.2.1 Type "CTB" clamps may be supplied in either the free-state (Table 21) or a locked, spring-loaded, full-opened position (Figure 18, b and c). The clamp shall be designed so as not to allow plastic deformation in the full-opened position. Clamps shall be free from burrs, seams, laps, loose scale, or any other defects that affect their performance.

**5.3 Group #3**—Clamps are governed by the General Requirements set forth for Group #1 clamps in 5.1.

**5.4 Group #4**—Clamps are governed by the use of special installation tool.

**5.5 Group #5**—Clamps are governed by the use of special installation tool.

**5.6 Group #6**—Preformed metal clamps, permanently applied with a specialized tool, nonadjustable, nonreusable. In style "A", the buckle is retained by a fold under of the band. Style "B" has a formed buckle nest.

5.6.1 Clamps are applied, tensioned, and locked with specialized manual or power tools capable of producing a permanent lock.

**6. Materials**—The materials listed in this section describe those which are currently being used by the clamp industry. It serves only as a reference for the user and in no way implies that the current manufacturers are required to use the listed materials. As raw material prices move and new technologies emerge, the clamp manufacturers reserve the right to change the raw materials and processes used in their products so long as they can demonstrate that overall clamp performance has not been impaired.

**6.1 Materials—Group #1****6.1.1 TYPES "A" AND "AHH"**

6.1.1.1 *Wire*—UNS-G10080, AISI 1008—G10100, 1010 steel, 60 to 80 KSI typical.

6.1.1.2 *Nut*—UNS-G10100, AISI 1010 steel—UNS-G10200, AISI 1020 steel, HRB85-100.

6.1.1.3 *Screw*—UNS-G10200, AISI 1022, heat-treated HRC30-40.

**6.1.2 TYPES "B" AND "D"**

6.1.2.1 *Entire Clamp*—UNS-G10100, AISI 1010 steel.

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6.1.2.2 *Entire Clamp*—UNS-S30400, AISI 304 stainless (metric sizes per Figure 3A).

## 6.1.3 TYPE "C"

6.1.3.1 *Band*—UNS-G10100, AISI 1010 steel, except sizes #13 through #21, 22S, 23, 24S, 25, and 26S which are stainless steel grade.

6.1.3.2 *Nut*—Same as band (6.1.3.1) at manufacturer's option.

6.1.3.3 *Screw*—Same as band (6.1.3.1) at manufacturer's option.

6.1.3.4 *Bridge*—Same as band (6.1.3.1).

## 6.1.4 TYPES "F," "FEO," "FE," "HD," "I," "M," AND "MX"

6.1.4.1 *Band*—UNS-S20100, AISI Austenitic stainless grades 201; S30100, 301; S30200, 302; S30400, 304; and S31600, 316; S43000, AISI Ferritic stainless grade 430; and heat-treated medium carbon steel.

6.1.4.2 *Housing*—Same as band, except unheat-treated carbon steel.

6.1.4.3 *Saddle*—Same as band, plus grade UNS-S30200, 302 stainless.

6.1.4.4 *Screw*—UNS-G10060, AISI 1006—G10180, 1018; and G10211 10B21 carbon steels; S41000, AISI grades 410; S43000, 430; S30200, 302; S30400, 304; S30550, 305; and S31600, 316 stainless steels.

## 6.1.5 TYPE "TB"

6.1.5.1 *Band*—UNS-S20100, AISI 201; S30100, 301; S30200, 302; or S30400, 304 stainless steel; half hard temper.

6.1.5.2 *Bridge*—UNS-S30100, AISI 301; S30200, 302; S30400, 304; stainless steel, annealed, 1/4 hard, or 1/2 hard temper.

6.1.5.3 *Trunnion*—Low carbon steel cadmium plated or stainless steel (same grades as for "bridge").

6.1.5.4 *Nut*—UNS-G10200, AISI 1020—G10500, 1050 steel, cadmium, or zinc plated. Reference to MS21044 and MS21045 where required.

6.1.5.5 *T-Bolt*

6.1.5.5.1 UNS-G40370, AISI 4037 alloy steel, heat-treated to 125 KSI minimum, cadmium or zinc plated.

6.1.5.5.2 UNS-S43100, AISI 431 stainless steel, heat-treated to 125 KSI minimum.

6.1.5.5.3 UNS-S66286, AISI A-286 stainless steel, 130 KSI minimum.

6.1.5.5.4 UNS-S30200, AISI 302; or S30500, 305 stainless steel, 95 KSI minimum.

6.1.5.5.5 UNS-G10220, AISI 1022; UNS-G10380, AISI 1038 steel, cadmium or zinc plated, 120 KSI minimum.