SAE International™ SURFACE VEHICLE STANDARD

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Superseded by ISO 19472

Specification Definitions—Winches for Crawler Tractors and Skidders

1. ***Scope***—The purpose of this SAE Standard is to provide a uniform method of defining and rating winches for crawler tractors and skidders. It in no way implies definition of proper match between rating of a winch and rating of the cable.

1.1 **Rationale**—This document is being cancelled and superseded by ISO 19472.

2. ***References***—There are no referenced publications specified herein.

3. ***Definitions***

3.1 **Barrel Diameter (A)**—The diameter of the cable drum barrel measured in millimeters (inches).

3.2 **Flange Diameter (B)**—The diameter of the cable drum flanges measured in millimeters (inches).

3.3 **Distance Between Flanges (C)**—The distance measured between the flanges of the cable drum in millimeters (inches) measured at 1/2 x depth of flange.

3.4 **Depth of Flange (D)**—The radial distance from the outside diameter of the cable drum flange to the surface of the cable drum barrel measured in millimeters (inches).

3.5 **Throat Clearance (E)**—The minimum distance from the barrel of the cable drum to the winch housing at any point located between the flanges of the cable drum.

4. ***Specifications—General***—This document includes the definition of specifications most commonly used to describe this type of equipment. See Table 1. Paragraphs 3.1 to 3.5 are further defined by Figure 1. The illustration is not intended to be descriptive of any existing winch and is used here only to clarify the meaning of the standard.

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TABLE 1—WINCH NONCLATURE

Symbol	Definition	Units SI	Units English
A	Barrel dia	mm	in
B	Flange dia	mm	in
C	Distance between flanges (measured at 1/2 D from barrel dia)	mm	in
D	Depth of flange	mm	in
d	Cable dia	mm	in
F	Line pull	N	lb
N	Speed of input shaft	rpm	rpm
T	Torque on winch input shaft	N·m	lb-ft
R	Total gear reduction between the winch input shaft and the cable drum		
u	Efficiency of total gear reduction between input shaft and cable drum at the speed corresponding to the torque used for T		
V	Line speed	m/s	fpm

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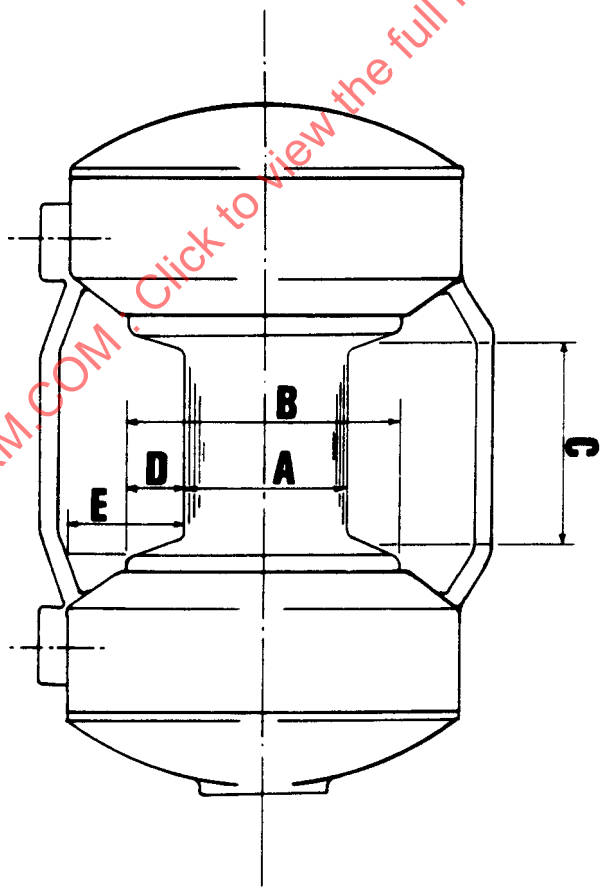

FIGURE 1—ILLUSTRATION OF WINCH DEFINITIONS

5. Specifications—Performance

5.1 Definition of Symbols

5.2 Calculated Drum Storage Capacity—The length of cable that can be stored on the cable drum shall be calculated using Equation 1:

$$\text{Length of cable in feet} = (A + D) \cdot D \cdot C \cdot K \qquad \text{(Eq. 1)}$$

where:

K = Factor for size of cable used. (See Table 2.)

TABLE 2—CABLE DIAMETER FACTOR

Cable Dia, in	Factor K	Cable Dia, in	Factor K
3/8	1.58	13/16	0.354
7/16	1.19	7/8	0.308
1/2	0.925	1	0.239
9/16	0.741	1-1/8	0.191
5/8	0.607	1-1/4	0.152
11/16	0.506	1-3/8	0.127
3/4	0.428	1-1/2	0.107

The values of K allow for normal oversize on cable. The formula is based on uniform cable winding and will not give correct figures if cable is wound nonuniformly on the cable drum.

5.3 Line Pull—Line pull shall be calculated using Equations 2 and 3:

a. Bare drum line pull

$$F \text{ (SI units)} = \frac{2000 \cdot T \cdot R \cdot u}{A + d} = N \qquad \text{(Eq. 2)}$$

$$F \text{ (English units)} = \frac{24 \cdot T \cdot R \cdot u}{A + d} = lb$$

a. Full drum line pull

$$F \text{ (SI units)} = \frac{2000 \cdot T \cdot R \cdot u}{B - d} = N \qquad \text{(Eq. 3)}$$

$$F \text{ (English units)} = \frac{24 \cdot T \cdot R \cdot u}{B - d} = lb$$

NOTE—Breaking strength of the cable used may be exceeded in the previous specifications for line pull.

5.3.1 RATED LINE PULL OF WINCH—The maximum approved bare drum line pull as specified by the winch manufacturer and calculated in accordance with 5.3.

5.3.2 MAXIMUM CALCULATED LINE PULL OF INSTALLED WINCH—The maximum bare drum and full drum line pulls shall be calculated in accordance with 5.3 and one or a combination of the following conditions:

5.3.2.1 When the torque on the input shaft is influenced by a torque converter, the maximum line pull shall be calculated for a stall condition while the engine is at full governor control position.

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