

NOTICE

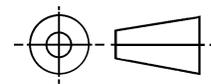
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PREPARED BY SAE COMMITTEE E-25



AEROSPACE STANDARD

BOLT, MACHINE - CRES AMS 5731, DOUBLE HEXAGON
EXTENDED WASHER HEAD, CUPWASHER LOCKED,
.250-28 UNJF-3A

AS9677
SHEET 1 OF 3

AS9677

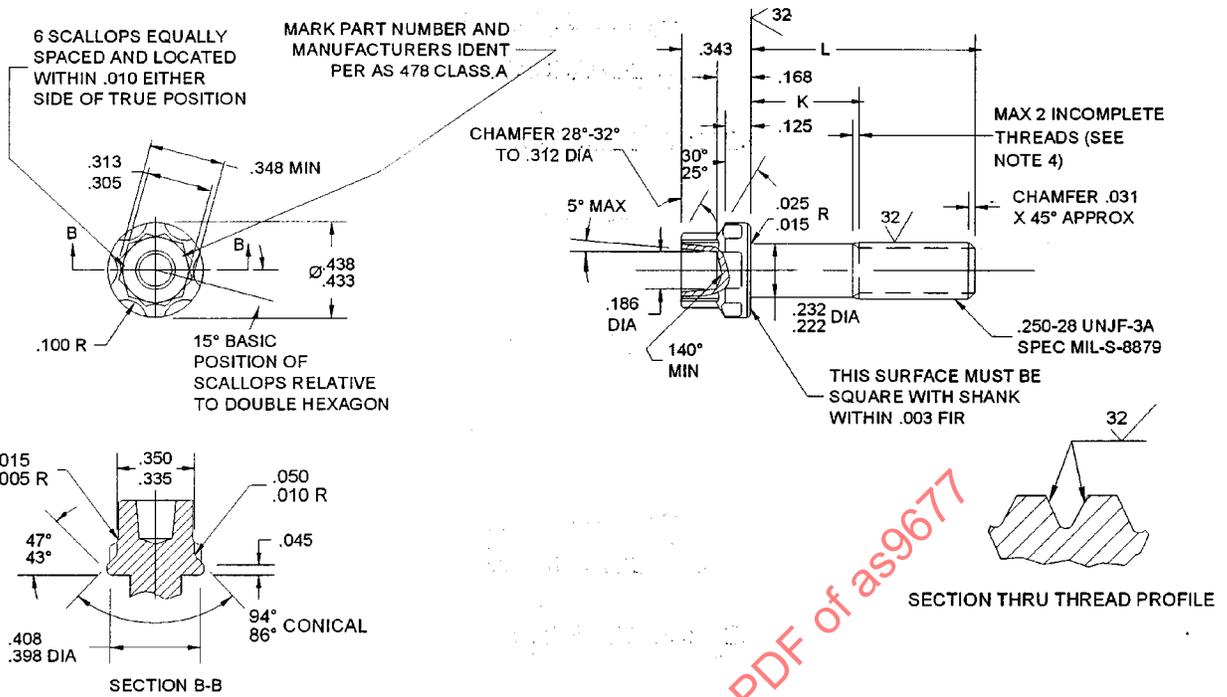


TABLE 1. DASH NUMBERS AND DIMENSIONS

PART NO.	L	K	APPROX WEIGHT LB/100	PART NO.	L	K	APPROX WEIGHT LB/100	PART NO.	L	K	APPROX WEIGHT LB/100
				MS9677-22	1.500	.690-.750	2.52	MS9677-43	3.875	3.065-3.125	5.24
				MS9677-23	1.562	.752-.812	2.59	MS9677-44	4.000	3.190-3.250	5.38
				MS9677-24	1.625	.815-.875	2.66	MS9677-45	4.125	3.315-3.375	5.53
MS9677-04	.375	.079-.099	1.21	MS9677-25	1.688	.878-.938	2.73	MS9677-46	4.250	3.440-3.500	5.67
MS9677-05	.438	.079-.099	1.28	MS9677-26	1.750	.940-1.000	2.81	MS9677-47	4.375	3.565-3.625	5.82
MS9677-06	.500	.079-.099	1.36	MS9677-27	1.875	1.065-1.125	2.95	MS9677-48	4.500	3.690-3.750	5.96
MS9677-07	.562	.079-.099	1.44	MS9677-28	2.000	1.190-1.250	3.09	MS9677-49	4.625	3.815-3.875	6.11
MS9677-08	.625	.079-.099	1.52	MS9677-29	2.125	1.315-1.375	3.23	MS9677-50	4.750	3.940-4.000	6.25
MS9677-09	.688	.079-.099	1.59	MS9677-30	2.250	1.440-1.500	3.39	MS9677-51	4.875	4.065-4.125	6.40
MS9677-10	.750	.079-.099	1.66	MS9677-31	2.375	1.565-1.625	3.53	MS9677-52	5.000	4.190-4.250	6.54
MS9677-11	.812	.079-.099	1.73	MS9677-32	2.500	1.690-1.750	3.67	MS9677-53	5.125	4.315-4.375	6.67
MS9677-12	.875	.079-.125	1.80	MS9677-33	2.625	1.815-1.875	3.81	MS9677-54	5.250	4.440-4.500	6.81
MS9677-13	.938	.128-.188	1.87	MS9677-34	2.750	1.940-2.000	3.95	MS9677-55	5.375	4.565-4.625	6.95
MS9677-14	1.000	.190-.250	1.94	MS9677-35	2.875	2.065-2.125	4.10	MS9677-56	5.500	4.690-4.750	7.10
MS9677-15	1.062	.252-.312	2.01	MS9677-36	3.000	2.190-2.250	4.24	MS9677-57	5.625	4.815-4.875	7.24
MS9677-16	1.125	.315-.375	2.08	MS9677-37	3.125	2.315-2.375	4.40	MS9677-58	5.750	4.940-5.000	7.39
MS9677-17	1.188	.378-.438	2.16	MS9677-38	3.250	2.440-2.500	4.54	MS9677-59	5.875	5.065-5.125	7.53
MS9677-18	1.250	.440-.500	2.23	MS9677-39	3.375	2.565-2.625	4.69	MS9677-60	6.000	5.190-5.250	7.68
MS9677-19	1.312	.502-.562	2.30	MS9677-40	3.500	2.690-2.750	4.83				
MS9677-20	1.375	.565-.625	2.37	MS9677-41	3.625	2.815-2.875	4.96				
MS9677-21	1.438	.628-.688	2.45	MS9677-42	3.750	2.940-3.000	5.10				