

RATIONALE

AS9631 HAS BEEN REAFFIRMED TO COMPLY WITH THE SAE FIVE-YEAR REVIEW POLICY.

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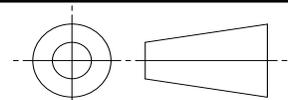
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THIRD ANGLE PROJECTION



CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: NONE



**AEROSPACE STANDARD**

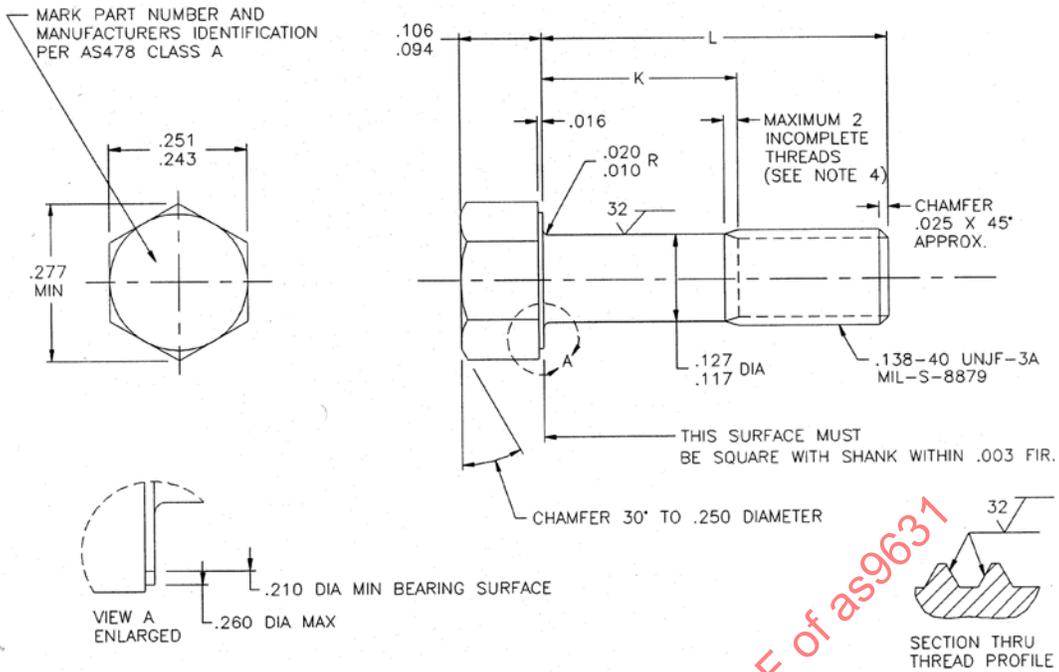
SCREW, MACHINE - HEXAGON HEAD,  
PD SHANK, TITANIUM AMS 4967,  
.138-40 UNJF-3A

**SAE AS9631**  
SHEET 1 OF 3

ISSUED 2000-08 REAFFIRMED 2012-11

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**SAE AS9631**



PART NUMBER	L	K	APPROX WEIGHT LB/100
MS9631-02	.250	.058-.078	.15
MS9631-03	.312	.058-.078	.16
MS9631-04	.375	.058-.078	.18
MS9631-05	.438	.058-.078	.19
MS9631-06	.500	.058-.078	.20
MS9631-07	.562	.058-.078	.21
MS9631-08	.625	.058-.099	.22
MS9631-09	.688	.102-.162	.24
MS9631-10	.750	.164-.224	.25
MS9631-11	.812	.226-.286	.26
MS9631-12	.875	.289-.349	.27
MS9631-13	.938	.352-.412	.28
MS9631-14	1.000	.414-.474	.30
MS9631-15	1.062	.476-.536	.31
MS9631-16	1.125	.539-.599	.32
MS9631-17	1.188	.602-.662	.33
MS9631-18	1.250	.664-.724	.35
MS9631-19	1.312	.726-.786	.36
MS9631-20	1.375	.789-.849	.38
MS9631-21	1.438	.852-.912	.39
MS9631-22	1.500	.914-.974	.40
MS9631-23	1.562	.976-1.036	.41
MS9631-24	1.625	1.039-1.099	.42
MS9631-25	1.688	1.102-1.162	.44

PART NUMBER	L	K	APPROX WEIGHT LB/100
MS9631-26	1.750	1.164-1.224	.45
MS9631-27	1.812	1.226-1.286	.46
MS9631-28	1.875	1.289-1.349	.47
MS9631-29	1.938	1.352-1.412	.48
MS9631-30	2.000	1.414-1.474	.50