

AS9585

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THIRD ANGLE PROJECTION



ISSUED 1998-08

PREPARED BY COMMITTEE E-25

PROCUREMENT SPECIFICATION: AMS 7477

SAE The Engineering Society
For Advancing Mobility
Land Sea Air and Space®
INTERNATIONAL
400 Commonwealth Drive, Warrendale, PA 15096-0001

AEROSPACE STANDARD

BOLT, MACHINE - HEXAGON HEAD,
DRILLED, 6 HOLES, FULL SHANK,
.3125-24 UNJF-3A

AS9585
SHEET 1 OF 3

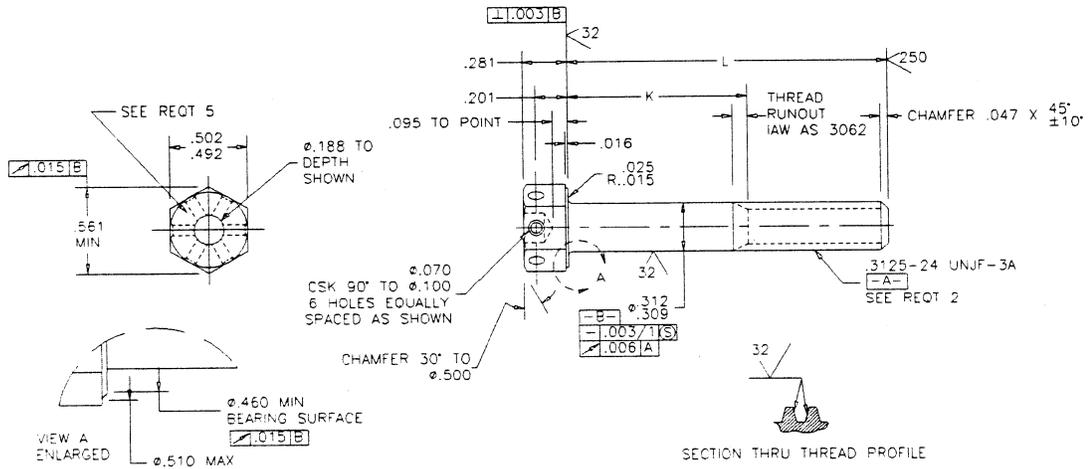


TABLE I. DASH NUMBERS AND DIMENSIONS

DASH NO.	L	K	APPROX WEIGHT LB/100	DASH NO.	L	K	APPROX WEIGHT LB/100
-04	500	.088-.108	2.59	-34	3.000	2.065-2.125	8.01
-05	562	.088-.108	2.73	-35	3.125	2.190-2.250	8.28
-06	625	.088-.108	2.86	-36	3.250	2.315-2.375	8.55
-07	688	.088-.108	3.00	-37	3.375	2.440-2.500	8.82
-08	750	.088-.108	3.14	-38	3.500	2.565-2.625	9.09
-09	812	.088-.108	3.27	-39	3.625	2.690-2.750	9.36
-10	875	.088-.108	3.41	-40	3.750	2.815-2.875	9.63
-11	938	.088-.108	3.54	-41	3.875	2.940-3.000	9.90
-12	1.000	.088-.125	3.68	-42	4.000	3.065-3.125	10.17
-13	1.062	.128-.188	3.81	-43	4.125	3.190-3.250	10.44
-14	1.125	.190-.250	3.95	-44	4.250	3.315-3.375	10.71
-15	1.188	.252-.312	4.08	-45	4.375	3.440-3.500	10.98
-16	1.250	.315-.375	4.22	-46	4.500	3.565-3.625	11.25
-17	1.312	.378-.438	4.35	-47	4.625	3.690-3.750	11.52
-18	1.375	.440-.500	4.49	-48	4.750	3.815-3.875	11.80
-19	1.438	.502-.562	4.62	-49	4.875	3.940-4.000	12.07
-20	1.500	.565-.625	4.76	-50	5.000	4.065-4.125	12.34
-21	1.562	.628-.688	4.89	-51	5.125	4.190-4.250	12.61
-22	1.625	.690-.750	5.03	-52	5.250	4.315-4.375	12.88
-23	1.688	.752-.812	5.17	-53	5.375	4.440-4.500	13.15
-24	1.750	.812-.875	5.30	-54	5.500	4.565-4.625	13.42
-25	1.875	.940-1.000	5.57	-55	5.625	4.690-4.750	13.69
-26	2.000	1.065-1.125	5.84	-56	5.750	4.815-4.875	13.96
-27	2.125	1.190-1.250	6.11	-57	5.875	4.940-5.000	14.22
-28	2.250	1.315-1.375	6.38	-58	6.000	5.065-5.125	14.50
-29	2.375	1.440-1.500	6.65	-59	1.812	.878-.938	5.44
-30	2.500	1.565-1.625	6.92	-60	1.938	1.002-1.062	5.71
-31	2.625	1.690-1.750	7.19				
-32	2.750	1.815-1.875	7.47				
-33	2.875	1.940-2.000	7.74				