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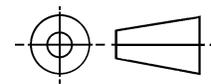
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THIRD ANGLE PROJECTION



ISSUED 2000-08

PREPARED BY SAE COMMITTEE E-25

PROCUREMENT SPECIFICATION: AMS 7477



AEROSPACE STANDARD

BOLT, MACHINE - HEXAGON HEAD,
DRILLED, 6 HOLES, FULL SHANK,
.190-32 UNJF-3A

AS9583
SHEET 1 OF 3

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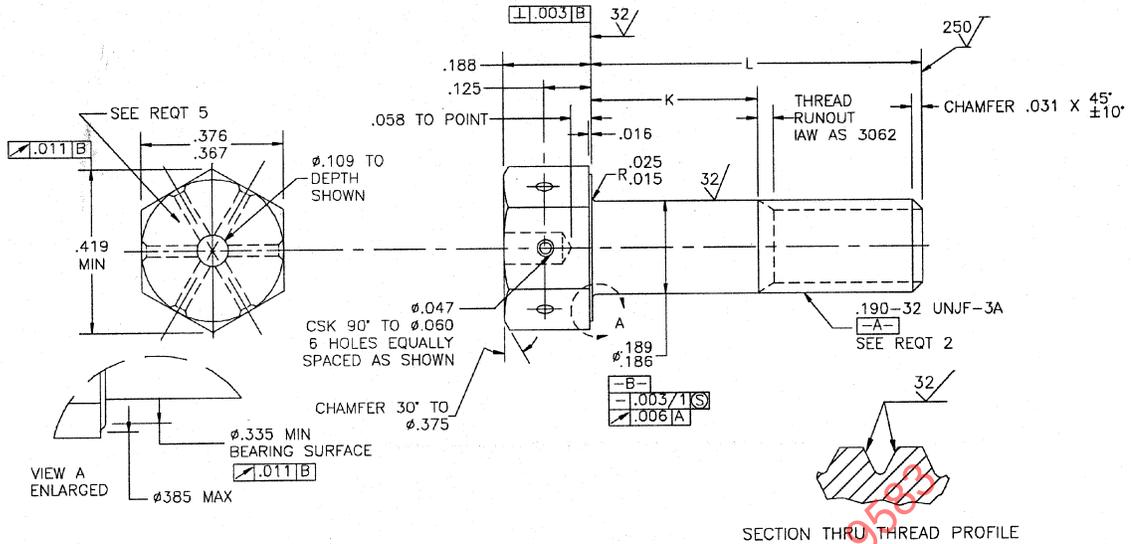


TABLE 1. DASH NUMBERS AND DIMENSIONS

DASH NO.	L	K	APPROX WEIGHT LB/100	DASH NO.	L	K	APPROX WEIGHT LB/100
-04	.375	.072-.092	.86	-31	2.375	1.685-	2.44
-05	.438	.072-.092	.91	-32	2.500	1.745	2.54
				-33	2.625	1.810-1.870	2.64
-06	.500	.072-.092	.96	-34	2.750	1.935-1.995	2.74
-07	.562	.072-.092	1.01	-35	2.875	2.060-2.120	2.84
-08	.625	.072-.092	1.06			2.185-2.245	
-09	.688	.072-.092	1.11	-36	3.000		2.94
-10	.750	.072-.120	1.16	-37	3.125	2.310-2.370	3.03
				-38	3.250	2.435-2.495	3.13
-11	.812	.122-.182	1.21	-39	3.375	2.560-2.620	3.23
-12	.875	.185-.245	1.26	-40	3.500	2.685-2.745	3.33
-13	.938	.248-.308	1.31			2.810-2.870	
-14	1.000	.310-.370	1.36	-41	3.625		3.43
-15	1.062	.372-.432	1.41	-42	3.750	2.935-2.995	3.53
				-43	3.875	3.060-3.120	3.63
-16	1.125	.435-.495	1.46	-44	1.812	3.185-3.245	2.00
-17	1.188	.498-.558	1.51	-45	1.938	1.122-1.182	2.10
-18	1.250	.560-.620	1.55			1.248-1.308	
-19	1.312	.622-.682	1.60				
-20	1.375	.685-.745	1.65				
-21	1.438	.748-.808	1.70				
-22	1.500	.810-.870	1.75				
-23	1.562	.872-.932	1.80				
-24	1.625	.935-.995	1.85				
-25	1.688	.998-1.058	1.90				
-26	1.750	1.060-1.120	1.95				
-27	1.875	1.185-1.245	2.05				
-28	2.000	1.310-1.370	2.15				
-29	2.125	1.435-1.495	2.25				
-30	2.250	1.560-1.620	2.34				