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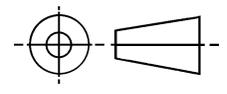
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THIRD ANGLE PROJECTION



ISSUED 1999-04

PREPARED BY SAE COMMITTEE E-25

PROCUREMENT SPECIFICATION: AMS 7477



AEROSPACE STANDARD

BOLT, MACHINE-DOUBLE HEXAGON, EXTENDED WASHER HEAD, CORROSION AND HEAT RESISTANT STEEL, .190-32 UNJF-3A

AS9556
SHEET 1 OF 3

AS9556

WRENCHING CONFIGURATION IN ACCORDANCE WITH AS 870-74 FOR THIS DISTANCE

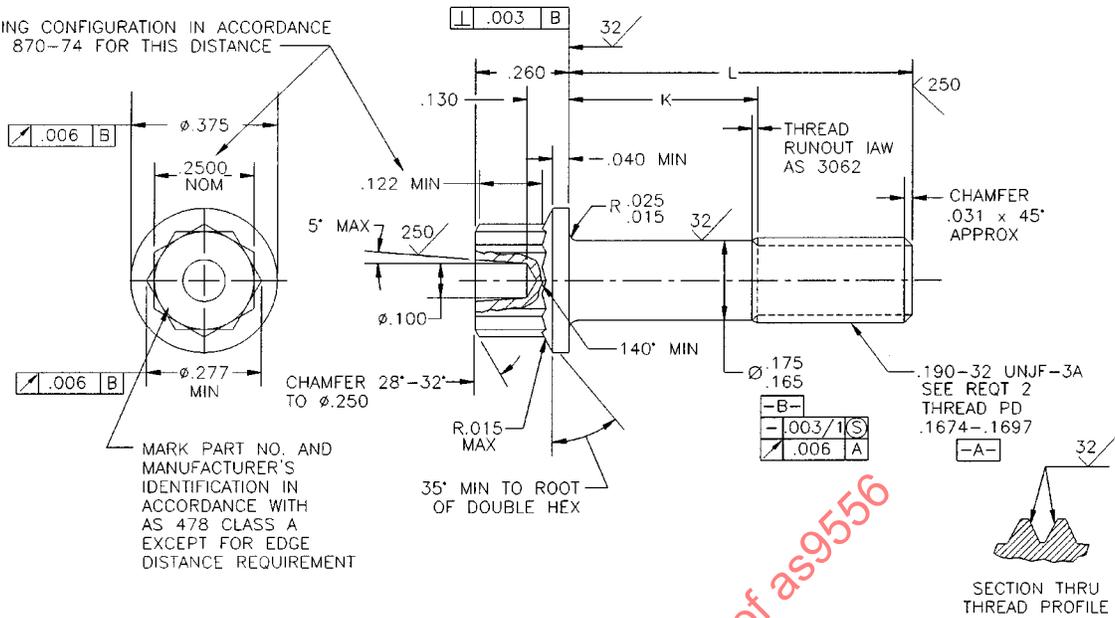


TABLE 1 - DASH NUMBERS AND DIMENSIONS

DASH NO.	L	K	APPROX WEIGHT LB/100
-03	.312	.072-.092	.87
-04	.375	.072-.092	.91
-05	.438	.072-.092	.95
-06	.500	.072-.092	.99
-07	.562	.072-.092	1.03
-08	.625	.072-.092	1.07
-09	.688	.072-.092	1.11
-10	.750	.072-.120	1.15
-11	.812	.122-.182	1.19
-12	.875	.185-.245	1.23
-13	.938	.248-.308	1.27
-14	1.000	.310-.370	1.31
-15	1.062	.372-.432	1.35
-16	1.125	.435-.495	1.39
-17	1.188	.498-.558	1.43