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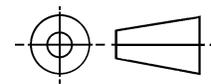
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THIRD ANGLE PROJECTION



ISSUED 2000-08

PREPARED BY SAE COMMITTEE E-25

PROCUREMENT SPECIFICATION: AMS 7477



**AEROSPACE STANDARD**

SCREW, MACHINE - DOUBLE HEXAGON EXTENDED  
WASHER HEAD, CORROSION AND HEAT RESISTANT  
STEEL, .164-36 UNJF-3A

**AS9555**  
SHEET 1 OF 3

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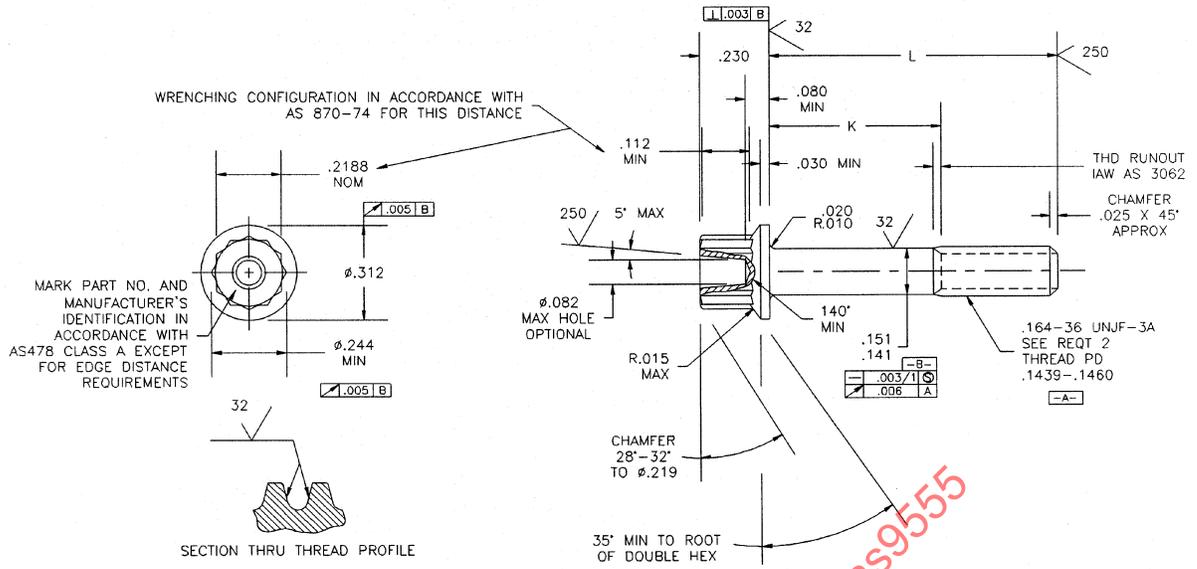


TABLE I. DASH NUMBERS AND DIMENSIONS

DASH NUMBER	L	K	APPROX WEIGHT LB/100	DASH NUMBER	L	K	APPROX WEIGHT LB/100
-02	.250	.062-.082	.420	-16	1.125	.487-.547	.847
-03	.312	.062-.082	.451	-17	1.188	.550-.610	.878
-04	.375	.062-.082	.482	-18	1.250	.612-.672	.908
-05	.438	.062-.082	.513	-19	1.312	.674-.734	.938
-06	.500	.062-.082	.543	-20	1.375	.737-.797	.969
-07	.562	.062-.082	.573	-21	1.438	.800-.860	.999
-08	.625	.062-.082	.604	-22	1.500	.862-.922	1.029
-09	.688	.062-.110	.634	-23	1.562	.924-.984	1.060
-10	.750	.112-.172	.664	-24	1.625	.987-1.047	1.090
-11	.812	.174-.234	.695	-25	1.688	1.050-1.110	1.121
-12	.875	.237-.297	.725	-26	1.750	1.112-1.172	1.151
-13	.938	.300-.360	.756	-27	1.875	1.237-1.297	1.212
-14	1.000	.362-.422	.786	-28	2.000	1.362-1.422	1.273
-15	1.062	.424-.484	.816	-29	1.812	1.174-1.234	1.182
				-30	1.938	1.300-1.360	1.243