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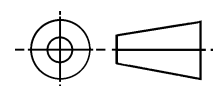
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PREPARED BY SAE COMMITTEE E-25, GENERAL STANDARDS FOR AEROSPACE PROPULSION SYSTEMS

SAE Aerospace
An SAE International Group

AEROSPACE STANDARD

PLATE, MENDING

AS9552
SHEET 1 OF 3

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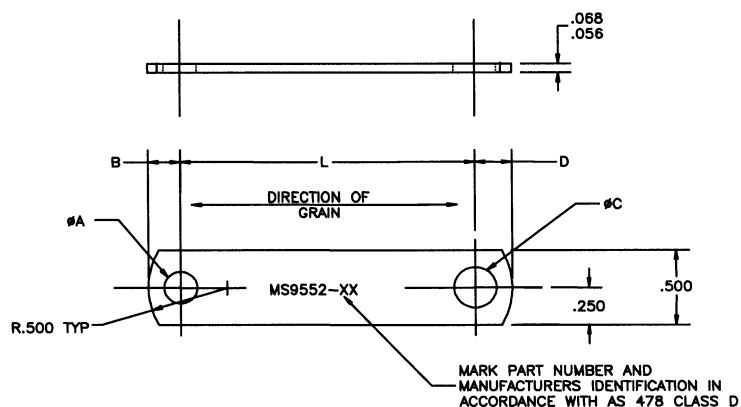


FIGURE 1 - MENDING PLATE

TABLE 1 - DASH NUMBERS AND DIMENSIONS

DASH NO	NOMINAL BOLT HOLE SIZE	Ø A	B	Ø C	D	APPROX WEIGHT LB/100
-004 THRU -045	.190 x .190	.200 - .210	.195 - .205	.200 - .210	.195 - .205	.878 L + .197
-105 THRU -145	.190 x .250	.200 - .210	.195 - .205	.260 - .270	.225 - .235	.878 L + .184
-206 THRU -245	.250 x .250	.260 - .270	.225 - .235	.260 - .270	.225 - .235	.878 L + .172

L LENGTH	.190 x .190	.190 x .250	.250 x .250	L LENGTH	.190 x .190	.190 x .250	.250 x .250
DASH NO				DASH NO			
.625	-004 1/			1.875	-024 1/	-124 1/	-224 1/
.688	-005 1/	-105 1/		1.938	-025	-125	-225
.750	-006 1/	-106 1/	-206 1/	2.000	-026 1/	-126 1/	-226 1/
.812	-007 1/	-107 1/	-207 1/	2.062	-027	-127	-227
.875	-008 1/	-108 1/	-208 1/		-028 1/	-128 1/	-228 1/
					-029	-129	-229
.938	-009 1/	-109 1/	-209 1/		-030 1/	-130 1/	-230 1/
1.000	-010 1/	-110 1/	-210 1/		-031	-131	-231
1.062	-011	-111	-211	2.312	-032 1/	-132 1/	-232 1/
1.125	-012 1/	-012 1/	-212 1/	2.375	-033	-133	-233
1.188	-013	-013	-213				
				2.500	-034 1/	-134 1/	-234 1/
1.250	-014 1/	-114 1/	-214 1/	2.562	-035	-135	-235
1.312	-015	-115	-215	2.625	-036 1/	-136 1/	-236 1/
1.375	-016 1/	-116 1/	-216 1/	2.688	-037	-137	-237
1.438	-017	-117	-217	2.750	-038 1/	-138 1/	-238 1/
1.500	-018 1/	-118 1/	-218 1/				
				2.812	-039	-139	-239
1.562	-019	-119	-219 1/	2.875	-040 1/	-140 1/	-240 1/
1.625	-020 1/	-120 1/	-220 1/	2.938	-041	-141	-241
1.688	-021	-121	-221	3.000	-042 1/	-142 1/	-242 1/
1.750	-022 1/	-122 1/	-222 1/	3.062	-043	-143	-243
1.812	-023	-123	-223	3.125	-044 1/	-144 1/	-244 1/
				3.188	-045	-145	-245

1/ PREFERRED SIZES