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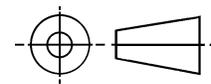
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THIRD ANGLE PROJECTION



ISSUED 2000-08

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AEROSPACE STANDARD

SCREW, MACHINE STEEL AMS 6322, CADMIUM PLATE, HEXAGON HEAD, .138-40 UNJF-3A

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SHEET 1 OF 3

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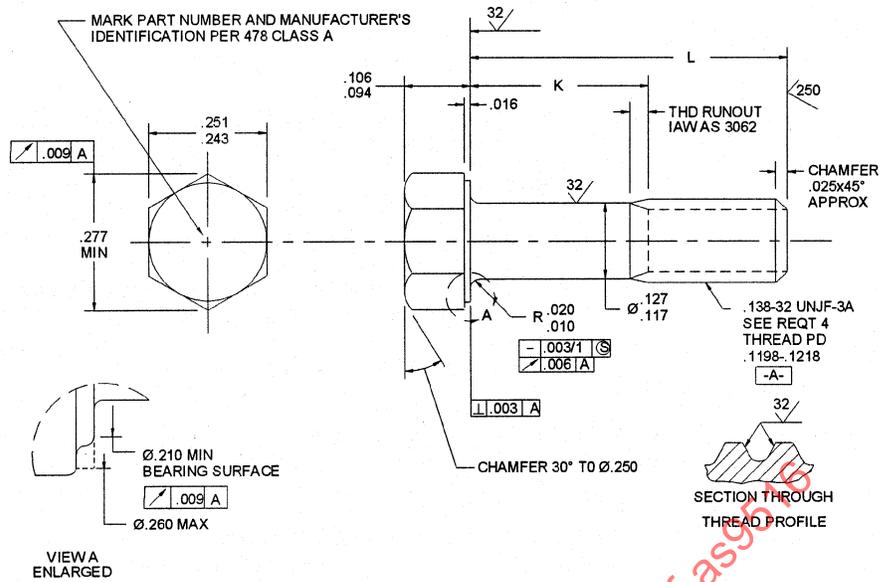


FIGURE 1 - BOLT

TABLE I. DASH NUMBERS AND DIMENSIONS

DASH NUMBER	L	K	APPROX WEIGHT LB/100
-02	.250	.058-.078	.25
-03	.312	.058-.078	.27
-04	.375	.058-.078	.30
-05	.438	.058-.078	.32
-06	.500	.058-.078	.34
-07	.562	.058-.078	.37
-08	.625	.058-.099	.39
-09	.688	.102-.162	.42
-10	.750	.164-.224	.44
-11	.812	.226-.286	.46
-12	.875	.289-.349	.49
-13	.938	.352-.412	.51
-14	1.000	.414-.474	.53
-15	1.062	.476-.536	.56
-16	1.125	.539-.599	.58
-17	1.188	.602-.662	.61
-18	1.250	.664-.724	.63
-19	1.312	.726-.786	.65
-20	1.375	.789-.849	.68
-21	1.438	.852-.912	.70
-22	1.500	.914-.974	.72