

AS9454

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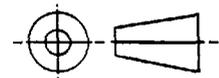
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THIRD ANGLE PROJECTION



ISSUED 2000-08

PREPARED BY SAE COMMITTEE E-25

PROCUREMENT SPECIFICATION: NONE



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**AEROSPACE STANDARD**

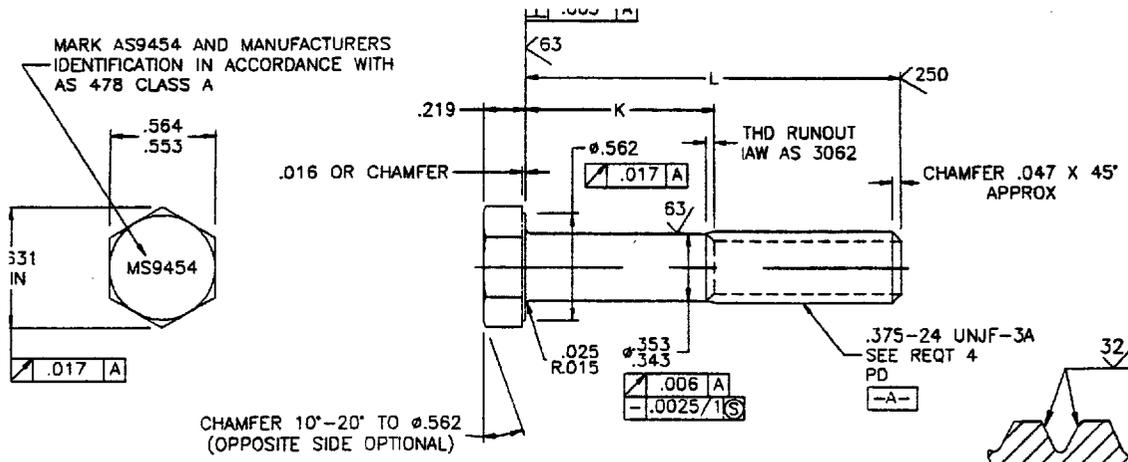
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SECTION THRU THRU PROFILE

TABLE 1. DASH NUMBERS AND DIMENSIONS

DASH NO.	L	K	APPROX WEIGHT LB/100	DASH NO.	L	K	APPROX WEIGHT LB/100
-04	.625	.088-.108	3.25	-31	2.875	1.815-1.875	9.41
-05	.688	.088-.108	3.52	-32	3.000	1.940-2.000	9.74
-06	.750	.088-.108	3.69	-33	3.125	2.065-2.125	10.08
-07	.812	.088-.108	3.86	-34	3.250	2.190-2.250	10.41
-08	.875	.088-.108	4.03	-35	3.375	2.315-2.375	10.75
-09	.938	.088-.108	4.20	-36	3.500	2.440-2.500	11.09
-10	1.000	.088-.108	4.37	-37	3.625	2.565-2.625	11.42
-11	1.062	.088-.108	4.53	-38	3.750	2.690-2.750	11.76
-12	1.125	.125-.145	4.70	-39	3.875	2.815-2.875	12.09
-13	1.188	.128-.188	4.87	-40	4.000	2.940-3.000	12.43
-14	1.250	.190-.250	5.04	-41	4.125	3.065-3.125	12.77
-15	1.312	.252-.312	5.21	-42	4.250	3.190-3.250	13.10
-16	1.375	.315-.375	5.37	-43	4.375	3.315-3.375	13.44
-17	1.438	.378-.438	5.54	-44	4.500	3.440-3.500	13.77
-18	1.500	.440-.500	5.71	-45	4.625	3.565-3.625	14.11
-19	1.562	.502-.562	5.88	-46	4.750	3.690-3.750	14.45
-20	1.625	.565-.625	6.05	-47	4.875	3.815-3.875	14.78
-21	1.688	.628-.688	6.21	-48	5.000	3.940-4.000	15.12
-22	1.750	.690-.750	6.38	-49	5.125	4.065-4.125	15.45
-23	1.875	.815-.875	6.72	-50	5.250	4.190-4.250	15.79
-24	2.000	.940-1.000	7.05	-51	5.375	4.315-4.375	16.13
-25	2.125	1.065-1.125	7.39	-52	5.500	4.440-4.500	16.46
-26	2.250	1.190-1.250	7.73	-53	5.625	4.565-4.625	16.80
-27	2.375	1.315-1.375	8.06	-54	5.750	4.690-4.750	17.13
-28	2.500	1.440-1.500	8.40	-55	5.875	4.815-4.875	17.47
-29	2.625	1.565-1.625	8.73	-56	6.000	4.940-5.000	17.81
-30	2.750	1.690-1.750	9.07				

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