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PREPARED BY SAE COMMITTEE E-25, GENERAL STANDARDS FOR AEROSPACE PROPULSION SYSTEMS

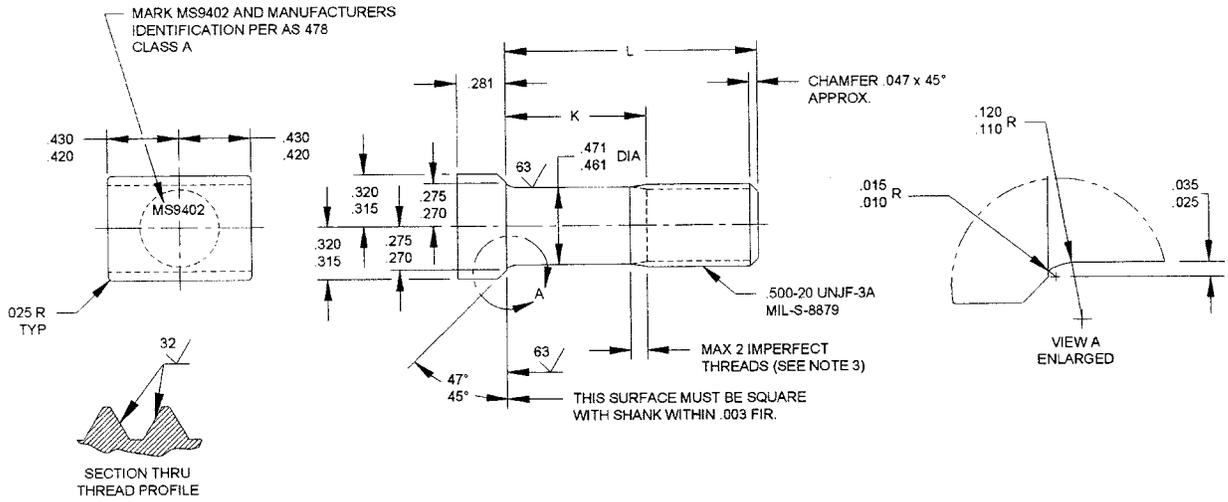


AEROSPACE STANDARD

BOLT, TEE HEAD - AMS 6322, CHAMFERED,
.500-20 UNJF-3A, CADMIUM PLATE

AS9402
SHEET 1 OF 3

AS9402



PART NUMBER	L	K	APPROX WEIGHT LB/100
MS9402-05	.875	.155-.175	8.41
MS9402-06	.938	.155-.175	8.71
MS9402-07	1.000	.155-.175	9.01
MS9402-08	1.062	.155-.175	9.32
MS9402-09	1.125	.155-.175	9.62
MS9402-10	1.188	.155-.175	9.92
MS9402-11	1.250	.155-.175	10.22
MS9402-12	1.312	.155-.175	10.53
MS9402-13	1.375	.155-.175	10.83
MS9402-14	1.438	.155-.175	11.13
MS9402-15	1.500	.190-.250	11.43
MS9402-16	1.562	.252-.312	11.73
MS9402-17	1.625	.315-.375	12.04
MS9402-18	1.688	.378-.438	12.34
MS9402-19	1.750	.440-.500	12.64
MS9402-20	1.875	.565-.625	13.24
MS9402-21	2.000	.690-.750	13.85
MS9402-22	2.125	.815-.875	14.45
MS9402-23	2.250	.940-1.000	15.06
MS9402-24	2.375	1.065-1.125	15.66
MS9402-25	2.500	1.190-1.250	16.27
MS9402-26	2.625	1.315-1.375	16.87
MS9402-27	2.750	1.440-1.500	17.47
MS9402-28	2.875	1.565-1.625	18.08
MS9402-29	3.000	1.690-1.750	18.68
MS9402-30	3.125	1.815-1.875	19.29

PART NUMBER	L	K	APPROX WEIGHT LB/100
MS9402-31	3.250	1.940-2.000	19.89
MS9402-32	3.375	2.065-2.125	20.50
MS9402-33	3.500	2.190-2.250	21.10
MS9402-34	3.625	2.315-2.375	21.70
MS9402-35	3.750	2.440-2.500	22.31
MS9402-36	3.875	2.565-2.625	22.91
MS9402-37	4.000	2.690-2.750	23.52
MS9402-38	4.125	2.815-2.875	24.12
MS9402-39	4.250	2.940-3.000	24.72
MS9402-40	4.375	3.065-3.125	25.33
MS9402-41	4.500	3.190-3.250	25.93
MS9402-42	4.625	3.315-3.375	26.54
MS9402-43	4.750	3.440-3.500	27.14
MS9402-44	4.875	3.565-3.625	27.75
MS9402-45	5.000	3.690-3.750	28.35
MS9402-46	5.125	3.815-3.875	28.95
MS9402-47	5.250	3.940-4.000	29.56
MS9402-48	5.375	4.065-4.125	30.16
MS9402-49	5.500	4.190-4.250	30.77
MS9402-50	5.625	4.315-4.375	31.37
MS9402-51	5.750	4.440-4.500	31.98
MS9402-52	5.875	4.565-4.625	32.58
MS9402-53	6.000	4.690-4.750	33.18