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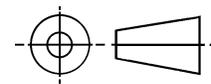
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THIRD ANGLE PROJECTION



ISSUED 2000-08

PREPARED BY SAE COMMITTEE E-25

PROCUREMENT SPECIFICATION: NONE



**AEROSPACE STANDARD**

BOLT, TEE HEAD - AMS 6322, CHAMFERED,  
.250-28 UNJF-3A, CADMIUM PLATE (ASG)

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SHEET 1 OF 3

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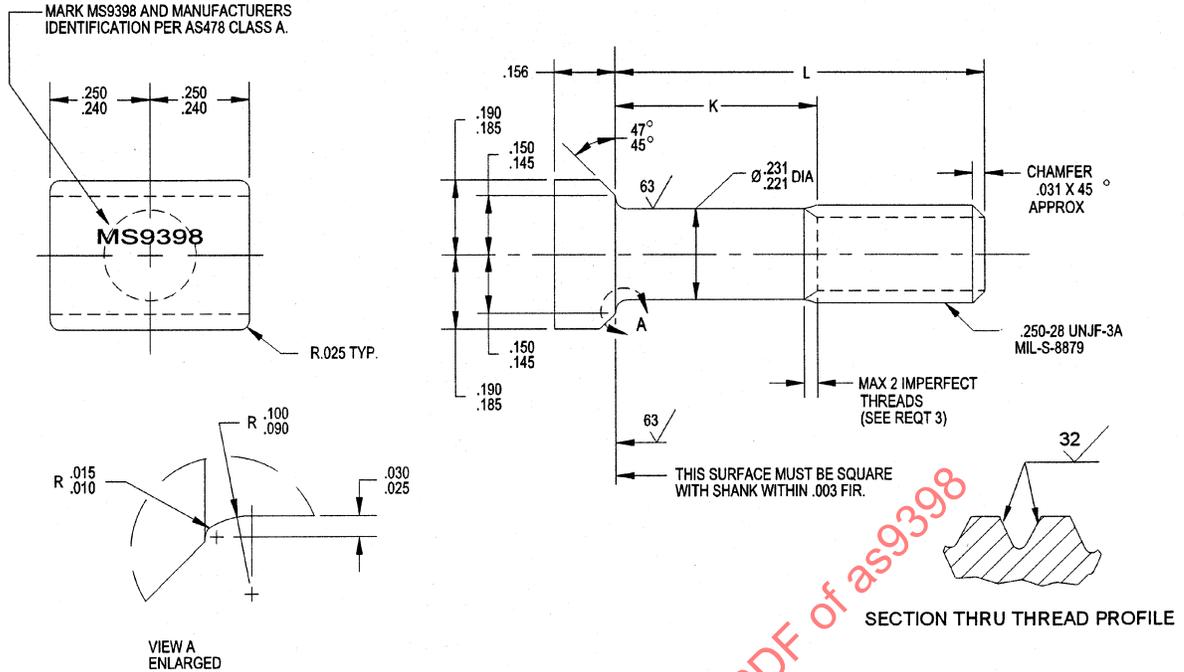


FIGURE 1 - BOLT

TABLE I - PART NUMBERS AND DIMENSIONS

PART NUMBER	L	K	APPROX WEIGHT LB/100	PART NUMBER	L	K	APPROX WEIGHT LB/100
MS9398-05	.438	.121-.141	1.25	MS9398-21	1.438	.628-.688	2.39
MS9398-06	.500	.121-.141	1.32	MS9398-22	1.500	.690-.750	2.46
MS9398-07	.562	.121-.141	1.39	MS9398-23	1.562	.752-.812	2.54
MS9398-08	.625	.121-.141	1.46	MS9398-24	1.625	.815-.875	2.61
MS9398-09	.688	.121-.141	1.53	MS9398-25	1.688	.878-.938	2.68
MS9398-10	.750	.121-.141	1.60	MS9398-26	1.750	.940-1.000	2.75
MS9398-11	.812	.121-.141	1.68	MS9398-27	1.875	1.065-1.125	2.89
MS9398-12	.875	.121-.141	1.75	MS9398-28	2.000	1.190-1.250	3.04
MS9398-13	.938	.128-.188	1.82	MS9398-29	2.125	1.315-1.375	3.18
MS9398-14	1.000	.190-.250	1.89	MS9398-30	2.250	1.440-1.500	3.32
MS9398-15	1.062	.252-.312	1.96	MS9398-31	2.375	1.565-1.625	3.47
MS9398-16	1.125	.315-.375	2.03	MS9398-32	2.500	1.690-1.750	3.61
MS9398-17	1.188	.378-.438	2.11	MS9398-33	2.625	1.815-1.875	3.75
MS9398-18	1.250	.440-.500	2.18	MS9398-34	2.750	1.940-2.000	3.90
MS9398-19	1.312	.502-.562	2.25	MS9398-35	2.875	2.065-2.125	4.04
MS9398-20	1.375	.565-.625	2.32				