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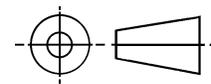
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THIRD ANGLE PROJECTION



ISSUED 2000-08

PREPARED BY SAE COMMITTEE E-25



AEROSPACE STANDARD

SCREW, MACHINE - STEEL, SLOTTED HEXAGON HEAD,
.250-28 NI-CAD PLATE

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SHEET 1 OF 3

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THE REQUIREMENTS FOR ACQUIRING THE PRODUCT DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING DOCUMENT LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION. (SEE REQ T 13)

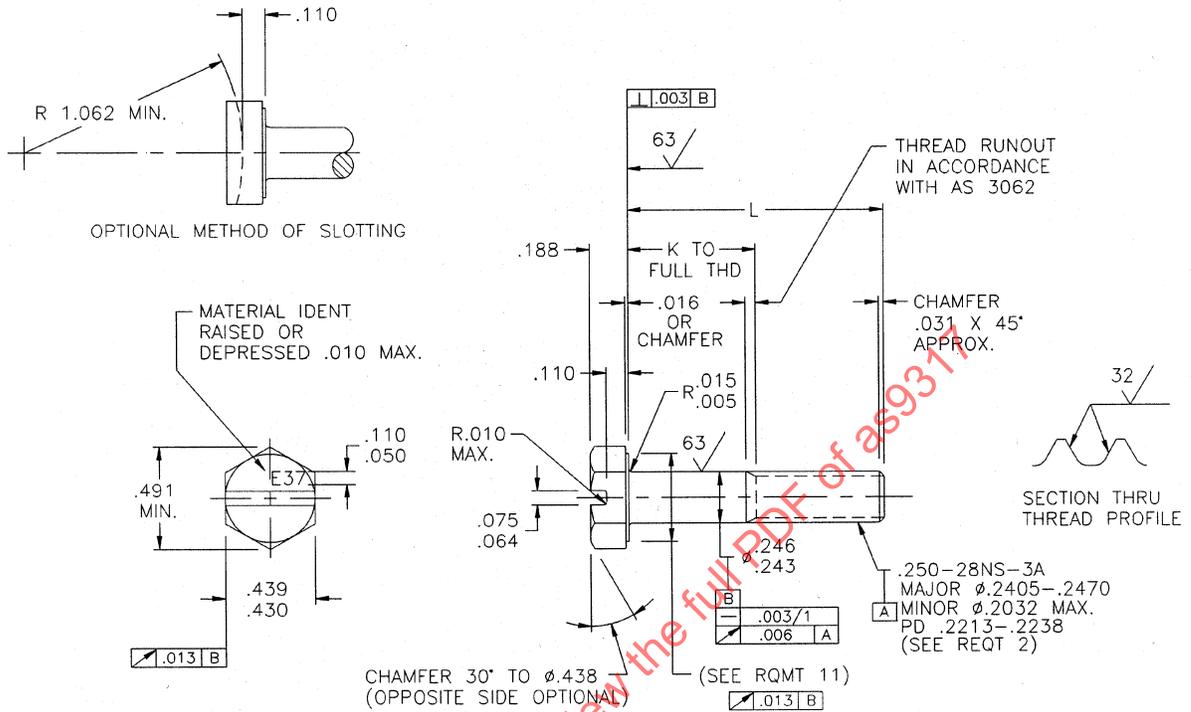


TABLE 1. DASH NUMBERS AND DIMENSIONS

DASH NUMBER	L	K	APPROX WEIGHT LB/100
-02	.500	(a)	1.50
-03	.562	(a)	1.68
(b)-04	.625	(a)	1.87
-05	.688	(a)	2.06
-06	.750	(a)	2.25
-07	.812	(a)	2.44
(b)-08	.875	.125	2.62
-09	.938	.188	2.81
-10	1.000	.250	3.00
-12	1.125	.375	3.37
-14	1.250	.500	3.75
-16	1.375	.625	4.12
-18	1.500	.750	4.50

- (a) THREAD TO HEAD. MAXIMUM TWO IMPERFECT THREADS.
- (b) PREFERRED LENGTHS.