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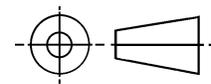
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THIRD ANGLE PROJECTION



ISSUED 1998-10 REAFFIRMED 2003-10

PREPARED BY COMMITTEE E-25

PROCUREMENT SPECIFICATION: NONE

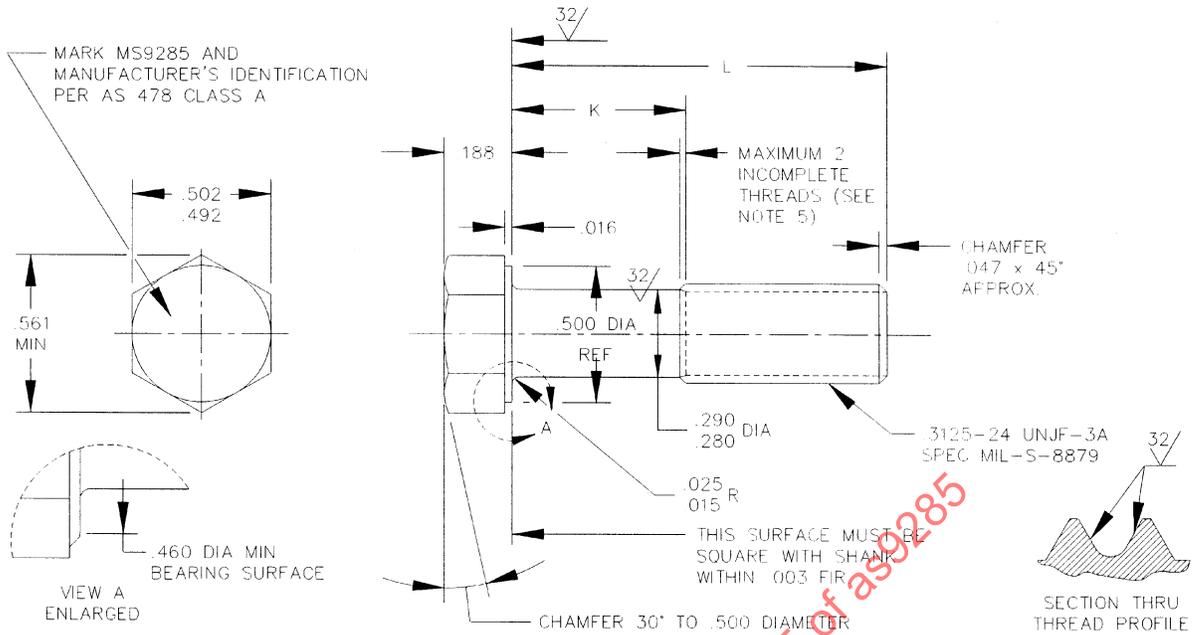
SAE Aerospace
An SAE International Group

AEROSPACE STANDARD

BOLT, MACHINE - STEEL AMS 6322,
BLACK OXIDE, HEXAGON HEAD,
.3125-24 UNJF-3A

AS9285
SHEET 1 OF 3

AS9285



PART NUMBER	L	K	APPROX WEIGHT LB/100
MS9285-04	.500	.088-.108	2.05
MS9285-05	.562	.088-.108	2.16
MS9285-06	.625	.088-.108	2.27
MS9285-07	.688	.088-.108	2.38
MS9285-08	.750	.088-.108	2.49
MS9285-09	.812	.088-.108	2.60
MS9285-10	.875	.088-.108	2.72
MS9285-11	.938	.088-.108	2.83
MS9285-12	1.000	.088-.125	2.94
MS9285-13	1.062	.128-.188	3.06
MS9285-14	1.125	.190-.250	3.17
MS9285-15	1.188	.252-.312	3.28
MS9285-16	1.250	.315-.375	3.39
MS9285-17	1.312	.378-.438	3.51
MS9285-18	1.375	.440-.500	3.62
MS9285-19	1.438	.502-.562	3.73
MS9285-20	1.500	.565-.625	3.85
MS9285-21	1.562	.628-.688	3.96
MS9285-22	1.625	.690-.750	4.07
MS9285-23	1.688	.752-.812	4.18
MS9285-24	1.750	.815-.875	4.30
MS9285-25	1.875	.940-1.000	4.52
MS9285-26	2.000	1.065-1.125	4.75
MS9285-27	2.125	1.190-1.250	4.97
MS9285-28	2.250	1.315-1.375	5.20
MS9285-29	2.375	1.440-1.500	5.43
MS9285-30	2.500	1.565-1.625	5.65

PART NUMBER	L	K	APPROX WEIGHT LB/100
MS9285-31	2.625	1.690-1.750	5.88
MS9285-32	2.750	1.815-1.875	6.10
MS9285-33	2.875	1.940-2.000	6.33
MS9285-34	3.000	2.065-2.125	6.55
MS9285-35	3.125	2.190-2.250	6.78
MS9285-36	3.250	2.315-2.375	7.01
MS9285-37	3.375	2.440-2.500	7.23
MS9285-38	3.500	2.565-2.625	7.46
MS9285-39	3.625	2.690-2.750	7.68
MS9285-40	3.750	2.815-2.875	7.91
MS9285-41	3.875	2.940-3.000	8.13
MS9285-42	4.000	3.065-3.125	8.36
MS9285-43	4.125	3.190-3.250	8.59
MS9285-44	4.250	3.315-3.375	8.81
MS9285-45	4.375	3.440-3.500	9.04
MS9285-46	4.500	3.565-3.625	9.26
MS9285-47	4.625	3.690-3.750	9.49
MS9285-48	4.750	3.815-3.875	9.71
MS9285-49	4.875	3.940-4.000	9.94
MS9285-50	5.000	4.065-4.125	10.17
MS9285-51	5.125	4.190-4.250	10.39
MS9285-52	5.250	4.315-4.375	10.62
MS9285-53	5.375	4.440-4.500	10.84
MS9285-54	5.500	4.565-4.625	11.07
MS9285-55	5.625	4.690-4.750	11.29
MS9285-56	5.750	4.815-4.875	11.52
MS9285-57	5.875	4.940-5.000	11.74
MS9285-58	6.000	5.065-5.125	11.97