

AS9230

RATIONALE

THIS DOCUMENT HAS BEEN REAFFIRMED TO COMPLY WITH THE SAE 5-YEAR REVIEW POLICY.

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THIRD ANGLE PROJECTION



ISSUED 1998-08 REAFFIRMED 2007-06

PREPARED BY COMMITTEE E-25

PROCUREMENT SPECIFICATION: NONE



AEROSPACE STANDARD

BRACKET, ANGLE, 90°
.190 x .312 BOLT

AS9230
SHEET 1 OF 3

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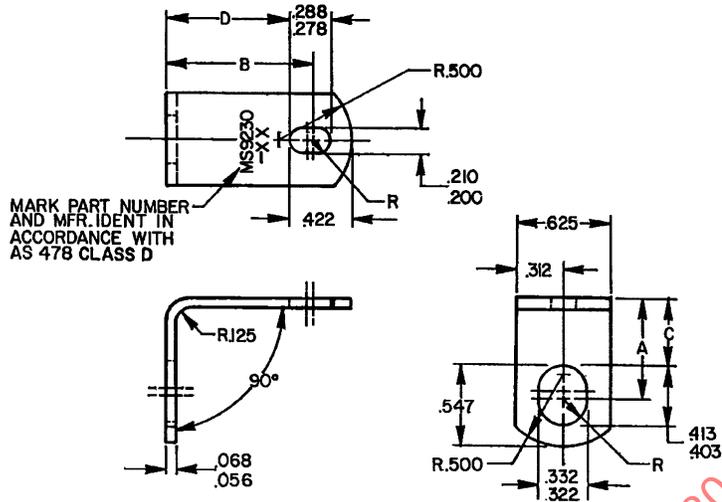


TABLE I. DASH NUMBERS AND DIMENSIONS.

DASH NO	A REF	B REF	C ±.010	D ±.010	APPROX WEIGHT LB/100	DASH NO	A REF	B REF	C ±.010	D ±.010	APPROX WEIGHT LB/100
-01	.562	.500	.328	.328	1.225	-40	1.062	.500	.828	.328	1.773
-02	.562	.625	.328	.453	1.362	-41	1.062	.625	.828	.453	1.910
-03	.562	.750	.328	.578	1.499	-42	1.062	.750	.828	.578	2.047
-04	.562	.875	.328	.703	1.636	-43	1.062	.875	.828	.703	2.184
-05	.562	1.000	.328	.828	1.773	-44	1.062	1.000	.828	.828	2.321
-06	.562	1.250	.328	1.078	2.047	-45	1.062	1.250	.828	1.078	2.596
-07	.562	1.500	.328	1.328	2.321	-46	1.062	1.500	.828	1.328	2.870
-10	.688	.500	.453	.328	1.362	-50	1.312	.500	1.078	.328	2.047
-11	.688	.625	.453	.453	1.499	-51	1.312	.625	1.078	.453	2.184
-12	.688	.750	.453	.578	1.636	-52	1.312	.750	1.078	.578	2.321
-13	.688	.875	.453	.703	1.773	-53	1.312	.875	1.078	.703	2.458
-14	.688	1.000	.453	.828	1.910	-54	1.312	1.000	1.078	.828	2.596
-15	.688	1.250	.453	1.078	2.184	-55	1.312	1.250	1.078	1.078	2.870
-16	.688	1.500	.453	1.328	2.458	-56	1.312	1.500	1.078	1.328	3.144
-20	.812	.500	.578	.328	1.499	-60	1.562	.500	1.328	.328	2.321
-21	.812	.625	.578	.453	1.636	-61	1.562	.625	1.328	.453	2.458
-22	.812	.750	.578	.578	1.773	-62	1.562	.750	1.328	.578	2.596
-23	.812	.875	.578	.703	1.910	-63	1.562	.875	1.328	.703	2.732
-24	.812	1.000	.578	.828	2.047	-64	1.562	1.000	1.328	.828	2.870
-25	.812	1.250	.578	1.078	2.321	-65	1.562	1.250	1.328	1.078	3.144
-26	.812	1.500	.578	1.328	2.596	-66	1.562	1.500	1.328	1.328	3.418
-30	.938	.500	.703	.328	1.636	-70	1.812	.500	1.578	.328	2.596
-31	.938	.625	.703	.453	1.773	-71	1.812	.625	1.578	.453	2.732
-32	.938	.750	.703	.578	1.910	-72	1.812	.750	1.578	.578	2.870
-33	.938	.875	.703	.703	2.047	-73	1.812	.875	1.578	.703	3.007
-34	.938	1.000	.703	.828	2.184	-74	1.812	1.000	1.578	.828	3.144
-35	.938	1.250	.703	1.078	2.458	-75	1.812	1.250	1.578	1.078	3.418
-36	.938	1.500	.703	1.328	2.732	-76	1.812	1.500	1.578	1.328	3.692

INACTIVE FOR DESIGN AFTER 22 NOVEMBER 1966. USE MS9602. INTERCHANGEABILITY RELATIONSHIP: MS9230 INDIVIDUAL PART NUMBERS MAY BE REPLACED BY ONE OR MORE PART NUMBERS OF MS9602 SELECTED WITHIN THE SLOTTED HOLE DIMENSIONAL RANGE OF THE SUPERSEDED STANDARD. THE INACTIVATED MS9230 PARTS SHALL NOT BE USED TO REPLACE THE SUPERSEDING MS9602 PARTS.