

REV.
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AS91101™

RATIONALE

FEDERAL SUPPLY CLASS
5306

UPDATE TO ASME Y14.5-2018. DELETE RUNOUT REQUIREMENT ON SHANK TO DATUM M AND ADD POSITION TOLERANCE ON MAJOR DIA (ADD DATUM U ON BEARING FACE) PER AS1132. REVISE LEAD THREAD CHAMFER TO AS1132. REVISE LIGHTENING HOLE CONFIGURATION TO AS1132. NOTE 1 - ADD "COMPOSITION SIMILAR TO" TO UNS.

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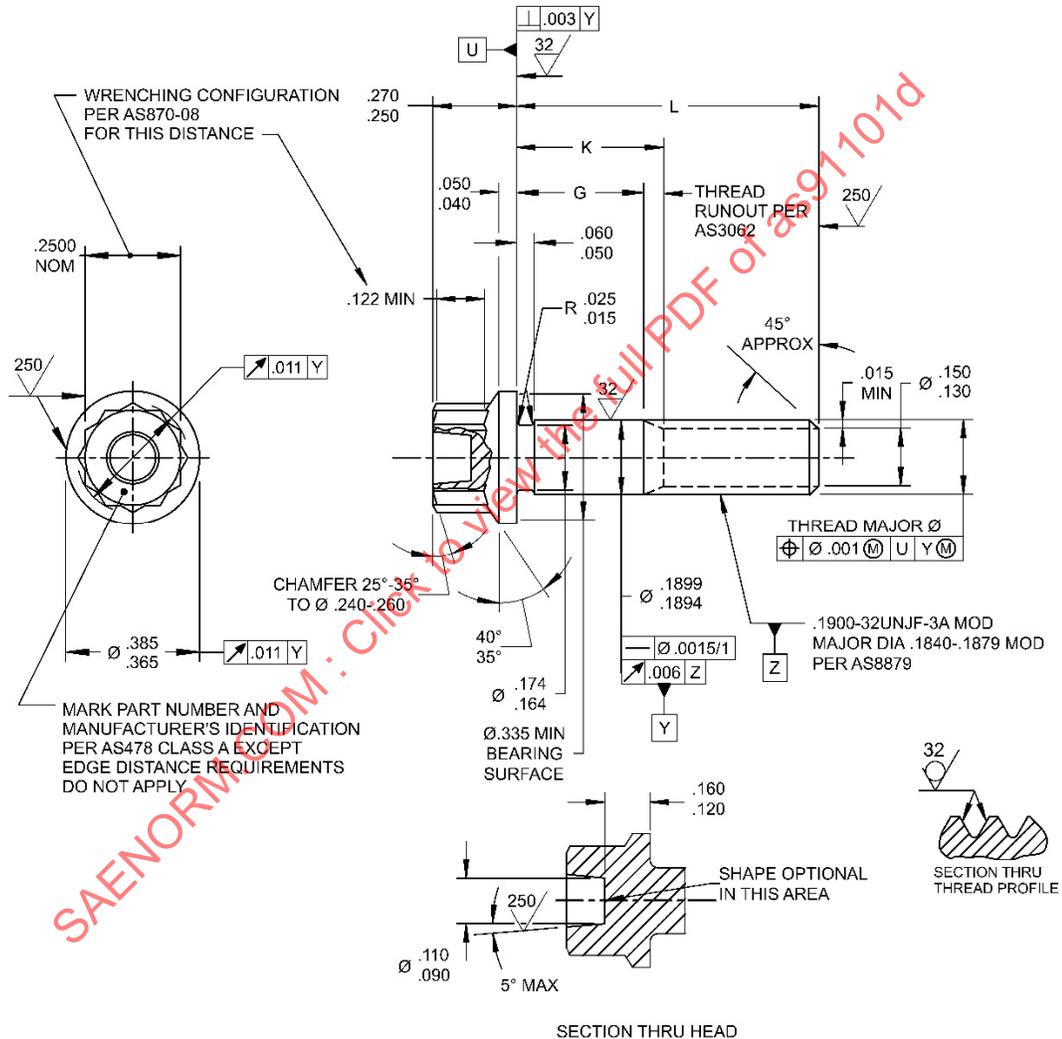
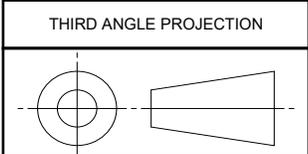


FIGURE 1 - BOLT

For more information on this standard, visit
<https://www.sae.org/standards/content/AS91101D/>



CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: AS7477



AEROSPACE STANDARD

BOLT, MACHINE - DOUBLE HEXAGON EXTENDED
WASHER HEAD, CLOSE TOLERANCE SHANK,
UNS S66286, 130 KSI MIN, .1900-32 UNJF-3A

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SHEET 1 OF 2

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