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REV. C
AS90347™

FEDERAL SUPPLY CLASS
6150

RATIONALE

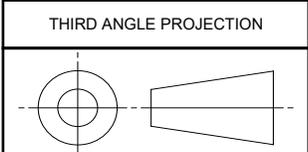
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CUSTODIAN: AE-8A		PROCUREMENT SPECIFICATION: AS7974	
	AEROSPACE STANDARD		AS90347™
	CABLE ASSEMBLY, EXTERNAL ELECTRIC POWER, AIRCRAFT 28 VOLT DC, OPERATING POWER		

ISSUED 2004-04 REVISED 2022-11 STABILIZED 2023-09

NOTICE

THE COMPLETE REQUIREMENTS FOR PROCURING THE PRODUCT DESCRIBED HEREIN SHALL CONSIST OF THIS DOCUMENT AND THE LATEST ISSUE OF AS7974.

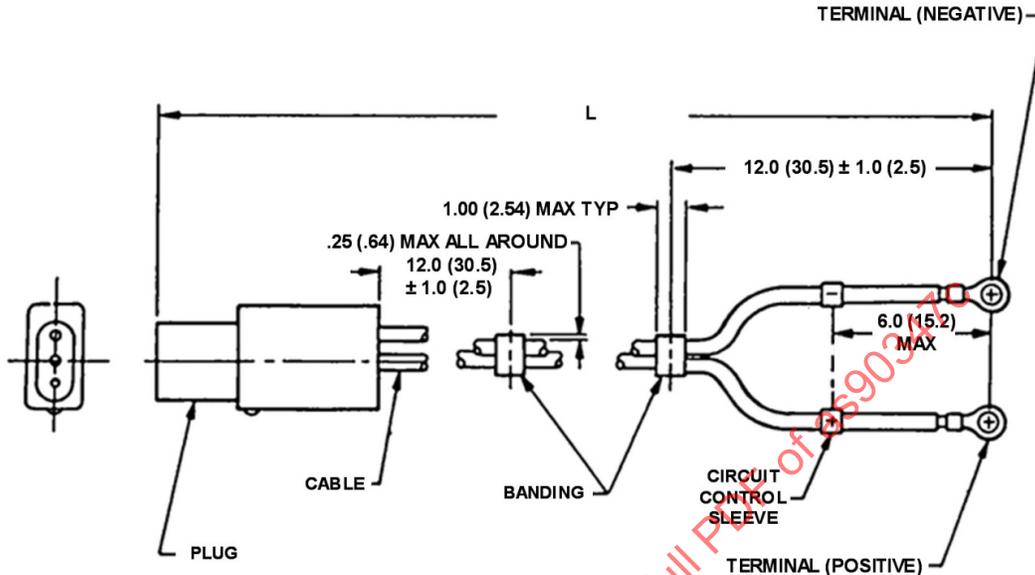


FIGURE 1 - AS90347 CABLE ASSEMBLY

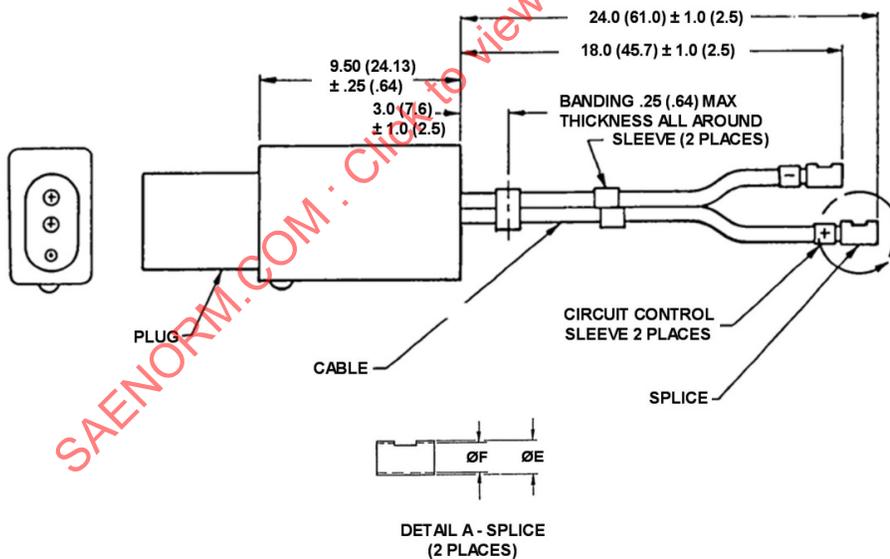


FIGURE 2 - AS90347 MOLDED PLUG SPLICE ASSEMBLY DETAILS

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	CABLE ASSEMBLY, EXTERNAL ELECTRIC POWER, AIRCRAFT 28 VOLT DC, OPERATING POWER		

TABLE 1 - AS90347 CABLE ASSEMBLY DETAILS

PART NO. MS90347-	CABLE SIZE (A, B, C, N)	TERMINAL (MS20659-)		L ± .5 FEET	L ± 0.15 M
		POSITIVE	NEGATIVE		
7	0	118	135	20	6.10
8				30	9.14
9				40	12.19
10				60	18.29
11				80	24.36
12				100	30.48
13	00	120	136	20	6.10
14				30	9.14
15				40	12.19
16				60	18.29
17				80	24.36
18				100	30.48
19	0000	123	124	20	6.10
20				30	9.14
21				40	12.19
22				60	18.29
23				80	24.36
24				100	30.48

TABLE 2 - AS90347 MOLDED PLUG SPLICE ASSEMBLY DETAILS

PART NO. MS90347-	CABLE & WIRE SIZE	SPLICE CRIMP BARREL (SEE DETAIL A)		AS23053 SLEEVE Ø X L (NOM)
		ØE	ØF	
25	0	.578 (1.47)	.458 (1.16)	1.00 X 5
		.558 (1.42)	.438 (1.11)	
26	00	.640 (1.63)	.520 (1.32)	1.25 X 5
		.620 (1.57)	.500 (1.27)	
27	0000	.784 (1.99)	.645 (1.64)	1.25 X 5
		.760 (1.93)	.622 (1.58)	

REQUIREMENTS: ALL REQUIREMENTS SHALL CONSIST OF THIS DOCUMENT AND THE LATEST ISSUE OF AS7974.

1. CONFIGURATION:

DIMENSIONS ARE IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES ARE ±.25 (0.64 CM). METRIC DIMENSIONS ARE BASED ON 2.54 CM/IN. ENGLISH UNITS TAKE PRECEDENCE OVER METRIC UNITS IN THE EVENT OF A CONFLICT.

CABLE AND MOLDED PLUG SPLICE ASSEMBLY CONFIGURATION AND CONSTRUCTION SHALL BE IN ACCORDANCE WITH FIGURE 1, FIGURE 2, TABLE 1, TABLE 2, AND AS7974.

PLUG SHALL MATE WITH THE AS35061 RECEPTACLE CONNECTOR AND MEET ALL AS7974 PERFORMANCE REQUIREMENTS.

SPLICE CRIMP BARRELS SHALL BE CRIMP TYPE.

TERMINALS SHALL BE IN ACCORDANCE WITH AS20659 (SEE TABLE 1).

PLUG AND SOCKET CONTACT CONFIGURATION SHALL BE IN ACCORDANCE WITH AS25488. THE PLUG, SPECIFIED BY THE PART IDENTIFICATION NUMBER (PIN), SHALL BE MOLDED OR ATTACHED TO THE CABLES (SEE APPLICATION NOTES).

CABLE AND CONTROL LEAD WIRE SHALL BE IN ACCORDANCE WITH AS5756/2.

CIRCUIT CONTROL IDENTIFICATION SLEEVE (SEE FIGURES 1 AND 2) SHALL BE IN ACCORDANCE WITH AS7974.

THE MOLDED PLUG SPLICE ASSEMBLY, AFTER ATTACHMENT TO THE REPAIRED CABLE, SHALL BE COVERED WITH AN AS23053 SLEEVE WITH ADHESIVE ON THE INSIDE DIAMETER. A SLEEVE OF SUFFICIENT LENGTH TO COVER EACH SPLICE SHALL BE PROVIDED FOR EACH MOLDED PLUG SPLICE ASSEMBLY, WHEN ORDERED BY THE PIN (SEE IDENTIFICATION NUMBERS).

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