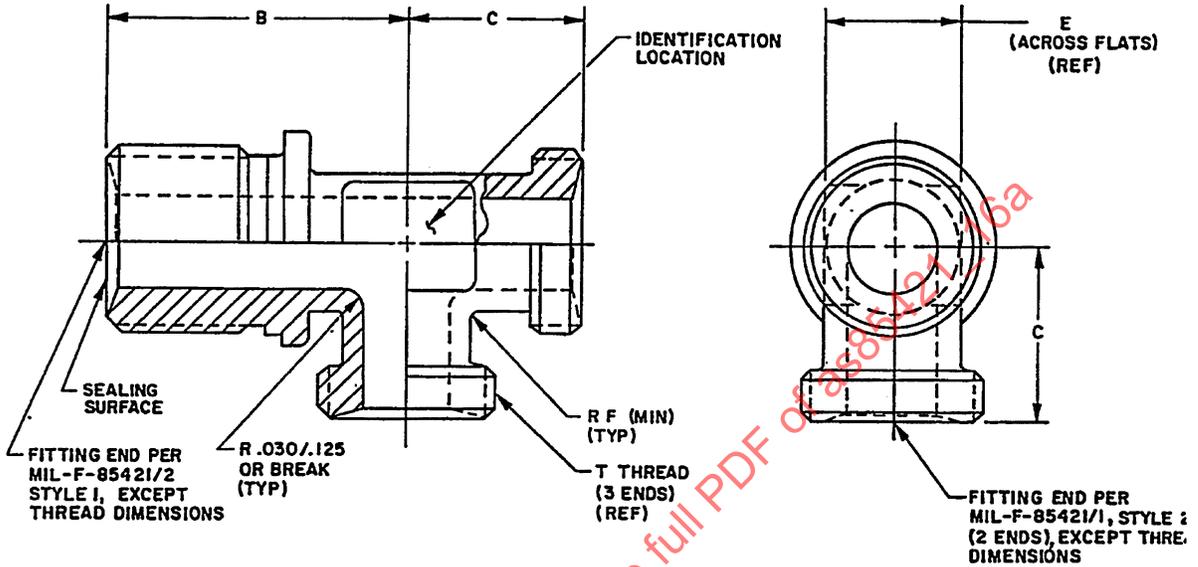


REV.  
A

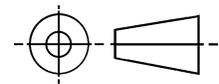
AS85421/16

THE REQUIREMENTS FOR ACQUIRING THE PRODUCT DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION: MIL-F-85421.



SAENORM.COM : Click to view the full PDF of AS85421/16a

THIRD ANGLE PROJECTION



ISSUED 2001-05 REVISED 2002-03

PREPARED BY SAE COMMITTEE G-3

PROCUREMENT SPECIFICATION: AS85421



**AEROSPACE STANDARD**

FITTING, TEE, BEAM SEAL,  
3000/4000 PSI, BULKHEAD ON RUN, MALE ENDS

**AS85421/16**  
SHEET 1 OF 3

**REV.  
A**

SAE Technical Standards Board Rules provide that: "This report is published by SAE to advance the state of technical and engineering sciences. The use of this report is entirely voluntary, and its applicability and suitability for any particular use, including any patent infringement arising therefrom, is the sole responsibility of the user." SAE reviews each technical report at least every five years at which time it may be reaffirmed, revised, or cancelled. SAE invites your written comments and suggestions.

REV.  
A

AS85421/16

TABLE I. DIMENSIONAL DATA.

Dash No.	Tube O.D.	T Thread MIL-S-8879 (Ref)	B	C	E (Ref)	F Rad (Min)	Wt Lbs (Max)	
							Ti	Cres
-03	.188	.3750-28UNJS-3A	1.143	.575	.375	.042	.030	.053
-04	.250	.4375-24UNJS-3A	1.225	.617	.375	.042	.035	.061
-05	.312	.5000-24UNJS-3A	1.261	.653	.438	.042	.040	.070
-06	.375	.5625-20UNJS-3A	1.353	.704	.500	.042	.066	.116
-08	.500	.7188-20UNJS-3A	1.542	.824	.562	.070	.105	.185
-10	.625	.8438-18UNJS-3A	1.769	.955	.688	.070	.151	.267
-12	.750	1.0000-16UNJ-3A	1.953	1.062	.875	.098	.230	.400
-14	.875	1.1250-16UNJ-3A	2.188	1.216	1.125	.098	.255	.451
-16	1.000	1.2500-14UNJS-3A	2.188	1.246	1.125	.098	.330	.584
-20	1.250	1.5781-14UNJS-3A	2.326	1.387	1.375	.098	.420	.743
-24	1.500	1.8438-14UNJS-3A	2.712	1.688	1.625	.098	.560	.990

SIZES -20 AND -24 WERE ORIGINALLY DESIGNATED AS SIZES -21 AND -25 ON SOME MANUFACTURER'S DRAWINGS. THESE SIZES WILL NOT CONNECT WITH THE ORIGINAL -20 AND -24 FITTINGS. SEE PARAGRAPH 6.9 IN THE PROCUREMENT SPECIFICATION FOR ADDITIONAL INFORMATION.

## REQUIREMENTS:

- MATERIALS: TITANIUM ALLOY } SEE PROCUREMENT  
CORROSION RESISTANT STEEL } SPECIFICATION
- FINISH: TITANIUM: FLUORIDE PHOSPHATE COAT PER AMS 2486.  
CORROSION RESISTANT STEEL: SURFACE SHALL BE TREATED AND PASSIVATED PER QQ-P-35.

## NOTES:

- DIMENSIONS ARE IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: DECIMALS  $\pm 0.015$ .
- REMOVE ALL BURRS AND BREAK ALL SHARP EDGES.
- ALL MACHINED SURFACES SHALL BE SMOOTH TO 125 MICRONS Ra PER ANSI/ASME B46.1 UNLESS OTHERWISE SPECIFIED.
- PART NUMBERS:  
ADD "T" AFTER SLASH NUMBER FOR 6AL-4V TITANIUM ALLOY PER AMS 4965.  
ADD "P" AFTER SLASH NUMBER FOR 17-4PH CORROSION RESISTANT STEEL PER AMS 5643.  
ADD "V" AFTER SLASH NUMBER FOR 15-5PH CORROSION RESISTANT STEEL PER AMS 5659.
- EXAMPLE OF PART NUMBERS:

