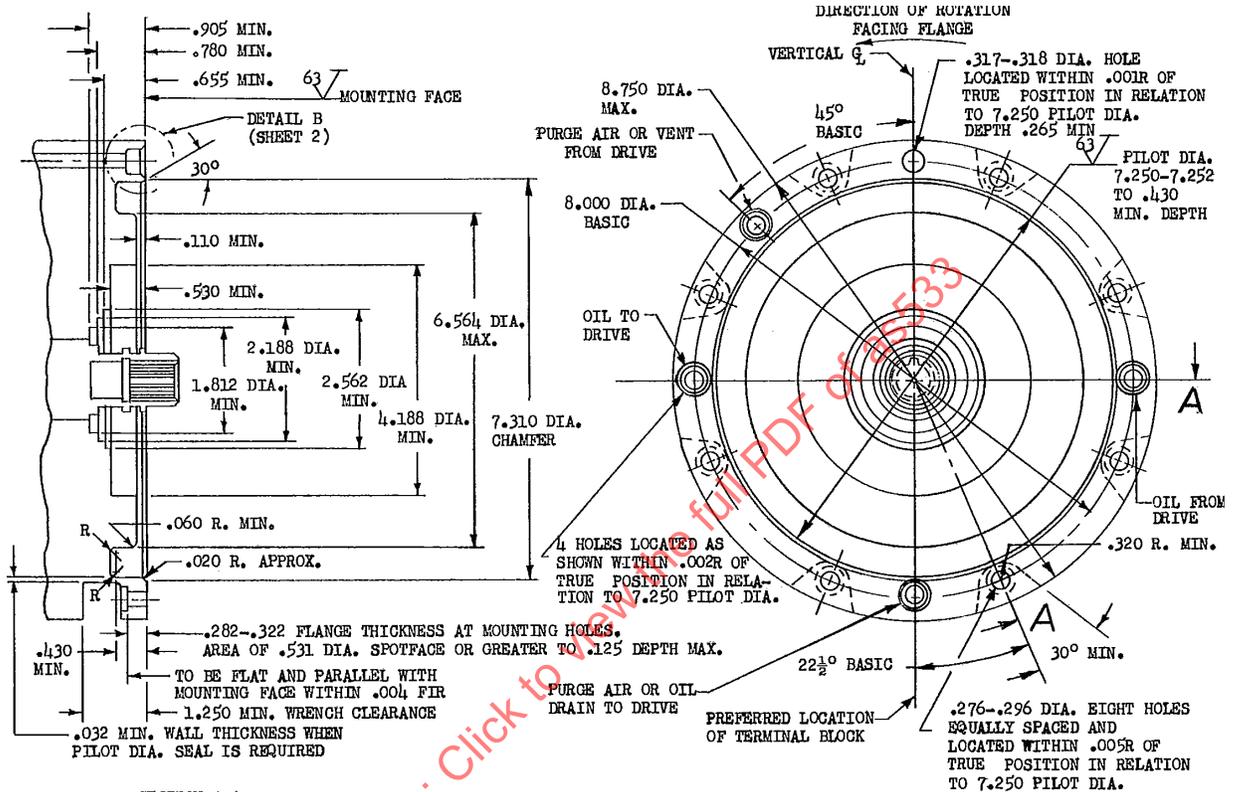


FLANGE-3/4*GENERATOR-8"BC-FEMALE PILOT

Issued 10/30/62

Revised



SECTION A-A

DASH NUMBER	OVERHUNG MOMENT LB. - IN. - MAX.	ACCESSORY WEIGHT LB. MAX.	FLANGE TYPE				OIL FLOW FROM DRIVE			
			HP	6000 RPM CONSTANT		8000 RPM CONSTANT		Min.	F GPM	Max.
				A6C	B6C	A8C	B8C			
1	230	55				X	3	5		
2	600	90					5	7.5		
3	730	110	X				5	7.5		
4	1100	170		X			7	10		

WHERE AN X APPEARS THE FLANGE TYPE AND DASH NUMBER ARE TYPICAL AND PREFERRED.
SEE SHEET 2 FOR SPLINE AND PORTING DETAILS.
THE OVERHUNG MOMENT AND WEIGHT WILL BE DESIGNATED BY A DASH NUMBER IN THE FLANGE CALL-OUT PER ABOVE TABULATION. EXAMPLE, AS533-3 IS A 65 HP FLANGE WITH 730 LB.-IN. MAX OVERHUNG MOMENT AND 110 LB. MAX ACCESSORY WEIGHT.
THE NOMINAL USE OF THIS FLANGE IS FOR CONSTANT SPEED ACCESSORIES DRIVEN BY AS 532 DRIVES.
OIL FROM DRIVE: 1. TEMPERATURE 300°F.
2. FLOW: F GPM
3. INLET PRESSURE: 200 PSIG MAX.
4. PRESSURE LOSS 125 PSI MAX. AT 300°F OIL IN TEMPERATURE.
5. DISCHARGE PRESSURE: 25 PSIG MAX.

OIL SUPPLY HOLES MAY BE OMITTED WHEN SO SPECIFIED IN THE SYSTEM MODEL SPECIFICATION.
.3170-.3180 HOLE MAY BE OMITTED WHEN SO SPECIFIED IN THE SYSTEM MODEL SPECIFICATION.
HOLES FOR SUPPLYING AIR TO THE GENERATOR SHALL NOT BE PROVIDED UNLESS SPECIFIED IN THE SYSTEM MODEL SPECIFICATION.
THE REQUIRED AIR PRESSURE AND FLOW AND SIZE OF AIR SUPPLY AND DRAIN HOLES SHALL BE SHOWN ON THE GENERATOR INSTALLATION DRAWING.
PROVISIONS SHALL BE MADE FOR AN OIL SLINGER ON THE SHAFT IN AREA DESIGNATED ON SHEET 2.
REMOVE ALL BURRS AND SHARP EDGES.

DIMENSIONS INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: DECIMALS ±.010, ANGLES ± 2°.
SURFACE ROUGHNESS SYMBOLS AS 291 (AA).
FOR EXHAUST SHROUD MOUNTING SURFACES ON AIR COOLED AC GENERATORS, SEE ARP 555.
THIS DRAWING AND THE APPLICABLE ACCESSORY SPECIFICATIONS, TOGETHER, COMPLETELY DEFINE THE DESIGN REQUIREMENTS.
THIS IS A DESIGN STANDARD AND IS NOT TO BE USED AS A PART NUMBER.

*DRIVE END OF GENERATOR SHAFT IS SUPPORTED BY DRIVE SHAFT.

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