

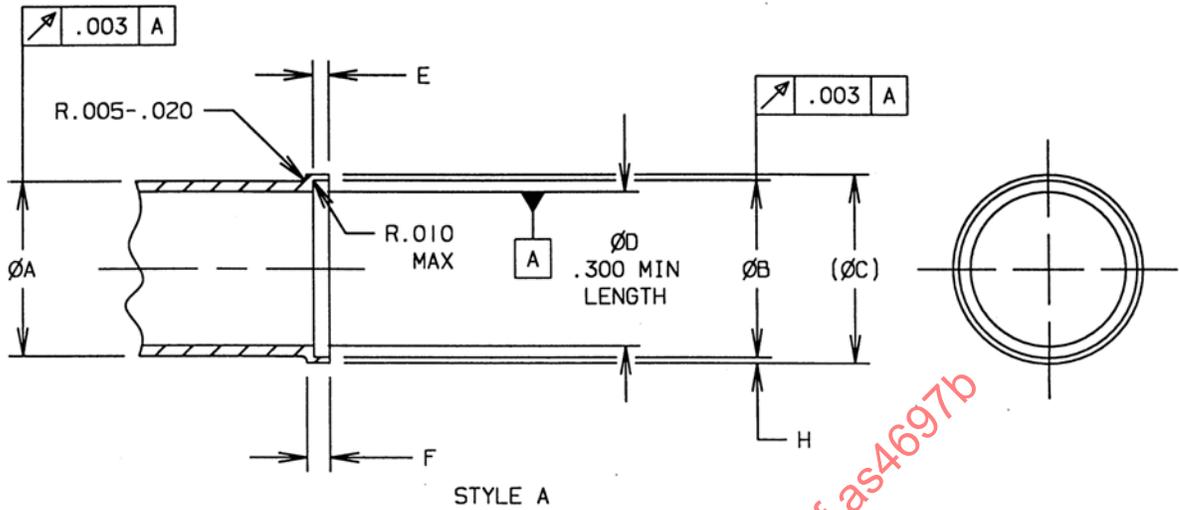
REV. B

SAE AS4697

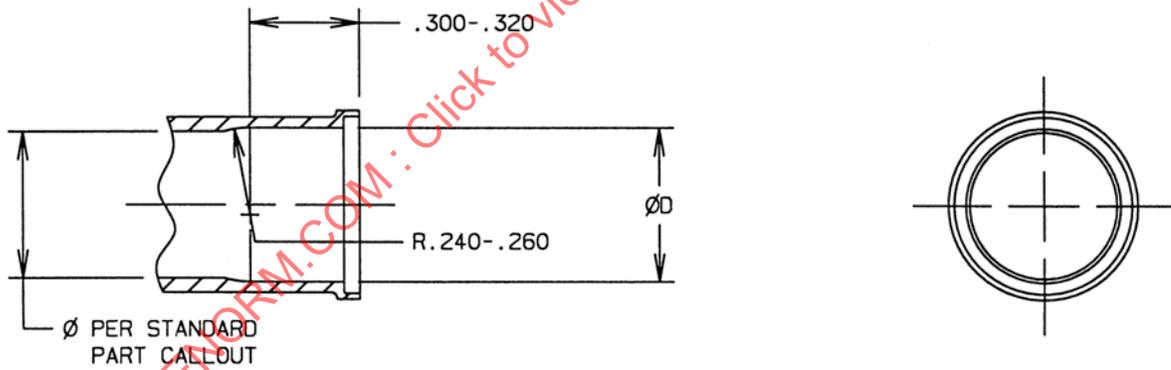
FEDERAL SUPPLY CLASS
4730

RATIONALE

AS4697B HAS BEEN REAFFIRMED TO COMPLY WITH THE SAE FIVE-YEAR REVIEW POLICY.



STYLE A

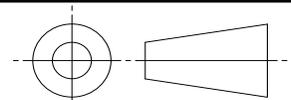


STYLE B
SAME AS STYLE A, EXCEPT AS SHOWN

FIGURE 1 - FITTING END

SAE values your input. To provide feedback on this Technical Report, please visit <http://www.sae.org/technical/standards/AS4697B>

THIRD ANGLE PROJECTION



CUSTODIAN: G-3/G-3B

PROCUREMENT SPECIFICATION: NONE /1/

SAE Aerospace
An SAE International Group

AEROSPACE STANDARD

FITTING END, INTEGRAL CENTERED WELD LIP,
DESIGN STANDARD

SAE AS4697
SHEET 1 OF 3

REV. B

SAE Technical Standards Board Rules provide that: "This report is published by SAE to advance the state of technical and engineering sciences. The use of this report is entirely voluntary, and its applicability and suitability for any particular use, including any patent infringement arising therefrom, is the sole responsibility of the user." SAE reviews each technical report at least every five years at which time it may be revised, reaffirmed, stabilized, or cancelled. SAE invites your written comments and suggestions.

ISSUED 1994-04 REVISED 1999-03 REAFFIRMED 2013-01

TABLE 1 - DIMENSIONS

BASIC NO. AS4697 /9/ SIZE CODE	(NOMINAL TUBE SIZE)	TUBE WALL CODE /9/	RANGE OF NOMINAL TUBE WALLS /1/ /9/	A	B	C	D	E		F	
								±.005	±.005	H	
03	.188	.018	.016-.018	.190	.194	.222	.146	.027	.054	.014	
03	.188	.022	.019-.022	.190	.194	.222	.138	.027	.054	.014	
04	.250	.018	.016-.018	.252	.256	.284	.208	.027	.054	.014	
04	.250	.022	.019-.022	.252	.256	.284	.200	.027	.054	.014	
04	.250	.028	.023-.028	.252	.256	.284	.188	.027	.054	.014	
04	.250	.032	.029-.032	.252	.256	.284	.180	.027	.054	.014	
04	.250	.043	.033-.043	.252	.256	.284	.158	.027	.054	.014	
05	.312	.018	.016-.018	.314	.319	.347	.270	.027	.054	.014	
05	.312	.022	.019-.022	.314	.319	.347	.262	.027	.054	.014	
05	.312	.028	.023-.028	.314	.319	.347	.250	.027	.054	.014	
06	.375	.018	.016-.018	.377	.383	.409	.333	.027	.054	.014	
06	.375	.022	.019-.022	.377	.383	.409	.325	.027	.054	.014	
06	.375	.028	.023-.028	.377	.383	.409	.313	.027	.054	.014	
06	.375	.032	.029-.032	.377	.383	.409	.305	.027	.054	.014	
06	.375	.043	.033-.043	.377	.383	.409	.283	.027	.054	.014	
08	.500	.018	.014-.018	.502	.508	.540	.458	.032	.064	.016	
08	.500	.022	.019-.022	.502	.508	.540	.450	.032	.064	.016	
08	.500	.028	.023-.028	.502	.508	.540	.438	.032	.064	.016	
08	.500	.032	.029-.032	.502	.508	.540	.430	.032	.064	.016	
08	.500	.043	.033-.043	.502	.508	.540	.408	.032	.064	.016	
08	.500	.055	.044-.055	.502	.508	.540	.384	.032	.064	.016	
10	.625	.022	.019-.022	.627	.634	.666	.575	.032	.064	.016	
10	.625	.028	.023-.028	.627	.634	.666	.563	.032	.064	.016	
10	.625	.032	.029-.032	.627	.634	.666	.555	.032	.064	.016	
10	.625	.043	.033-.043	.627	.634	.666	.533	.032	.064	.016	
10	.625	.055	.044-.055	.627	.634	.666	.509	.032	.064	.016	
10	.625	.065	.056-.065	.627	.634	.666	.489	.032	.064	.016	
10	.625	.078	.066-.078	.627	.634	.666	.463	.032	.064	.016	
12	.750	.022	.017-.022	.752	.759	.793	.700	.037	.074	.017	
12	.750	.028	.023-.028	.752	.759	.793	.688	.037	.074	.017	
12	.750	.032	.029-.032	.752	.759	.793	.680	.037	.074	.017	
12	.750	.043	.033-.043	.752	.759	.793	.658	.037	.074	.017	
12	.750	.055	.044-.055	.752	.759	.793	.634	.037	.074	.017	
12	.750	.065	.056-.065	.752	.759	.793	.614	.037	.074	.017	
14	.875	.032	.029-.032	.877	.884	.918	.805	.037	.074	.017	
14	.875	.043	.033-.043	.877	.884	.918	.783	.037	.074	.017	
14	.875	.055	.044-.055	.877	.884	.918	.759	.037	.074	.017	
14	.875	.065	.056-.065	.877	.884	.918	.739	.037	.074	.017	
16	1.000	.022	.019-.022	1.002	1.010	1.044	.950	.042	.084	.017	
16	1.000	.028	.023-.028	1.002	1.010	1.044	.938	.042	.084	.017	
16	1.000	.032	.029-.032	1.002	1.010	1.044	.930	.042	.084	.017	
16	1.000	.043	.033-.043	1.002	1.010	1.044	.908	.042	.084	.017	