

AS4677

FEDERAL SUPPLY CLASS

4730

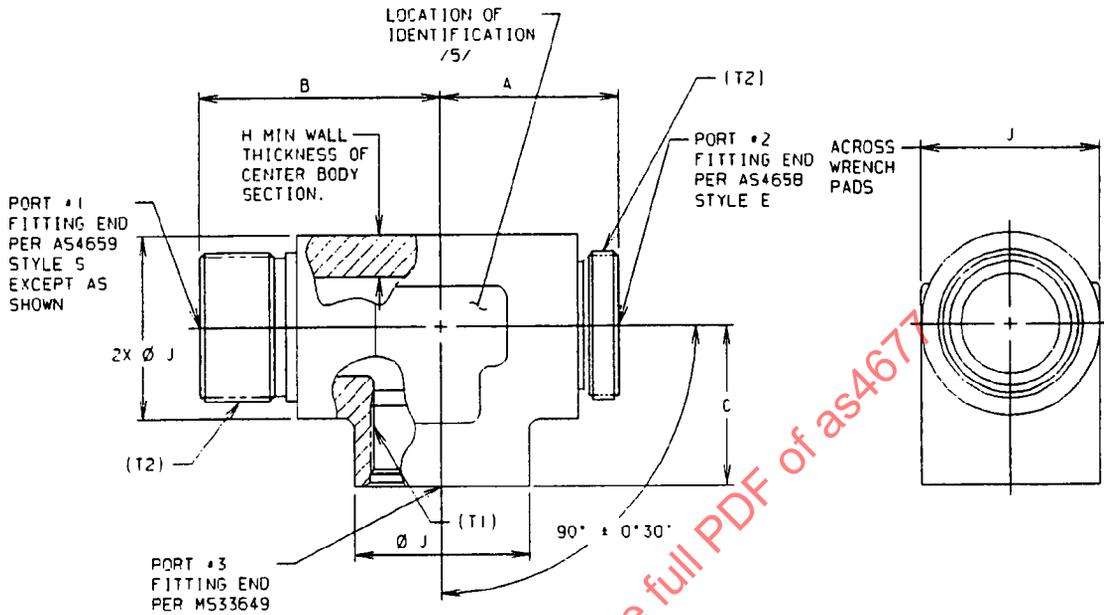
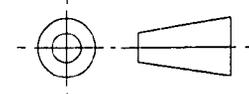


FIGURE 1 - TEE

TABLE 1 - DIMENSIONS AND WEIGHTS

BASIC NO. AS4677 /13/ SIZE CODE	(NOMINAL TUBE SIZE)	T1		T2		A	B	C	H	J + .005 / - .020	LB/EA	LB/EA	LB/EA
		THREAD	PER MIL-S-8879	THREAD	PER MIL-S-8879						MAX	MAX	MAX
20	1.250	1.6250-12UNJ		1.5625-12UNJ		1.783	2.608	1.742	.122	2.000	1.153	3.197	1.827
24	1.500	1.8750-12UNJ		1.8125-12UNJ		1.970	2.795	1.930	.154	2.250	1.501	4.163	2.379

THIRD ANGLE PROJECTION



CUSTODIAN: SAE G-3/G-3B

PROCUREMENT SPECIFICATION: /4/ MIL-F-18280

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**INTERNATIONAL**

**AEROSPACE STANDARD**

**AS4677**

TEE, BULKHEAD ON RUN,  
BOSS ON SIDE,  
SHORT FLARELESS

SHEET 1 OF 2

ISSUED 1992-07-16 REVISED

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