

REV.
B

SAE AS4662

FEDERAL SUPPLY CLASS
4730

RATIONALE

CANCELED MILITARY STANDARD NUMBERS HAVE BEEN REPLACED. PRI-QPL NOTE HAS BEEN UPDATED AND CADMIUM WARNING NOTE ADDED. OTHER UPDATES.

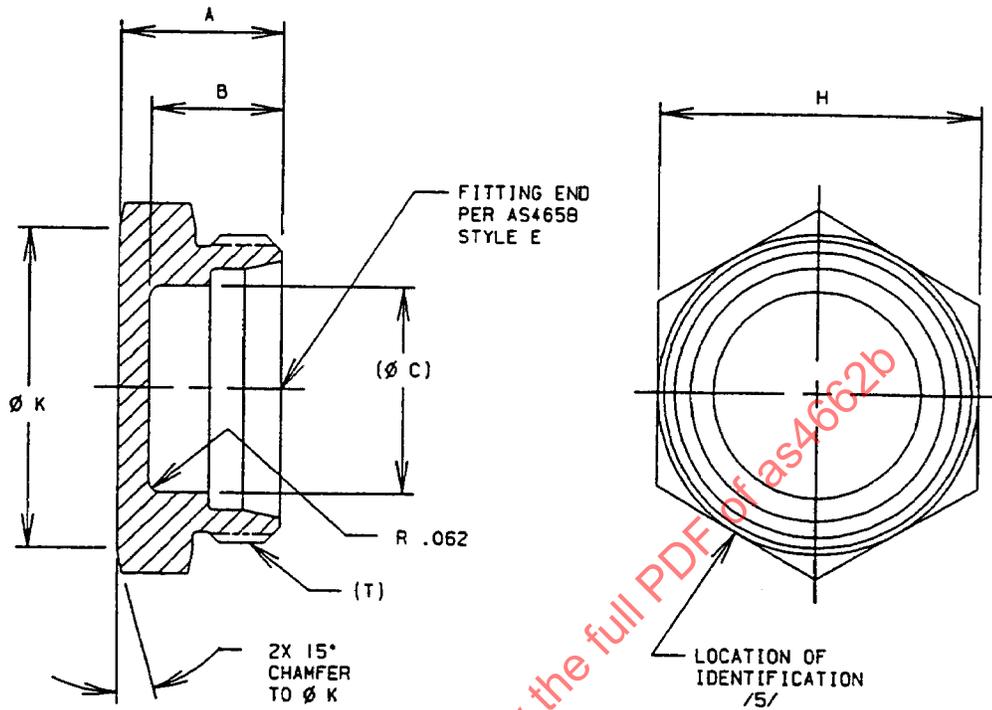


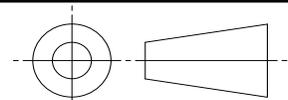
FIGURE 1 – FITTING, PLUG, SHORT FLARELESS

TABLE 1 – DIMENSIONS AND WEIGHTS

| BASIC NO. AS4662 | (NOMINAL TUBE SIZE) | T THREAD PER AS8879 CLASS 3A | A | B | C | H | K | LB/EA APPROX REF CRES | LB/EA APPROX REF TI | LB/EA APPROX REF TI |
|---------------------|---------------------------|------------------------------------|------|------|-------|-------------|-------|--------------------------------|------------------------------|------------------------------|
| 20 | 1.250 | 1.5625-12 UNJ | .838 | .628 | 1.093 | 1.615-1.630 | 1.605 | .349 | .199 | .125 |
| 24 | 1.500 | 1.8125-12 UNJ | .901 | .626 | 1.344 | 1.865-1.880 | 1.855 | .475 | .272 | .172 |

SAE values your input. To provide feedback on this Technical Report, please visit <http://www.sae.org/technical/standards/AS4662B>

THIRD ANGLE PROJECTION



CUSTODIAN: G-3/G-3B

PROCUREMENT SPECIFICATION: /4/ AS18280

SAE Aerospace
An SAE International Group

AEROSPACE STANDARD

FITTING, PLUG, SHORT FLARELESS

SAE AS4662
SHEET 1 OF 3

REV. B

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ISSUED 1992-06 REAFFIRMED 2004-07 REVISED 2011-11

NOTES:

NOTICE

THIS DOCUMENT REFERENCES A PART WHICH CONTAINS CADMIUM AS A PLATING MATERIAL. CONSULT LOCAL OFFICIALS IF YOU HAVE QUESTIONS CONCERNING CADMIUM'S USE.

/1/ MATERIAL:

- a. CODE LETTER T: TYPE 6AL-4V TITANIUM ALLOY BAR PER AMS4928
- b. CODE LETTER V: TYPE 15-5PH CORROSION RESISTANT STEEL BAR PER AMS5659
- c. CODE LETTER W: TYPE 7075-T7351 ALUMINUM ALLOY BAR PER AMS4124

2. HEAT TREATMENT:

- a. MATERIAL CODE LETTER T: NONE
- b. MATERIAL CODE LETTER V: HEAT TREAT TO CONDITION H-1075 PER AMS2759/3
- c. MATERIAL CODE LETTER W: NONE

/3/ FINISH:

- a. MATERIAL CODE LETTER T - FLUORIDE PHOSPHATE CONVERSION COAT PER AMS2486
- b. MATERIAL CODE LETTER V:
 - (1) V CODE PARTS TO BE PASSIVATED ONLY WILL HAVE NO FINISH CODE LETTER AFTER THE SIZE CODE IN THE PART NUMBER. THE FINISH WILL BE: PASSIVATE PER AMS2700 TYPE 2 OR 8
 - (2) V CODE PARTS TO BE CADMIUM PLATED ONLY WILL HAVE THE FINISH CODE LETTER "P" AFTER THE SIZE CODE IN THE PART NUMBER. THE FINISH WILL BE: CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2.
- c. MATERIAL CODE LETTER W: ANODIZE PER AMS 2472 OR PER MIL-A-8625, TYPE II, CLASS 2 DYED BROWN SIMILAR TO COLOR 10080 OF FED-STD-595

/4/ PROCUREMENT SPECIFICATION: AS18280 UNLESS SPECIFIED OTHERWISE ON THIS STANDARD. PRODUCT SUPPLIED TO THIS SPECIFICATION SHALL BE MANUFACTURED BY AN ACCREDITED MANUFACTURER AS LISTED IN THE PERFORMANCE REVIEW INSTITUTE (PRI) QUALIFIED PRODUCTS LIST (QPL) PRI-QPL AS18280 FOR THIS STANDARD. SEE [HTTP://WWW.EAUDITNET.COM](http://www.eauditnet.com) FOR CURRENT QPL ONLINE.

/5/ IDENTIFICATION AT LOCATION SHOWN: MARK PER AS478 CLASS C OR D OR METHOD 7A3, 15A3, OR 15B. MANUFACTURER'S NAME, TRADEMARK OR CAGE CODE, BASIC PART NUMBER, AND MATERIAL CODE LETTER.

6. THIS PART IS INTENDED FOR USE IN SYSTEMS WITH OPERATING PRESSURES AS FOLLOWS:

- a. SIZES -20 AND -24 TITANIUM ALLOY AND CORROSION RESISTANT STEEL AT 3000 psi
- b. SIZES -20 AND -24 ALUMINUM ALLOY AT 600 psi

7. A CHANGE BAR (I) LOCATED IN THE LEFT MARGIN IS FOR THE CONVENIENCE OF THE USER IN LOCATING AREAS WHERE TECHNICAL REVISIONS, NOT EDITORIAL CHANGES HAVE BEEN MADE TO THE PREVIOUS ISSUE OF THIS DOCUMENT. AN (R) SYMBOL TO THE LEFT OF THE DOCUMENT TITLE INDICATES A COMPLETE REVISION OF THE DOCUMENT, INCLUDING TECHNICAL REVISIONS. CHANGE BARS AND (R) ARE NOT USED IN ORIGINAL PUBLICATIONS NOR IN DOCUMENTS THAT CONTAIN EDITORIAL CHANGES ONLY.

8. INVENTORIED PARTS CONFORMING TO THE PREVIOUS "LETTER CHANGE" MAY BE USED TO DEPLETION.

9. INTERPRETATION OF DRAWING PER ARP4296.

10. SURFACE TEXTURE: SYMBOLS PER ASME Y14.36M; REQUIREMENTS PER ASME B46.1. UNLESS OTHERWISE SPECIFIED, MACHINED SURFACES TO BE 125 μ in Ra.

11. BREAK EDGES .003 TO .015 UNLESS OTHERWISE SPECIFIED.

12. DIMENSIONING AND TOLERANCING: ANSI Y14.5M-1982

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|  An SAE International Group | AEROSPACE STANDARD | SAE AS4662 SHEET 2 OF 3 | REV. B |
| | FITTING, PLUG, SHORT FLARELESS | | |