

FEDERAL SUPPLY CLASS  
4720

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B

AS4569

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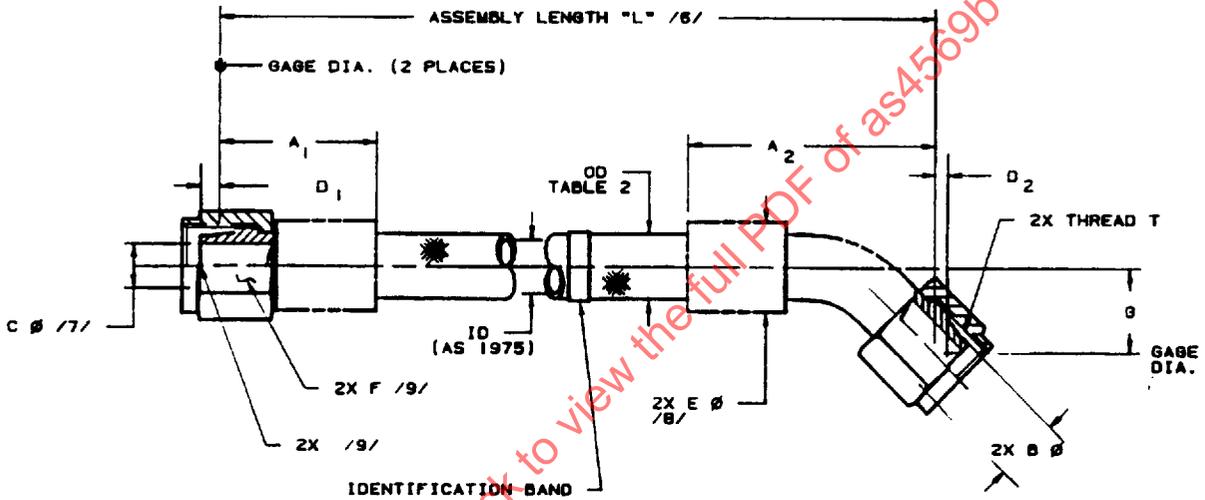


FIGURE 1 - HOSE ASSEMBLY, STRAIGHT TO 45° ELBOW

ISSUED 1992-06 REVISED 1994-07 (B)

CUSTODIAN: SAE G-3/G-3D

PROCUREMENT SPECIFICATION: AS1975 /2/

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**INTERNATIONAL**

400 Commonwealth Drive, Warrendale, PA 15096-0001

**AEROSPACE STANDARD**

HOSE ASSEMBLY, PTFE, ARAMID REINFORCED,  
STANDARD DUTY, 4000/3000 psi; 275 °F, TITANIUM  
FITTINGS, FLARELESS, STRAIGHT TO 45°

AS4569

SHEET 1 OF 7

REV.

B

REV.  
B

AS4569

(R) TABLE 1 - ASSEMBLY DIMENSIONS

HOSE ASSEMBLY NO. & SIZE CODE	HOSE SIZE (REF)	/15/ FITTING TYPE (REF)	THREAD T PER MIL-S-8879 (REF)	ID MIN (REF)	A <sub>1</sub> MAX	A <sub>2</sub> MAX	B GAGE BASIC	C /7/ MIN STR FTG BORE	D <sub>1</sub> (REF)	D <sub>2</sub> (REF)
								AFTER ASSEMBLY		
AS4569E	.250	-								
AS4569E	.250	S	.4375-20UNJF-3B	.212	1.630	2.160	.2930	.135	.16	.11
AS4569E	.250	E	.5625-18UNJF-3B	.212	1.695	2.200	.4120	.135	.16	.12
AS4569G	.375	R	.4375-20UNJF-3B	.298	1.725	2.620	.2930	.135	.16	.11
AS4569G	.375	S	.5625-18UNJF-3B	.298	1.835	2.460	.4120	.240	.16	.12
AS4569G	.375	E	.7500-16UNJF-3B	.298	1.915	2.770	.5600	.240	.19	.13
AS4569H	.500	R	.5625-18UNJF-3B	.391	2.145	2.695	.4120	.240	.16	.12
AS4569H	.500	S	.7500-16UNJF-3B	.391	2.165	2.740	.5600	.340	.19	.13
AS4569H	.500	E	.8750-14UNJF-3B	.391	2.675	3.050	.6730	.340	.20	.14
AS4569J	.625	R	.7500-16UNJF-3B	.485	2.860	3.665	.5600	.340	.19	.13
AS4569J	.625	S	.8750-14UNJF-3B	.485	2.905	3.785	.6730	.410	.20	.14
AS4569J	.625	E	1.0625-12UNJ-3B	.485	2.920	3.875	.8100	.410	.23	.16
AS4569K	.750	R	.8750-14UNJF-3B	.602	3.240	4.065	.6730	.410	.20	.14
AS4569K	.750	S	1.0625-12UNJ-3B	.602	3.205	4.065	.8100	.510	.23	.16
AS4569K	.750	E	1.3125-12UNJ-3B	.602	3.320	4.295	1.0620	.510	.30	.21
AS4569M	1.000	R	1.0625-12UNJ-3B	.852	3.690	4.645	.8100	.510	.23	.16
AS4569M	1.000	S	1.3125-12UNJ-3B	.852	3.740	4.645	1.0620	.760	.30	.21
AS4569M	1.000	E	1.5625-12UNJ-3B	.852	3.570	5.010	1.3160	.760	.04	.03
AS4569N	1.250	R	1.3125-12UNJ-3B	1.100	4.600	5.650	1.0620	.760	.30	.21
AS4569N	1.250	S	1.5625-12UNJ-3B	1.100	4.330	5.585	1.3160	.960	.04	.03
AS4569N	1.250	-	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
AS4569P	1.500	-								
AS4569P	1.500	S	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
AS4569P	1.500	-								

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FITTINGS, FLARELESS, STRAIGHT TO 45°

**AS4569**

SHEET 2 OF 7

**REV.****B**

REV.  
B

AS4569

TABLE 1 (Continued)

HOSE ASSEMBLY NO. & SIZE CODE	HOSE SIZE (REF)	/15/ FITTING TYPE (REF)	E /8/ MAX WITHOUT SLEEVING	F HEX REF	G MIN	G MAX	BALL SIZE MIN	
							/7/ MS19059 DASH NO.	/7/ BALL SIZE MIN IN
AS4569E	.250	-						
AS4569E	.250	S	.69	.56	.350	.475	4807	.109
AS4569E	.250	E	.69	.69	.375	.500	4807	.109
AS4569G	.375	R	.80	.56	.350	.475	4807	.109
AS4569G	.375	S	.80	.69	.375	.500	4812	.188
AS4569G	.375	E	.80	.88	.435	.560	4812	.188
AS4569H	.500	R	.97	.69	.375	.500	4812	.188
AS4569H	.500	S	.97	.88	.435	.560	4816	.313
AS4569H	.500	E	.97	1.00	.545	.670	4816	.313
AS4569J	.625	R	1.15	.88	.435	.560	4816	.313
AS4569J	.625	S	1.15	1.00	.545	.670	4818	.375
AS4569J	.625	E	1.15	1.25	.580	.705	4818	.375
AS4569K	.750	R	1.38	1.00	.545	.670	4818	.375
AS4569K	.750	S	1.38	1.25	.580	.705	4821	.469
AS4569K	.750	E	1.38	1.50	.715	.840	4821	.469
AS4569M	1.000	R	1.66	1.25	.580	.705	4821	.469
AS4569M	1.000	S	1.66	1.50	.715	.840	4829	.719
AS4569M	1.000	E	1.66	1.81	.750	.875	4829	.719
AS4569N	1.250	R	2.33	1.50	.715	.840	4829	.719
AS4569N	1.250	S	2.33	1.81	.750	.875	4835	.875
AS4569N	1.250	-	TBD	TBD	TBD	TBD	TBD	TBD
AS4569P	1.500	-						
AS4569P	1.500	S	TBD	TBD	TBD	TBD	TBD	TBD
AS4569P	1.500	-						

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**AS4569**

SHEET 3 OF 7

**REV.****B**

AS4569 REV. B

TABLE 2 - HOSE AND SLEEVE OUTSIDE DIAMETER

SLEEVE CODE	SLEEVE MATERIAL	TEMP LIMIT °F	HOSE SIZE /10/		HOSE SIZE /10/		HOSE SIZE /10/		HOSE SIZE /10/		HOSE SIZE /10/	
			TOLERANCE	.250	.375	.500	.625	.750	1.000	1.250	1.500	
-	BRAIDED HOSE ONLY PER AS1975	275	MAX	.465	.555	.715	.920	1.075	1.365	1.660	TBD	TBD
			MIN	.405	.495	.655	.850	.995	1.285	1.580	TBD	TBD
A	FIRESLEEVE (AS1072 SIL FG) (5 min) /6/ /7/	275	MAX	.840	.970	1.150	1.380	1.590	1.750	1.950	TBD	TBD
			MIN	.658	.788	.968	1.198	1.318	1.568	1.768	TBD	TBD
B	FIRESLEEVE INTEGRAL SILICONE (5 min) /11/ /12/	275	MAX	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
			MIN	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
C	PROTECTIVE SLEEVE SHRINK-ON (POLYOLEFIN AS1073, CODE B) /21/	275	MAX	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD
			MIN	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD	TBD

(R) TABLE 3 - ASSEMBLY LENGTH TOLERANCE

HOSE ASSEMBLY LENGTH	TOLERANCE
UNDER 18 in	±.125 in
18 THRU 36 in	±.250 in
OVER 36 THRU 50 in	±.500 in
OVER 50 in	±1%



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AS4569  
 SHEET 4 OF 7

REV. B

AS4569 REV. B

(R) TABLE 4 - MAXIMUM HOSE AND FITTING WEIGHTS

HOSE OR SLEEVE CODE	HOSE OR SLEEVE OR PART	UNITS	HOSE SIZE			HOSE SIZE			HOSE SIZE			HOSE SIZE		
			SIZE	SIZE	SIZE	SIZE	SIZE	SIZE	SIZE	SIZE	SIZE	SIZE	SIZE	
-	BRAIDED HOSE ONLY PER AS1975	LB/IN	.006	.008	.012	.020	.025	.040	.050	.050	.050	.050	.050	TBD
A	FIRE-SLEEVE AS1072 (5 min PER AS1055) /16/	LB/IN												
B	FIRE-SLEEVE INTEGRAL WITH HOSE (5 min PER AS1055) /16/	LB/IN												
C	PROTECTIVE SLEEVE SHRINK-ON (POLYOLEFIN AS1073, CODE B) /21/	LB/IN												
NONE	FIRE-SLEEVE CLAMP	LB/EA	.020	.020	.021	.021	.025	.025	.032	.032	.032	.032	.032	TBD
NONE	FITTING END (STRAIGHT) TITANIUM /15/ /17/	R		.077	.118	.210	.382	.730	TBD	TBD	TBD	TBD	TBD	TBD
		S	.048	.081	.135	.248	.431	.760	TBD	TBD	TBD	TBD	TBD	TBD
		E	.068	.115	.193	.296	.546	.890	-	-	-	-	-	-
NONE	FITTING END (45°) TITANIUM /15/ /17/	R	-	.099	.132	.242	.419	.785	TBD	TBD	TBD	TBD	TBD	TBD
		S	.066	.110	.154	.285	.500	.890	TBD	TBD	TBD	TBD	TBD	TBD
		E	.088	.143	.209	.385	.655	.975	-	-	-	-	-	-

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**AS4569**  
 SHEET 5 OF 7

**REV. B**