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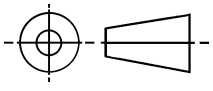
THIRD ANGLE PROJECTION



ISSUED 2000-07

PREPARED BY SAE SUBCOMMITTEE AE-8C1

SAE The Engineering Society For Advancing Mobility Land Sea Air and Space®
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AEROSPACE STANDARD

CONTACTS, ELECTRICAL CONNECTOR, PIN, CRIMP REMOVABLE, THERMOCOUPLE (FOR MIL-C-38999 SERIES I, II, III, AND IV, MIL-C-24308, AND MIL-C-83733)

AS39029/87
SHEET 1 OF 6

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THE REQUIREMENTS FOR ACQUIRING THE CONTACTS DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION AND THE LATEST ISSUE OF MIL-C-39029.

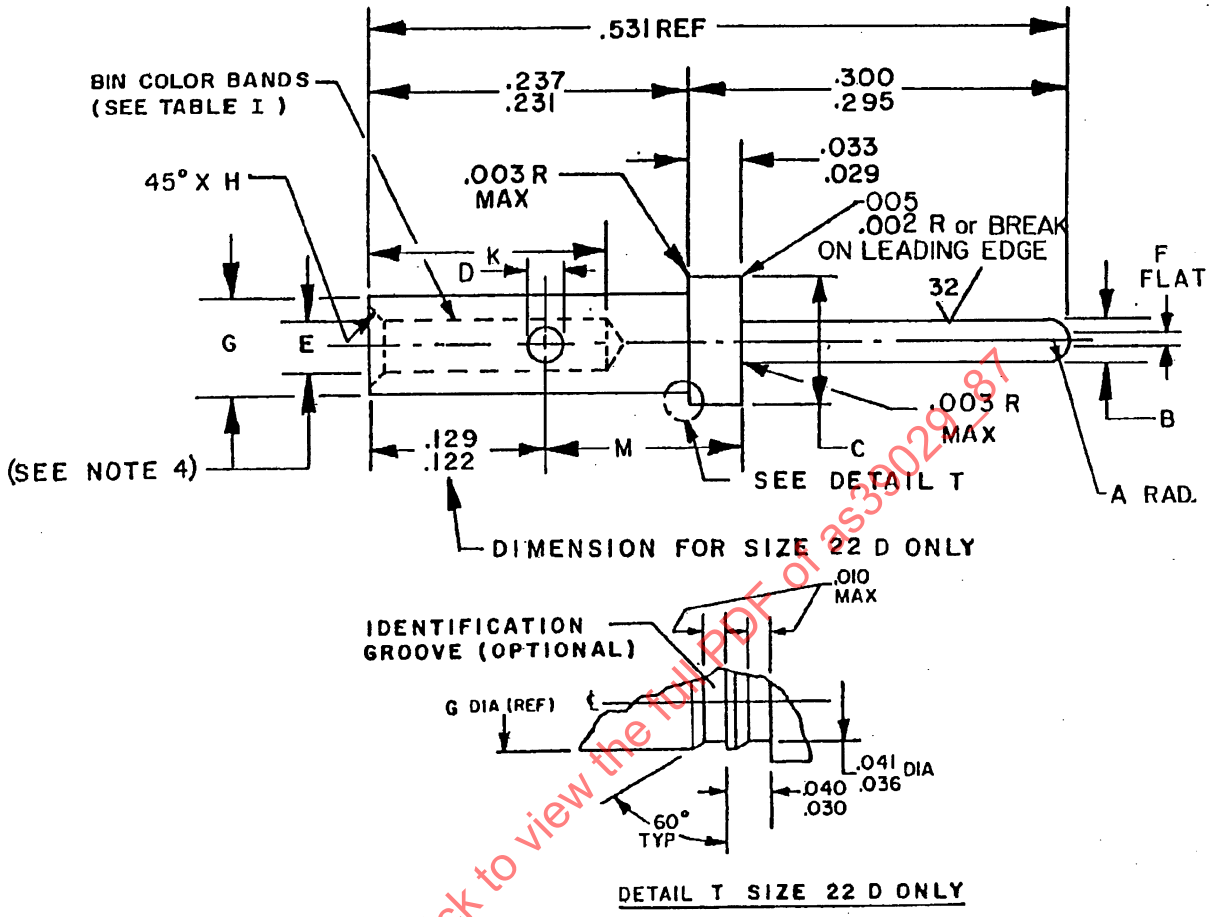

FIGURE 1. PIN CONTACT.

Inches	mm	Inches	mm	Inches	mm
.002	0.05	.032	0.81	.070	1.78
.003	0.08	.033	0.84	.072	1.83
.005	0.13	.0335	0.85	.078	1.98
.010	0.25	.0355	0.90	.082	2.08
.011	0.28	.036	0.91	.088	2.24
.015	0.38	.039	0.99	.091	2.31
.018	0.46	.041	1.04	.094	2.39
.020	0.51	.042	1.07	.101	2.57
.022	0.56	.046	1.17	.103	2.62
.025	0.64	.048	1.22	.127	3.23
.026	0.66	.060	1.52	.130	3.30
.029	0.74	.0615	1.56	.141	3.58
.0295	0.75	.062	1.57	.157	3.99
.030	0.76	.0635	1.61	.209	5.31
.0305	0.77	.066	1.68	.229	5.82
		.068	1.73	.531	13.46

BIN Code	A Radius	B Dia	C Dia	D Dia	E Dia	F Dia	G Dia	H	K	M
470 thru 473	.020 / .010	.0305 / .0295	.062 / .060	.022 / .018	.0355 / .0335	.011 Max	.048 / .046	.005 / .003	.157 / .141	---- / ----
474 thru 477	.020 / .015	.041 / .039	.094 / .091	.032 / .026	.048 / .046	.015 Max	.070 / .068	.010	.229 / .209	.078 / .072
478 thru 481	.025 / .020	.0635 / .0615	.130 / .127	.042 / .036	.068 / .066	.030 / .011	.103 / .101	.005	.229 / .209	.088 / .082

NOTES:
1. Dimensions are in inches.
2. Metric equivalents are given for general information only.
3. Dimensions shown apply after plating.
4. For size 22D only, diameters E and G are to be concentric within .003 (TIR) regardless of feature size (RFS); for all other contact sizes, diameters E and G to be concentric within .001 (TIR) of maximum material condition (MMC).
5. Spherical end dimensions shall conform to MIL-C-39029/58.

FIGURE 1. PIN CONTACTS - CONTINUED.

REQUIREMENTS:

Qualification: Contacts shall comply with reliability assurance provisions of MIL-STD-790 as specified in MIL-C-38999.

Dimensions, design characteristics, and configuration: See figure 1 and table I.

Mating contacts: MIL-C-39029/88 and MIL-C-39029/89.

Tools: See table II.

Materials and plating: See table III.

Tensile strength: See table III.

Random vibration: Connectors shall be subjected to the test specified in method 2005 of MIL-STD-1344. The following details shall apply:

a. Test condition V using the vibration envelope shown below. (Derived from zone 2 outlined in Aerospace Information Report AIR 1557.)

b. Vibration to be conducted at standard test conditions

c. Duration shall be 8 hours in the longitudinal direction and 8 hours in a perpendicular direction for a total of 16 hours.