

**REV.
B**

AS39029/106

RATIONALE

REVISE TO INCORPORATE THE OUTSTANDING AMENDMENT AS REQUIRED BY SAE GUIDELINES AND UPDATE FORMAT, FIGURES AND TABLES.

NOTICE

THE REQUIREMENTS FOR PROCURING THE CONTACTS DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE LATEST ISSUE OF SAE AS39029.

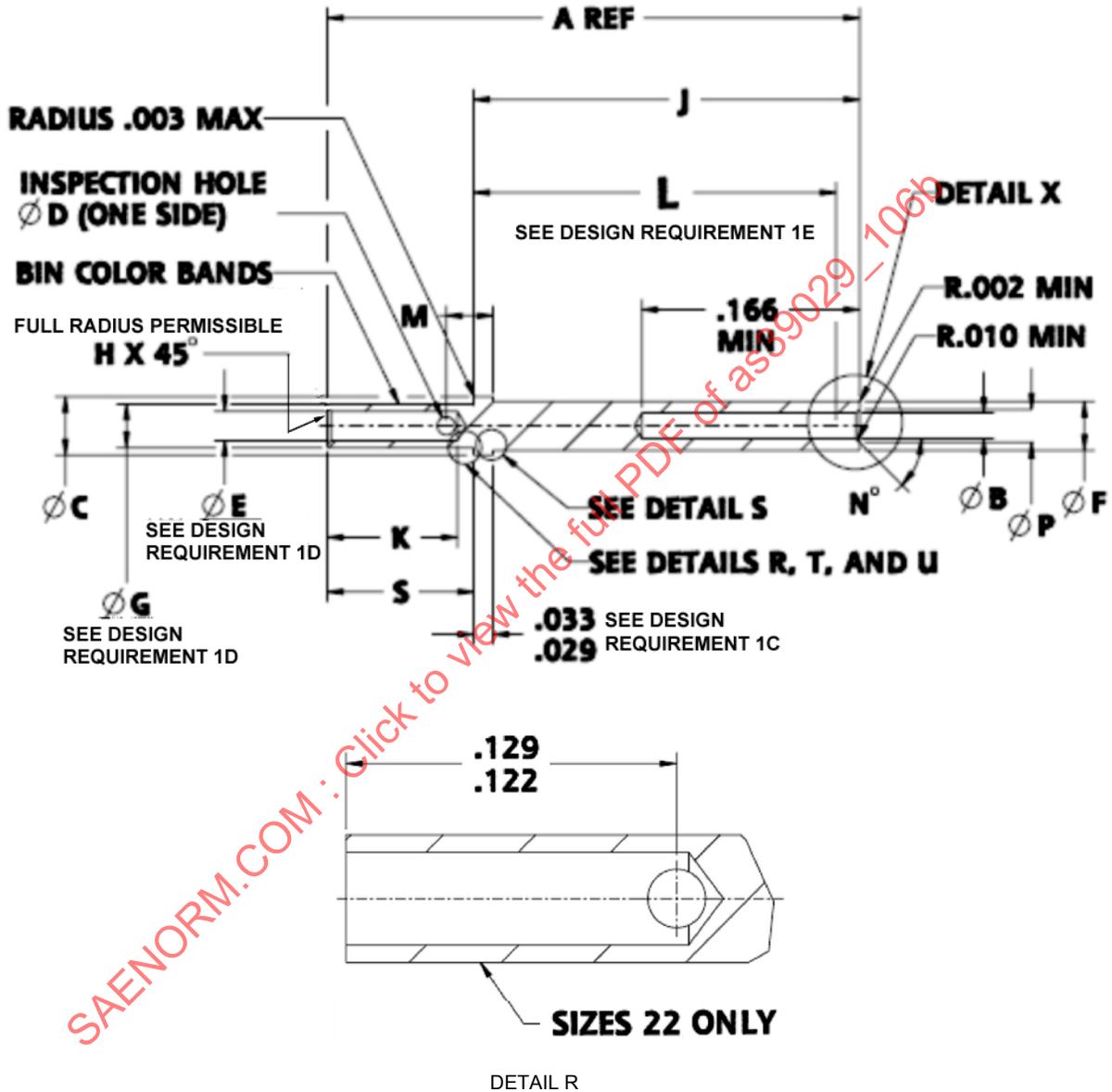
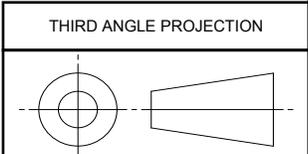


FIGURE 1- AS39029/106 SOCKET

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CUSTODIAN: AE-8/AE-8C1

PROCUREMENT SPECIFICATION: AS39029



AEROSPACE STANDARD

(R) CONTACTS, ELECTRICAL CONNECTOR, SOCKET, CRIMP REMOVABLE, (FOR MIL-DTL-38999 SERIES I, III, IV, MIL-DTL-55302 AND AS29600 SERIES A CONNECTORS)

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ISSUED 2001-03 REVISED 2011-02

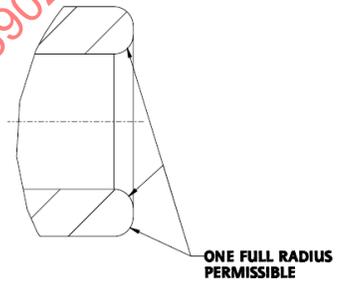
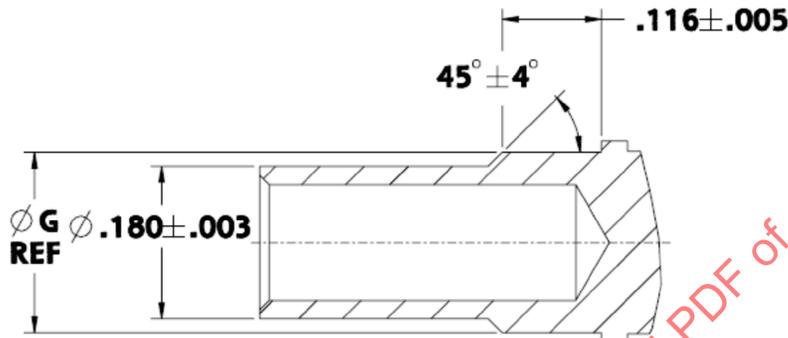
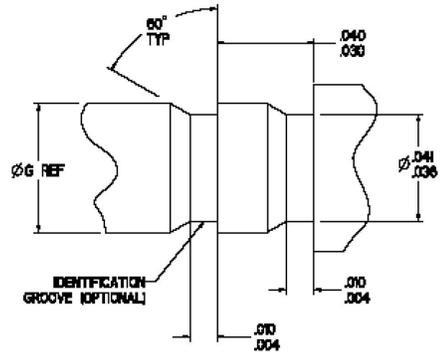
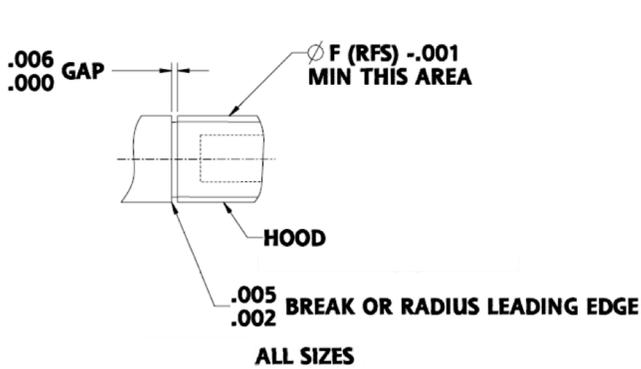


FIGURE 1- AS39029/106 SOCKET (CONTINUED- SEE DESIGN REQUIREMENTS)

TABLE 1 - CONTACT DIMENSIONS

BIN CODE	A REF	B DIA MIN	C DIA	D DIA	E DIA	F DIA MAX	G DIA	H 1/	J	K MIN
614		.031 (.787)	.062 (1.57) .060 (1.52)	.022 (.559) .018 (.457)	.0355 (.902) .0335 (.851)	.062 (1.57)	.048 (1.22) .046 (1.17)	.005 (.127) .003 (.076)		.141 (3.58)
615	.855 (21.72)	.0415 (1.05)	.094 (2.39) .091 (2.31)	.032 (.813) .026 (.660)	.048 (1.22) .046 (1.17)	.078 (1.98)	.070 (1.78) .068 (1.73)	.010 (.254)	.626 (15.90) .616 (15.65)	.209 (5.31)
616		.064 (1.63)	.130 (3.30) .127 (3.23)	.042 (1.07) .036 (.914)	.068 (1.73) .066 (1.68)	.113 (2.87)	.103 (2.62) .101 (2.57)	.005 (.127)		
617		.0955 (2.43)	.182 (4.62) .179 (4.55)		.102 (2.59) .098 (2.49)	.161 (4.09)	.151 (3.84) .148 (3.76)	.016 (.406)		
618	1.021 (25.93)	.1265 (3.21)	.242 (6.15) .238 (6.05)	.052 (1.32) .040 (1.02)	.140 (3.56) .134 (3.40)	.215 (5.46)	.213 (5.41) .207 (5.26)	.005 (.127)		.355 (9.02)

1/ FULL RADIUS PERMISSIBLE

TABLE 1 - CONTACT DIMENSIONS (CONTINUED)

BIN CODE	L MIN ^{3/}	M	N°	P DIA MIN	S
614	.585 (14.86)	--	50	.047	.237 (6.02) .231 (5.87)
		--	44	(1.19)	
615		.078 (1.98)	47	.053	
		.072 (1.83)	40	(1.35)	
616		.088 (2.24)	47	.084	
			40	(2.13)	
617	.082 (2.08)	47	.118		
		40	(3.00)		
618	.115 (2.92)	N/A	.146	.405	
	.108 (2.74)	<u>2/</u>	(3.71) <u>2/</u>	(.10.29) .395 (10.03)	

^{2/} FULL RADIUS PERMISSIBLE
^{3/} SEE DESIGN REQUIREMENT FOR DIMENSION L

TABLE 2- MARKING AND DESIGN CHARACTERISTICS

BIN CODE	COLOR BANDS			MATING END SIZE	WIRE BARREL SIZE	TYPE	CLASS
	1 ST	2 ND	3 RD				
614	BLUE	BROWN	YELLOW	22	22D	A	B
615	BLUE	BROWN	GREEN	20	20		
616	BLUE	BROWN	BLUE	16	16		
617	BLUE	BROWN	VIOLET	12	12		
618	BLUE	BROWN	GRAY	10	10		

TABLE 3- TOOL REQUIREMENTS

BIN CODE	BASIC CRIMPING TOOL	POSITIONER	INSTALLING TOOL	REMOVAL TOOL
614	M22520/2-01	M22520/2-07	M81969/14-01	M81969/14-01
	M22520/7-01	M22520/7-05	M81969/8-01	M81969/8-02
615	M22520/1-01	M22520/1-04 RED	M81969/14-10 M81969/8-05	M81969/14-10 M81969/8-06
	M22520/2-01	M22520/2-10		
	M22520/7-01	M22520/7-08		
616	M22520/1-01	M22520/1-04 BLUE	M81969/14-03	M81969/14-03
	M22520/7-01	M22520/7-04	M81969/8-07	M81969/8-08
617	M22520/1-01	M22520/1-04 YELLOW	M81969/14-04 M81969/8-09	M81969/14-04 M81969/8-10
618	AL114 ^{1/}	650087 ^{1/}	M81969/14-05	M81969/14-05
	1716P-1 ^{2/}	1716P-1 ^{2/}	M81969/8-11	M81969/8-12

^{1/} ASTRO TOOL CORP. PART NUMBER (OR EQUIVALENT)
^{2/} DANIELS MANUFACTURING CORP. PART NUMBER (OR EQUIVALENT)

TABLE 4- PART NUMBERS

AS39029 PART NUMBER	BIN CODE	SUPERSEDED PART NUMBER(S)
M39029/106-614	614	---
M39029/106-615	615	---
M39029/106-616	616	---
M39029/106-617	617	---
M39029/106-618	618	---

REQUIREMENTS: ALL REQUIREMENTS SHALL CONSIST OF THIS SPECIFICATION AND THE LATEST ISSUE OF AS39029.

1. DESIGN:

- A. CONTACT SHALL BE DESIGNED IN ACCORDANCE WITH FIGURE 1, TABLE 1 AND 2.
- B. ALL DIMENSIONS ARE IN INCHES AND APPLY AFTER PLATING.
- C. DIMENSION .033/.029 DOES NOT APPLY TO BIN CODE -614
- D. FOR -614 BIN CODE ONLY, DIAMETERS E AND G TO BE CONCENTRIC WITHIN .003 FULL INDICATOR MOVEMENT (FIM) REGARDLESS OF FEATURE SIZE. FOR ALL OTHER BIN CODES, DIAMETERS E AND G TO BE CONCENTRIC WITHIN .001 FULL INDICATOR MOVEMENT AT MAXIMUM MATERIAL CONDITION.
- E. DIMENSION L IS THE POINT AT WHICH A SQUARE ENDED PIN OF THE SAME BASIC DIAMETER AS THE MATING CONTACT FIRST ENGAGES THE SOCKET CONTACT SPRING.
- F. HOODS SHALL NOT EXCEED CONTACT BODY DIAMETER REGARDLESS OF FEATURE SIZE IN ATTACHMENT AREA.
- G. OPTIONAL DESIGN MAY HAVE A FULL LENGTH CORROSION RESISTANT STEEL HOOD.
- H. MANUFACTURER'S SYMBOL IN ACCORDANCE WITH SAE-AIR1351 (LOCATION OPTIONAL).

2. TOOLS:

TOOLS REQUIRED FOR CRIMPING CONTACTS TO WIRE/CABLE AND THE INSTALLING/REMOVAL FROM THE CONNECTOR SHALL BE IN ACCORDANCE WITH TABLE 3.

3. PART NUMBERS:

CONTACT PART NUMBERS SHALL BE IN ACCORDANCE WITH TABLE 4. SUPERSEDED PART NUMBERS ARE AS SPECIFIED.

4. MATERIALS:

MATERIALS SHALL BE IN ACCORDANCE WITH AS39029.

CONTACT FINISH SHALL BE 0.000005 INCHES MINIMUM GOLD ALLOY OVER 0.000045 INCHES MINIMUM PALLADIUM-NICKEL ALLOY OVER NICKEL, IN ACCORDANCE WITH ASTM B867, TYPE II, CLASS 1.3, GRADE 1 OR 2, AND COMPATIBLE WITH GOLD FINISH AS DEFINED IN AS39029.

5. MECHANICAL:

MECHANICAL PROPERTIES SHALL BE IN ACCORDANCE WITH AS39029.

CONTACT DURABILITY SHALL BE 1500 CYCLES.

PROBE DAMAGE INSERTION DEPTH SHALL BE IN ACCORDANCE WITH TABLE 5.

 An SAE International Group	AEROSPACE STANDARD (R) CONTACTS, ELECTRICAL CONNECTOR, SOCKET, CRIMP REMOVABLE, (FOR MIL-DTL-38999 SERIES I, III, IV, MIL-DTL-55302 AND AS29600 SERIES A CONNECTORS)	AS39029/106 SHEET 4 OF 5	REV. B