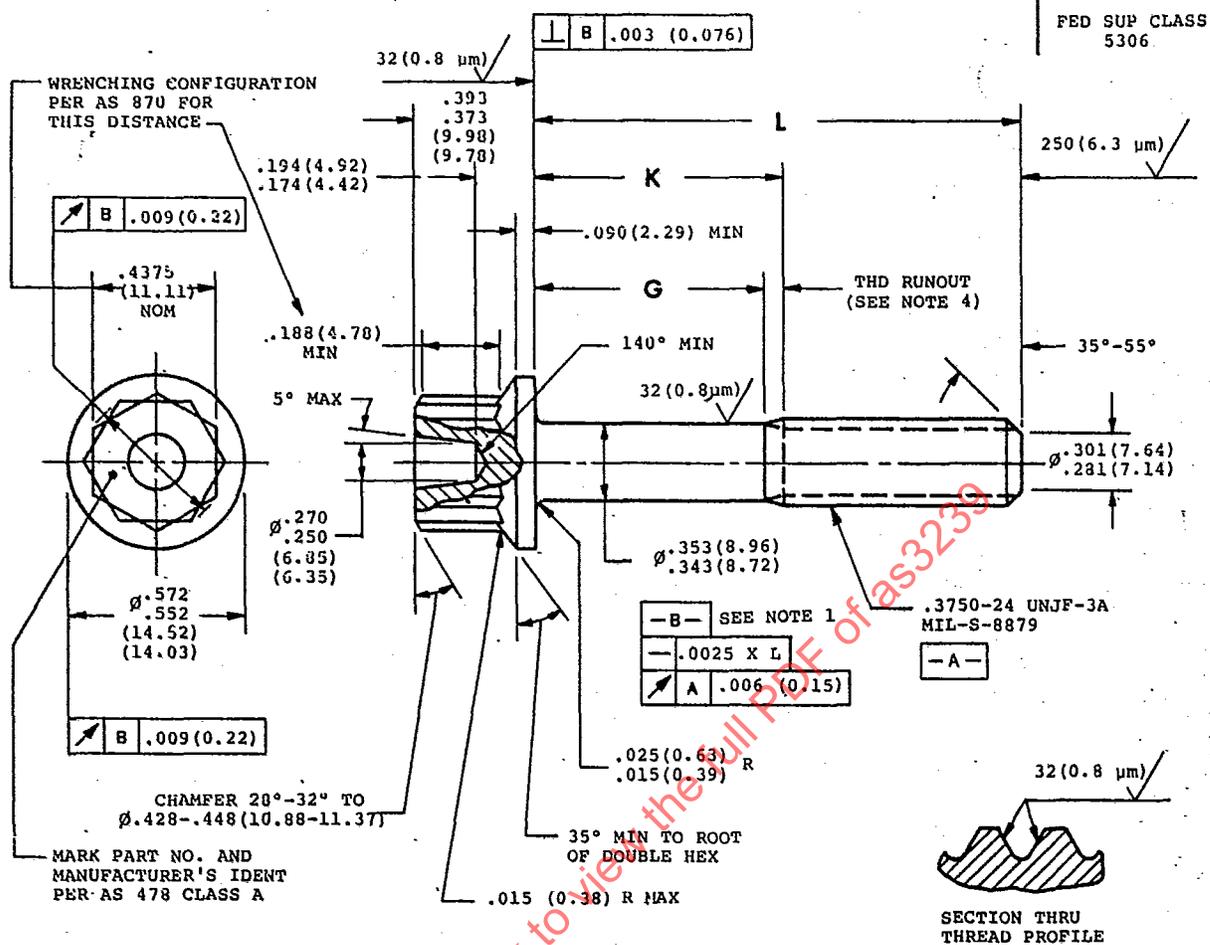
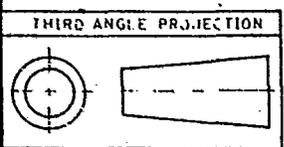


**AS3239**

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1. FOR PART NUMBERS AS3239-03 THRU AS3239-21 THE THREAD PD SHALL REPLACE DATUM B.
2. MATERIAL: CORROSION AND HEAT RESISTANT STEEL AMS 5662.
3. HARDNESS: 36-45 HRC.
4. MANUFACTURING SPECIFICATION: AMS 7466.
5. FLUORESCENT PENETRANT INSPECTION PER AMS 2645.
6. SURFACE TEXTURE: SYMBOLS PER ANSI Y14.36-1978, REQUIREMENTS PER ANSI B46.1-1978. UNLESS OTHERWISE SPECIFIED, SURFACES TO BE 125 MICROINCHES (3.2 MICROMETRES) EXCEPT UPSET HEAD.
7. BREAK SHARP EDGES .003-.015 (0.08-0.38) UNLESS OTHERWISE SPECIFIED.
8. DIMENSIONS IN INCHES (MILLIMETRES). METRIC CONVERSIONS ARE INTERNATIONAL SYSTEM UNITS (SI).
9. DIMENSIONING AND TOLERANCING: ANSI Y14.5-1973.
10. DO NOT USE UNASSIGNED PART NUMBERS.



PREPARED BY SAE COMMITTEE E-25, ENGINE AND PROPELLER STANDARD UTILITY PARTS

<p>Society of Automotive Engineers, Inc. 400 COMMONWEALTH DRIVE, WARRENDALE, PA. 15096</p>	<p><b>AEROSPACE STANDARD</b> BOLT, MACHINE-DOUBLE HEX EXTENDED WASHER HEAD, PD SHANK, AMS 5662, .3750-24 UNJF-3A Distributed under license from the IHS Archive</p>	<p><b>AS3239</b> SHEET 1 OF 2</p>
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