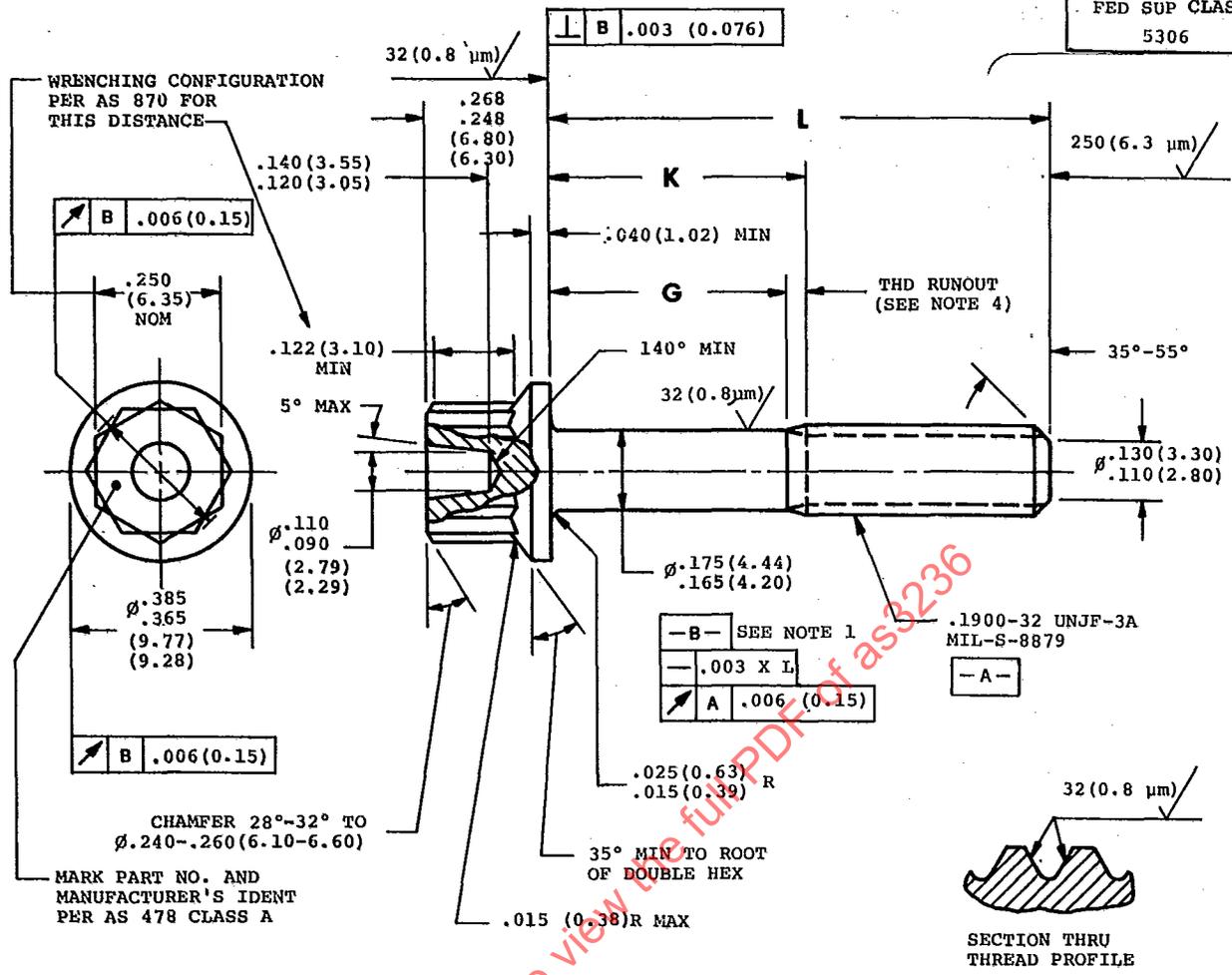


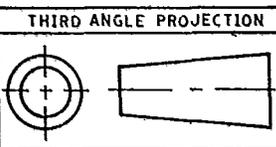
FED SUP CLASS
5306

AS3236

SAE Technical Board rules provide that: "All technical reports, including standards approved and practices recommended, are advisory only. Their use by anyone engaged in industry or trade is entirely voluntary. There is no agreement to adhere to any SAE standard or recommended practice, and no commitment to conform to or be guided by any technical report. In formulating and approving technical reports, the Board and its Committees will not investigate or consider patents which may apply to the subject matter. Prospective users of the report are responsible for protecting themselves against liability for infringement of patents."



1. FOR PART NUMBERS AS3236-03 THRU AS3236-14 THE THREAD PD SHALL REPLACE DATUM B.
2. MATERIAL: CORROSION AND HEAT RESISTANT STEEL AMS 5662.
3. HARDNESS: 36-45 HRC.
4. MANUFACTURING SPECIFICATION: AMS 7466.
5. FLUORESCENT PENETRANT INSPECTION PER AMS 2645.
6. SURFACE TEXTURE: SYMBOLS PER ANSI Y14.36-1978, REQUIREMENTS PER ANSI B46.1-1978. UNLESS OTHERWISE SPECIFIED, SURFACES TO BE 125 MICRONS (3.2 MICROMETRES) EXCEPT UPSET HEAD.
7. BREAK SHARP EDGES .003-.015 (0.08-0.38) UNLESS OTHERWISE SPECIFIED.
8. DIMENSIONS IN INCHES (MILLIMETRES). METRIC CONVERSIONS ARE INTERNATIONAL SYSTEM UNITS (SI).
9. DIMENSIONING AND TOLERANCING: ANSI Y14.5-1973.
10. DO NOT USE UNASSIGNED PART NUMBERS.



PREPARED BY SAE COMMITTEE E-25, ENGINE AND PROPELLER STANDARD UTILITY PARTS

Society of Automotive Engineers, Inc. 400 COMMONWEALTH DRIVE, WARRENDALE, PA. 15096	AEROSPACE STANDARD	AS3236
	BOLT, MACHINE-DOUBLE HEX EXTENDED WASHER HEAD, PD SHANK, AMS 5662, .1900-32 UNJF-3A	SHEET 1 OF 2

Issued 7-1-80 Revised