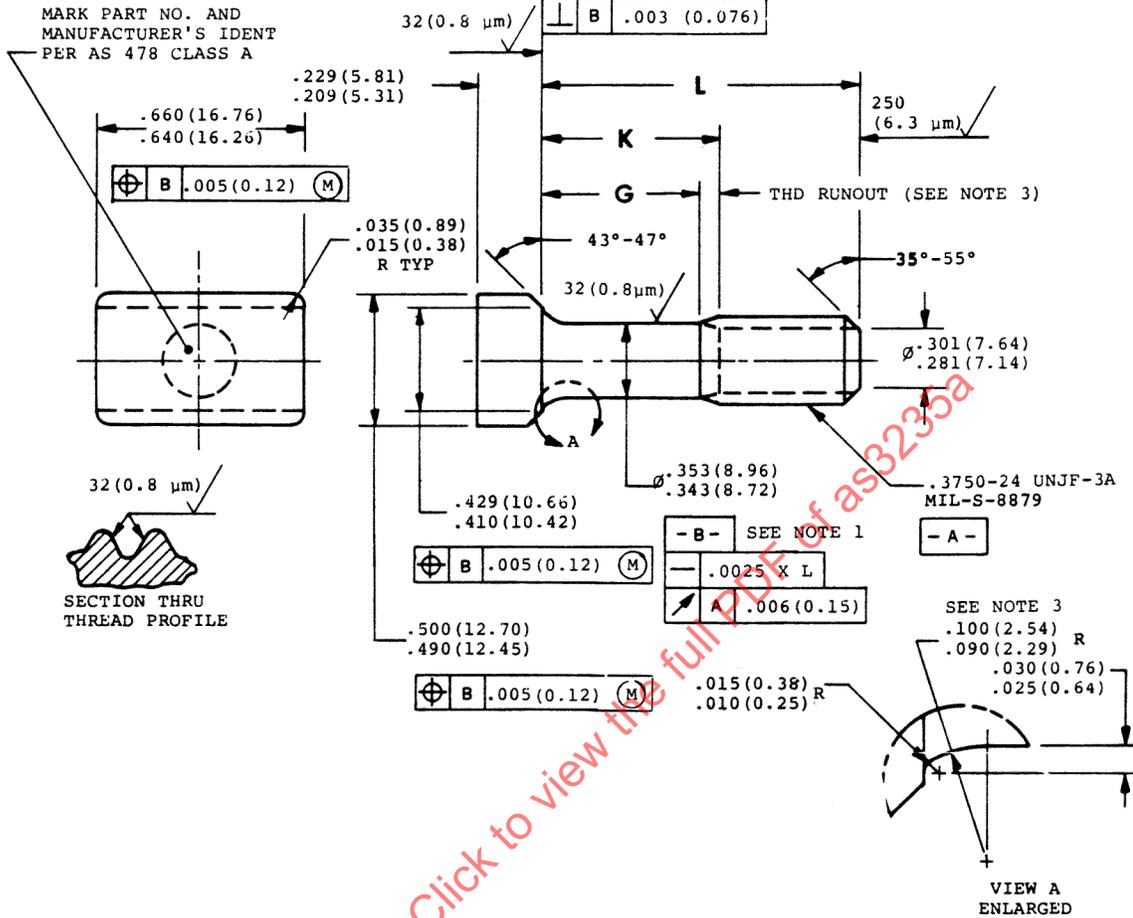


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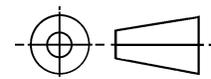
FEDERAL SUPPLY CLASS  
5306

THIS REVISION CONTAINS EDITORIAL CORRECTIONS ONLY



1. FOR PART NUMBERS AS3235-14 AND AS3235-21 THE THREAD PD SHALL REPLACE DATUM B.
2. MATERIAL: CORROSION AND HEAT RESISTANT NICKEL ALLOY AMS 5708.
3. MANUFACTURING SPECIFICATION: AMS 7471 EXCEPT .090-.100 HEAD-TO-SHANK FILLET RADIUS SHALL NOT BE COLD WORKED.
4. FLUORESCENT PENETRANT INSPECTION PER AMS 2645.
5. SURFACE TESTURE: SYMBOLS PER ANSI Y14.36-1978; REQUIREMENTS PER ANSI B46.1-1978. UNLESS OTHERWISE SPECIFIED, SURFACES TO BE 125 MICROINCHES Ra EXCEPT UPSET HEAD.
6. BREAK SHARP EDGES .003-.015 UNLESS OTHERWISE SPECIFIED.
7. DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED.
8. DIMENSIONING AND TOLERANCING: ANSI Y14.5-1982.
9. DO NOT USE UNASSIGNED PART NUMBERS.

THIRD ANGLE PROJECTION



PREPARED BY SAE COMMITTEE E-25, GENERAL STANDARDS FOR AEROSPACE PROPULSION SYSTEMS

SOURCE CONTROL DRAWING

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**AEROSPACE STANDARD**

BOLT, TEE HEAD - AMS 5708, CHAMFERED,  
.3750-24 UNJF-3A

**AS3235**  
SHEET 1 OF 2

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