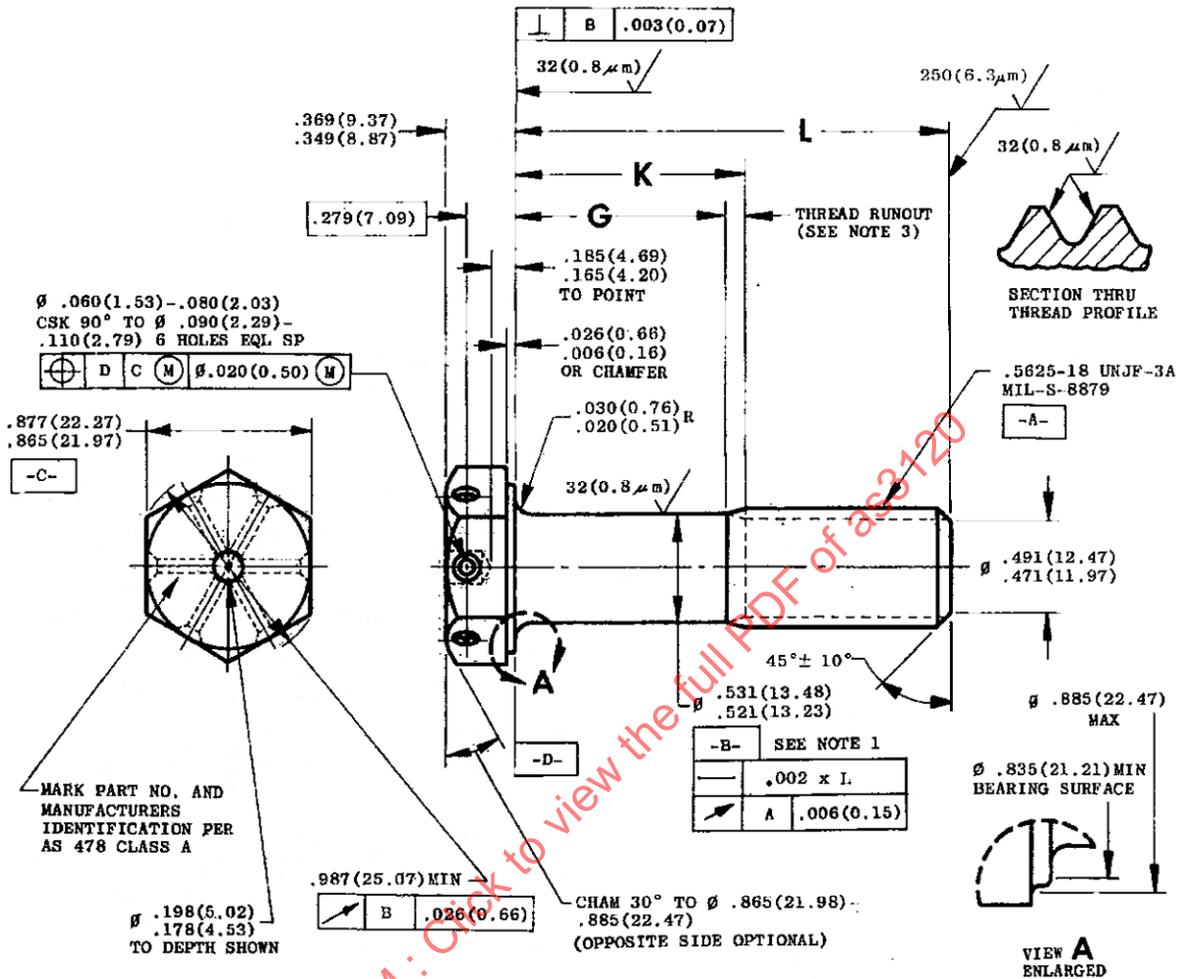
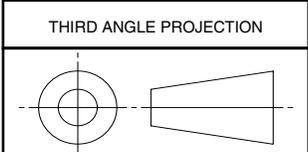


AS3120

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- FOR PART NUMBERS AS3120-15 THRU AS3100-17 THE THREAD PD SHALL REPLACE DATUM B
- MATERIAL: CORROSION-RESISTANT STEEL AMS 5771.
- MANUFACTURING SPECIFICATION: AMS 7477.
- FLUORESCENT PENETRANT INSPECTION PER AMS 2645.
- SURFACE TEXTURE: ANSI B46.1-1962; UNLESS OTHERWISE SPECIFIED, SURFACES TO BE 125 MICRONS, (3.2 MICROMETRES) EXCEPT UPSET HEAD.
- BREAK SHARP EDGES .003-.015 (0.08-0.38) UNLESS OTHERWISE SPECIFIED.
- DIMENSIONS IN INCHES (MILLIMETRES). METRIC CONVERSIONS ARE INTERNATIONAL SYSTEM UNITS (SI). UNLESS OTHERWISE SPECIFIED, TOLERANCES: ANGULAR DIMENSIONS $\pm 5^\circ$.
- DIMENSIONS AND TOLERANCING: ANSI Y14.5-1973.
- DO NOT USE UNASSIGNED PART NUMBERS.



CUSTODIAN: SAE E-25

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AEROSPACE STANDARD

BOLT, MACHINE - HEXAGON HEAD, DRILLED 6 HOLES, PD SHANK, CRES AMS 5731, .5625-18 UNJF-3A

AS3120
SHEET 1 OF 2