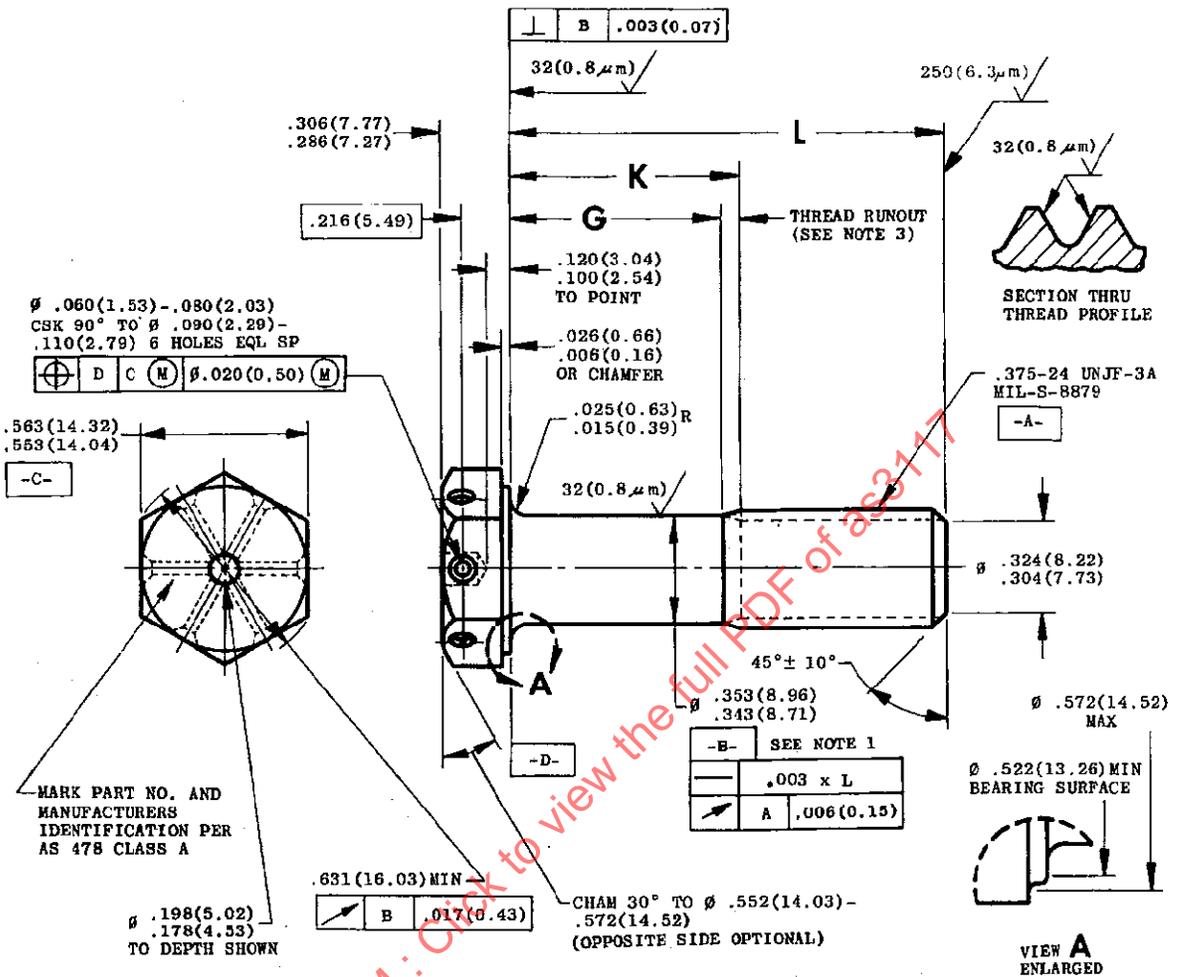
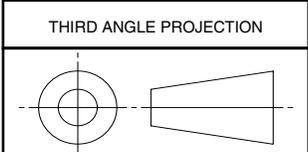


AS3117

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1. FOR PART NUMBERS AS3117-13 THRU AS3117-17 THE THREAD PD SHALL REPLACE DATUM B.
2. MATERIAL: CORROSION RESISTANT STEEL AMS 5731.
3. MANUFACTURING SPECIFICATION: AMS 7477.
4. FLUORESCENT PENETRANT INSPECTION PER AMS 2645.
5. SURFACE TEXTURE: ANSI B46.1-1962. UNLESS OTHERWISE SPECIFIED, SURFACES TO BE 125 MICROINCHES, (3.2 MICROMETRES) EXCEPT UPSET HEAD.
6. BREAK SHARP EDGES .003-.015 (0.08-0.38) UNLESS OTHERWISE SPECIFIED.
7. DIMENSIONS IN INCHES (MILLIMETRES). METRIC CONVERSIONS ARE INTERNATIONAL SYSTEM UNITS (SI). UNLESS OTHERWISE SPECIFIED, TOLERANCES: ANGULAR DIMENSIONS $\pm 5^\circ$.
8. DIMENSIONS AND TOLERANCING: ANSI Y14.5-1973.
9. DO NOT USE UNASSIGNED PART NUMBERS.



CUSTODIAN: SAE E-25

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AEROSPACE STANDARD
BOLT, MACHINE - HEXAGON HEAD, DRILLED 6 HOLES,
PD SHANK, CRES AMS 5731, 375-24 UNJF-3A

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SHEET 1 OF 2