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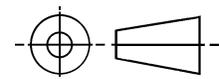
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THIRD ANGLE PROJECTION



ISSUED 2000-09

PREPARED BY SAE COMMITTEE A-6/A-6C

PROCUREMENT SPECIFICATION: MIL-P-25732

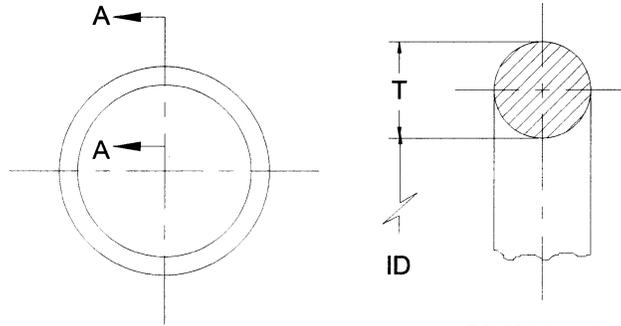


AEROSPACE STANDARD

PACKING, PREFORMED, HYDRAULIC,
+275°F ("O" RING)

AS28775
SHEET 1 OF 9

AS28775



SECTION A-A

TABLE I DYNAMIC OR STATIC USE

| PART NUMBER | ID IN. | | ID (mm) | | T IN. | | T (mm) | | APPROX MASS | |
|-------------|--------|-------|---------|-------|-------|-------|--------|-------|-------------|--------|
| | MIN | MAX | MIN | MAX | MIN | MAX | MIN | MAX | LB/100 | Kg/100 |
| MS28775-001 | 0.025 | 0.033 | 0.635 | 0.838 | 0.037 | 0.043 | 0.940 | 1.092 | .001 | .0004 |
| MS28775-002 | 0.038 | 0.046 | 0.965 | 1.168 | 0.047 | 0.053 | 1.194 | 1.346 | .003 | .0014 |
| MS28775-003 | 0.052 | 0.060 | 1.321 | 1.524 | 0.057 | 0.063 | 1.448 | 1.600 | .005 | .0023 |
| MS28775-004 | 0.065 | 0.075 | 1.65 | 1.90 | 0.067 | 0.073 | 1.702 | 1.854 | .008 | .0036 |
| MS28775-005 | 0.096 | 0.106 | 2.44 | 2.69 | 0.067 | 0.073 | 1.702 | 1.854 | .010 | .0045 |
| MS28775-006 | 0.109 | 0.119 | 2.77 | 3.02 | 0.067 | 0.073 | 1.702 | 1.854 | .010 | .0045 |
| MS28775-007 | .0140 | 0.150 | 3.56 | 3.81 | 0.067 | 0.073 | 1.702 | 1.854 | .012 | .0054 |
| MS28775-008 | 0.171 | 0.181 | 4.34 | 4.60 | 0.067 | 0.073 | 1.702 | 1.854 | .014 | .0064 |
| MS28775-009 | 0.203 | 0.213 | 5.16 | 5.41 | 0.067 | 0.073 | 1.702 | 1.854 | .016 | .0073 |
| MS28775-010 | 0.234 | 0.244 | 5.94 | 6.20 | 0.067 | 0.073 | 1.702 | 1.854 | .017 | .0077 |
| MS28775-011 | 0.296 | 0.306 | 7.52 | 7.77 | 0.067 | 0.073 | 1.702 | 1.854 | .021 | .0095 |
| MS28775-012 | 0.359 | 0.369 | 9.12 | 9.37 | 0.067 | 0.073 | 1.702 | 1.854 | .024 | .011 |
| MS28775-110 | 0.357 | 0.367 | 9.07 | 9.32 | 0.100 | 0.106 | 2.540 | 2.692 | .056 | .025 |
| MS28775-111 | 0.419 | 0.429 | 10.64 | 10.90 | 0.100 | 0.106 | 2.540 | 2.692 | .063 | .029 |
| MS28775-112 | 0.482 | 0.492 | 12.24 | 12.50 | 0.100 | 0.106 | 2.540 | 2.692 | .071 | .032 |
| MS28775-113 | 0.544 | 0.554 | 13.82 | 14.07 | 0.100 | 0.106 | 2.540 | 2.692 | .079 | .036 |
| MS28775-114 | 0.607 | 0.617 | 15.42 | 15.67 | 0.100 | 0.106 | 2.540 | 2.692 | .086 | .039 |
| MS28775-115 | 0.669 | 0.679 | 16.99 | 17.25 | 0.100 | 0.106 | 2.540 | 2.692 | .093 | .042 |
| MS28775-116 | 0.732 | 0.742 | 18.59 | 18.85 | 0.100 | 0.106 | 2.540 | 2.692 | .101 | .046 |
| MS28775-210 | 0.728 | 0.740 | 18.49 | 18.80 | 0.135 | 0.143 | 3.429 | 3.632 | .191 | .087 |
| MS28775-211 | 0.790 | 0.802 | 20.07 | 20.37 | 0.135 | 0.143 | 3.429 | 3.632 | .205 | .093 |
| MS28775-212 | 0.853 | 0.865 | 21.67 | 21.97 | 0.135 | 0.143 | 3.429 | 3.632 | .219 | .099 |
| MS28775-213 | 0.915 | 0.927 | 23.24 | 23.55 | 0.135 | 0.143 | 3.429 | 3.632 | .232 | .105 |
| MS28775-214 | 0.978 | 0.990 | 24.84 | 25.15 | 0.135 | 0.143 | 3.429 | 3.632 | .246 | .112 |
| MS28775-215 | 1.040 | 1.052 | 26.42 | 26.72 | 0.135 | 0.143 | 3.429 | 3.632 | .260 | .118 |
| MS28775-216 | 1.103 | 1.115 | 28.02 | 28.32 | 0.135 | 0.143 | 3.429 | 3.632 | .274 | .124 |
| MS28775-217 | 1.065 | 1.177 | 29.59 | 29.90 | 0.135 | 0.143 | 3.429 | 3.632 | .287 | .130 |
| MS28775-218 | 1.228 | 1.240 | 31.19 | 31.50 | 0.135 | 0.143 | 3.429 | 3.632 | .302 | .137 |
| MS28775-219 | 1.290 | 1.302 | 32.77 | 33.07 | 0.135 | 0.143 | 3.429 | 3.632 | .315 | .143 |
| MS28775-220 | 1.353 | 1.365 | 34.37 | 34.67 | 0.135 | 0.143 | 3.429 | 3.632 | .328 | .149 |
| MS28775-221 | 1.415 | 1.427 | 35.94 | 36.25 | 0.135 | 0.143 | 3.429 | 3.632 | .342 | .155 |
| MS28775-222 | 1.478 | 1.490 | 37.54 | 37.85 | 0.135 | 0.143 | 3.429 | 3.632 | .356 | .161 |
| MS28775-325 | 1.465 | 1.485 | 37.21 | 37.72 | 0.205 | 0.215 | 5.21 | 5.46 | .843 | .382 |
| MS28775-326 | 1.590 | 1.610 | 40.39 | 40.89 | 0.205 | 0.215 | 5.21 | 5.46 | .906 | .411 |
| MS28775-327 | 1.715 | 1.735 | 43.56 | 44.07 | 0.205 | 0.215 | 5.21 | 5.46 | .969 | .440 |
| MS28775-328 | 1.840 | 1.860 | 46.74 | 47.24 | 0.205 | 0.215 | 5.21 | 5.46 | 1.031 | .468 |
| MS28775-329 | 1.965 | 1.985 | 49.91 | 50.42 | 0.205 | 0.215 | 5.21 | 5.46 | 1.094 | .496 |
| MS28775-330 | 2.090 | 2.110 | 53.09 | 53.59 | 0.205 | 0.215 | 5.21 | 5.46 | 1.156 | .524 |

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TABLE I DYNAMIC OR STATIC USE

| PART NUMBER | ID IN. | | ID (mm) | | T IN. | | T (mm) | | APPROX MASS | |
|-------------|--------|--------|---------|--------|-------|-------|--------|------|-------------|--------|
| | MIN | MAX | MIN | MAX | MIN | MAX | MIN | MAX | LB/100 | Kg/100 |
| MS28775-331 | 2.215 | 2.235 | 56.26 | 56.77 | 0.205 | 0.215 | 5.21 | 5.46 | 1.219 | .553 |
| MS28775-332 | 2.340 | 2.360 | 59.44 | 59.94 | 0.205 | 0.215 | 5.21 | 5.46 | 1.282 | .582 |
| MS28775-333 | 2.465 | 2.485 | 62.61 | 63.12 | 0.205 | 0.215 | 5.21 | 5.46 | 1.344 | .610 |
| MS28775-334 | 2.590 | 2.610 | 65.79 | 66.29 | 0.205 | 0.215 | 5.21 | 5.46 | 1.407 | .638 |
| MS28775-335 | 2.710 | 2.740 | 68.83 | 69.60 | 0.205 | 0.215 | 5.21 | 5.46 | 1.469 | .666 |
| MS28775-336 | 2.835 | 2.865 | 72.01 | 72.77 | 0.205 | 0.215 | 5.21 | 5.46 | 1.532 | .695 |
| MS28775-337 | 2.960 | 2.990 | 75.18 | 75.95 | 0.205 | 0.215 | 5.21 | 5.46 | 1.594 | .723 |
| MS28775-338 | 3.085 | 3.115 | 78.36 | 79.12 | 0.205 | 0.215 | 5.21 | 5.46 | 1.657 | .752 |
| MS28775-339 | 3.210 | 3.240 | 81.53 | 82.30 | 0.205 | 0.215 | 5.21 | 5.46 | 1.719 | .780 |
| MS28775-340 | 3.335 | 3.365 | 84.71 | 85.47 | 0.205 | 0.215 | 5.21 | 5.46 | 1.782 | .808 |
| MS28775-341 | 3.460 | 3.490 | 87.88 | 88.65 | 0.205 | 0.215 | 5.21 | 5.46 | 1.845 | .837 |
| MS28775-342 | 3.585 | 3.615 | 91.06 | 91.82 | 0.205 | 0.215 | 5.21 | 5.46 | 1.907 | .865 |
| MS28775-343 | 3.710 | 3.740 | 94.23 | 95.00 | 0.205 | 0.215 | 5.21 | 5.46 | 1.970 | .894 |
| MS28775-344 | 3.835 | 3.865 | 97.41 | 98.17 | 0.205 | 0.215 | 5.21 | 5.46 | 2.032 | .922 |
| MS28775-345 | 3.960 | 3.990 | 100.58 | 101.35 | 0.205 | 0.215 | 5.21 | 5.46 | 2.095 | .950 |
| MS28775-346 | 4.085 | 4.115 | 103.76 | 104.52 | 0.205 | 0.215 | 5.21 | 5.46 | 2.157 | .978 |
| MS28775-347 | 4.210 | 4.240 | 106.93 | 107.70 | 0.205 | 0.215 | 5.21 | 5.46 | 2.220 | 1.007 |
| MS28775-348 | 4.335 | 4.365 | 110.11 | 110.87 | 0.205 | 0.215 | 5.21 | 5.46 | 2.282 | 1.035 |
| MS28775-349 | 4.460 | 4.490 | 113.28 | 114.05 | 0.205 | 0.215 | 5.21 | 5.46 | 2.345 | 1.064 |
| MS28775-425 | 4.460 | 4.490 | 113.28 | 114.05 | 0.269 | 0.281 | 6.83 | 7.14 | 4.077 | 1.849 |
| MS28775-426 | 4.585 | 4.615 | 116.46 | 117.22 | 0.269 | 0.281 | 6.83 | 7.14 | 4.185 | 1.898 |
| MS28775-427 | 4.710 | 4.740 | 119.63 | 120.40 | 0.269 | 0.281 | 6.83 | 7.14 | 4.292 | 1.947 |
| MS28775-428 | 4.835 | 4.865 | 122.81 | 123.57 | 0.269 | 0.281 | 6.83 | 7.14 | 4.399 | 1.995 |
| MS28775-429 | 4.960 | 4.990 | 125.98 | 126.75 | 0.269 | 0.281 | 6.83 | 7.14 | 4.506 | 2.044 |
| MS28775-430 | 5.077 | 5.123 | 128.96 | 130.12 | 0.269 | 0.281 | 6.83 | 7.14 | 4.614 | 2.093 |
| MS28775-431 | 5.202 | 5.248 | 132.13 | 133.30 | 0.269 | 0.281 | 6.83 | 7.14 | 4.721 | 2.141 |
| MS28775-432 | 5.327 | 5.373 | 135.31 | 136.47 | 0.269 | 0.281 | 6.83 | 7.14 | 4.828 | 2.190 |
| MS28775-433 | 5.452 | 5.498 | 138.48 | 139.65 | 0.269 | 0.281 | 6.83 | 7.14 | 4.935 | 2.239 |
| MS28775-434 | 5.577 | 5.623 | 141.66 | 142.82 | 0.269 | 0.281 | 6.83 | 7.14 | 5.042 | 2.287 |
| MS28775-435 | 5.702 | 5.748 | 144.83 | 146.00 | 0.269 | 0.281 | 6.83 | 7.14 | 5.150 | 2.336 |
| MS28775-436 | 5.827 | 5.873 | 148.01 | 149.17 | 0.269 | 0.281 | 6.83 | 7.14 | 5.257 | 2.395 |
| MS28775-437 | 5.952 | 5.998 | 151.18 | 152.35 | 0.269 | 0.281 | 6.83 | 7.14 | 5.364 | 2.433 |
| MS28775-438 | 6.202 | 6.248 | 157.53 | 158.70 | 0.269 | 0.281 | 6.83 | 7.14 | 5.579 | 2.531 |
| MS28775-439 | 6.452 | 6.498 | 163.88 | 165.06 | 0.269 | 0.281 | 6.83 | 7.14 | 5.794 | 2.628 |
| MS28775-440 | 6.702 | 6.748 | 170.23 | 171.40 | 0.269 | 0.281 | 6.83 | 7.14 | 6.008 | 2.725 |
| MS28775-441 | 6.952 | 6.998 | 176.58 | 177.75 | 0.269 | 0.281 | 6.83 | 7.14 | 6.223 | 2.823 |
| MS28775-442 | 7.195 | 7.255 | 182.75 | 184.28 | 0.269 | 0.281 | 6.83 | 7.14 | 6.438 | 2.920 |
| MS28775-443 | 7.445 | 7.505 | 189.10 | 190.63 | 0.269 | 0.281 | 6.83 | 7.14 | 6.652 | 3.017 |
| MS28775-444 | 7.695 | 7.755 | 195.45 | 196.98 | 0.269 | 0.281 | 6.83 | 7.14 | 6.867 | 3.115 |
| MS28775-445 | 7.945 | 8.005 | 201.80 | 203.33 | 0.269 | 0.281 | 6.83 | 7.14 | 7.081 | 3.212 |
| MS28775-446 | 8.445 | 8.505 | 214.50 | 216.03 | 0.269 | 0.281 | 6.83 | 7.14 | 7.510 | 3.407 |
| MS28775-447 | 8.945 | 9.005 | 227.20 | 228.73 | 0.269 | 0.281 | 6.83 | 7.14 | 7.940 | 3.602 |
| MS28775-448 | 9.445 | 9.505 | 239.90 | 241.43 | 0.269 | 0.281 | 6.83 | 7.14 | 8.369 | 3.796 |
| MS28775-449 | 9.945 | 10.005 | 252.60 | 254.13 | 0.269 | 0.281 | 6.83 | 7.14 | 8.798 | 3.991 |
| MS28775-450 | 10.445 | 10.505 | 265.30 | 266.83 | 0.269 | 0.281 | 6.83 | 7.14 | 9.227 | 4.185 |
| MS28775-451 | 10.945 | 11.005 | 278.00 | 279.53 | 0.269 | 0.281 | 6.83 | 7.14 | 9.656 | 4.380 |
| MS28775-452 | 11.445 | 11.505 | 290.70 | 292.23 | 0.269 | 0.281 | 6.83 | 7.14 | 10.086 | 4.575 |
| MS28775-453 | 11.945 | 12.005 | 303.40 | 304.93 | 0.269 | 0.281 | 6.83 | 7.14 | 10.515 | 4.770 |
| MS28775-454 | 12.445 | 12.505 | 316.10 | 317.63 | 0.269 | 0.281 | 6.83 | 7.14 | 10.944 | 4.964 |
| MS28775-455 | 12.945 | 13.005 | 328.80 | 330.33 | 0.269 | 0.281 | 6.83 | 7.14 | 11.373 | 5.159 |
| MS28775-456 | 13.445 | 13.505 | 341.50 | 343.03 | 0.269 | 0.281 | 6.83 | 7.14 | 11.802 | 5.353 |
| MS28775-457 | 13.945 | 14.005 | 354.20 | 355.73 | 0.269 | 0.281 | 6.83 | 7.14 | 12.231 | 5.548 |
| MS28775-458 | 14.445 | 14.505 | 366.90 | 368.43 | 0.269 | 0.281 | 6.83 | 7.14 | 12.660 | 5.742 |
| MS28775-459 | 14.945 | 15.005 | 379.60 | 381.13 | 0.269 | 0.281 | 6.83 | 7.14 | 13.090 | 5.933 |
| MS28775-460 | 15.445 | 15.505 | 392.30 | 393.83 | 0.269 | 0.281 | 6.83 | 7.14 | 13.519 | 6.132 |

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TABLE II DYNAMIC OR STATIC USE (SEE NOTE 5)

| PART NUMBER | ID IN. | | ID (mm) | | T IN. | | T (mm) | | APPROX MASS | |
|-------------|--------|-------|---------|-------|-------|-------|--------|-------|-------------|--------|
| | MIN | MAX | MIN | MAX | MIN | MAX | MIN | MAX | LB/100 | Kg/100 |
| MS28775-102 | 0.044 | 0.054 | 1.12 | 1.32 | 0.100 | 0.106 | 2.540 | 2.692 | .018 | .008 |
| MS28775-103 | 0.076 | 0.086 | 1.93 | 2.18 | 0.100 | 0.106 | 2.540 | 2.692 | .022 | .010 |
| MS28775-104 | 0.107 | 0.117 | 2.72 | 2.97 | 0.100 | 0.106 | 2.540 | 2.692 | .026 | .012 |
| MS28775-105 | 0.138 | 0.148 | 3.51 | 3.76 | 0.100 | 0.106 | 2.540 | 2.692 | .029 | .013 |
| MS28775-106 | 0.169 | 0.179 | 4.29 | 4.55 | 0.100 | 0.106 | 2.540 | 2.692 | .034 | .015 |
| MS28775-107 | 0.201 | 0.211 | 5.11 | 5.36 | 0.100 | 0.106 | 2.540 | 2.692 | .037 | .017 |
| MS28775-108 | 0.232 | 0.242 | 5.89 | 6.15 | 0.100 | 0.106 | 2.540 | 2.692 | .041 | .019 |
| MS28775-109 | 0.294 | 0.304 | 7.47 | 7.72 | 0.100 | 0.106 | 2.540 | 2.692 | .048 | .022 |
| MS28775-201 | 0.166 | 0.176 | 4.22 | 4.47 | 0.135 | 0.143 | 3.429 | 3.632 | .068 | .031 |
| MS28775-202 | 0.229 | 0.239 | 5.82 | 6.07 | 0.135 | 0.143 | 3.429 | 3.632 | .082 | .037 |
| MS28775-203 | 0.291 | 0.301 | 7.39 | 7.65 | 0.135 | 0.143 | 3.429 | 3.632 | .095 | .043 |
| MS28775-204 | 0.354 | 0.364 | 8.99 | 9.25 | 0.135 | 0.143 | 3.429 | 3.632 | .109 | .049 |
| MS28775-205 | 0.416 | 0.426 | 10.57 | 10.82 | 0.135 | 0.143 | 3.429 | 3.632 | .123 | .056 |
| MS28775-206 | 0.479 | 0.489 | 12.17 | 12.42 | 0.135 | 0.143 | 3.429 | 3.632 | .137 | .062 |
| MS28775-207 | 0.541 | 0.551 | 13.74 | 14.00 | 0.135 | 0.143 | 3.429 | 3.632 | .150 | .068 |
| MS28775-208 | 0.604 | 0.614 | 15.34 | 15.60 | 0.135 | 0.143 | 3.429 | 3.632 | .164 | .074 |
| MS28775-209 | 0.666 | 0.676 | 16.92 | 17.17 | 0.135 | 0.143 | 3.429 | 3.632 | .178 | .081 |
| MS28775-309 | 0.407 | 0.417 | 10.34 | 10.59 | 0.205 | 0.215 | 5.21 | 5.46 | .311 | .141 |
| MS28775-310 | 0.470 | 0.480 | 11.94 | 12.19 | 0.205 | 0.215 | 5.21 | 5.46 | .343 | .155 |
| MS28775-311 | 0.532 | 0.542 | 13.51 | 13.77 | 0.205 | 0.215 | 5.21 | 5.46 | .374 | .170 |
| MS28775-312 | 0.595 | 0.605 | 15.11 | 15.37 | 0.205 | 0.215 | 5.21 | 5.46 | .405 | .184 |
| MS28775-313 | 0.657 | .0667 | 16.69 | 16.94 | 0.205 | 0.215 | 5.21 | 5.46 | .436 | .198 |
| MS28775-314 | 0.719 | 0.731 | 18.26 | 18.57 | 0.205 | 0.215 | 5.21 | 5.46 | .468 | .212 |
| MS28775-315 | 0.781 | 0.793 | 19.84 | 20.14 | 0.205 | 0.215 | 5.21 | 5.46 | .499 | .226 |
| MS28775-316 | 0.844 | 0.856 | 21.44 | 21.74 | 0.205 | 0.215 | 5.21 | 5.46 | .530 | .241 |
| MS28775-317 | 0.906 | 0.918 | 23.01 | 23.32 | 0.205 | 0.215 | 5.21 | 5.46 | .562 | .255 |
| MS28775-318 | 0.969 | 0.981 | 24.61 | 24.92 | 0.205 | 0.215 | 5.21 | 5.46 | .593 | .269 |
| MS28775-319 | 1.031 | 1.043 | 26.19 | 26.49 | 0.205 | 0.215 | 5.21 | 5.46 | .624 | .283 |
| MS28775-320 | 1.094 | 1.106 | 27.79 | 28.09 | 0.205 | 0.215 | 5.21 | 5.46 | .656 | .297 |
| MS28775-321 | 1.156 | 1.168 | 29.36 | 29.67 | 0.205 | 0.215 | 5.21 | 5.46 | .687 | .312 |
| MS28775-322 | 1.219 | 1.231 | 30.96 | 31.27 | 0.205 | 0.215 | 5.21 | 5.46 | .718 | .326 |
| MS28775-323 | 1.281 | 1.293 | 32.54 | 32.84 | 0.205 | 0.215 | 5.21 | 5.46 | .749 | .340 |
| MS28775-324 | 1.344 | 1.356 | 34.14 | 34.44 | 0.205 | 0.215 | 5.21 | 5.46 | .781 | .354 |

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TABLE III STATIC USE ONLY (SEE NOTE 1)

| PART NUMBER | ID IN. | | ID (mm) | | T IN. | | T (mm) | | APPROX MASS | |
|-------------|--------|-------|---------|-------|-------|-------|--------|-------|-------------|--------|
| | MIN | MAX | MIN | MAX | MIN | MAX | MIN | MAX | LB/100 | Kg/100 |
| MS28775-013 | 0.421 | 0.431 | 10.69 | 10.95 | 0.067 | 0.073 | 1.702 | 1.854 | .028 | .013 |
| MS28775-014 | 0.484 | 0.494 | 12.29 | 12.55 | 0.067 | 0.073 | 1.702 | 1.854 | .031 | .014 |
| MS28775-015 | 0.546 | 0.556 | 13.87 | 14.12 | 0.067 | 0.073 | 1.702 | 1.854 | .034 | .015 |
| MS28775-016 | 0.609 | 0.619 | 15.47 | 15.72 | 0.067 | 0.073 | 1.702 | 1.854 | .038 | .017 |
| MS28775-017 | 0.671 | 0.681 | 17.04 | 17.30 | 0.067 | 0.073 | 1.702 | 1.854 | .041 | .019 |
| MS28775-018 | 0.734 | 0.744 | 18.64 | 18.90 | 0.067 | 0.073 | 1.702 | 1.854 | .045 | .020 |
| MS28775-019 | 0.795 | 0.807 | 20.19 | 20.50 | 0.067 | 0.073 | 1.702 | 1.854 | .048 | .022 |
| MS28775-020 | 0.858 | 0.870 | 21.79 | 22.10 | 0.067 | 0.073 | 1.702 | 1.854 | .052 | .024 |
| MS28775-021 | 0.920 | 0.932 | 23.37 | 23.67 | 0.067 | 0.073 | 1.702 | 1.854 | .055 | .025 |
| MS28775-022 | 0.983 | 0.995 | 24.97 | 25.27 | 0.067 | 0.073 | 1.702 | 1.854 | .059 | .027 |
| MS28775-023 | 1.045 | 1.057 | 26.54 | 26.85 | 0.067 | 0.073 | 1.702 | 1.854 | .062 | .028 |
| MS28775-024 | 1.108 | 1.120 | 28.14 | 28.45 | 0.067 | 0.073 | 1.702 | 1.854 | .066 | .030 |
| MS28775-025 | 1.170 | 1.182 | 29.72 | 30.02 | 0.067 | 0.073 | 1.702 | 1.854 | .069 | .031 |
| MS28775-026 | 1.233 | 1.245 | 31.32 | 31.62 | 0.067 | 0.073 | 1.702 | 1.854 | .073 | .033 |
| MS28775-027 | 1.295 | 1.307 | 32.89 | 33.20 | 0.067 | 0.073 | 1.702 | 1.854 | .076 | .034 |
| MS28775-028 | 1.358 | 1.370 | 34.49 | 34.80 | 0.067 | 0.073 | 1.702 | 1.854 | .080 | .036 |
| MS28775-117 | 0.793 | 0.805 | 20.14 | 20.45 | 0.100 | 0.106 | 2.540 | 2.692 | .108 | .049 |
| MS28775-118 | 0.856 | 0.868 | 21.74 | 22.05 | 0.100 | 0.106 | 2.540 | 2.692 | .116 | .053 |
| MS28775-119 | 0.918 | 0.930 | 23.32 | 23.62 | 0.100 | 0.106 | 2.540 | 2.692 | .124 | .056 |
| MS28775-120 | 0.981 | 0.993 | 24.92 | 25.22 | 0.100 | 0.106 | 2.540 | 2.692 | .131 | .059 |
| MS28775-121 | 1.043 | 1.055 | 26.49 | 26.80 | 0.100 | 0.106 | 2.540 | 2.692 | .139 | .063 |
| MS28775-122 | 1.106 | 1.118 | 28.09 | 28.40 | 0.100 | 0.106 | 2.540 | 2.692 | .146 | .066 |
| MS28775-123 | 1.168 | 1.180 | 29.67 | 29.97 | 0.100 | 0.106 | 2.540 | 2.692 | .154 | .070 |
| MS28775-124 | 1.231 | 1.243 | 31.27 | 31.57 | 0.100 | 0.106 | 2.540 | 2.692 | .161 | .073 |
| MS28775-125 | 1.293 | 1.305 | 32.84 | 33.15 | 0.100 | 0.106 | 2.540 | 2.692 | .169 | .077 |
| MS28775-126 | 1.356 | 1.368 | 34.44 | 34.75 | 0.100 | 0.106 | 2.540 | 2.692 | .176 | .080 |
| MS28775-127 | 1.418 | 1.430 | 36.02 | 36.32 | 0.100 | 0.106 | 2.540 | 2.692 | .184 | .083 |
| MS28775-128 | 1.481 | 1.493 | 37.62 | 37.92 | 0.100 | 0.106 | 2.540 | 2.692 | .191 | .087 |
| MS28775-129 | 1.539 | 1.559 | 39.09 | 39.60 | 0.100 | 0.106 | 2.540 | 2.692 | .199 | .090 |
| MS28775-130 | 1.602 | 1.622 | 40.69 | 41.20 | 0.100 | 0.106 | 2.540 | 2.692 | .207 | .094 |
| MS28775-131 | 1.664 | 1.684 | 42.27 | 42.77 | 0.100 | 0.106 | 2.540 | 2.692 | .214 | .097 |
| MS28775-132 | 1.727 | 1.747 | 43.87 | 44.37 | 0.100 | 0.106 | 2.540 | 2.692 | .222 | .101 |
| MS28775-133 | 1.789 | 1.809 | 45.44 | 45.95 | 0.100 | 0.106 | 2.540 | 2.692 | .230 | .104 |
| MS28775-134 | 1.852 | 1.872 | 47.04 | 47.55 | 0.100 | 0.106 | 2.540 | 2.692 | .236 | .107 |
| MS28775-135 | 1.915 | 1.935 | 48.64 | 49.15 | 0.100 | 0.106 | 2.540 | 2.692 | .244 | .111 |
| MS28775-136 | 1.977 | 1.997 | 50.22 | 50.72 | 0.100 | 0.106 | 2.540 | 2.692 | .252 | .114 |
| MS28775-137 | 2.040 | 2.060 | 51.82 | 52.32 | 0.100 | 0.106 | 2.540 | 2.692 | .259 | .117 |
| MS28775-138 | 2.102 | 2.122 | 53.39 | 53.90 | 0.100 | 0.106 | 2.540 | 2.692 | .267 | .121 |
| MS28775-139 | 2.165 | 2.185 | 54.99 | 55.50 | 0.100 | 0.106 | 2.540 | 2.692 | .274 | .124 |
| MS28775-140 | 2.227 | 2.247 | 56.57 | 57.07 | 0.100 | 0.106 | 2.540 | 2.692 | .282 | .128 |
| MS28775-141 | 2.290 | 2.310 | 58.17 | 58.67 | 0.100 | 0.106 | 2.540 | 2.692 | .289 | .131 |
| MS28775-142 | 2.352 | 2.372 | 59.74 | 60.25 | 0.100 | 0.106 | 2.540 | 2.692 | .297 | .135 |
| MS28775-143 | 2.415 | 2.435 | 61.34 | 61.85 | 0.100 | 0.106 | 2.540 | 2.692 | .304 | .138 |
| MS28775-144 | 2.477 | 2.497 | 62.92 | 63.42 | 0.100 | 0.106 | 2.540 | 2.692 | .312 | .142 |
| MS28775-145 | 2.540 | 2.560 | 64.52 | 65.02 | 0.100 | 0.106 | 2.540 | 2.692 | .319 | .145 |
| MS28775-146 | 2.602 | 2.622 | 66.09 | 66.60 | 0.100 | 0.106 | 2.540 | 2.692 | .327 | .148 |
| MS28775-147 | 2.660 | 2.690 | 67.56 | 68.33 | 0.100 | 0.106 | 2.540 | 2.692 | .334 | .152 |
| MS28775-148 | 2.722 | 2.752 | 69.14 | 69.90 | 0.100 | 0.106 | 2.540 | 2.692 | .342 | .155 |
| MS28775-149 | 2.785 | 2.815 | 70.74 | 71.50 | 0.100 | 0.106 | 2.540 | 2.692 | .350 | .159 |
| MS28775-223 | 1.599 | 1.619 | 40.61 | 41.12 | 0.135 | 0.143 | 3.429 | 3.632 | .383 | .174 |
| MS28775-224 | 1.724 | 1.744 | 43.79 | 44.30 | 0.135 | 0.143 | 3.429 | 3.632 | .411 | .186 |
| MS28775-225 | 1.849 | 1.869 | 46.96 | 47.47 | 0.135 | 0.143 | 3.429 | 3.632 | .438 | .199 |

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TABLE III STATIC USE ONLY (SEE NOTE 1)

| PART NUMBER | ID IN. | | ID (mm) | | T IN. | | T (mm) | | APPROX MASS | |
|-------------|--------|-------|---------|--------|-------|-------|--------|-------|-------------|--------|
| | MIN | MAX | MIN | MAX | MIN | MAX | MIN | MAX | LB/100 | Kg/100 |
| MS28775-226 | 1.974 | 1.994 | 50.14 | 50.65 | 0.135 | 0.143 | 3.429 | 3.632 | .466 | .211 |
| MS28775-227 | 2.099 | 2.119 | 53.31 | 53.82 | 0.135 | 0.143 | 3.429 | 3.632 | .493 | .224 |
| MS28775-228 | 2.224 | 2.244 | 56.49 | 57.00 | 0.135 | 0.143 | 3.429 | 3.632 | .529 | .240 |
| MS28775-229 | 2.349 | 2.369 | 59.66 | 60.17 | 0.135 | 0.143 | 3.429 | 3.632 | .543 | .249 |
| MS28775-230 | 2.474 | 2.494 | 62.84 | 63.35 | 0.135 | 0.143 | 3.429 | 3.632 | .575 | .261 |
| MS28775-231 | 2.599 | 2.619 | 66.01 | 66.52 | 0.135 | 0.143 | 3.429 | 3.632 | .603 | .274 |
| MS28775-232 | 2.719 | 2.749 | 69.06 | 69.82 | 0.135 | 0.143 | 3.429 | 3.632 | .630 | .286 |
| MS28775-233 | 2.844 | 2.874 | 72.24 | 73.00 | 0.135 | 0.143 | 3.429 | 3.632 | .657 | .298 |
| MS28775-234 | 2.969 | 2.999 | 75.41 | 76.17 | 0.135 | 0.143 | 3.429 | 3.632 | .685 | .311 |
| MS28775-235 | 3.094 | 3.124 | 78.59 | 79.35 | 0.135 | 0.143 | 3.429 | 3.632 | .712 | .323 |
| MS28775-236 | 3.219 | 3.249 | 81.76 | 82.52 | 0.135 | 0.143 | 3.429 | 3.632 | .740 | .336 |
| MS28775-237 | 3.344 | 3.374 | 84.94 | 85.70 | 0.135 | 0.143 | 3.429 | 3.632 | .767 | .348 |
| MS28775-238 | 3.469 | 3.499 | 88.11 | 88.87 | 0.135 | 0.143 | 3.429 | 3.632 | .794 | .360 |
| MS28775-239 | 3.594 | 3.624 | 91.29 | 92.05 | 0.135 | 0.143 | 3.429 | 3.632 | .822 | .373 |
| MS28775-240 | 3.719 | 3.749 | 94.46 | 95.22 | 0.135 | 0.143 | 3.429 | 3.632 | .849 | .385 |
| MS28775-241 | 3.844 | 3.874 | 97.64 | 98.40 | 0.135 | 0.143 | 3.429 | 3.632 | .877 | .398 |
| MS28775-242 | 3.969 | 3.999 | 100.81 | 101.57 | 0.135 | 0.143 | 3.429 | 3.632 | .904 | .410 |
| MS28775-243 | 4.094 | 4.124 | 103.99 | 104.75 | 0.135 | 0.143 | 3.429 | 3.632 | .932 | .423 |
| MS28775-244 | 4.219 | 4.249 | 107.16 | 107.92 | 0.135 | 0.143 | 3.429 | 3.632 | .959 | .433 |
| MS28775-245 | 4.344 | 4.374 | 110.34 | 111.10 | 0.135 | 0.143 | 3.429 | 3.632 | .986 | .447 |
| MS28775-246 | 4.469 | 4.499 | 113.51 | 114.27 | 0.135 | 0.143 | 3.429 | 3.632 | 1.014 | .460 |
| MS28775-247 | 4.594 | 4.624 | 116.69 | 117.45 | 0.135 | 0.143 | 3.429 | 3.632 | 1.041 | .472 |

TABLE III STATIC USE ONLY (SEE NOTE 5)

| PART NUMBER | ID IN. | | ID (mm) | | T IN. | | T (mm) | | APPROX MASS | |
|-------------|--------|-------|---------|--------|-------|-------|--------|-------|-------------|--------|
| | MIN | MAX | MIN | MAX | MIN | MAX | MIN | MAX | LB/100 | Kg/100 |
| MS28775-029 | 1.479 | 1.499 | 37.57 | 38.07 | 0.067 | 0.073 | 1.702 | 1.854 | .086 | .039 |
| MS28775-030 | 1.604 | 1.624 | 40.74 | 41.25 | 0.067 | 0.073 | 1.702 | 1.854 | .094 | .043 |
| MS28775-031 | 1.729 | 1.749 | 43.92 | 44.42 | 0.067 | 0.073 | 1.702 | 1.854 | .101 | .046 |
| MS28775-032 | 1.854 | 1.874 | 47.09 | 47.60 | 0.067 | 0.073 | 1.702 | 1.854 | .108 | .049 |
| MS28775-033 | 1.979 | 1.999 | 50.27 | 50.77 | 0.067 | 0.073 | 1.702 | 1.854 | .114 | .052 |
| MS28775-034 | 2.104 | 2.124 | 53.44 | 53.95 | 0.067 | 0.073 | 1.702 | 1.854 | .121 | .055 |
| MS28775-035 | 2.229 | 2.249 | 56.62 | 57.12 | 0.067 | 0.073 | 1.702 | 1.854 | .128 | .058 |
| MS28775-036 | 2.354 | 2.374 | 59.79 | 60.30 | 0.067 | 0.073 | 1.702 | 1.854 | .135 | .061 |
| MS28775-037 | 2.479 | 2.499 | 62.97 | 63.47 | 0.067 | 0.073 | 1.702 | 1.854 | .142 | .064 |
| MS28775-038 | 2.604 | 2.624 | 66.14 | 66.65 | 0.067 | 0.073 | 1.702 | 1.854 | .149 | .068 |
| MS28775-039 | 2.724 | 2.754 | 69.19 | 69.95 | 0.067 | 0.073 | 1.702 | 1.854 | .156 | .071 |
| MS28775-040 | 2.849 | 2.879 | 72.36 | 73.13 | 0.067 | 0.073 | 1.702 | 1.854 | .163 | .074 |
| MS28775-041 | 2.974 | 3.004 | 75.54 | 76.30 | 0.067 | 0.073 | 1.702 | 1.854 | .170 | .077 |
| MS28775-042 | 3.224 | 3.254 | 81.89 | 82.65 | 0.067 | 0.073 | 1.702 | 1.854 | .184 | .083 |
| MS28775-043 | 3.474 | 3.504 | 88.24 | 89.00 | 0.067 | 0.073 | 1.702 | 1.854 | .198 | .090 |
| MS28775-044 | 3.724 | 3.754 | 94.59 | 95.35 | 0.067 | 0.073 | 1.702 | 1.854 | .212 | .096 |
| MS28775-045 | 3.974 | 4.004 | 100.94 | 101.70 | 0.067 | 0.073 | 1.702 | 1.854 | .226 | .102 |
| MS28775-046 | 4.224 | 4.254 | 107.29 | 108.05 | 0.067 | 0.073 | 1.702 | 1.854 | .240 | .109 |
| MS28775-047 | 4.474 | 4.504 | 113.64 | 114.40 | 0.067 | 0.073 | 1.702 | 1.854 | .254 | .115 |
| MS28775-048 | 4.724 | 4.754 | 119.99 | 120.75 | 0.067 | 0.073 | 1.702 | 1.854 | .267 | .121 |
| MS28775-049 | 4.966 | 5.012 | 126.14 | 127.30 | 0.067 | 0.073 | 1.702 | 1.854 | .281 | .127 |
| MS28775-050 | 5.216 | 5.262 | 132.49 | 133.65 | 0.067 | 0.073 | 1.702 | 1.854 | .295 | .134 |
| MS28775-150 | 2.847 | 2.877 | 72.31 | 73.08 | 0.100 | 0.106 | 2.540 | 2.692 | .357 | .162 |
| MS28775-151 | 2.972 | 3.002 | 75.49 | 76.25 | 0.100 | 0.106 | 2.540 | 2.692 | .372 | .169 |
| MS28775-152 | 3.222 | 3.252 | 81.84 | 82.60 | 0.100 | 0.106 | 2.540 | 2.692 | .402 | .181 |
| MS28775-153 | 3.472 | 3.502 | 88.19 | 88.95 | 0.100 | 0.106 | 2.540 | 2.692 | .462 | .210 |
| MS28775-154 | 3.722 | 3.752 | 94.54 | 95.30 | 0.100 | 0.106 | 2.540 | 2.692 | .462 | .210 |
| MS28775-155 | 3.972 | 4.002 | 100.89 | 101.65 | 0.100 | 0.106 | 2.540 | 2.692 | .493 | .224 |

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TABLE III STATIC USE ONLY (SEE NOTE 5)

| PART NUMBER | ID IN. | | ID (mm) | | T IN. | | T (mm) | | APPROX MASS | |
|-------------|--------|-------|---------|--------|-------|-------|--------|-------|-------------|--------|
| | MIN | MAX | MIN | MAX | MIN | MAX | MIN | MAX | LB/100 | Kg/100 |
| MS28775-156 | 4.222 | 4.252 | 107.24 | 108.00 | 0.100 | 0.106 | 2.540 | 2.692 | .523 | .237 |
| MS28775-157 | 4.472 | 4.502 | 113.59 | 114.35 | 0.100 | 0.106 | 2.540 | 2.692 | .553 | .251 |
| MS28775-158 | 4.722 | 4.752 | 119.94 | 120.70 | 0.100 | 0.106 | 2.540 | 2.692 | .583 | .264 |
| MS28775-159 | 4.972 | 5.002 | 126.29 | 127.05 | 0.100 | 0.106 | 2.540 | 2.692 | .613 | .278 |
| MS28775-160 | 5.214 | 5.260 | 132.44 | 133.60 | 0.100 | 0.106 | 2.540 | 2.692 | .643 | .292 |
| MS28775-161 | 5.464 | 5.510 | 138.79 | 139.95 | 0.100 | 0.106 | 2.540 | 2.692 | .673 | .305 |
| MS28775-162 | 5.714 | 5.760 | 145.14 | 146.30 | 0.100 | 0.106 | 2.540 | 2.692 | .703 | .319 |
| MS28775-163 | 5.964 | 6.010 | 151.49 | 152.65 | 0.100 | 0.106 | 2.540 | 2.692 | .733 | .332 |
| MS28775-164 | 6.214 | 6.260 | 157.84 | 159.00 | 0.100 | 0.106 | 2.540 | 2.692 | .763 | .346 |
| MS28775-165 | 6.464 | 6.510 | 164.19 | 165.35 | 0.100 | 0.106 | 2.540 | 2.692 | .793 | .360 |
| MS28775-166 | 6.714 | 6.760 | 170.54 | 171.70 | 0.100 | 0.106 | 2.540 | 2.692 | .823 | .373 |
| MS28775-167 | 6.964 | 7.010 | 176.89 | 178.05 | 0.100 | 0.106 | 2.540 | 2.692 | .853 | .387 |
| MS28775-168 | 7.207 | 7.267 | 183.06 | 184.58 | 0.100 | 0.106 | 2.540 | 2.692 | .883 | .401 |
| MS28775-169 | 7.457 | 7.517 | 189.41 | 190.93 | 0.100 | 0.106 | 2.540 | 2.692 | .913 | .414 |
| MS28775-170 | 7.707 | 7.767 | 195.76 | 197.28 | 0.100 | 0.106 | 2.540 | 2.692 | .943 | .428 |
| MS28775-171 | 7.957 | 8.017 | 202.11 | 203.63 | 0.100 | 0.106 | 2.540 | 2.692 | .973 | .441 |
| MS28775-172 | 8.207 | 8.267 | 208.46 | 209.98 | 0.100 | 0.106 | 2.540 | 2.692 | 1.003 | .455 |
| MS28775-173 | 8.457 | 8.517 | 214.81 | 216.33 | 0.100 | 0.106 | 2.540 | 2.692 | 1.033 | .469 |
| MS28775-174 | 8.707 | 8.767 | 221.16 | 222.68 | 0.100 | 0.106 | 2.540 | 2.692 | 1.064 | .483 |
| MS28775-175 | 8.957 | 9.017 | 227.51 | 229.03 | 0.100 | 0.106 | 2.540 | 2.692 | 1.094 | .496 |
| MS28775-176 | 9.207 | 9.267 | 233.86 | 235.38 | 0.100 | 0.106 | 2.540 | 2.692 | 1.124 | .510 |
| MS28775-177 | 9.457 | 9.517 | 240.21 | 241.73 | 0.100 | 0.106 | 2.540 | 2.692 | 1.154 | .523 |
| MS28775-178 | 9.707 | 9.767 | 246.56 | 248.08 | 0.100 | 0.106 | 2.540 | 2.692 | 1.184 | .537 |

TABLE IV STATIC USE ONLY (SEE NOTE 5)

| PART NUMBER | ID IN. | | ID (mm) | | T IN. | | T (mm) | | APPROX MASS | |
|-------------|--------|--------|---------|--------|-------|-------|--------|-------|-------------|--------|
| | MIN | MAX | MIN | MAX | MIN | MAX | MIN | MAX | LB/100 | Kg/100 |
| MS28775-248 | 4.719 | 4.749 | 119.86 | 120.62 | 0.135 | 0.143 | 3.429 | 3.632 | 1.068 | .484 |
| MS28775-249 | 4.844 | 4.874 | 123.04 | 123.80 | 0.135 | 0.143 | 3.429 | 3.632 | 1.096 | .497 |
| MS28775-250 | 4.969 | 4.999 | 126.21 | 126.97 | 0.135 | 0.143 | 3.429 | 3.632 | 1.123 | .509 |
| MS28775-251 | 5.086 | 5.132 | 129.18 | 130.35 | 0.135 | 0.143 | 3.429 | 3.632 | 1.151 | .522 |
| MS28775-252 | 5.211 | 5.257 | 132.36 | 133.53 | 0.135 | 0.143 | 3.429 | 3.632 | 1.178 | .534 |
| MS28775-253 | 5.336 | 5.382 | 135.53 | 136.70 | 0.135 | 0.143 | 3.429 | 3.632 | 1.206 | .547 |
| MS28775-254 | 5.461 | 5.507 | 138.71 | 139.88 | 0.135 | 0.143 | 3.429 | 3.632 | 1.233 | .559 |
| MS28775-255 | 5.586 | 5.632 | 141.88 | 143.05 | 0.135 | 0.143 | 3.429 | 3.632 | 1.260 | .572 |
| MS28775-256 | 5.711 | 5.757 | 145.06 | 146.23 | 0.135 | 0.143 | 3.429 | 3.632 | 1.288 | .584 |
| MS28775-257 | 5.836 | 5.882 | 148.23 | 149.40 | 0.135 | 0.143 | 3.429 | 3.632 | 1.315 | .596 |
| MS28775-258 | 5.961 | 6.007 | 151.41 | 152.58 | 0.135 | 0.143 | 3.429 | 3.632 | 1.343 | .609 |
| MS28775-259 | 6.211 | 6.257 | 157.76 | 158.93 | 0.135 | 0.143 | 3.429 | 3.632 | 1.397 | .634 |
| MS28775-260 | 6.461 | 6.507 | 164.11 | 165.28 | 0.135 | 0.143 | 3.429 | 3.632 | 1.452 | .659 |
| MS28775-261 | 6.711 | 7.757 | 170.46 | 171.63 | 0.135 | 0.143 | 3.429 | 3.632 | 1.507 | .684 |
| MS28775-262 | 6.961 | 7.007 | 176.81 | 177.98 | 0.135 | 0.143 | 3.429 | 3.632 | 1.562 | .708 |
| MS28775-263 | 7.204 | 7.264 | 182.98 | 184.51 | 0.135 | 0.143 | 3.429 | 3.632 | 1.617 | .733 |
| MS28775-264 | 7.454 | 7.514 | 189.33 | 190.86 | 0.135 | 0.143 | 3.429 | 3.632 | 1.672 | .758 |
| MS28775-265 | 7.704 | 7.764 | 195.68 | 197.21 | 0.135 | 0.143 | 3.429 | 3.632 | 1.726 | .783 |
| MS28775-266 | 7.954 | 8.014 | 202.03 | 203.56 | 0.135 | 0.143 | 3.429 | 3.632 | 1.781 | .808 |
| MS28775-267 | 8.204 | 8.264 | 208.38 | 209.91 | 0.135 | 0.143 | 3.429 | 3.632 | 1.836 | .833 |
| MS28775-268 | 8.454 | 8.514 | 214.73 | 216.26 | 0.135 | 0.143 | 3.429 | 3.632 | 1.891 | .858 |
| MS28775-269 | 8.704 | 8.764 | 221.08 | 222.61 | 0.135 | 0.143 | 3.429 | 3.632 | 1.946 | .883 |
| MS28775-270 | 8.954 | 9.014 | 227.43 | 228.96 | 0.135 | 0.143 | 3.429 | 3.632 | 2.000 | .907 |
| MS28775-271 | 9.204 | 9.264 | 233.78 | 235.31 | 0.135 | 0.143 | 3.429 | 3.632 | 2.055 | .932 |
| MS28775-272 | 9.454 | 9.514 | 240.13 | 241.66 | 0.135 | 0.143 | 3.429 | 3.632 | 2.110 | .957 |
| MS28775-273 | 9.704 | 9.764 | 246.48 | 248.01 | 0.135 | 0.143 | 3.429 | 3.632 | 2.165 | .982 |
| MS28775-274 | 9.954 | 10.014 | 252.83 | 254.36 | 0.135 | 0.143 | 3.429 | 3.632 | 2.220 | 1.007 |
| MS28775-275 | 10.454 | 10.514 | 265.53 | 267.06 | 0.135 | 0.143 | 3.429 | 3.632 | 2.329 | 1.056 |