

**REV.
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AS22759™/6

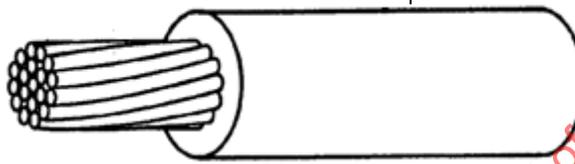
RATIONALE

SPECIFICATION UPDATED TO INCLUDE AS29606 CONDUCTOR REQUIREMENTS, ROHS RESTRICTIONS AND AS22759 MODIFICATIONS. THIS CHANGE ALSO INCREASES THE MAXIMUM WEIGHT REQUIREMENTS FOR WIRE SIZES 8 THROUGH 4 TO ACCOUNT FOR INCREASED CIRCULAR MIL AREA (CMA) ADOPTED IN AS29606 AND REMOVED THE WICKING REQUIREMENT SINCE WEIGHT CHANGE IS NO LONGER A CONSIDERATION IN THE TEST METHOD.

NOTICE

THE COMPLETE REQUIREMENTS FOR PROCURING THE PRODUCT DESCRIBED HEREIN SHALL CONSIST OF THIS DOCUMENT AND THE LATEST ISSUE OF AS22759.

PTFE EXTRUDED, REINFORCED WITH
ABRASION RESISTANT MINERAL FILLERS



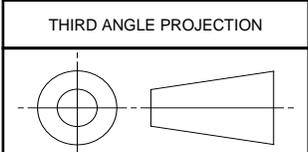
PTFE - POLYTETRAFLUOROETHYLENE
CONDUCTOR - STRANDED NICKEL COATED COPPER

NOTE: OUTER SURFACE IS SMOOTH, HOMOGENEOUS PTFE WITH NO MINERAL FILLER EXPOSED.

FIGURE 1 - AS22759/6 CONFIGURATION

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CUSTODIAN: AE-8/ AE-8D

PROCUREMENT SPECIFICATION: AS22759



AEROSPACE STANDARD

(R) WIRE, ELECTRIC, FLUOROCARBON-INSULATED,
ABRASION RESISTANT EXTRUDED PTFE, NICKEL-
COATED COPPER CONDUCTOR, 600 VOLT, ROHS

AS22759™/6
SHEET 1 OF 3

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ISSUED 2000-09 REAFFIRMED 2007-11 REVISED 2015-08

TABLE 1 - CONSTRUCTION DETAILS FOR FINISHED WIRE

PART NO. 1/	WIRE SIZE	STRANDING (NUMBER OF STRANDS X SIZE GAUGE OF STRANDS) 2/	DIAMETER OF STRANDED CONDUCTOR (INCHES)		FINISHED WIRE		
			(MIN)	(MAX)	RESISTANCE AT 20 °C (68 °F) (OHMS/1,000 FEET) MAX	DIAMETER (INCHES)	WEIGHT (LB/1,000 FEET) (MAX)
M22759/6-24-*	24	19 X 36	.0225	.0264	25.9	.075 ± .005	6.0
M22759/6-22-*	22	19 X 34	.0285	.0334	16.0	.085 ± .005	8.0
M22759/6-20-*	20	19 X 32	.0365	.0414	9.77	.095 ± .005	10.0
M22759/6-18-*	18	19 X 30	.0455	.0514	6.10	.110 ± .005	14.0
M22759/6-16-*	16	19 X 29	.0515	.0584	4.76	.125 ± .005	18.0
M22759/6-14-*	14	19 X 27	.0645	.0734	3.00	.143 ± .007	25.0
M22759/6-12-*	12	19 X 25	.0815	.0924	1.89	.160 ± .007	34.5
M22759/6-10-*	10	37 X 26	.106	.114	1.24	.179 ± .007	48.0
M22759/6-8-*	8	133 X 29	.158	.173	.694	.248 ± .007	87.9
M22759/6-6-*	6	133 X 27	.198	.217	.436	.300 ± .010	132.
M22759/6-4-*	4	133 X 25	.250	.274	.275	.355 ± .015	197.

1/ PART NUMBER: THE ASTERISKS IN THE PART NUMBER COLUMN, TABLES 1 AND 3, SHALL BE REPLACED BY COLOR CODE DESIGNATORS IN ACCORDANCE WITH MIL-STD-681. EXAMPLES: SIZE 20, WHITE-M22759/6-20-9; WHITE WITH ORANGE STRIPE - M22759/6-20-93. PRINTING OF COLOR CODE DESIGNATOR ON SURFACE OF WIRE INSULATION IS NOT REQUIRED.

2/ CONDUCTOR SHALL CONFORM TO AS29606 TYPE NCC GENERAL PURPOSE NICKEL PLATED COPPER CONDUCTOR

REQUIREMENT: ALL REQUIREMENTS SHALL CONSIST OF THIS DOCUMENT AND THE LATEST ISSUE OF AS22759.

1. WIRE CONSTRUCTION:

WIRE CONSTRUCTION SHALL BE IN ACCORDANCE WITH FIGURE 1 AND TABLES 1, 2, 3, AND 4.

2. WIRE PERFORMANCE RATING:

TEMPERATURE RATING: 260 °C (500 °F) MAXIMUM CONDUCTOR CONTINUOUS TEMPERATURE.

VOLTAGE RATING: 600 VOLTS (RMS) AT SEA LEVEL. THIS INSULATION SYSTEM HAS BEEN USED IN AEROSPACE APPLICATIONS USING 115 VOLTS (PHASE TO NEUTRAL), 400 HERTZ AC AND 28 VOLTS DC. VERIFICATION OF THE SUITABILITY OF THIS PRODUCT FOR USE IN OTHER ELECTRICAL SYSTEM CONFIGURATIONS IS THE RESPONSIBILITY OF THE USER.

3. MATERIALS AND PHYSICAL PROPERTIES:

SEE AS22759 FOR MATERIAL REQUIREMENT. MATERIALS USED IN THE MANUFACTURE OF THESE PRODUCTS SHALL COMPLY WITH THE RESTRICTION OF HAZARDOUS SUBSTANCES DIRECTIVE 2002/95/EC.

4. FINISHED WIRE INSULATION PROPERTIES:

FINISHED WIRE INSULATION PROPERTIES SHALL BE IN ACCORDANCE WITH TABLE 2.

TABLE 2 - FINISHED WIRE INSULATION PROPERTIES REQUIREMENTS

INSULATION PROPERTIES	
IMPULSE TEST VOLTAGE	8.0 KILOVOLTS (PEAK)
HIGH FREQUENCY TEST VOLTAGE	5.7 KILOVOLTS (RMS)
INSULATION BLOCKING	260 °C ± 2 °C (500 °F ± 3.6 °F)
SHRINKAGE	313 °C ± 2 °C (595.4 °F ± 3.6 °F)
	MAXIMUM CHANGE .125 INCH
ELECTRICAL RESISTANCE (IR)	50,000 MEGOHMS (MIN) - 1,000 FEET
ELECTRICAL SURFACE RESISTANCE	500 MEGOHMS - INCHES (MIN)
WET DIELECTRIC VOLTAGE	3,000 VOLTS (RMS), 60 HERTZ
CONTINUOUS LENGTH SCHEDULE	A