

NOTICE

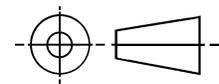
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THIRD ANGLE PROJECTION



ISSUED 2000-09 REAFFIRMED 2007-11

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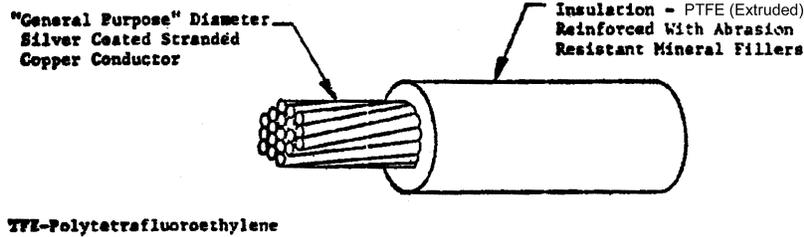
AEROSPACE STANDARD

WIRE, ELECTRICAL, FLUOROPOLYMER-INSULATED, ABRASION RESISTANT EXTRUDED PTFE, SILVER-COATED COPPER CONDUCTOR, 600 VOLT

AS22759/5
SHEET 1 OF 4

THE COMPLETE REQUIREMENTS FOR PROCURING THE WIRE DESCRIBED HEREIN SHALL CONSIST OF THIS DOCUMENT AND THE ISSUE IN EFFECT OF SPECIFICATION MIL-W-22759.

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Note: Outer surface is smooth, homogeneous PTFE with no mineral filler exposed.

TABLE I. CONSTRUCTION DETAILS.

Part No. 1/	Wire size	Stranding (Number of strands X AWG gage of strands)	Diameter of stranded conductor (inches)		Finished wire		
			(min)	(max)	Resistance at 20°C (68°F) (ohms/1000 ft)	Diameter (inches)	Weight (lbs/1000 ft) (max)
					(max)		
M22759/5-24-*	24	19 X 36	.023	.025	24.3	.075 ±.005	6.0
M22759/5-22-*	22	19 X 34	.029	.032	15.1	.085 ±.005	8.0
M22759/5-20-*	20	19 X 32	.037	.040	9.19	.095 ±.005	10.0
M22759/5-18-*	18	19 X 30	.046	.050	5.79	.110 ±.005	14.0
M22759/5-16-*	16	19 X 29	.052	.057	4.52	.125 ±.005	18.0
M22759/5-14-*	14	19 X 27	.065	.072	2.88	.143 ±.007	25.0
M22759/5-12-*	12	19 X 25	.082	.090	1.81	.160 ±.007	34.5
M22759/5-10-*	10	37 X 26	.106	.112	1.19	.179 ±.007	48.0
M22759/5-8-*	8	133 X 29	.156	.169	.658	.248 ±.007	83.7
M22759/5-6-*	6	133 X 27	.198	.213	.418	.300 ±.010	126.
M22759/5-4-*	4	133 X 25	.250	.268	.264	.355 ±.015	188.

1/ PART NO.: The asterisks in the part number column, Tables I through III, shall be replaced by color code designators in accordance with MIL-STD-681. Examples: Size 20, white - M22759/5-20-9; white with orange stripes - M22759/5-20-93.

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TABLE II. PERFORMANCE DETAILS.

Part No.	Abrasion resistance (Procedure I)				Bend testing			
	Resistance (inches of tape) (min) (initial and after immersion)	Weight support bracket	Weight (lbs)	Tension load (lbs)	Mandrel diameter (inches) (+3%)		Test load (lbs) (+3%)	
					Life cycle (oven & bend tests) ^{1/}	Cold bend test	Life cycle (oven & bend tests) ^{1/}	Cold bend test
M22759/5-24-#	21	A	1.0	1.0	4.5	3.0	.75	2.0
M22759/5-22-#	24	A	1.0	1.0	4.5	3.0	.75	2.0
M22759/5-20-#	24	A	1.0	1.0	4.5	3.0	.75	2.0
M22759/5-18-#	28	A	1.0	1.0	4.5	3.0	1.00	2.0
M22759/5-16-#	30	A	1.0	2.0	6.5	3.0	1.00	3.0
M22759/5-14-#	24	B	3.0	2.0	6.5	6.0	1.00	3.0
M22759/5-12-#	24	B	3.0	2.0	6.5	6.0	3.00	3.0
M22759/5-10-#	24	B	3.0	2.0	10.0	6.0	3.00	5.0
M22759/5-8-#	34	B	3.0	2.0	10.0	6.0	3.00	5.0
M22759/5-6-#	36	C	3.0	2.0	10.0	6.0	6.00	10.0
M22759/5-4-#	36	C	4.25	2.0	10.0	10.0	6.00	10.0

^{1/} Also for bend tests after immersion.

ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 200°C (392°F) max conductor temperature

VOLTAGE RATING: 600 volts (rms) at sea level

SPARK TEST OF PRIMARY INSULATION: Not required

IMPULSE DIELECTRIC TEST: 8.0 kilovolts (peak), 100% test

INSULATION RESISTANCE: 50,000 megohms for 1000 ft (min)

WRAP TEST:

“Wrap back” test required; no cracking
Oven temperature; 313 ±2°C (595.4 ±3.6°F)

BLOCKING: 260 ±2°C (500 ±3.6°F)

SHRINKAGE: 0.125 inch max at 313 ±2°C (595.4 ±3.6°F)

WICKING (PROCEDURE I): 1.0% (max) weight increase

LOW TEMPERATURE (COLD BEND):

Bend temperature: -65 ±2°C (-85 ±3.6°F)
Dielectric test, 3000 volts (rms), 60Hz

THERMAL SHOCK:

Oven temperature, 200 ±2°C (392 ±3.6°F)
Max change in measurement
Sizes 24 through 12: 0.060 inch
Sizes 10 through 8: 0.100 inch
Sizes 6 through 4: 0.125 inch

FLAMMABILITY: Post-flame dielectric test not required

LIFE CYCLE:

Oven temperature 313 ±2°C (595.4 ±3.6°F)
Dielectric test, 2500 volts (rms), 60Hz

DIELECTRIC TEST AFTER IMMERSION: 3000 volts (rms), 60 Hz