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**REV.
A**

AS22520™/17

FEDERAL SUPPLY CLASS
5120

RATIONALE

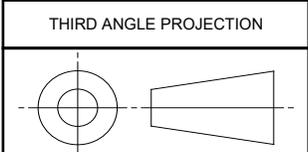
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CUSTODIAN: AE-8C2

PROCUREMENT SPECIFICATION: AS22520



AEROSPACE STANDARD
 CRIMPING TOOLS, TERMINAL, HAND, WIRE
 TERMINATION; FOR CRIMP TYPE REMOVABLE
 CONTACTS, ELECTRIC CONNECTORS

AS22520™/17

**REV.
A**

ISSUED 2011-09 REAFFIRMED 2016-11 STABILIZED 2021-11

NOTICE

THE REQUIREMENTS FOR PROCURING THE CONTACTS DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION AND THE LATEST ISSUE OF: SAE AS22520

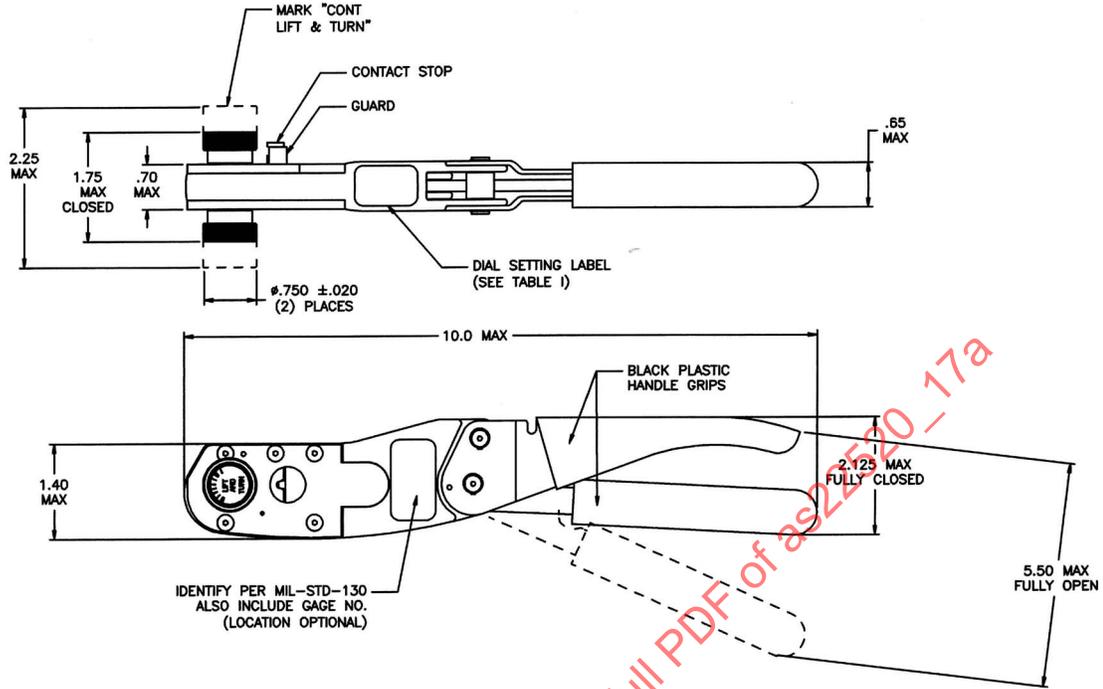


FIGURE 1 – M22520/17 TOOL

TABLE 1 – PART NUMBER AND CHARACTERISTICS

SAE TOOL PART NUMBERS		CRIMP TOOL DIE SETTINGS			CONTACT TYPE
CRIMP TOOL	INSPECTION GAGE	WIRE SIZE	DIAL SETTING FOR		
			INSULATION	CONDUCTOR	
M22520/17-01	M22520/18-1	18	6	6	M28731/20-0001
		20	5	5	
		22	4	4	
		24	3	3	
		26	2	2	
M22520/17-02	M22520/18-2	22	6	6	M55302/97-01
		24	5	5	
		26	4	4	
		28	3	3	
		30	2	2	