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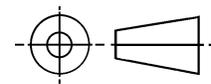
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THIRD ANGLE PROJECTION



ISSUED 2000-09 REAFFIRMED 2004-04

PREPARED BY SAE COMMITTEE G-3

PROCUREMENT SPECIFICATION: MIL-F-18280

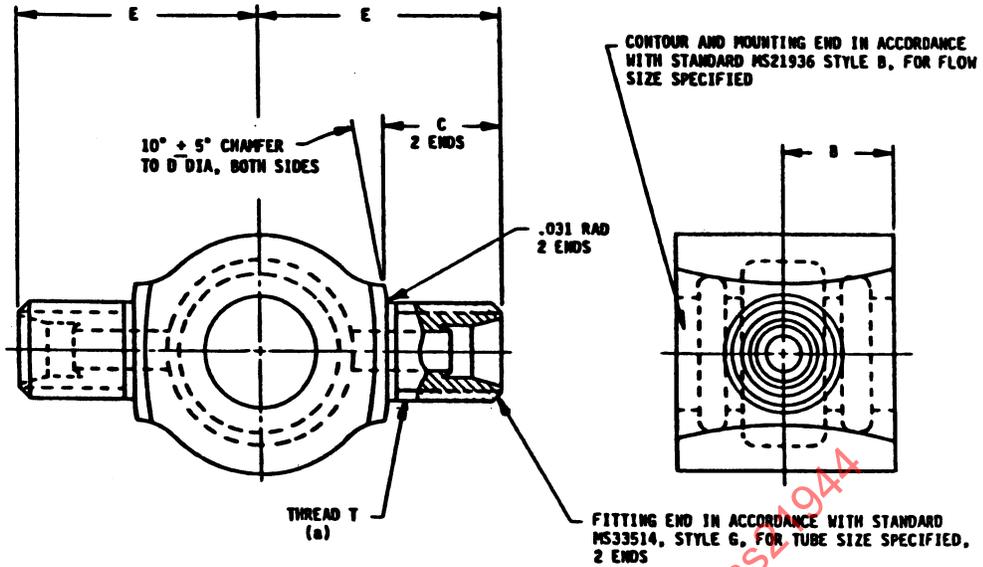
SAE Aerospace
An SAE International Group

AEROSPACE STANDARD

BOLT, CLUSTER FITTING, TWO WAY,
180°, FLARELESS

AS21944
SHEET 1 OF 3

AS21944



LOW FLOW SIZE DASH NUMBER	TUBE OD	THREAD T MIL-S-8879	B	C	D	E	WT LB MAX
-3L	3/16	.3750-24 UNJF-3A	.500	.484	.710	1.047	.031
-4L	1/4	.4375-20 UNJF-3A		.531		1.094	.032
-5L	5/16	.5000-20 UNJF-3A		.562		1.125	.033
-6L	3/8	.5625-18 UNJF-3A					

HIGH FLOW SIZE DASH NUMBER	TUBE OD	THREAD T MIL-S-8879	B	C	D	E	WT LB MAX
-4H	1/4	.4375-20 UNJF-3A	.594	.531	.710	1.343	.069
-5H	5/16	.5000-20 UNJF-3A		.562		1.375	.072
-6H	3/8	.5625-18 UNJF-3A		.656		1.469	.073
-8H	1/2	.7500-16 UNJF-3A					