

**REV.
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AS21911

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CUSTODIAN: SAE G-3/G-3B

PROCUREMENT SPECIFICATION: AS18280



AEROSPACE STANDARD

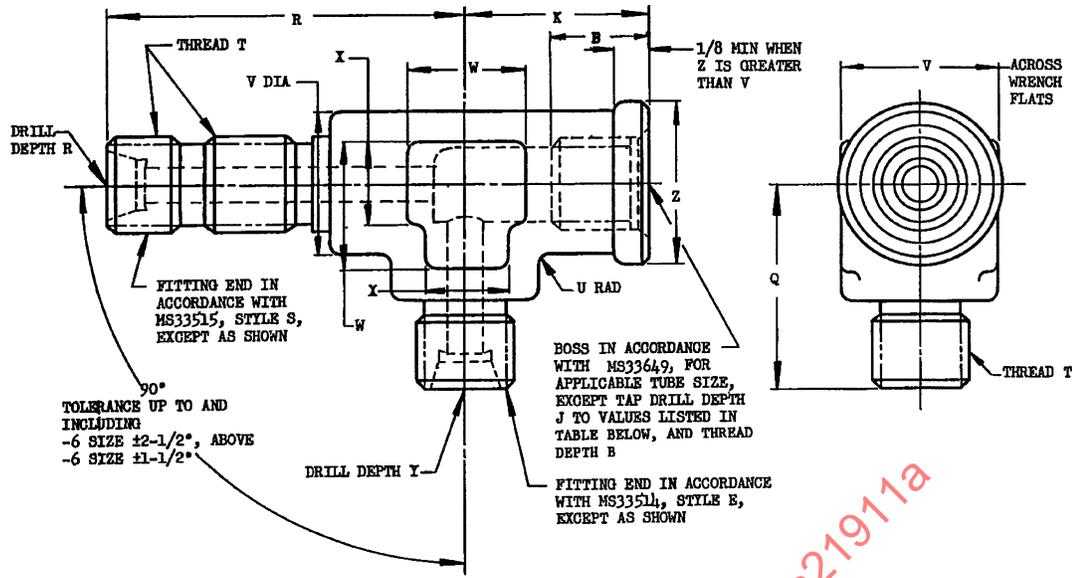
TEE, BULKHEAD, FLARELESS TUBE,
INTERNAL THREAD ON RUN

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SHEET 1 OF 3

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DASH NO.	TUBE OD	THREAD T MIL-S-8879	B MIN	J	K	Q	R	U RAD	V	W APPROX	X	Y	Z DIA	WT					
				+3/64 -0	+3/64 -0	+3/64 -0	+3/64 -0					+3/64 -0		STEEL	AL ALLOY	TI ALLOY			
-2	1/8	.3125-24 UNJF-3A	.375	23/32	5/8	27/32	1- 3/8	1/16	1/2	15/32	5/16	27/32	9/16	.051	.018	.029			
-3	3/16	.3750-24 UNJF-3A	.406	13/16	11/16	29/32	1-29/64		9/16	1/2		29/32	5/8	.105	.039	.060			
-4	1/4	.4375-20 UNJF-3A	.438	29/32	3/4	1- 3/32	1-43/64	3/32	3/4	11/16	7/16	1- 3/32	3/4	.206	.067	.118			
-5	5/16	.5000-20 UNJF-3A		15/16										.230	.075	.132			
-6	3/8	.5625-18 UNJF-3A	.469	1- 1/32	13/16	1- 5/32	1-57/64		7/8	25/32		1- 3/16	7/8	.283	.112	.163			
-8	1/2	.7500-16 UNJF-3A	.562	1- 1/4	1	1-11/32	2- 1/32					1- 3/8	1- 1/16	.360	.148	.207			
-10	5/8	.8750-14 UNJF-3A	.625	1-15/32	1- 5/32	1- 1/2	2- 1/4		1-1/16	29/32	1/2	1- 5/8	1- 3/16	.450	.179	.259			
-12	3/4	1.0625-12 UNJ-3A		1- 3/4	1-11/32	1-41/64	2- 7/16	1/8				1-5/16	1- 3/32	5/8	1-45/64	1- 7/16	.850	.284	.490
-16	1	1.3125-12 UNJ-3A	.688	2- 1/16	1-17/32	1-27/32	2-21/32		1-5/8	1- 5/16	3/4	1- 7/8	1-11/16	1.100	.410	.634			
-20	1-1/4	1.6250-12 UNJ-3A		2- 5/16	1-23/32	1-63/64	2-51/64		1-7/8	1- 1/2	7/8	1-63/64	2	1.540	.600	.888			

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