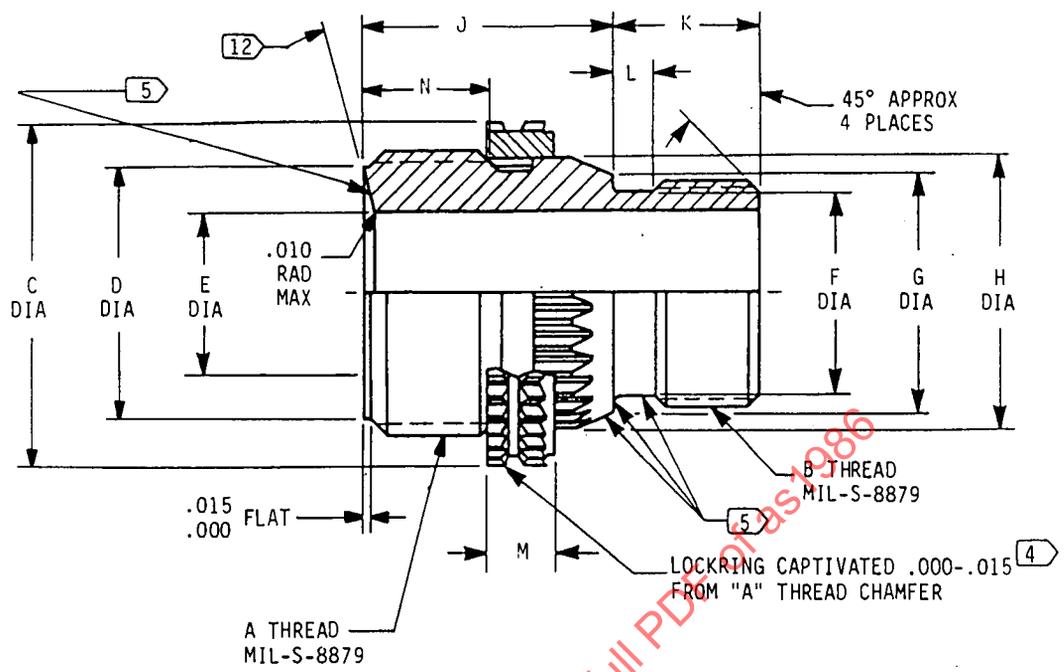


# AS 1986

FEDERAL SUPPLY CLASS  
4730



AS IDENTIFICATION NUMBER	TUBE OD REF	A THREAD MIL-S-8879 CLASS-3A	B THREAD MIL-S-8879 CLASS-3A	C DIA ±.005	D DIA	E DIA	F DIA +.005 - .002
AS1986-02	.125	.3125-32UNJEF	.2160-28UNJF	.400	.265-.271	.090-.096	.154
AS1986-03	.188	.3750-28UNJS	.2500-28UNJF	.468	.323-.329	.122-.128	.186
AS1986-04	.250	.4375-24UNJS	.3125-24UNJF	.514	.377-.383	.169-.175	.239
AS1986-05	.312	.5000-24UNJS	.3750-24UNJF	.624	.440-.446	.231-.237	.301
AS1986-06	.375	.5625-20UNJS	.4375-20UNJF	.700	.490-.497	.294-.300	.364
AS1986-08	.500	.7188-20UNJS	.5625-18UNJF	.814	.646-.654	.398-.408	.482
AS1986-10	.625	.8438-18UNJS	.6875-24UNJEF	1.040	.763-.772	.493-.503	.625
AS1986-12	.750	1.0000-16UNJ	.8125-20UNJEF	1.170	.910-.919	.604-.614	.737
AS1986-14	.875	1.1250-16UNJ	.9375-20UNJEF	1.341	1.034-1.044	.729-.739	.868
AS1986-16	1.000	1.2500-14UNJS	1.1250-18UNJEF	1.456	1.148-1.158	.839-.851	1.000
AS1986-20	1.250	1.5781-14UNJS	1.3125-18UNJEF	1.782	1.476-1.486	1.073-1.086	1.225
AS1986-24	1.500	1.8438-14UNJS	1.6250-18UNJEF	2.031	1.741-1.751	1.307-1.320	1.502

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SHEET	1	2
REV	-	-

Custodian : SAE G-3/G-3B Procurement : MIL-F-85421

<p>The Engineering Resource For Advancing Mobility</p> <p>400 Commonwealth Drive Warrendale, PA 15096</p>	<b>AEROSPACE STANDARD</b>	<b>AS 1986</b>
	ADAPTER - PORT CONNECTION RING LOCKED TO DYNAMIC BEAM SEAL TUBE END	

ISSUED 12-85 REVISED