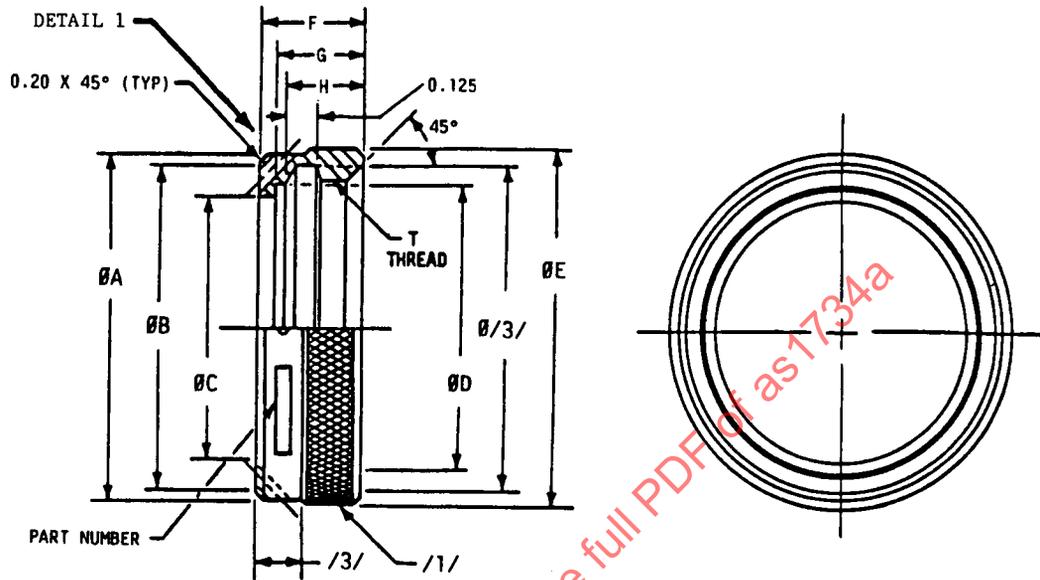


REV.
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AS1734

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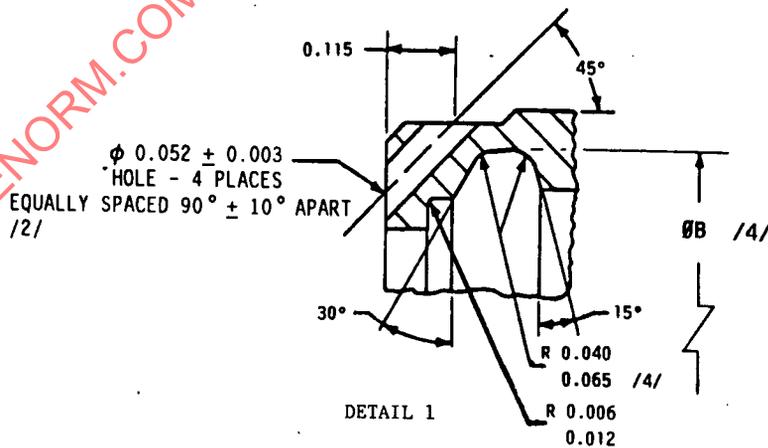


FIGURE 1

ISSUED 1984-01 REVISED 1991-10-30

CUSTODIAN: SAE G-3/G-3A

PROCUREMENT SPECIFICATION: AS1730

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AEROSPACE STANDARD

NUT, COUPLING, RIGID,
FIXED CAVITY, THREADED,
FERRULE TYPE TUBE ENDS, TYPE I

AS1734

SHEET 1 OF 3

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TABLE 1 - NUT DIMENSIONS AND WEIGHTS

AS1734 DASH NUMBER	TUBE SIZE (REF)	THREAD T PER H28/2	ΦA + .010/- .000	ΦB + .010/- .000	ΦC + .005/- .000	ΦD DIA	ΦD TOL	ΦE MAX	F	G + .010/- .000	H	WEIGHT
												MAX LB
04	.250	.687-12 UN-28	.787	.691	.529	.583	+.002/- .000	.829	.408	.338	.300	.008
05	.312	.750-12 UN-28	.850	.753	.580	.644	+.002/- .000	.892	.408	.338	.300	.009
06	.375	.812-12 UN-28	.912	.816	.635	.689	+.002/- .000	.954	.408	.338	.300	.010
08	.500	.937-12 UN-28	1.037	.941	.762	.815	+.003/- .000	1.079	.408	.338	.300	.012
10	.625	1.062-12 UN-28	1.172	1.066	.900	.960	+.003/- .000	1.214	.424	.354	.315	.013
12	.750	1.250-12 UNF-28	1.360	1.253	1.033	1.128	+.003/- .000	1.402	.424	.354	.315	.015
16	1.000	1.500-12 UNF-28	1.610	1.503	1.284	1.386	+.003/- .000	1.652	.424	.354	.315	--
20	1.250	1.750-12 UN-28	1.860	1.753	1.534	1.628	+.003/- .000	1.902	.484	.414	.375	.026
24	1.500	2.000-12 UN-28	2.110	2.003	1.783	1.878	+.003/- .000	2.152	.499	.429	.375	.028
28	1.750	2.250-12 UN-28	2.360	2.253	2.045	2.138	+.003/- .000	2.402	.499	.429	.375	.030
32	2.000	2.500-12 UN-28	2.620	2.503	2.292	2.382	+.003/- .000	2.662	.499	.429	.375	.035
36	2.250	2.750-12 UN-28	2.870	2.753	2.549	2.638	+.003/- .000	2.912	.560	.455	.392	.042
40	2.500	3.000-12 UN-28	3.125	3.003	2.800	2.888	+.003/- .000	3.162	.560	.455	.392	--
44	2.750	3.250-12 UN-28	3.370	3.253	3.045	3.138	+.003/- .000	3.412	.560	.455	.392	.052
48	3.000	3.625-12 UN-28	3.751	3.628	3.395	3.513	+.004/- .000	3.793	.560	.455	.392	.080
56	3.500	4.125-12 UN-28	4.256	4.128	3.895	4.013	+.004/- .000	4.298	.560	.455	.392	.090
64	4.000	4.625-12 UN-28	4.756	4.613	4.395	4.513	+.004/- .000	4.798	.560	.455	.475	.133
72	4.500	5.125-12 UN-28	5.266	5.113	4.895	5.015	+.005/- .000	5.308	.678	.543	.475	.186
80	5.000	5.625-12 UN-28	5.765	5.613	5.378	5.500	+.005/- .000	5.807	.678	.543	.475	.211