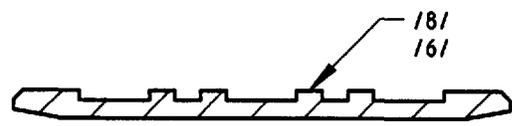
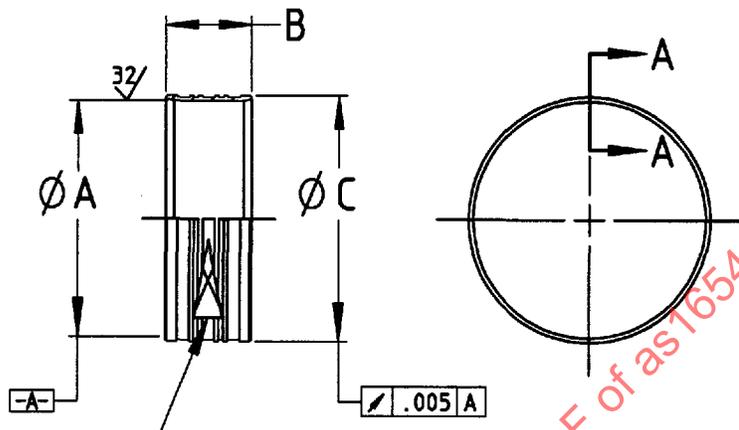


REV.  
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AS1654



ENLARGED VIEW A-A



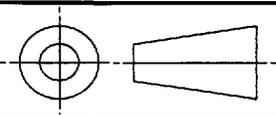
LOCATION OF MARKING PER  
AS478 METHOD 30 OR 35D 14/

FIGURE 1 - SLEEVE

(R) TABLE 1 - SLEEVE DIMENSIONS AND WEIGHTS /6/

AS1654 DASH NUMBER	TUBE SIZE (REF)	A $\pm .002$	B $\pm .005$	C $\pm .004$	LB/EA MAX ALUMINUM	LB/EA MAX CRES	LB/EA MAX TITANIUM
05	.312	.485	.580	.552	.00300	.00800	.00500
06	.375	.547	.580	.618	.00300	.00900	.00600
08	.500	.692	.590	.762	.00400	.0110	.00700
10	.625	.817	.590	.887	.00400	.0120	.00700
12	.750	.997	.670	1.067	.00700	.0180	.0110
16	1.000	1.273	.750	1.343	.00800	.0230	.0140
20	1.250	1.523	.750	1.593	.0100	.0270	.0160
24	1.500	1.793	.750	1.863	.0120	.0310	.0190
28	1.750	2.045	.750	2.114	.0120	.0360	.0200
32	2.000	2.317	.780	2.387	.0160	.0460	.0260
36	2.250	2.566	.780	2.636	.0170	.0470	.0270
40	2.500	2.817	.780	2.887	.0190	.0540	.0310
48	3.000	3.317	.780	3.387	.0220	.0610	.0350
56	3.500	3.831	.780	3.901	.0270	.0760	.0440
64	4.000	4.337	.780	4.407	.0320	.0880	.0510

THIRD ANGLE PROJECTION



CUSTODIAN: SAE G-3/G-3A

PROCUREMENT SPECIFICATION: /3/ AS1650

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**AEROSPACE STANDARD**

SLEEVE, THREADLESS COUPLING -  
FIXED CAVITY FERRULE TYPE

**AS1654**  
SHEET 1 OF 2

**REV.**  
**A**

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