

AS1634

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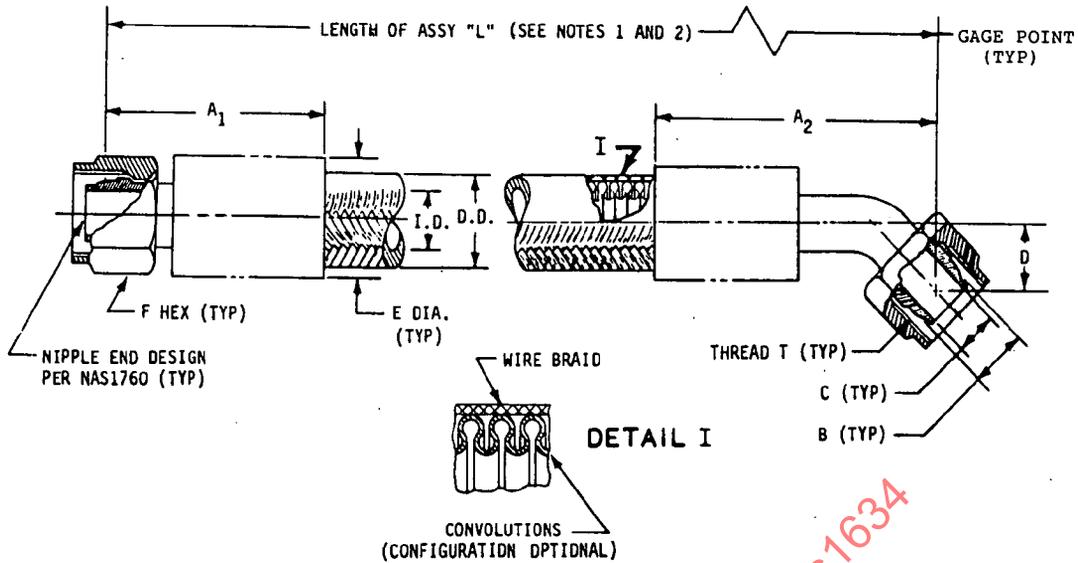


FIGURE 1

TABLE I

HOSE ASSEMBLY NO. AND SIZE CODE	HOSE ASSEMBLY SIZE (REF)	THREAD T PER MIL-S-8879 (REF)	I. D. MIN	A		B GAGE DIA BASIC	C 5/8 DRILL DIA MIN	D		E 6/ DIA MAX WITHOUT SLEEVING	F HEX (REF)
				MAX	MAX			MIN	MAX		
AS1634-04	1/4	.4375-20 UNJF-3B	.270	1.04	1.46	.2930	.132	.389	.449	.55	.56
AS1634-06	3/8	.5625-18 UNJF-3B	.355	1.26	1.87	.4120	.256	.514	.574	.65	.69
AS1634-08	1/2	.7500-16 UNJF-3B	.510	1.45	2.10	.5600	.345	.572	.632	.86	.88
AS1634-10	5/8	.8750-14 UNJF-3B	.600	1.64	2.48	.6730	.430	.705	.765	.95	1.00
AS1634-12	3/4	1.0625-12 UNJ-3B	.765	1.82	2.81	.8100	.635	.705	.765	1.28	1.25
AS1634-16	1	1.3125-12 UNJ-3B	.980	1.94	3.12	1.0620	.835	.906	.966	1.47	1.50
AS1634-20	1-1/4	1.6250-12 UNJ-3B	1.220	2.46	3.72	1.3160	1.085	1.018	1.078	1.70	2.00
AS1634-24	1-1/2	1.8750-12 UNJ-3B	1.480	2.61	4.07	1.5650	1.310	1.246	1.306	2.00	2.25

TABLE II

HOSE ASSEMBLY LENGTH	AVAILABLE INCREMENTS	TOLERANCE
UNDER 18 INCHES	(NOT LESS THAN) .125 INCH	(PLUS OR MINUS) .125 INCH
18 TO 36 INCHES	(NOT LESS THAN) .250 INCH	(PLUS OR MINUS) .250 INCH
36 TO 50 INCHES	(NOT LESS THAN) .500 INCH	(PLUS OR MINUS) .500 INCH
OVER 50 INCHES	(NOT LESS THAN) 1.000 INCH	(PLUS OR MINUS) 1 PERCENT

TABLE III

HOSE OR COVER CODE	HOSE OR TYPE OF PROTECTIVE COVER	HOSE OR COVER O. D. ±.032 (REF.)								UPPER TEMP. LIMIT °F.
		HOSE SIZE								
		1/4	3/8	1/2	5/8	3/4	1	1-1/4	1-1/2	
NONE	HOSE ONLY	.445	.555	.755	.850	1.060	1.261	1.526	1.783	400
B	SPIRAL ABRASION	.505	.615	.815	.910	1.125	1.321	1.610	1.870	275
O	INTEGRAL ABRASION	.562	.688	.906	1.000	1.188	1.438	1.688	1.937	325
H	INTEGRAL FIRESLEEVE	—	—	1.000	1.188	1.375	1.500	1.750	2.000	400

Society of Automotive Engineers, Inc.
400 COMMONWEALTH DRIVE, WARRENDALE, PA 15096

AEROSPACE STANDARD
HOSE ASSEMBLY, CONVOLUTED, NONMETALLIC,
TFE, FLARELESS, STRAIGHT TO 45°

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TABLE IV PHYSICAL REQUIREMENTS OF HOSE ASSEMBLIES

HOSE SIZE (REF)	OPERATING PRESSURE MAX. PSI	PROOF PRESSURE MIN. PSI	BURST PRESSURES		BEND RADIUS AT INSIDE OF BEND INCHES (HOSE ONLY)
			ROOM TEMP. MIN. PSI	HIGH TEMP. MIN. PSI	
			-04	1000	
-06	1000	2000	4000	2800	2.25
-08	1000	2000	4000	2800	2.88
-10	1000	1800	3600	2500	3.00
-12	1000	1800	3600	2500	3.75
-16	1000	1800	3600	2500	5.00
-20	1000	1800	3600	2500	6.25
-24	750	1500	3000	2100	7.50

TABLE V NOMINAL WEIGHTS

HOSE SIZE (REF)	HOSE ONLY LBS/IN.	HOSE WITH SPIRAL ABRASION COVER LBS/IN.	HOSE WITH INTEGRAL ABRASION COVER LBS/IN.	HOSE WITH INTEGRAL FIRESLEEVE COVER LBS/IN.	STRAIGHT END FITTING LBS EACH	45° END FITTING LBS EACH	HOSE LENGTH CORRECTION FACTOR-IN. 8/	
							STR.	45°
-04	.007	.010	.012	-	.06	.07	.50	.88
-06	.010	.014	.017	-	.11	.11	.61	1.18
-08	.015	.020	.025	.032	.18	.13	.80	1.41
-10	.020	.025	.030	.042	.27	.29	.84	1.64
-12	.025	.030	.036	.050	.37	.43	.86	1.82
-16	.030	.036	.050	.055	.56	.65	.99	2.15
-20	.050	.060	.061	.070	.98	1.01	1.11	2.32
-24	.060	.071	.075	.082	1.48	1.53	1.26	2.67

TABLE VI

HOSE SIZE	LENGTH (INCHES)
04 06	2.00 ±.25
08 10	2.50 ±.25
12 16	3.00 ±.25
20 24	3.50 ±.25

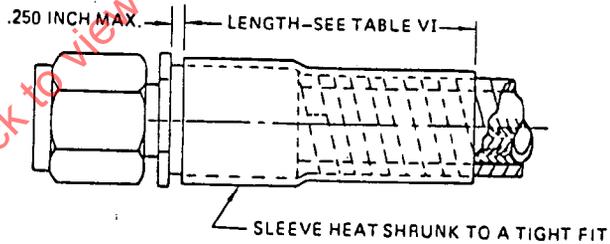


FIGURE 2

CONSTRUCTION AND PERFORMANCE: THESE HOSE ASSEMBLIES SHALL MEET THE CONSTRUCTION AND PERFORMANCE REQUIREMENTS OF AS 620. FITTINGS SHALL BE PERMANENTLY ATTACHED TO THE HOSE.

RATED OPERATING CHARACTERISTICS: SEE AS 620

MATERIALS: HOSE AND FITTINGS - PER AS 620, TYPE II, CLASS 1 OR CLASS 2 AS SPECIFIED BY PART NUMBER.
 SPIRAL ABRASION COVER - BLACK, NYLON COIL PER AS 1294.
 INTEGRAL FIRESLEEVE COVER - RED, SILICONE
 INTEGRAL ABRASION COVER - BLACK, INTEGRALLY BONDED SILICONE COMPOSITE.

MARKING: THE HOSE ASSEMBLIES SHALL HAVE ALL IDENTIFICATION MARKING AS REQUIRED BY AS 620, ELECTRO-ETCHED ON A STAINLESS STEEL BAND NOT MORE THAN 1.0 INCH WIDE. THE CHARACTERS SHALL BE A MINIMUM OF 1/16 INCHES HIGH. THE BAND SHALL BE TIGHT ON THE HOSE BUT WITHOUT PINCHING, AND SHALL BE PERMANENTLY ATTACHED. VARIABLE DATA, SUCH AS MANUFACTURING DATE AND "PT" SYMBOL MAY BE ELECTRO-ETCHED ON ONE END FITTING.