

REV.
D

SAE AS1583

FEDERAL SUPPLY CLASS
4730

RATIONALE

ADD NOTE TO INDICATE ACTIVATION DATES FOR PRI-QPL-AS1576.

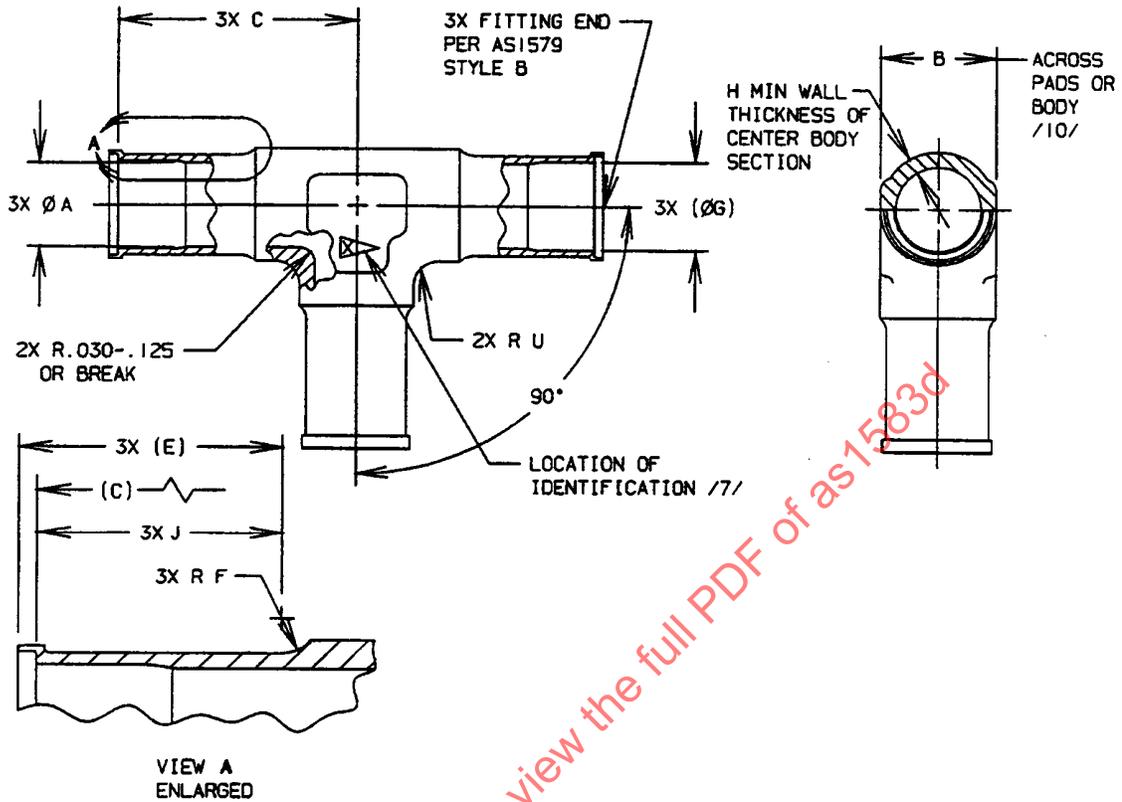


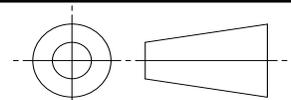
FIGURE 1 - FITTING, TEE

TABLE 1 - DIMENSIONS

BASIC NO. AS1583 /17/ SIZE CODE	(NOMINAL TUBE SIZE)	(NOMINAL TUBE WALL)	A	B	C ±.010	E	F
04	.250	.016	.187	.376-.393	.840	.650	.090
05	.312	.020	.234	.438-.455	.895	.650	.090
06	.375	.020	.297	.438-.455	.982	.650	.090
08	.500	.026	.422	.563-.581	1.188	.650	.090
10	.625	.033	.515	.688-.706	1.250	.830	.125
12	.750	.039	.656	.876-.894	1.400	.870	.125
16	1.000	.052	.875	1.121-1.146	1.625	1.000	.125
20	1.250	.065	1.093	1.370-1.395	1.750	1.125	.125

SAE values your input. To provide feedback on this Technical Report, please visit <http://www.sae.org/technical/standards/AS1583D>

THIRD ANGLE PROJECTION



CUSTODIAN: G-3/G-3B

PROCUREMENT SPECIFICATION: /6/ AS1576

SAE Aerospace
An SAE International Group

AEROSPACE STANDARD

FITTING, TEE, INTEGRAL
WELD RING, 3000 PSI

SAE AS1583
SHEET 1 OF 3

**REV.
D**

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ISSUED 1980-02 REAFFIRMED 2007-11 REVISED 2012-04

TABLE 1A - DIMENSIONS AND WEIGHTS

BASIC NO. AS1583 /17/ SIZE CODE	G	H	J	U ±.030	LB APPROX REF GRES	LB APPROX REF TI
04	.212	.050	.615	.090	.0307	.0169
05	.266	.050	.615	.090	.0404	.0223
06	.329	.050	.615	.120	.0473	.0261
08	.442	.050	.605	.120	.0803	.0443
10	.553	.070	.785	.190	.139	.0765
12	.666	.080	.815	.190	.227	.125
16	.890	.090	.935	.190	.394	.217
20	1.114	.110	1.050	.190	.603	.332

NOTES:

/1/ MATERIAL:

- a. CODE LETTER T - TYPE 6AL-4V TITANIUM ALLOY FORGING OR BAR PER AMS4928.
- b. CODE LETTER V - TYPE 15-5PH CORROSION RESISTANT STEEL FORGING OR BAR PER AMS5659.

2. HEAT TREATMENT:

- a. MATERIAL CODE LETTER T - NONE
- b. MATERIAL CODE LETTER V - HEAT TREAT TO CONDITION H 1075 PER AMS2759/3.

3. FINISH: NONE.

/4/ CLEANING:

- a. NO SUFFIX CODE LETTER IN PART NUMBER - CLEAN BY ANY SUITABLE METHOD PER PROCUREMENT SPECIFICATION.
- b. SUFFIX CODE LETTER "C" IN PART NUMBER - HOT ALKALINE CLEAN PER PROCUREMENT SPECIFICATION.
- c. SUFFIX CODE LETTER "E" IN PART NUMBER FOR TITANIUM ALLOY PARTS ONLY - NITRIC-HYDROFLUORIC ACID ETCH PER PROCUREMENT SPECIFICATION.

5. PACKAGING: PER PROCUREMENT SPECIFICATION.

/6/ PROCUREMENT SPECIFICATION: AS1576 UNLESS OTHERWISE SPECIFIED ON THIS STANDARD. PRODUCT SUPPLIED TO THIS SPECIFICATION SHALL BE MANUFACTURED BY AN ACCREDITED MANUFACTURER AS LISTED IN THE PERFORMANCE REVIEW INSTITUTE (PRI) QUALIFIED PRODUCTS LIST PRI-QPL-AS1576 FOR THIS STANDARD. SEE <http://www.eauditnet.com> FOR CURRENT QPL ONLINE.

THIS QPL REQUIREMENT SHALL BE IN EFFECT FOR PURCHASE ORDERS PLACED ON OR AFTER JULY 1, 2013. SUPPLIERS SEEKING LISTING ON THE INITIAL QPL MUST APPLY TO PRI FOR APPROVAL NO LATER THAN JANUARY 1, 2013. UNTIL THE QPL IS IN EFFECT, USERS OF THIS STANDARD ARE ADVISED TO CONTROL SOURCE APPROVALS. TRANSITION TO PRI-QPL SHALL BE COMPLETED BY JULY 1, 2013.

/7/ IDENTIFICATION AT LOCATION SHOWN: MARK PER AS478 CLASS C OR D OR METHOD 7A3, 15A3, OR 15B MANUFACTURER'S IDENTIFICATION, CAGE CODE NUMBER OR TRADEMARK, BASIC PART NUMBER FOR SIZE 08 AND LARGER, LETTERS "AS" FOR SIZE 06 AND SMALLER AND MATERIAL CODE LETTER.

 An SAE International Group	AEROSPACE STANDARD	 AS1583 SHEET 2 OF 3	REV. D
	FITTING, TEE, INTEGRAL WELD RING, 3000 PSI		