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AS156

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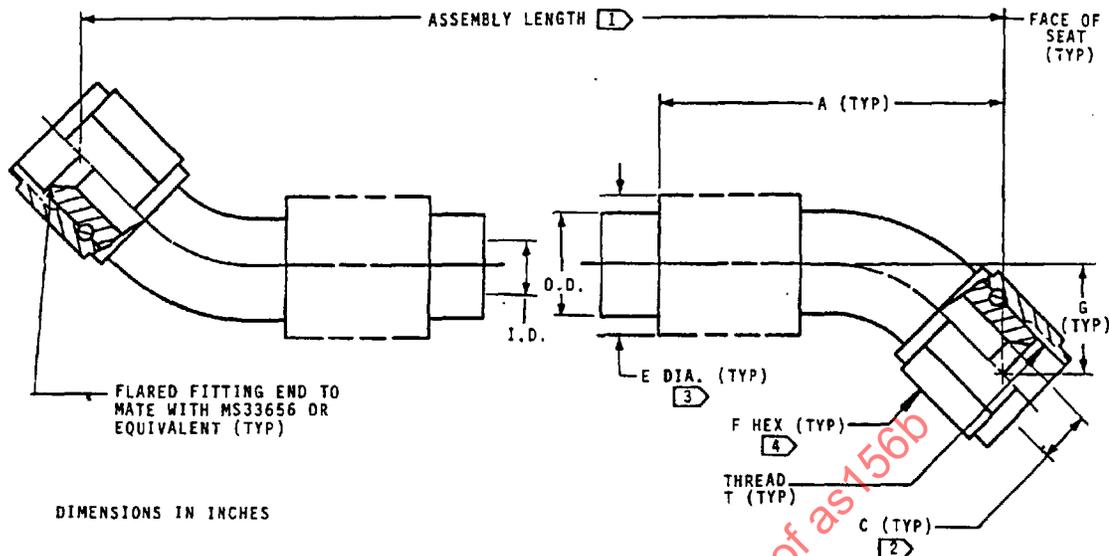


FIGURE 1

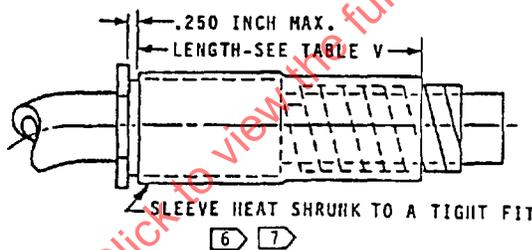


FIGURE 2

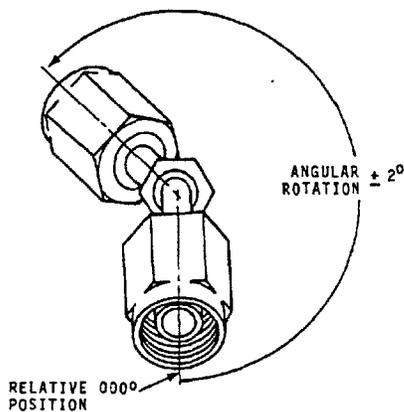


FIGURE 3

CUSTODIAN: SAE G-3/G-3D

PROCUREMENT SPECIFICATION: NONE



AEROSPACE STANDARD

(R) HOSE ASSEMBLY, NONMETALLIC, 3000 psi, TFE, FLARED, 45° TO 45°, LIGHTWEIGHT

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TABLE 1

HOSE ASSEMBLY NO. AND SIZE CODE	SIZE REF	THREAD T PER MIL-S-8879 REF	ID MIN	A MAX	C /2/	E /3/	F HEX REF	G MIN	G MAX
					DRILL DIA MIN	DIA MAX WITHOUT SLEEVING			
AS156E	1/4	.4375-20 UNJF-3B	.212	2.08	.135	.69	.56	.280	.450
AS156G	3/8	.5625-18 UNJF-3B	.298	2.29	.240	.80	.69	.370	.565
AS156H	1/2	.7500-16 UNJF-3B	.391	2.61	.340	.97	.88	.430	.645
AS156J	5/8	.8750-14 UNJF-3B	.485	3.09	.410	1.11	1.00	.510	.675
AS156K	3/4	1.0625-12 UNJ-3B	.602	3.44	.510	1.38	1.25	.590	.720
AS156M	1	1.3125-12 UNJ-3B	.852	3.75	.760	1.66	1.50	.760	.820

TABLE 2

SLEEVE CODE	SLEEVE MATERIAL	TEMP. LIMIT °F	TOL-ERANCE	HOSE OR SLEEVE OUTSIDE DIAMETER		HOSE OR SLEEVE OUTSIDE DIAMETER		HOSE OR SLEEVE OUTSIDE DIAMETER		HOSE OR SLEEVE OUTSIDE DIAMETER	
				1/4	3/8	1/2	5/8	3/4	1		
-	(-) INDICATES HOSE ONLY, NO SLEEVE (AS1624)	400	MAX MIN	.390 .360	.490 .455	.615 .585	.730 .690	.990 .950	1.270 1.230		
A	ABRASION SLEEVE TUBULAR (TFE-AS1291-CODE B) /6/	400	MAX MIN	.500 .440	.600 .540	.730 .670	.840 .780	1.110 1.050	1.400 1.340		
B	ABRASION SLEEVE COIL (NYLON AS1294) /7/	275	MAX MIN	.450 .390	.550 .490	.695 .635	.810 .750	1.080 1.020	1.360 1.300		
C	FIRE SLEEVE (AS1072 SIL-FG) (15 min) /8/ /9/ /13/	400	MAX MIN	.625 .500	.750 .625	.875 .750	1.000 .875	1.250 1.125	1.500 1.375		
D	ABRASION SLEEVE INTEGRAL SILICONE COMPOSITE /10/ /14/	350	MAX MIN	.500 .460	.600 .560	.700 .660	.830 .790	1.120 1.070	1.400 1.350		
E	ABRASION SLEEVE SHRINK-ON (FEP) /11/	350	MAX MIN	.424 .374	.540 .480	.665 .615	.790 .730	1.070 1.010	1.350 1.290		
F	ABRASION SLEEVE SHRINK-ON (POLYOLEFIN AS1073 - CODE B) /11/	275	MAX MIN	.450 .400	.560 .505	.695 .645	.810 .750	1.080 1.020	1.360 1.300		
G	FIRE SLEEVE (AS1072 SIL-FG) (5 min) /8/ /9/ /12/	400	MAX MIN	.625 .500	.750 .625	.875 .750	1.000 .875	1.250 1.125	1.500 1.375		
H	FIRE SLEEVE INTEGRAL SILICONE (15 min) (AS1722) /13/	400	MAX MIN	.660 .600	.745 .685	.895 .835	1.005 .945	1.220 1.160	1.515 1.455		
J	FIRE SLEEVE INTEGRAL SILICONE (5 min) /12/	400	MAX MIN	.660 .600	.745 .685	.895 .835	1.005 .945	1.220 1.160	1.515 1.455		
K	INTEGRAL ABRASION SLEEVE (BRAIDED) POLYESTER /10/	300	MAX MIN	.490 .444	.570 .535	.695 .650	.800 .760	1.070 1.030	1.350 1.310		
L	ABRASION SLEEVE COIL (PTFE-AS1293) /7/	400	MAX MIN	.500 .440	.600 .540	.730 .670	.862 .802	1.110 1.050	1.400 1.340		



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TABLE 3

HOSE ASSEMBLY LENGTH	AVAILABLE INCREMENTS	TOLERANCE
UNDER 18 in, EXCLUSIVE	(NOT LESS THAN) .125 in	±.125 in
18 TO 36 in, EXCLUSIVE	(NOT LESS THAN) .250 in	±.250 in
36 TO 50 in, EXCLUSIVE	(NOT LESS THAN) .500 in	±.500 in
OVER 50 in, EXCLUSIVE	(NOT LESS THAN) 1.000 in	±1%

TABLE 4

HOSE OR SLEEVE CODE	HOSE OR TYPE SLEEVE	UNITS	MAXIMUM WEIGHT					
			HOSE SIZE 1/4	HOSE SIZE 3/8	HOSE SIZE 1/2	HOSE SIZE 5/8	HOSE SIZE 3/4	HOSE SIZE 1
-	HOSE ONLY	LB/IN	.009	.015	.020	.027	.035	.045
A	ABRASION SLEEVE (TFE-AS1291-B)	LB/IN	.003	.004	.004	.005	.007	.009
B	ABRASION SLEEVE (NYLON AS1294)	LB/IN	.001	.002	.003	.003	.004	.005
C	FIRESLEEVE (15 min) AS1072	LB/IN	.007	.009	.011	.012	.017	.021
D	ABRASION SLEEVE INTEGRAL WITH HOSE	LB/IN	.012	.016	.024	.034	.067	.110
E	ABRASION SLEEVE (FEP)	LB/IN	.002	.003	.003	.005	.006	.007
F	ABRASION SLEEVE (AS1073B)	LB/IN	.002	.003	.003	.004	.005	.006
G	FIRESLEEVE (5 min) AS1072	LB/IN	.007	.009	.011	.012	.017	.021
H	FIRESLEEVE INTEGRAL (15 min) WITH HOSE	LB/IN	.019	.027	.035	.047	.099	.117
J	FIRESLEEVE INTEGRAL (5 min) WITH HOSE	LB/IN	.019	.027	.035	.047	.099	.117
K	ABRASION SLEEVE POLYESTER WITH HOSE	LB/IN	.012	.016	.022	.030	.060	.090
L	ABRASION SLEEVE (PTFE-AS1293)	LB/IN	.003	.004	.005	.005	.006	.007
NONE	FIRESLEEVE CLAMP	LB/EA	.025	.025	.025	.026	.026	.026
NONE	FITTING END (HOSE SIZE - 45°)	LB/EA	.075	.121	.207	.306	.566	.780

TABLE 5

HOSE SIZE	LENGTH (INCHES)
1/4	2.00 ± .25
3/8	
1/2	2.50 ± .25
5/8	
3/4	3.00 ± .25
1	

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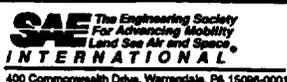
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