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Superseding AS1421

**Aerospace Selected Diameter - Pitch Combinations of
Metric 60° Screw Threads for Shaft or Bearing Retaining Screw Threads**

RATIONALE

This document is being cancelled because it has been superseded by MA1421.

CANCELLATION NOTICE

This document has been declared "CANCELLED" as of November 2010. By this action, this document will remain listed in the Numerical Section of the Aerospace Standards Index.

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1. SCOPE:

This Aerospace Standard establishes the diameter - pitch combinations of ISO metric 60° screw threads recommended for use in the aerospace industry for metric module shaft or bearing retaining screw threads.

2. RECOMMENDED DIAMETER - PITCH SERIES:

TABLE I - Selected Aerospace Diameter - Pitch Combinations
of Metric 60° Screw Threads

Nominal Size mm	Pitch mm	Nominal Size mm	Pitch mm	Nominal Size mm	Pitch mm
10	0.75	55	1.5	110	2
12	1	60	1.5	120	2
15	1	65	1.5	130	2
17	1	70	1.5	140	2
20	1	75	1.5	150	2
25	1.5	80	1.5	160	3
30	1.5	85	2	170	3
35	1.5	90	2	180	3
40	1.5	95	2	190	3
45	1.5	100	2	200	3
50	1.5	105	2	-	-